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 STATOIL

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L. NR. 30287290032

KODE Well 31/2-12 nr 13

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TNER.83.050

EXTERN/

TNER.83.050

EXPLORATION AND PRODUCTION:

THE COMPOSITION OF NORWEGIAN GAS WELL TROLL 31/2-12

Req. No: Telex ref. HAG 181043 d. 18.5.83

Author : E.P. Knowles

Participants : R.G. Wilde, A.F. Sutton, and M.C. Macknay

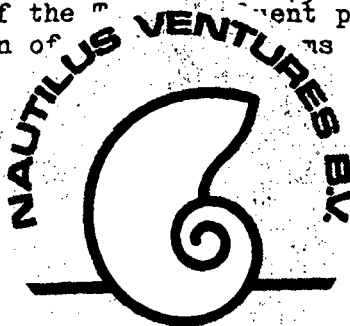
Reviewed by : A.G. Dixon

SUMMARY

The Thornton split-phase sampling system has been used in the Norwegian sector of the North Sea to perform a series of separation tests on gas well 31/2-12, in the Troll field. The well-stream composition has been determined from these tests, after recombining measured equilibrium phase data obtained from controlled sequential separations at the well-head.

The experimental results are compared with downstream phase compositions and properties calculated using a computer program based on the Redlich-Kwong equation of state. Although reasonable agreement is obtained between respective data certain differences are present. These differences are attributed to the exclusion of a non-paraffinic contribution to the composition description. Adjusting fractions upto C<sub>15</sub> to allow for the known aromatic/naphthenic nature of the gas stream produced in simulations, an improved reflection of the gas stream's true behaviour.

The gas composition from the corresponding lower liquid/gas ratio is slightly leaner with a higher content of heavy hydrocarbons than in previous tests in the Troll field on wells 31/2-2, 3



THORNTON RESEARCH CENTRE

Operations Equipment and Measurement Division

November 1983

HYDROCARBON

NON-HYDROCARBON

EXTERNAL REPORTTNER.83.050

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The experimental results are compared with downstream phase compositions and properties calculated using a computer program based on the Redlich-Kwong equation of state. Although reasonable agreement is obtained between respective data certain differences are present. These differences are attributed to the exclusion of a non-paraffinic contribution to the composition description. Adjusting fractions upto C<sub>15</sub> to allow for the known aromatic/naphthenic nature of the Troll effluent produced in simulations, an improved reflection of the well-streams true behaviour.

The gas composition from well 31/2-12 is slightly leaner with a corresponding lower liquid/gas ratio than was observed in previous tests in the Troll field on wells 31/2-2, 31/2-3 and 31/2-6.

T H O R N T O N   R E S E A R C H   C E N T R E

Operations Equipment and Measurement Division

November 1983

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EXPLORATION AND PRODUCTION:THE COMPOSITION OF NORWEGIAN GAS WELL TROLL 31/2-12Req. No: Telex Ref. HAG 181043 d.18.5.831. INTRODUCTION

In late July and early August 1983, Thornton carried out a series of well head tests on Troll well 31/2-12 during production testing of the gas zone by Norske Shell.

The objective of the Thornton work was to obtain a detailed, accurate well-stream composition and gas/liquid equilibrium data at precise temperature and pressure conditions.

Two sets of testing conditions were employed, (a) at temperatures and pressures designed to replicate previous Thornton 31/2 field test data<sup>1,2,3</sup> and (b) at conditions requested by Norske Shell.

2. EXPERIMENTAL

The Thornton well head testing equipment consists of a heavy duty sampling manifold containing a mixing device in one leg (Figure 1) which is placed in the well-effluent flow line between the well-head and choke manifold. After passing through the phase mixing device a homogeneous side stream is directed isokinetically, via a sample probe, to a miniature laboratory housing a series of small scale separators (Figure 2). Each separator is controlled at a predetermined temperature and pressure. Condensates were collected at test pressure in the 5 dm<sup>3</sup> capacity vessel shown in Figure 2 and also in the 0.15 dm<sup>3</sup> treatment stage. These condensates were either flashed quantitatively to atmospheric pressure for the larger separation, or measured gravimetrically in the case of the 0.15 dm<sup>3</sup> stage. In both instances "tank oil" and test condition condensate/gas ratios were calculated and these are reported based on  $1 \times 10^6$  m<sup>3</sup>(st) of gas passed through the Thornton equipment. Volumes of gas were measured by the gas meters shown in Figure 2.

All vented hydrocarbon phases were retained for subsequent compositional analysis using standard gas chromatographic techniques. The analytical data are recombined in the appropriate mole ratio for each separation which eventually yields a detailed description of the well-stream originally sampled.

The conditions of the 2-stage separations performed during earlier Thornton work on this reservoir, were closely reproduced here, that is:

|        | 1st stage        |                    | 2nd stage        |                    |
|--------|------------------|--------------------|------------------|--------------------|
|        | pressure,<br>bar | temperature,<br>°C | pressure,<br>bar | temperature,<br>°C |
| Test 1 | 70.0             | -3                 | 35.5             | -16                |
| Test 2 | 70.0             | 0                  | 35.5             | -7                 |
| Test 3 | 70.0             | 1                  | 35.5             | -10                |

Norske Shell requested these additional separations to be made.

|         |      |     |      |     |
|---------|------|-----|------|-----|
| Test 4* | 89.0 | 29  | 46.2 | -12 |
| Test 5  | 89.0 | 32  | 46.2 | -12 |
| Test 6  | 60.0 | -19 |      |     |

\* Note: Test 4 was performed for trial purposes only.

### 3. RESULTS

Details of the tests performed including CGR's, both at test conditions and when vented to atmospheric pressure, are given in Table 1.

Tables 2-6 show the gas liquid equilibrium data for each test. The analytical data gives an isomeric split for butane (C4) and pentane (C5) and also describes the molar percentage of benzene, toluene and xylene. The recombined well-head fluid, phase compositions and equilibrium data for each test are given in the tables. Also shown are the Gross Heating Values (GHV) for each gas phase. The resulting measured well-head fluids obtained from recombination calculations were used in computer flash calculations to predict theoretical phase compositions at the first stage experimental conditions and the gas composition so derived was then sequentially flashed to the second stage test conditions. The resulting data obtained are shown in Tables 7 to 11.

In addition, a second series of computer simulation calculations was performed using the same well-head fluids but after reclassifying the C6 and C7 n-alkane fractions as cyclohexane and methyl cyclohexane. The C9+ fraction was also modified to include a 60% aromatic/naphthene content (benzene toluene and xylene proportions were determined experimentally). The predicted data using these adjusted streams are shown in Tables 12 to 16.

Experimental well-head fluid compositions from all tests are summarised in Table 17. Compositional data for tests 1-3 are very similar

and Table 18 compares the well stream composition from test 2 with examples from the previous 3 1/2 gas well tests.

Schematic presentations of the gas/liquid equilibrium data for each test are given in Figures 3 to 7. Table 19 gives conversion factors for SI to FPS units.

#### 4. DISCUSSION

Tests 1 to 3 (Tables 2-4) were performed to confirm results obtained during earlier work on 3 1/2 wells. The individual well-head fluid compositions compare well with each other. The corresponding 1st and 2nd stage phase compositions for tests 2 and 3 are also in general agreement as expected for nominally the same conditions of separation. Overall only minor variations were evident and these concern the second stage liquid data. The condensate gas ratio for test 1 is higher than in tests 2 and 3 but is to be expected in view of the first stage treatment temperature used during these tests. Similarly the test 3 first stage liquid yield is less than test 2 in line with the slightly higher temperature of test 3.

It is usual when performing computer flash calculations to assume that the feed composition is predominantly paraffinic in nature and that the boiling range of individual fractions fall within the bounds described by the preceding n-paraffin and that used to identify the group. Such a procedure was employed for the flash calculations shown in Tables 7 to 11. Inspection of this data shows that whilst first stage gas compositions are in reasonable agreement with experimental figures some variation occurs in the 1st stage liquid compositions notably the C1, C6, C7 fractions.

It is known that the Troll fluid compositions are relatively low in n-hydrocarbon species and high in naphthenes and some aromatic groups, particularly in the C6 and C7 liquid fractions. For experimental phase behaviour to be reproduced realistically by flash calculations it is clearly necessary to allow for aromatic nature in the input data. It has been found that by the trial inclusion of various levels of aromaticity in the C9 to C16+ fractions, closer agreement can be achieved between measured and calculated results. Consequently a second series of flash calculations were carried out using feeds modified to include cyclohexane, methyl cyclohexane as the characteristic component for the C6 and C7 fractions respectively, and by inserting 60% aromaticity in the C9 to C16+ fractions. From the original analysis the C16+ fraction has been ascribed the properties of a C17 n-hydrocarbon. Tables 12 to 16 show that closer agreement is achieved between measured and predicted data by adjusting the well-stream characterisation in the above manner. Experimentally determined well-head fluid composition data for tests 1-3, 5 and 6 are summarised in Table 17.

It was requested for the final test (test 6) that the following conditions should be employed viz., 1st stage 126.8 bar/29°C, second stage 60 bar/-34°C. It was pointed out that the first stage conditions were approximately those at the well head and so the test was modified to a single stage at 60 bar/-34°C. In the event a temperature of -19°C was all that could be achieved with the time and materials available. The experimental well-fluid composition and LGR data are in satisfactory agreement with that predicted by computer calculations.

It is noted that the Troll 31/2-12 well composition and associated equilibrium data confirm previous work carried out in the Troll field.

Testing under similar conditions to those used previously produced comparable data but yielded a slightly leaner gas composition. A comparison of the data obtained under test 2 conditions is shown in Table 18. This table indicates that some variation in composition occurs across the formation and is illustrated by inspection of the respective carbon dioxide levels established by Thornton and independent determinations performed at the same time (see Table 18).

Test 5 was performed using separation conditions requested by Norske Shell. In this case the observed mol ratios and LGR data (Table 5) differ from those obtained in tests 1-3 (Tables 2-4) in line with the higher pressure and temperature in the first stage and lower temperature in the second stage.

## 5. REFERENCES

1. N. Coleclough, Exploration and Production: Gas tests offshore Norway, North West Venture, TNTR.81.021, March 1981.
2. N. Coleclough, Exploration and Production: Gas tests offshore Norway, Borgny Dolphin, TNTR.81.014, March 1981.
3. E.P. Knowles, Exploration and Production: Gas tests offshore Norway, Gas Well 31/2-6, TNER.82.029, May 1982.

Table 1

Summary of condensate gas ratios determined in Thornton tests

| Test | Date/<br>Time      | Well flowrate<br>$10^6 \text{ m}^3 \text{ (st)}/\text{d}$<br>(MMscf/d) <sup>(1)</sup> | Test<br>conditions,<br>bar/°C | Condensate gas ratio<br>$\text{m}^3/10^6 \text{ m}^3 \text{ (st)}$ |   |
|------|--------------------|---|-------------------------------|--|---|
|      |                    |   |                               | At test<br>conditions  | At atmospheric <sup>(2)</sup><br>conditions |
| 1    | 29.7.83<br>08.30 h | 0.576<br>(20.33)  | stage 1<br>70/-3              | 29.46  | 24.40                                       |
|      |                    |   | stage 2<br>35.5/-16           | 6.60   | 5.82  |
| 2    | 1.8.83<br>22.37 h  | 0.540<br>(19.06)  | stage 1<br>70/0               | 26.12  | 21.22                                       |
|      |                    |   | stage 2<br>35.5/-7            | 4.56   | 3.70  |
| 3    | 2.8.83<br>07.29 h  | 0.546<br>(19.28)  | stage 1<br>70/1               | 25.80  | 21.18                                       |
|      |                    |   | stage 2<br>35.5/-10           | 5.39   | 4.55  |
| 5    | 2.8.83<br>14.34 h  | 0.546<br>(19.28)  | stage 1<br>88.9/32            | 11.52  | 9.37  |
|      |                    |   | stage 2<br>46.2/-12           | 23.06  | 19.40                                       |
| 6    | 2.8.83<br>18.00 h  | 0.523<br>(18.47)  | stage 1<br>60/-19             | 36.63  | 29.03                                       |

Note (1) Flopetrol data

Note (2) Amount of liquid at atmospheric conditions  
relative to separation gas



TABLE 2

## Test 1 Experimental Phase Compositions (mol%)

| Component   | Well-head fluid | Separator 1<br>70.0 bar<br>-3 °C |        | Separator 2<br>35.5 bar<br>-16 °C |        |
|---|-----------------|----------------------------------|--------|-----------------------------------|--------|
|   |                 | Liq.                             | Gas    | Liq.                              | Gas    |
| C1  | 93.287          | 25.820                           | 93.705 | 20.787                            | 93.811 |
| C2  | 3.435           | 4.624                            | 3.428  | 5.893                             | 3.424  |
| C3  | 0.309           | 1.745                            | 0.300  | 2.121                             | 0.297  |
| IC4   | 0.263           | 3.318                            | 0.244  | 4.667                             | 0.238  |
| NC4   | 0.026           | 0.652                            | 0.022  | 0.618                             | 0.021  |
| IC5   | 0.038           | 1.580                            | 0.029  | 1.857                             | 0.026  |
| NC5   | 0.007           | 0.415                            | 0.005  | 0.444                             | 0.004  |
| C6  | 0.136           | 12.459                           | 0.060  | 21.202                            | 0.029  |
| C7  | 0.169           | 19.701                           | 0.047  | 29.965                            | 0.004  |
| C8  | 0.052           | 6.960                            | 0.008  | 5.885                             |        |
| C9  | 0.042           | 6.139                            | 0.004  | 3.003                             |        |
| C10   | 0.033           | 4.998                            | 0.002  | 1.227                             |        |
| C11   | 0.015           | 2.342                            |        | 0.318                             |        |
| C12   | 0.013           | 2.133                            |        | 0.142                             |        |
| C13   | 0.007           | 1.034                            |        | 0.058                             |        |
| C14   | 0.004           | 0.653                            |        | 0.043                             |        |
| C15   | 0.003           | 0.438                            |        | 0.007                             |        |
| C16   | 0.002           | 0.332                            |        |                                   |        |
| C17   |                 | 0.078                            |        |                                   |        |
| C18   |                 | 0.063                            |        |                                   |        |
| C19   |                 | 0.044                            |        |                                   |        |
| BENZ  |                 | 0.012                            |        | 0.021                             |        |
| TOL   | 0.010           | 1.568                            |        | 0.233                             |        |
| XYL   | 0.016           | 2.326                            | 0.002  | 1.124                             |        |
| N2  | 1.577           | 0.195                            | 1.586  | 0.085                             | 1.588  |
| CO2   | 0.556           | 0.371                            | 0.558  | 0.300                             | 0.558  |
| Mol. ratio  |                 | 0.0062                           | 0.9938 | 0.0014                            | 0.9924 |
| Mol. mass<br>kg/kmol  | 17.576          | 80.250                           | 17.184 | 73.918                            | 17.102 |
| C7+   | 0.366           | 48.809                           | 0.063  | 42.005                            | 0.004  |
| GHV<br>MJ/m <sup>3</sup> (st)                                     | 39.26           |                                  | 38.48  |                                   | 38.36  |
| T/C LGR<br>m <sup>3</sup> /10 <sup>6</sup> m <sup>3</sup><br>(st) |                 | 29.46                            |        | 6.60                              |        |

Compositions on a water free basis.

Table 3

## Test 2 Experimental Phase Compositions (mol%)

| Component   | Well-head fluid | Separator 1<br>70.0 bar<br>0 °C |        | Separator 2<br>35.5 bar<br>-7 °C |        |
|---|-----------------|---------------------------------|--------|----------------------------------|--------|
|   |                 | Liq.                            | Gas    | Liq.                             | Gas    |
| C1  | 93.146          | 25.208                          | 93.515 | 18.744                           | 93.579 |
| C2  | 3.435           | 4.613                           | 3.428  | 4.911                            | 3.427  |
| C3  | 0.313           | 1.674                           | 0.305  | 1.708                            | 0.304  |
| IC4   | 0.266           | 3.082                           | 0.251  | 3.701                            | 0.248  |
| NC4   | 0.026           | 0.608                           | 0.022  | 0.489                            | 0.022  |
| IC5   | 0.038           | 1.483                           | 0.030  | 1.526                            | 0.029  |
| NC5   | 0.007           | 0.399                           | 0.005  | 0.417                            | 0.005  |
| C6  | 0.119           | 12.111                          | 0.055  | 19.688                           | 0.037  |
| C7  | 0.146           | 19.972                          | 0.040  | 31.724                           | 0.012  |
| C8  | 0.045           | 7.151                           | 0.007  | 7.658                            |        |
| C9  | 0.038           | 6.374                           | 0.004  | 4.390                            |        |
| C10   | 0.029           | 5.235                           | 0.002  | 1.901                            |        |
| C11   | 0.014           | 2.480                           |        | 0.468                            |        |
| C12   | 0.012           | 2.169                           |        | 0.178                            |        |
| C13   | 0.006           | 1.086                           |        | 0.099                            |        |
| C14   | 0.004           | 0.696                           |        | 0.075                            |        |
| C15   | 0.003           | 0.479                           |        | 0.026                            |        |
| C16   | 0.002           | 0.367                           |        |                                  |        |
| C17   | 0.001           | 0.102                           |        |                                  |        |
| C18   | 0.001           | 0.105                           |        |                                  |        |
| C19   |                 | 0.052                           |        |                                  |        |
| BENZ  |                 | 0.013                           |        | 0.019                            |        |
| TOL   | 0.009           | 1.586                           |        | 0.297                            |        |
| XYL   | 0.014           | 2.381                           | 0.001  | 1.634                            |        |
| N2  | 1.763           | 0.221                           | 1.771  | 0.089                            | 1.773  |
| CO2   | 0.563           | 0.353                           | 0.564  | 0.258                            | 0.564  |
| Mol.ratio   |                 | 0.0053                          | 0.9947 | 0.0009                           | 0.9938 |
| Mol.mass<br>kg/kmol   | 17.544          | 81.584                          | 17.203 | 78.497                           | 17.148 |
| C7+   | 0.324           | 50.235                          | 0.054  | 48.450                           | 0.012  |
| GHV<br>MJ/m <sup>3</sup> (st)                                     | 39.09           |                                 | 38.40  |                                  | 38.33  |
| T/C LGR<br>m <sup>3</sup> /10 <sup>6</sup> m <sup>3</sup><br>(st) |                 | 26.12                           |        | 4.56                             |        |

Compositions on a water free basis.

TABLE 4

## Test 3 Experimental Phase Compositions (mol%)

| Component   | Well-head fluid | Separator 1<br>70.0 bar<br>1 °C |        | Separator 2<br>35.5 bar<br>-10 °C |        |
|---|-----------------|---------------------------------|--------|-----------------------------------|--------|
|   |                 | Liq.                            | Gas    | Liq.                              | Gas    |
| C1  | 93.429          | 25.896                          | 93.791 | 19.680                            | 93.875 |
| C2  | 3.421           | 4.464                           | 3.415  | 5.251                             | 3.413  |
| C3  | 0.305           | 1.623                           | 0.298  | 1.816                             | 0.296  |
| IC4   | 0.261           | 3.038                           | 0.246  | 3.967                             | 0.242  |
| NC4   | 0.025           | 0.603                           | 0.022  | 0.512                             | 0.021  |
| IC5   | 0.037           | 1.491                           | 0.029  | 1.588                             | 0.027  |
| NC5   | 0.008           | 0.397                           | 0.006  | 0.455                             | 0.005  |
| C6  | 0.120           | 11.975                          | 0.057  | 20.332                            | 0.034  |
| C7  | 0.149           | 19.705                          | 0.045  | 31.117                            | 0.010  |
| C8  | 0.045           | 6.995                           | 0.008  | 6.886                             |        |
| C9  | 0.038           | 6.289                           | 0.004  | 3.825                             |        |
| C10   | 0.030           | 5.262                           | 0.002  | 1.683                             |        |
| C11   | 0.014           | 2.488                           |        | 0.435                             |        |
| C12   | 0.013           | 2.359                           |        | 0.204                             |        |
| C13   | 0.006           | 1.196                           |        | 0.106                             |        |
| C14   | 0.004           | 0.794                           |        | 0.087                             |        |
| C15   | 0.003           | 0.556                           |        | 0.032                             |        |
| C16   | 0.002           | 0.433                           |        |                                   |        |
| C17   | 0.001           | 0.120                           |        |                                   |        |
| C18   | 0.001           | 0.126                           |        |                                   |        |
| C19   |                 | 0.057                           |        |                                   |        |
| BENZ  |                 | 0.013                           |        | 0.019                             |        |
| TOL   | 0.007           | 1.243                           |        | 0.221                             |        |
| XYL   | 0.014           | 2.343                           | 0.002  | 1.436                             |        |
| N2  | 1.521           | 0.169                           | 1.528  | 0.080                             | 1.530  |
| CO2   | 0.546           | 0.365                           | 0.547  | 0.268                             | 0.547  |
| Mol. ratio  |                 | 0.0053                          | 0.9947 | 0.0011                            | 0.9936 |
| Mol. mass<br>kg/kmol  | 17.511          | 81.763                          | 17.169 | 76.830                            | 17.102 |
| C7+   | 0.327           | 49.966                          | 0.061  | 46.032                            | 0.010  |
| GHV<br>MJ/m <sup>3</sup> (st)                                     | 39.19           |                                 | 38.50  |                                   | 38.41  |
| T/C LGR<br>m <sup>3</sup> /10 <sup>6</sup> m <sup>3</sup><br>(st) |                 | 25.80                           |        | 5.39                              |        |

Compositions on a water free basis.

TABLE 5

Test 5 Experimental Phase Compositions (mol%)

| Component   | Well-head fluid | Separator 1<br>88.9 bar<br>32 °C |        | Separator 2<br>46.2 bar<br>-12 °C |        |
|---|-----------------|----------------------------------|--------|-----------------------------------|--------|
|   |                 | Liq.                             | Gas    | Liq.                              | Gas    |
| C1  | 92.953          | 29.055                           | 93.092 | 24.139                            | 93.443 |
| C2  | 3.583           | 4.346                            | 3.581  | 6.404                             | 3.567  |
| C3  | 0.326           | 1.260                            | 0.324  | 2.128                             | 0.315  |
| IC4   | 0.278           | 1.949                            | 0.275  | 4.379                             | 0.254  |
| NC4   | 0.027           | 0.328                            | 0.026  | 0.590                             | 0.023  |
| IC5   | 0.038           | 0.740                            | 0.036  | 1.647                             | 0.028  |
| NC5   | 0.008           | 0.204                            | 0.007  | 0.455                             | 0.005  |
| C6  | 0.133           | 6.803                            | 0.119  | 16.427                            | 0.036  |
| C7  | 0.172           | 13.730                           | 0.143  | 26.467                            | 0.009  |
| C8  | 0.047           | 6.059                            | 0.034  | 6.760                             |        |
| C9  | 0.039           | 7.215                            | 0.023  | 4.574                             |        |
| C10   | 0.030           | 8.057                            | 0.013  | 2.501                             |        |
| C11   | 0.013           | 4.324                            | 0.004  | 0.706                             |        |
| C12   | 0.012           | 5.032                            | 0.002  | 0.308                             |        |
| C13   | 0.006           | 2.566                            | 0.001  | 0.114                             |        |
| C14   | 0.004           | 1.735                            |        | 0.099                             |        |
| C15   | 0.003           | 1.203                            |        | 0.023                             |        |
| C16   | 0.002           | 0.907                            |        |                                   |        |
| C17   | 0.001           | 0.242                            |        |                                   |        |
| C18   | 0.001           | 0.236                            |        |                                   |        |
| C19   |                 | 0.089                            |        |                                   |        |
| BENZ  |                 | 0.008                            |        | 0.016                             |        |
| TOL   | 0.002           | 0.581                            |        | 0.079                             |        |
| XYL   | 0.015           | 2.746                            | 0.009  | 1.716                             |        |
| N2  | 1.722           | 0.238                            | 1.725  | 0.113                             | 1.733  |
| CO2   | 0.585           | 0.347                            | 0.586  | 0.355                             | 0.587  |
| Mol. ratio  |                 | 0.0022                           | 0.9978 | 0.0050                            | 0.9928 |
| Mol. mass<br>kg/kmol  | 17.608          | 88.998                           | 17.454 | 73.143                            | 17.171 |
| C7+   | 0.347           | 54.722                           | 0.229  | 43.347                            | 0.009  |
| GHV<br>MJ/m <sup>3</sup> (st)                                     | 39.22           |                                  | 38.89  |                                   | 38.38  |
| T/C LGR<br>m <sup>3</sup> /10 <sup>6</sup> m <sup>3</sup><br>(st) |                 | 11.52                            |        | 23.06                             |        |

Compositions on a water free basis.

TABLE 6

Test 6 Experimental Phase Compositions (mol%)

| Component   | Well-head<br>fluid | Separator<br>60.0 bar<br>-19 °C |        |
|---|--------------------|---------------------------------|--------|
|   |                    | Liq.                            | Gas    |
| C1  | 92.867             | 26.647                          | 93.411 |
| C2  | 3.429              | 6.035                           | 3.408  |
| C3  | 0.316              | 2.397                           | 0.299  |
| IC4   | 0.269              | 4.621                           | 0.233  |
| NC4   | 0.028              | 0.882                           | 0.021  |
| IC5   | 0.042              | 2.079                           | 0.025  |
| NC5   | 0.008              | 0.519                           | 0.004  |
| C6  | 0.143              | 13.093                          | 0.036  |
| C7  | 0.182              | 19.187                          | 0.025  |
| C8  | 0.048              | 5.900                           |        |
| C9  | 0.041              | 5.003                           |        |
| C10   | 0.033              | 4.047                           |        |
| C11   | 0.015              | 1.869                           |        |
| C12   | 0.014              | 1.749                           |        |
| C13   | 0.007              | 0.887                           |        |
| C14   | 0.005              | 0.583                           |        |
| C15   | 0.003              | 0.403                           |        |
| C16   | 0.002              | 0.299                           |        |
| C17   | 0.001              | 0.072                           |        |
| C18   |                    | 0.056                           |        |
| BENZ  |                    | 0.013                           |        |
| TOL   | 0.010              | 1.258                           |        |
| XYL   | 0.015              | 1.870                           |        |
| N2  | 1.977              | 0.122                           | 1.992  |
| CO2   | 0.545              | 0.409                           | 0.546  |
| Mol.ratio   |                    | 0.0082                          | 0.9918 |
| Mol.mass<br>kg/kmol   | 17.643             | 75.554                          | 17.165 |
| C7+   | 0.376              | 43.183                          | 0.025  |
| GHV<br>MJ/m <sup>3</sup> (st)                                     | 39.16              |                                 | 38.21  |
| T/C LGR<br>m <sup>3</sup> /10 <sup>6</sup> m <sup>3</sup><br>(st) |                    | 36.63                           |        |

Compositions on a water free basis.

Table 7

Test 1 - Computer predicted phase compositions (mol %)

| Component  | Well-head fluid | Separator 1<br>70.0 bar/-3°C |        | Separator 2<br>35.5 bar/-16°C |        |
|--|-----------------|------------------------------|--------|-------------------------------|--------|
|  |                 | Liquid                       | Gas    | Liquid                        | Gas    |
| C1   | 93.287          | 31.74                        | 93.706 | 20.84                         | 93.773 |
| C2   | 3.435           | 6.09                         | 3.417  | 5.88                          | 3.415  |
| C3   | 0.309           | 1.66                         | 0.300  | 2.12                          | 0.298  |
| IC4  | 0.263           | 2.99                         | 0.244  | 4.73                          | 0.240  |
| NC4  | 0.026           | 0.40                         | 0.023  | 0.68                          | 0.023  |
| IC5  | 0.038           | 1.08                         | 0.031  | 2.12                          | 0.029  |
| NC5  | 0.007           | 0.26                         | 0.005  | 0.55                          | 0.005  |
| C6   | 0.136           | 9.97                         | 0.070  | 21.58                         | 0.050  |
| C7   | 0.169           | 17.95                        | 0.048  | 29.76                         | 0.020  |
| C8   | 0.052           | 6.75                         | 0.006  | 5.73                          | 0.001  |
| C9   | 0.042           | 5.88                         | 0.002  | 2.28                          |        |
| C10  | 0.033           | 4.78                         | 0.001  | 0.73                          |        |
| C11  | 0.015           | 2.20                         |        | 0.15                          |        |
| C12  | 0.013           | 1.92                         |        | 0.05                          |        |
| C13  | 0.007           | 1.03                         |        | 0.01                          |        |
| C14  | 0.004           | 0.59                         |        |                               |        |
| C15  | 0.003           | 0.44                         |        |                               |        |
| C16  | 0.002           | 0.30                         |        |                               |        |
| C17  |                 |                              |        |                               |        |
| C18  |                 |                              |        |                               |        |
| C19  |                 |                              |        |                               |        |
| C20  |                 |                              |        |                               |        |
| BENZ   |                 |                              |        |                               |        |
| TOL  | 0.010           | 1.22                         | 0.002  | 1.34                          |        |
| XYL  | 0.016           | 2.21                         | 0.001  | 1.06                          |        |
| N2   | 1.577           | 0.16                         | 1.587  | 0.09                          | 1.588  |
| CO2  | 0.556           | 0.38                         | 0.557  | 0.30                          | 0.557  |
| Mol. ratio   |                 | 0.0068                       | 0.9932 | 0.0009                        | 0.9923 |
| Mol. mass<br>kg/kmol   | 17.576          | 74.29                        | 17.18  | 72.89                         | 17.13  |
| C7+  | 0.366           | 45.27                        | 0.06   | 41.11                         | 0.03   |
| T/C LGR<br>m <sup>3</sup> /10 <sup>6</sup> m <sup>3</sup> (st) |                 | 29.59                        |        | 4.23                          |        |

Compositions on a water free basis

Table 8

Test 2 - Computer predicted phase compositions (mol %)

| Component                                    | Well-head<br>fluid | Separator 1<br>70.0 bar/0°C |        | Separator 2<br>35.5 bar/-7°C |        |
|--|--------------------|-----------------------------|--------|------------------------------|--------|
|  |                    | Liquid                      | Gas    | Liquid                       | Gas    |
| C1   | 93.146             | 30.86                       | 93.489 | 18.82                        | 93.529 |
| C2   | 3.435              | 5.86                        | 3.422  | 4.90                         | 3.42   |
| C3   | 0.313              | 1.61                        | 0.306  | 1.71                         | 0.305  |
| IC4  | 0.266              | 2.92                        | 0.251  | 3.71                         | 0.250  |
| NC4  | 0.026              | 0.39                        | 0.024  | 0.52                         | 0.024  |
| IC5  | 0.038              | 1.06                        | 0.032  | 1.66                         | 0.03   |
| NC5  | 0.007              | 0.26                        | 0.006  | 0.43                         | 0.005  |
| C6   | 0.119              | 9.15                        | 0.069  | 17.23                        | 0.060  |
| C7   | 0.146              | 17.45                       | 0.050  | 31.78                        | 0.034  |
| C8   | 0.045              | 6.91                        | 0.007  | 8.77                         | 0.003  |
| C9   | 0.038              | 6.44                        | 0.003  | 4.46                         |        |
| C10  | 0.029              | 5.14                        | 0.001  | 1.54                         |        |
| C11  | 0.014              | 2.52                        |        | 0.34                         |        |
| C12  | 0.012              | 2.18                        |        | 0.11                         |        |
| C13  | 0.006              | 1.09                        |        | 0.02                         |        |
| C14  | 0.004              | 0.73                        |        | 0.01                         |        |
| C15  | 0.003              | 0.55                        |        |                              |        |
| C16  | 0.002              | 0.37                        |        |                              |        |
| C17  | 0.001              | 0.18                        |        |                              |        |
| C18  | 0.001              | 0.18                        |        |                              |        |
| C19  |                    |                             |        |                              |        |
| C20  |                    |                             |        |                              |        |
| BENZ   |                    |                             |        |                              |        |
| TOL  | 0.009              | 1.28                        | 0.002  | 1.78                         | 0.00   |
| XYL  | 0.014              | 2.32                        | 0.001  | 1.86                         |        |
| N2   | 1.763              | 0.18                        | 1.772  | 0.09                         | 1.773  |
| CO2  | 0.563              | 0.37                        | 0.564  | 0.26                         | 0.564  |
| Mol. ratio                                   |                    | 0.0055                      | 0.9945 | 0.0005                       | 0.9940 |
| Mol. mass<br>kg/kmol                         | 17.544             | 77.00                       | 17.22  | 78.38                        | 17.187 |
| C7+  | 0.324              | 47.34                       | 0.064  | 50.67                        | 0.038  |
| $\frac{T/C}{m^3/10^6}$ LGR<br>$m^3 (s^{-1})$ |                    | 25.31                       |        | 2.49                         |        |

Compositions on a water free basis

Table 9

Test 3 - Computer predicted phase compositions (mol %)

| Component  | Well-head fluid | Separator 1<br>70.0 bar/1°C |        | Separator 2<br>35.5 bar/-10°C |        |
|--|-----------------|-----------------------------|--------|-------------------------------|--------|
|  |                 | Liquid                      | Gas    | Liquid                        | Gas    |
| C1   | 93.429          | 30.70                       | 93.772 | 19.59                         | 93.827 |
| C2   | 3.421           | 5.76                        | 3.408  | 5.21                          | 3.407  |
| C3   | 0.305           | 1.55                        | 0.298  | 1.81                          | 0.297  |
| IC4  | 0.261           | 2.80                        | 0.247  | 4.01                          | 0.244  |
| NC4  | 0.025           | 0.37                        | 0.023  | 0.56                          | 0.023  |
| IC5  | 0.037           | 1.02                        | 0.032  | 1.79                          | 0.030  |
| NC5  | 0.008           | 0.30                        | 0.006  | 0.55                          | 0.006  |
| C6   | 0.120           | 9.09                        | 0.071  | 18.84                         | 0.057  |
| C7   | 0.149           | 17.71                       | 0.053  | 32.02                         | 0.029  |
| C8   | 0.045           | 6.93                        | 0.008  | 7.48                          | 0.002  |
| C9   | 0.038           | 6.49                        | 0.003  | 3.47                          |        |
| C10  | 0.030           | 5.37                        | 0.001  | 1.19                          |        |
| C11  | 0.014           | 2.55                        |        | 0.25                          |        |
| C12  | 0.013           | 2.39                        |        | 0.09                          |        |
| C13  | 0.006           | 1.11                        |        | 0.02                          |        |
| C14  | 0.004           | 0.74                        |        |                               |        |
| C15  | 0.003           | 0.55                        |        |                               |        |
| C16  | 0.002           | 0.37                        |        |                               |        |
| C17  | 0.001           | 0.18                        |        |                               |        |
| C18  | 0.001           | 0.18                        |        |                               |        |
| C19  |                 |                             |        |                               |        |
| C20  |                 |                             |        |                               |        |
| BENZ   |                 |                             |        |                               |        |
| TOL  | 0.007           | 0.99                        | 0.002  | 1.28                          | 0.001  |
| XYL  | 0.014           | 2.34                        | 0.001  | 1.50                          |        |
| N2   | 1.521           | 0.15                        | 1.528  | 0.08                          | 1.530  |
| CO2  | 0.546           | 0.36                        | 0.547  | 0.26                          | 0.547  |
| Mol. ratio   |                 | 0.0054                      | 0.9946 | 0.0008                        | 0.9938 |
| Mol. mass<br>kg/kmol   | 17.511          | 77.68                       | 17.18  | 76.35                         | 17.138 |
| C7+  | 0.327           | 47.90                       | 0.068  | 47.3                          | 0.032  |
| T/C LGR<br>m <sup>3</sup> /10 <sup>6</sup> m <sup>3</sup> (st) |                 | 24.94                       |        | 3.56                          |        |

Compositions on a water free basis



Table 10

Test 5 - Computer predicted phase compositions (mol %)

| Component  | Well-head fluid | Separator 1<br>88.9 bar/32°C |        | Separator 2<br>46.2 bar/-12°C |        |
|--|-----------------|------------------------------|--------|-------------------------------|--------|
|  |                 | Liquid                       | Gas    | Liquid                        | Gas    |
| C1   | 92.953          | 30.20                        | 93.114 | 24.95                         | 93.394 |
| C2   | 3.583           | 4.57                         | 3.581  | 6.43                          | 3.568  |
| C3   | 0.326           | 1.06                         | 0.324  | 2.13                          | 0.317  |
| IC4  | 0.278           | 1.71                         | 0.274  | 4.44                          | 0.257  |
| NC4  | 0.027           | 0.22                         | 0.027  | 0.62                          | 0.024  |
| IC5  | 0.038           | 0.55                         | 0.037  | 1.74                          | 0.030  |
| NC5  | 0.008           | 0.15                         | 0.008  | 0.50                          | 0.006  |
| C6   | 0.133           | 5.46                         | 0.119  | 16.18                         | 0.053  |
| C7   | 0.172           | 13.71                        | 0.137  | 26.68                         | 0.028  |
| C8   | 0.047           | 6.77                         | 0.030  | 6.76                          | 0.002  |
| C9   | 0.039           | 8.32                         | 0.018  | 4.22                          |        |
| C10  | 0.030           | 8.46                         | 0.008  | 2.02                          |        |
| C11  | 0.013           | 4.24                         | 0.002  | 0.52                          |        |
| C12  | 0.012           | 4.30                         | 0.001  | 0.24                          |        |
| C13  | 0.006           | 2.25                         |        | 0.06                          |        |
| C14  | 0.004           | 1.53                         |        | 0.02                          |        |
| C15  | 0.003           | 1.16                         |        | 0.01                          |        |
| C16  | 0.002           | 0.78                         |        |                               |        |
| C17  | 0.001           | 0.39                         |        |                               |        |
| C18  | 0.001           | 0.38                         |        |                               |        |
| C19  |                 |                              |        |                               |        |
| C20  |                 |                              |        |                               |        |
| BENZ   |                 |                              |        |                               |        |
| TOL  | 0.002           | 0.24                         | 0.001  | 0.29                          |        |
| XYL  | 0.015           | 3.03                         | 0.007  | 1.72                          |        |
| N2   | 1.722           | 0.20                         | 1.726  | 0.12                          | 1.733  |
| CO2  | 0.585           | 0.32                         | 0.586  | 0.35                          | 0.587  |
| Mol. ratio   |                 | 0.0026                       | 0.9974 | 0.0045                        | 0.9929 |
| Mol. mass<br>kg/kmol   | 17.61           | 88.12                        | 17.427 | 73.12                         | 17.20  |
| C7+  | 0.347           | 55.56                        | 0.204  | 42.54                         | 0.03   |
| T/C LGR<br>m <sup>3</sup> /10 <sup>6</sup> m <sup>3</sup> (st) |                 | 13.45                        |        | 11.28                         |        |

Compositions on a water free basis

Table 11

Test 6 - Computer predicted phase compositions (mol %)

| Component  | Well-head<br>fluid | Separator 1<br>60.0 bar/-19°C |        |
|--|--------------------|-------------------------------|--------|
|  |                    | Liquid                        | Gas    |
| C1   | 92.867             | 32.540                        | 93.422 |
| C2   | 3.429              | 7.48                          | 3.392  |
| C3   | 0.316              | 2.31                          | 0.298  |
| IC4  | 0.269              | 4.37                          | 0.231  |
| NC4  | 0.028              | 0.62                          | 0.023  |
| IC5  | 0.042              | 1.65                          | 0.027  |
| NC5  | 0.008              | 0.40                          | 0.004  |
| C6   | 0.143              | 11.45                         | 0.039  |
| C7   | 0.182              | 17.72                         | 0.020  |
| C8   | 0.048              | 5.06                          | 0.002  |
| C9   | 0.041              | 4.42                          | 0.001  |
| C10  | 0.033              | 3.59                          |        |
| C11  | 0.015              | 1.64                          |        |
| C12  | 0.014              | 1.53                          |        |
| C13  | 0.007              | 0.77                          |        |
| C14  | 0.005              | 0.55                          |        |
| C15  | 0.003              | 0.33                          |        |
| C16  | 0.002              | 0.22                          |        |
| C17  | 0.001              | 0.11                          |        |
| C18  |                    |                               |        |
| C19  |                    |                               |        |
| C20  |                    |                               |        |
| BENZ   |                    |                               |        |
| TOL  | 0.010              | 1.03                          | 0.001  |
| XYL  | 0.015              | 1.61                          |        |
| N2   | 1.977              | 0.19                          | 1.994  |
| CO2  | 0.545              | 0.43                          | 0.546  |
| Mol. ratio   |                    | 0.0091                        | 0.9909 |
| Mol. mass<br>kg/kmol   | 17.643             | 69.069                        | 17.163 |
| C7+  | 0.376              | 43.196                        | 0.024  |
| T/C LGR<br>m <sup>3</sup> /10 <sup>6</sup> m <sup>3</sup> (st) |                    | 37.70                         |        |

Compositions on a water free basis

Table 12

Test 1 - Computer predicted phase compositions assuming 60% aromatic content in C9 to C16+ fractions (mol %)

| Component  | Well-head fluid | 1st stage separation at 70 bar/-3°C |        |
|--|-----------------|-------------------------------------|--------|
|  |                 | Liquid                              | Gas    |
| C1   | 93.287          | 28.73                               | 93.726 |
| 2  | 3.435           | 5.67                                | 3.420  |
| 3  | 0.309           | 1.59                                | 0.300  |
| 14   | 0.263           | 2.92                                | 0.245  |
| n4   | 0.026           | 0.40                                | 0.023  |
| 15   | 0.038           | 1.08                                | 0.031  |
| n5   | 0.007           | 0.26                                | 0.005  |
| *6   | 0.136           | 12.45                               | 0.053  |
| *7   | 0.169           | 18.95                               | 0.041  |
| 8  | 0.052           | 6.80                                | 0.006  |
| 9  | 0.017           | 2.36                                | 0.001  |
| 9A   | 0.025           | 3.60                                | 0.001  |
| 10   | 0.013           | 1.91                                |        |
| 10A  | 0.020           | 2.89                                |        |
| 11   | 0.006           | 0.88                                |        |
| 11A  | 0.009           | 1.32                                |        |
| 12   | 0.005           | 0.77                                |        |
| 12A  | 0.008           | 1.15                                |        |
| 13   | 0.003           | 0.41                                |        |
| 13A  | 0.004           | 0.62                                |        |
| 14   | 0.002           | 0.24                                |        |
| 14A  | 0.002           | 0.35                                |        |
| 15   | 0.001           | 0.18                                |        |
| 15A  | 0.002           | 0.27                                |        |
| 16+  | 0.002           | 0.30                                |        |
| Benzene  |                 |                                     |        |
| Toluene  | 0.01            | 1.22                                | 0.002  |
| Xylene   | 0.016           | 2.21                                | 0.001  |
| N <sub>2</sub>   | 1.577           | 0.14                                | 1.587  |
| CO <sub>2</sub>  | 0.556           | 0.33                                | 0.557  |
| Mol. ratio   |                 | 0.0068                              | 0.9932 |
| Mol. mass kg/kmol  | 17.558          | 75.38                               | 17.163 |
| C7+  |                 | 46.43                               | 0.049  |
| T/C LGR<br>m <sup>3</sup> /10 <sup>6</sup> m <sup>3</sup> (st) |                 | 30.04                               |        |

Compositions on a water free basis

\* C6 as cyclohexane, C7 as methyl cyclohexane.

Table 13

Test 2 - Computer predicted phase compositions assuming 60% aromatic content in C9 to C16+ fractions (mol %)

| Component  | Well-head fluid | 1st stage separation at 70 bar/0°C |        |
|--|-----------------|------------------------------------|--------|
|  |                 | Liquid                             | Gas    |
| C1   | 93.146          | 27.97                              | 93.510 |
| 2  | 3.435           | 5.47                               | 3.424  |
| 3  | 0.313           | 1.54                               | 0.306  |
| i4   | 0.266           | 2.84                               | 0.252  |
| n4   | 0.026           | 0.38                               | 0.024  |
| i5   | 0.038           | 1.06                               | 0.032  |
| n5   | 0.007           | 0.26                               | 0.006  |
| *6   | 0.119           | 11.74                              | 0.054  |
| *7   | 0.146           | 18.49                              | 0.044  |
| 8  | 0.045           | 6.89                               | 0.007  |
| 9  | 0.015           | 2.56                               | 0.001  |
| 9A   | 0.023           | 3.92                               |        |
| 10   | 0.012           | 2.03                               |        |
| 10A  | 0.017           | 3.08                               |        |
| 11   | 0.006           | 1.00                               |        |
| 11A  | 0.008           | 1.50                               |        |
| 12   | 0.005           | 0.86                               |        |
| 12A  | 0.007           | 1.29                               |        |
| 13   | 0.002           | 0.43                               |        |
| 13A  | 0.004           | 0.65                               |        |
| 14   | 0.002           | 0.29                               |        |
| 14A  | 0.002           | 0.43                               |        |
| 15   | 0.001           | 0.22                               |        |
| 15A  | 0.002           | 0.32                               |        |
| 17   | 0.004           | 0.72                               |        |
| Benzene  |                 |                                    |        |
| Toluene  | 0.009           | 1.27                               | 0.002  |
| Xylene   | 0.014           | 2.30                               | 0.001  |
| N <sub>2</sub>   | 1.763           | 0.16                               | 1.772  |
| CO <sub>2</sub>  | 0.563           | 0.33                               | 0.564  |
| Mol. ratio   |                 | 0.0056                             | 0.9944 |
| Mol. mass<br>kg/kmol   | 17.535          | 77.86                              | 17.198 |
| C7+  |                 | 48.25                              | 0.055  |
| T/C LGR<br>m <sup>3</sup> /10 <sup>6</sup> m <sup>3</sup> (st) |                 | 25.99                              |        |

Compositions on a water basis

\* C6 as cyclohexane, C7 as methyl cyclohexane

Table 14

Test 3 - Computer predicted phase compositions assuming 60% aromatic content in C9 to C16+ fractions (mol %)

| Component                                   | Well-head fluid | 1st stage separation at 70 bar/1°C |        |
|---|-----------------|------------------------------------|--------|
|   |                 | Liquid                             | Gas    |
| C1  | 93.429          | 27.82                              | 93.792 |
| 2   | 3.421           | 5.36                               | 3.410  |
| 3   | 0.305           | 1.47                               | 0.299  |
| 14  | 0.261           | 2.73                               | 0.247  |
| n4  | 0.025           | 0.36                               | 0.023  |
| 15  | 0.037           | 1.01                               | 0.032  |
| n5  | 0.008           | 0.29                               | 0.006  |
| *6  | 0.120           | 11.72                              | 0.056  |
| *7  | 0.149           | 18.78                              | 0.046  |
| 8   | 0.045           | 6.90                               | 0.007  |
| 9   | 0.015           | 2.57                               | 0.001  |
| 9A  | 0.023           | 3.95                               | 0.001  |
| 10  | 0.012           | 2.12                               |        |
| 10A   | 0.018           | 3.22                               |        |
| 11  | 0.006           | 1.01                               |        |
| 11A   | 0.008           | 1.51                               |        |
| 12  | 0.005           | 0.94                               |        |
| 12A   | 0.008           | 1.41                               |        |
| 13  | 0.002           | 0.44                               |        |
| 13A   | 0.004           | 0.65                               |        |
| 14  | 0.002           | 0.29                               |        |
| 14A   | 0.002           | 0.44                               |        |
| 15  | 0.001           | 0.22                               |        |
| 15A   | 0.002           | 0.33                               |        |
| 17  | 0.004           | 0.73                               |        |
| Benzene                                     |                 |                                    |        |
| Toluene                                     | 0.007           | 0.99                               | 0.002  |
| Xylene                                      | 0.014           | 2.30                               | 0.001  |
| N <sub>2</sub>                              | 1.521           | 0.13                               | 1.529  |
| CO <sub>2</sub>                             | 0.546           | 0.31                               | 0.547  |
| Mol. ratio                                  |                 | 0.0055                             | 0.9945 |
| Mol. mass<br>kg/kmol                        | 17.497          | 77.975                             | 17.162 |
| C7+   |                 | 48.8                               | 0.058  |
| $\frac{T}{C} \frac{LGR}{m^3/10^6 m^3 (st)}$ |                 | 25.60                              |        |

Compositions on a water basis

\* C6 as cyclohexane, C7 as methyl cyclohexane

Table 15

Test 5 - Computer predicted phase compositions assuming 60% aromatic content in C9 to C16+ fractions (mol %)

| Component  | Well-head fluid | 1st stage separation at 88.9 bar/32°C |        |
|--|-----------------|---------------------------------------|--------|
|  |                 | Liquid                                | Gas    |
| C1   | 92.952          | 27.32                                 | 93.148 |
| 2  | 3.583           | 4.23                                  | 3.581  |
| 3  | 0.326           | 1.00                                  | 0.324  |
| i4   | 0.278           | 1.64                                  | 0.274  |
| n4   | 0.027           | 0.21                                  | 0.026  |
| 15   | 0.038           | 0.54                                  | 0.037  |
| n5   | 0.008           | 0.15                                  | 0.008  |
| *6   | 0.133           | 8.00                                  | 0.110  |
| *7   | 0.172           | 15.81                                 | 0.126  |
| 8  | 0.047           | 6.66                                  | 0.028  |
| 9  | 0.016           | 3.20                                  | 0.006  |
| 9A   | 0.023           | 5.53                                  | 0.007  |
| 10   | 0.012           | 3.17                                  | 0.003  |
| 10A  | 0.018           | 5.23                                  | 0.001  |
| 11   | 0.005           | 1.56                                  | 0.001  |
| 11A  | 0.008           | 2.43                                  |        |
| 12   | 0.005           | 1.56                                  |        |
| 12A  | 0.007           | 2.37                                  |        |
| 13   | 0.002           | 0.81                                  |        |
| 13A  | 0.004           | 1.22                                  |        |
| 14   | 0.002           | 0.55                                  |        |
| 14A  | 0.002           | 0.82                                  |        |
| 15   | 0.001           | 0.41                                  |        |
| 15A  | 0.002           | 0.62                                  |        |
| 17   | 0.004           | 1.39                                  |        |
| Benzene  |                 |                                       |        |
| Toluene  | 0.002           | 0.24                                  | 0.001  |
| Xylene   | 0.015           | 2.87                                  | 0.007  |
| N <sub>2</sub>   | 1.722           | 0.18                                  | 1.726  |
| CO <sub>2</sub>  | 0.585           | 0.28                                  | 0.586  |
| Mol. ratio   |                 | 0.0029                                | 0.9961 |
| Mol. mass kg/kmol  | 17.596          | 87.512                                | 17.394 |
| C7+  |                 | 56.45                                 | 0.180  |
| $\frac{T}{G}$ LGR<br>$\frac{m^3}{10^6}$ $\frac{m^3}{m^3}$ (st) |                 | 14.96                                 |        |

Compositions on a water basis

\* C6 as cyclohexane, C7 as methyl cyclohexane

Table 16

Test 6 - Computer predicted phase compositions assuming 60% aromatic  
content in C9 to C16+ fractions (mol %)

| Component                                   | Well-head<br>fluid | 1st stage separation at<br>60 bar/-19°C |        |
|---|--------------------|---|--------|
|   |                    | Liquid                                  | Gas    |
| C1  | 92.867             | 29.53                                   | 93.429 |
| 2   | 3.429              | 7.01                                    | 3.397  |
| 3   | 0.316              | 2.23                                    | 0.299  |
| i4  | 0.269              | 4.32                                    | 0.233  |
| n4  | 0.028              | 0.62                                    | 0.023  |
| i5  | 0.042              | 1.67                                    | 0.004  |
| n5  | 0.008              | 0.41                                    | 0.027  |
| *6  | 0.143              | 13.25                                   | 0.017  |
| *7  | 0.182              | 18.72                                   | 0.001  |
| 8   | 0.048              | 5.27                                    |        |
| 9   | 0.016              | 1.84                                    |        |
| 9A  | 0.025              | 2.77                                    |        |
| 10  | 0.013              | 1.49                                    |        |
| 10A   | 0.020              | 2.25                                    |        |
| 11  | 0.006              | 0.68                                    |        |
| 11A   | 0.009              | 1.02                                    |        |
| 12  | 0.006              | 0.64                                    |        |
| 12A   | 0.008              | 0.95                                    |        |
| 13  | 0.003              | 0.32                                    |        |
| 13A   | 0.004              | 0.48                                    |        |
| 14  | 0.002              | 0.23                                    |        |
| 14A   | 0.003              | 0.34                                    |        |
| 15  | 0.001              | 0.14                                    |        |
| 15A   | 0.002              | 0.20                                    |        |
| 17  | 0.003              | 0.34                                    |        |
| Benzene                                     |                    |   |        |
| Toluene                                     | 0.010              | 1.07                                    | 0.001  |
| Xylene                                      | 0.015              | 1.67                                    |        |
| N <sub>2</sub>                              | 1.977              | 0.16                                    | 1.993  |
| CO <sub>2</sub>                             | 0.545              | 0.38                                    | 0.546  |
| Mol. ratio                                  |                    | 0.0088                                  | 0.9912 |
| Mol. mass<br>kg/kmol                        | 17.625             | 70.763                                  | 17.153 |
| C7+   |                    | 40.42                                   | 0.019  |
| $\frac{T/C}{m^3} \frac{LGR}{10^6 m^3}$ (st) |                    | 35.55                                   |        |

Compositions on a water basis

\* C6 as cyclohexane, C7 as methyl cyclohexane

Table 17

Summary of experimentally determined well head  
fluid compositions (mol%)

| Component       | Test 1 | Test 2 | Test 3 | Test 5 | Test 6 |
|-----------------|--------|--------|--------|--------|--------|
| C1              | 93.286 | 93.146 | 93.429 | 92.952 | 92.867 |
| 2               | 3.435  | 3.435  | 3.421  | 3.583  | 3.429  |
| 3               | 0.309  | 0.313  | 0.305  | 0.326  | 0.316  |
| i4              | 0.263  | 0.266  | 0.261  | 0.278  | 0.269  |
| n4              | 0.026  | 0.026  | 0.025  | 0.027  | 0.028  |
| i5              | 0.038  | 0.038  | 0.037  | 0.038  | 0.042  |
| n5              | 0.007  | 0.007  | 0.008  | 0.008  | 0.008  |
| 6               | 0.137  | 0.119  | 0.120  | 0.133  | 0.143  |
| 7               | 0.169  | 0.146  | 0.149  | 0.172  | 0.182  |
| 8               | 0.052  | 0.045  | 0.045  | 0.047  | 0.048  |
| 9               | 0.042  | 0.038  | 0.038  | 0.039  | 0.041  |
| 10              | 0.033  | 0.029  | 0.030  | 0.030  | 0.033  |
| 11              | 0.015  | 0.014  | 0.014  | 0.013  | 0.015  |
| 12              | 0.013  | 0.012  | 0.013  | 0.012  | 0.014  |
| 13              | 0.007  | 0.006  | 0.006  | 0.006  | 0.007  |
| 14              | 0.004  | 0.004  | 0.004  | 0.004  | 0.005  |
| 15              | 0.003  | 0.003  | 0.003  | 0.003  | 0.003  |
| 16              | 0.002  | 0.002  | 0.002  | 0.002  | 0.002  |
| 17              |        | 0.001  | 0.001  | 0.001  | 0.001  |
| 18              |        | 0.001  | 0.001  | 0.001  |        |
| Benzene         | 0.010  | 0.009  | 0.007  | 0.002  | 0.010  |
| Toluene         | 0.016  | 0.014  | 0.014  | 0.015  | 0.015  |
| N <sub>2</sub>  | 1.577  | 1.763  | 1.521  | 1.722  | 1.977  |
| CO <sub>2</sub> | 0.556  | 0.563  | 0.546  | 0.585  | 0.545  |
| C7+             | 0.366  | 0.324  | 0.327  | 0.347  | 0.376  |

Compositions on a water free basis



Table 18

Comparison of Troll 31/2-12 Test 2 with examples of previous test results from Troll 31/2 gas wells (mol %)

| Component  | Well test number |               |                  |                  |
|--|------------------|---------------|------------------|------------------|
|  | *31/2 - 2(T3)    | *31/2 - 3(T6) | *31/2 - 6(T1)    | *31/2-12 (T2)    |
| C1   | 92.141           | 92.851        | 92.569           | 93.146           |
| 2  | 3.868            | 3.528         | 3.437            | 3.435            |
| 3  | 0.395            | 0.420         | 0.304            | 0.313            |
| i4   | 0.362            | 0.363         | 0.342            | 0.266            |
| n4   | 0.063            | 0.047         | 0.029            | 0.026            |
| i5   | 0.081            | 0.112         | 0.090            | 0.038            |
| n5   | 0.004            | 0.024         | 0.014            | 0.007            |
| 6  | 0.181            | 0.199         | 0.203            | 0.119            |
| 7  | 0.242            | 0.227         | 0.212            | 0.146            |
| 8  | 0.060            | 0.070         | 0.051            | 0.045            |
| 9  | 0.040            | 0.051         | 0.050            | 0.038            |
| 10   | 0.034            | 0.046         | 0.039            | 0.029            |
| 11   | 0.014            | 0.022         | 0.021            | 0.014            |
| 12   | 0.007            | 0.013         | 0.012            | 0.012            |
| 13   | 0.004            | 0.009         | 0.008            | 0.006            |
| 14   | 0.002            | 0.005         | 0.006            | 0.004            |
| 15   | 0.001            | 0.003         | 0.004            | 0.003            |
| 16   |                  | 0.001         | 0.002            | 0.002            |
| 17   |                  |               |                  | 0.001            |
| 18   |                  |               |                  | 0.001            |
| Benzene  |                  |               |                  |                  |
| Toluene  | 0.001            | 0.001         | 0.005            | 0.009            |
| Xylene   | 0.020            | 0.024         | 0.009            | 0.014            |
| N <sub>2</sub>   | 1.903            | 1.560         | 1.702            | 1.763            |
| CO <sub>2</sub>  | 0.577<br>(0.400) | 0.424         | 0.896<br>(1.000) | 0.563<br>(0.600) |
| Mol. ratio   | 0.0064           | 0.0076        | 0.0068           | 0.0053           |
| LGR<br>m <sup>3</sup> /10 <sup>6</sup> m <sup>3</sup> (st) | 30.83            | 35.89         | 31.84            | 26.10            |

\* Troll 31/2-2 Test 3, 21/9/80, Ref. TNTR.81.021<sup>1</sup>  
 Troll 31/2-3 Test 6, 8/7/80, Ref. TNTR.81.014<sup>2</sup>  
 Troll 31/2-6 Test 1, 7/10/81, Ref. TNER.82.029<sup>3</sup>  
 Troll 31/2-12 Test 2, This report

Note: CO<sub>2</sub> values in parenthesis measured independently using Draeger tube

Table 19Conversion factors

$$\text{psig} = \frac{\text{bar} - 1.01325}{0.06895}$$

$$^{\circ}\text{F} = ^{\circ}\text{C} \times \frac{9}{5} + 32$$

$$\text{bbl} = \frac{\text{m}^3}{0.15899}$$

$$\text{scf} = \frac{\text{m}^3 (\text{st})}{0.02826}$$

$$\text{bbl/MMscf} = \frac{\text{m}^3/10^6 \text{ m}^3 (\text{st})}{5.6254}$$

$$\text{Btu/scf} = \frac{\text{MJ/m}^3 (\text{st})}{37.3307 \times 10^{-3}}$$

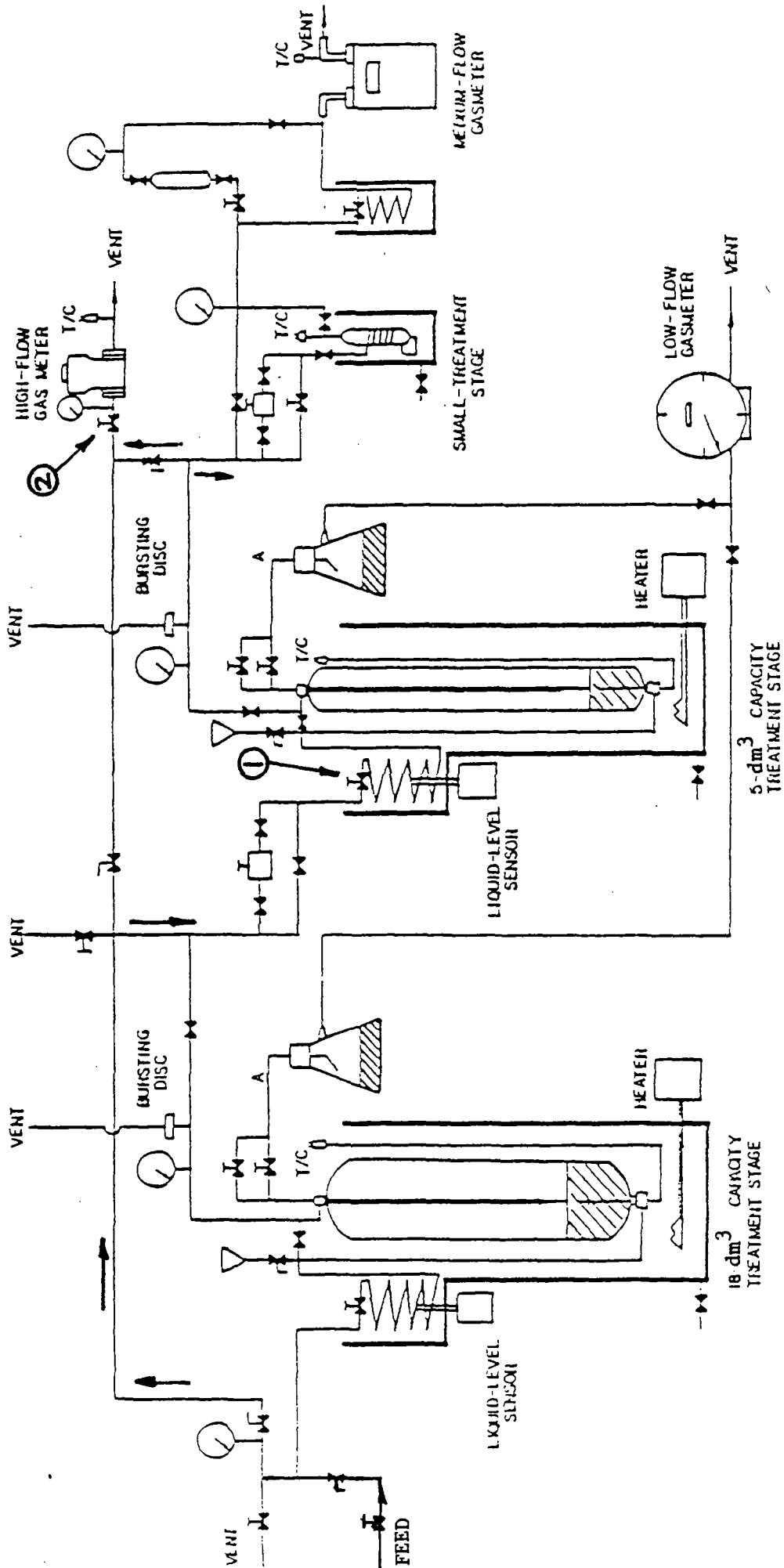


FIG. 1--Well-head testing unit

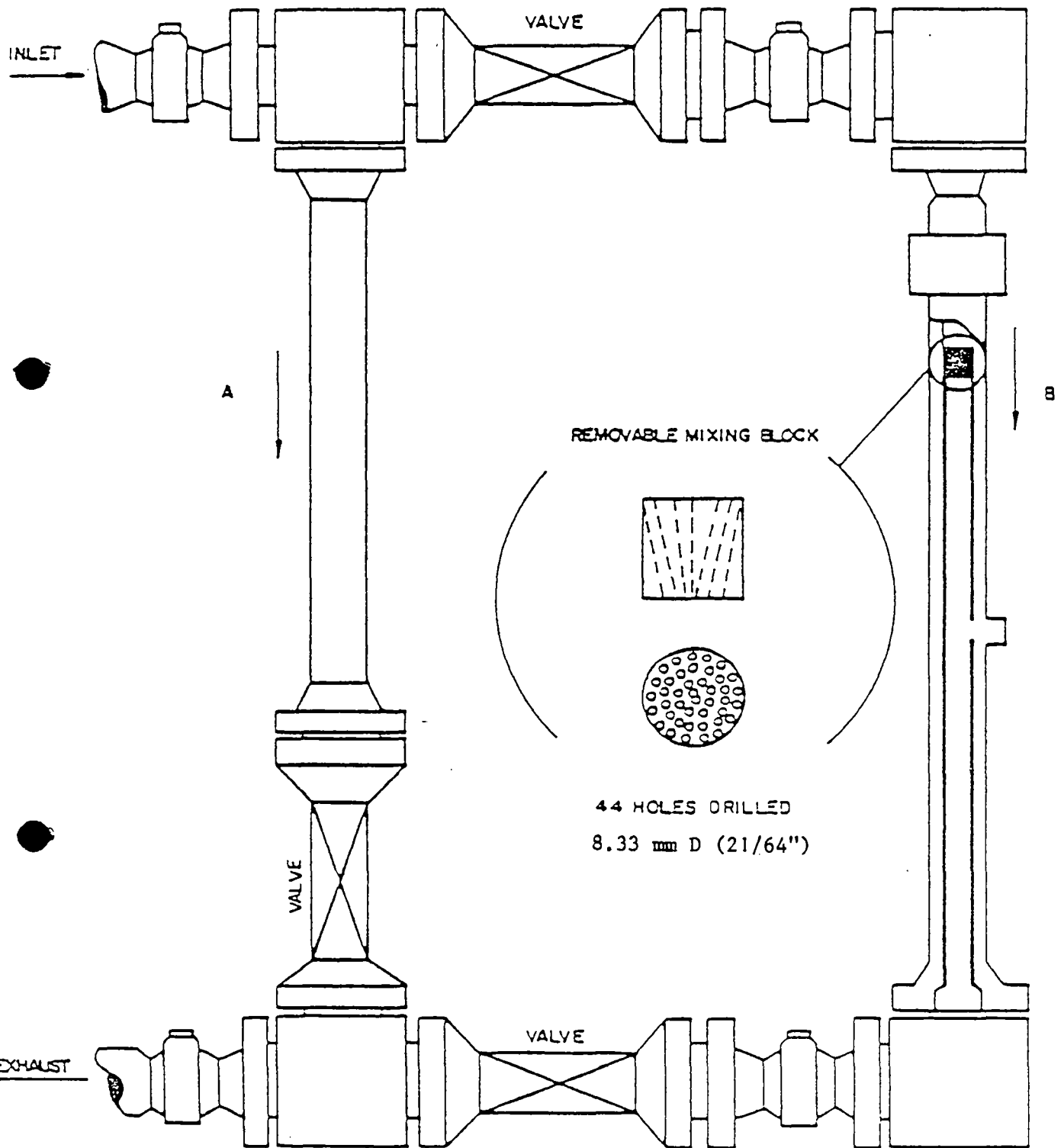
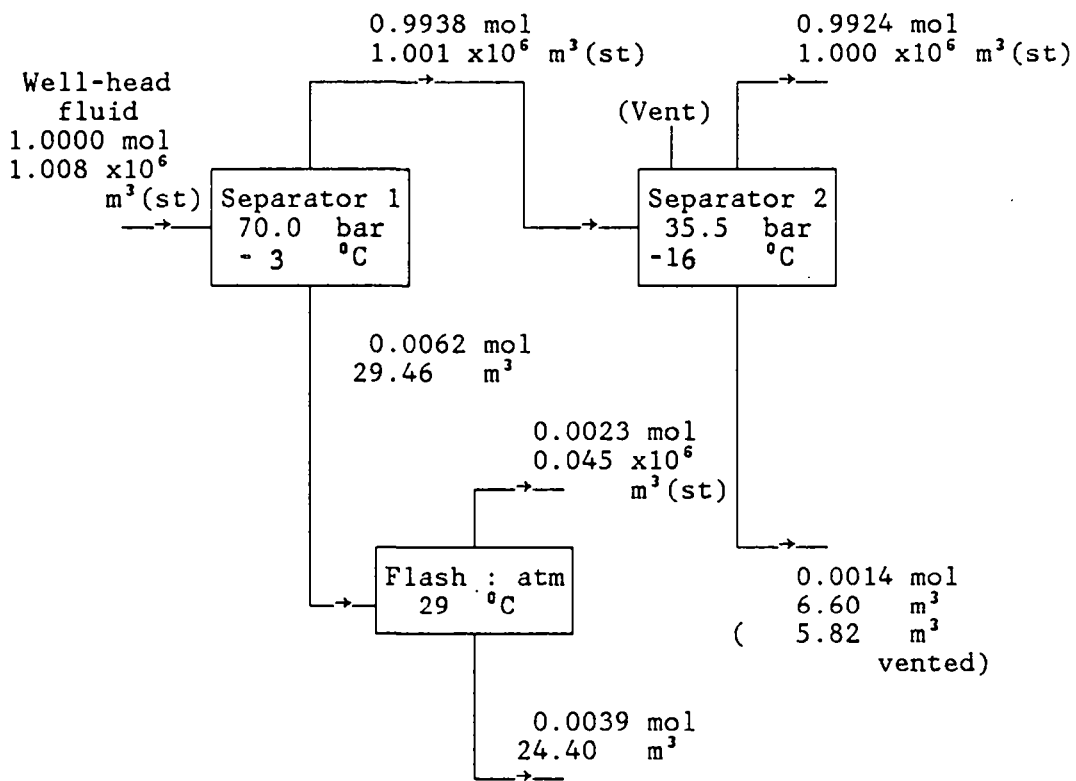


FIG. 2 - Mixing manifold

FIGURE 3

Test 1      Mass and Volume Balance

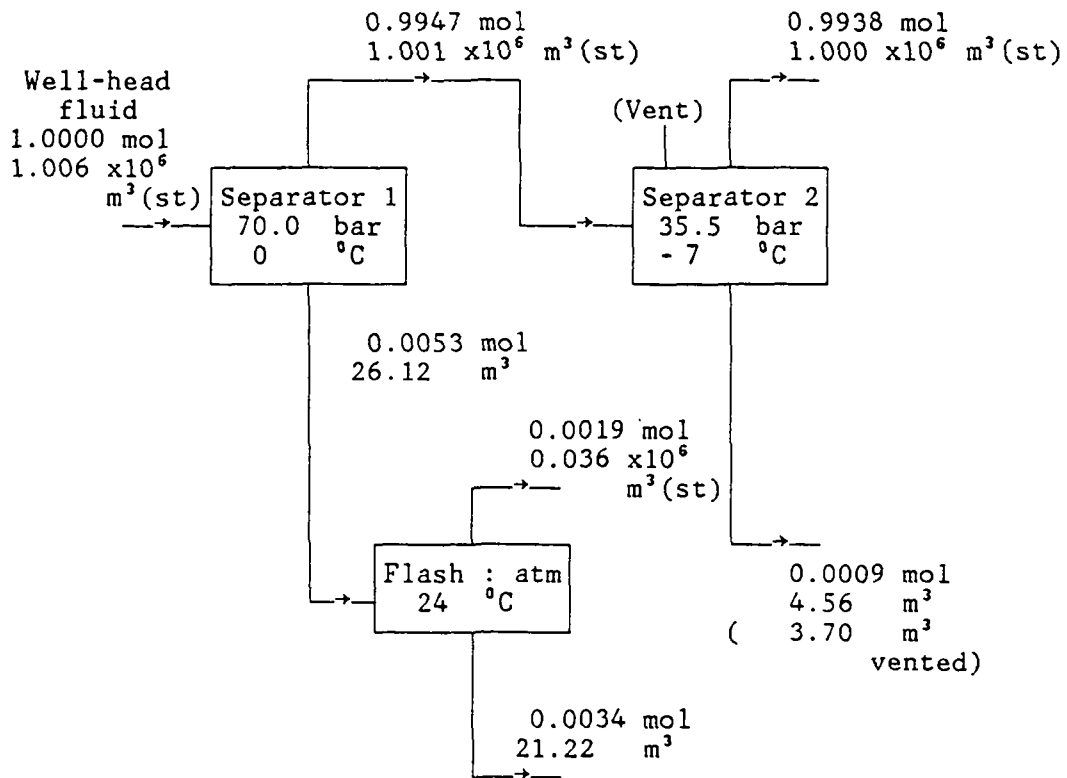


NOTE. The mass and volume balances, based on 1 mol of input fluid and  $10^6$  m<sup>3</sup>(st) of final gas respectively, are not equivalent.

Flash:atm implies flash to prevailing atmospheric pressure.

FIGURE 4

Test 2      Mass and Volume Balance

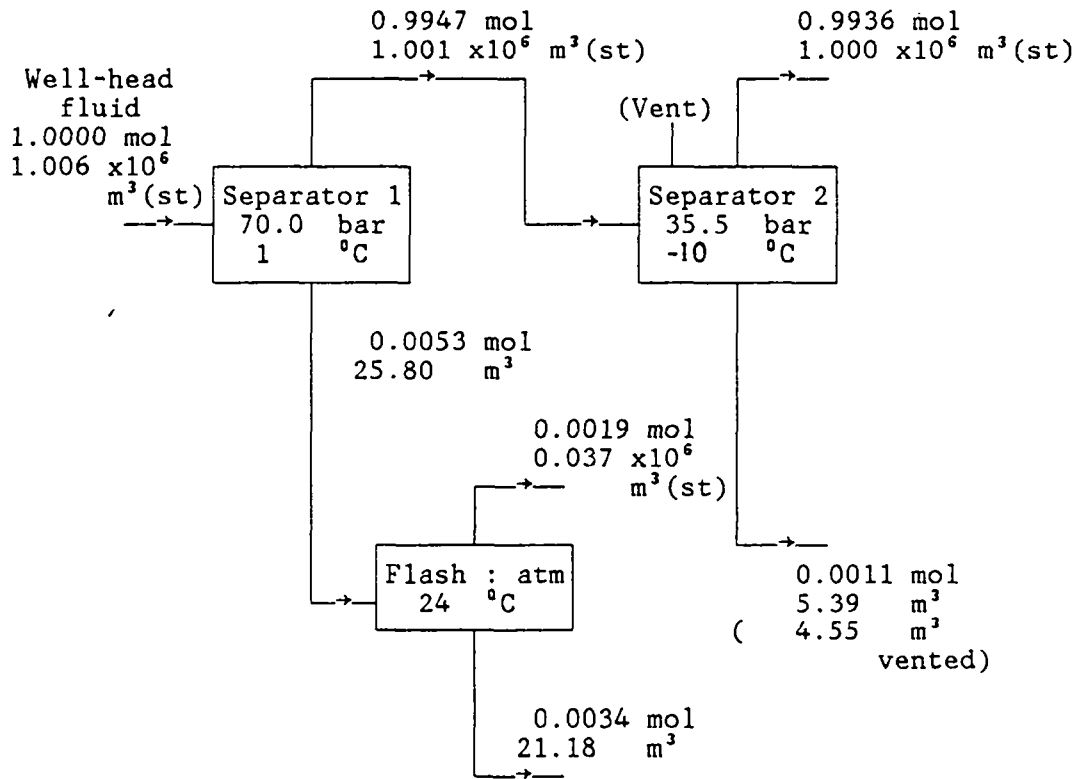


NOTE. The mass and volume balances, based on 1 mol of input fluid and  $10^6 \text{ m}^3(\text{st})$  of final gas respectively, are not equivalent.

Flash:atm implies flash to prevailing atmospheric pressure.

FIGURE 5

Test 3      Mass and Volume Balance

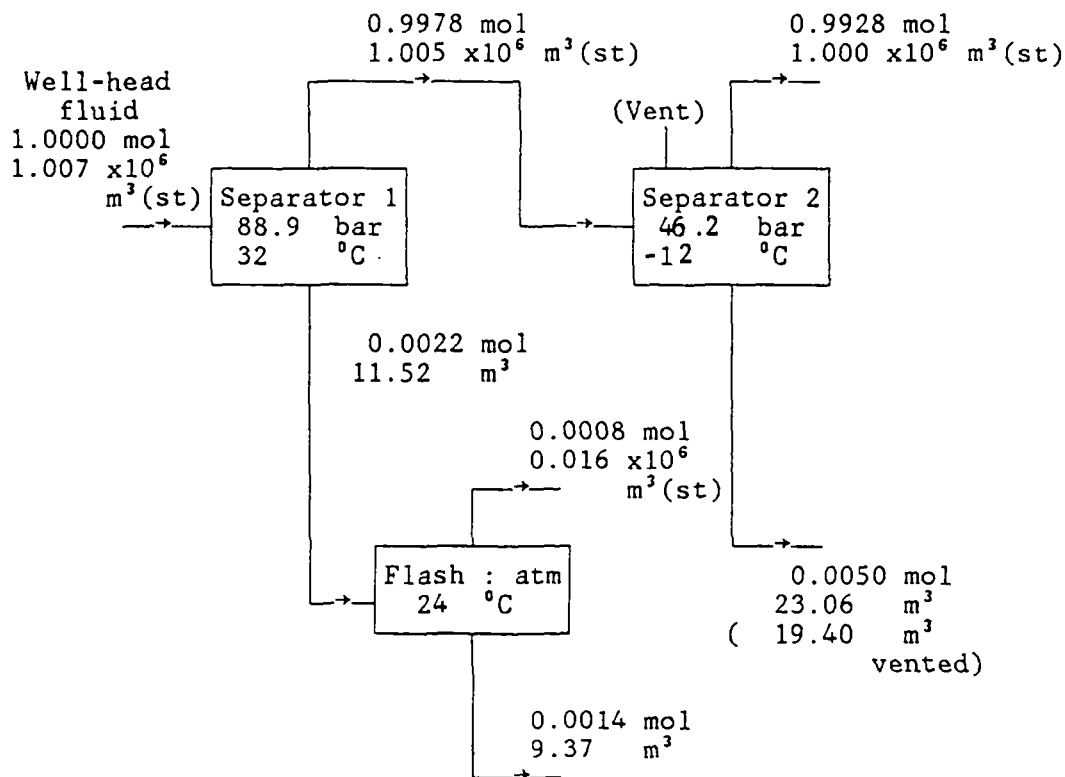


NOTE. The mass and volume balances, based on 1 mol of input fluid and 10<sup>6</sup> m<sup>3</sup>(st) of final gas respectively, are not equivalent.

Flash:atm implies flash to prevailing atmospheric pressure.

FIGURE 6

Test 5 Mass and Volume Balance



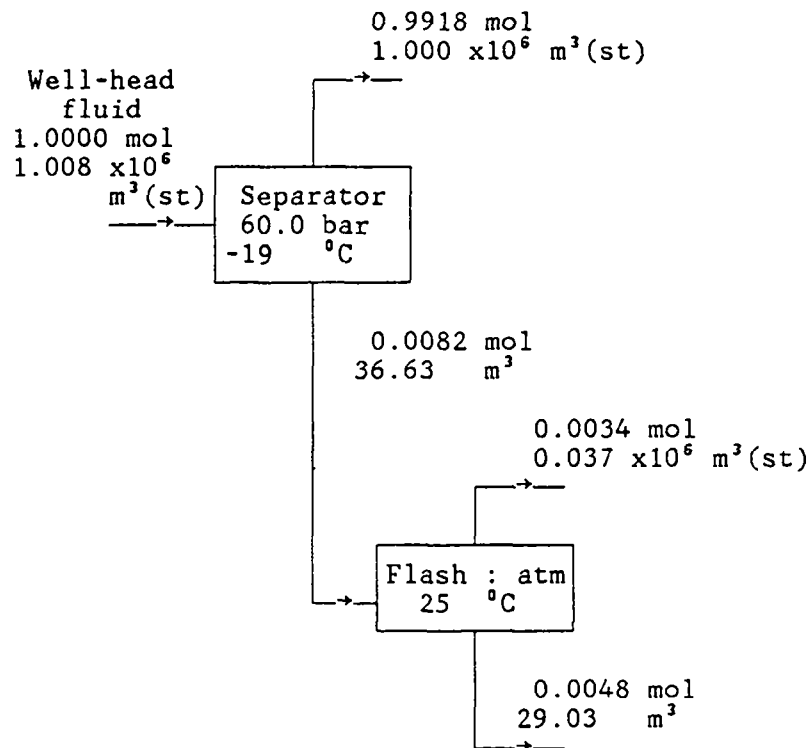
NOTE. The mass and volume balances, based on 1 mol of input fluid and  $10^6 \text{ m}^3(\text{st})$  of final gas respectively, are not equivalent.

Flash:atm implies flash to prevailing atmospheric pressure.



FIGURE 7

## Test 6      Mass and Volume Balance



NOTE. The mass and volume balances, based on 1 mol of input fluid and 10<sup>6</sup> m<sup>3</sup>(st) of final gas respectively, are not equivalent.

Flash:atm implies flash to prevailing atmospheric pressure.

AMER.83.052

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EXPLORATION AND PRODUCTION TEST ON GAS  
FROM WELL 31/2-12 IN OFFSHORE TROLL FIELD,  
NORTH SEA, NORWAY.

Sampling and analysis  
of gas and condensate

by

M.J. Scheele and D. Boon

Approved by: M.E. van Kreveld

SUMMARY

=====

During a production test in the offshore Troll field, North Sea, Norway, sampling and analysis of gas and condensate have been carried out. The present report describes the sampling and the analytical procedures applied, and presents the results obtained.

September 1983

C O N T E N T S

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EXPLORATION AND PRODUCTION TEST ON GAS  
FROM WELL 31/2-12 IN OFFSHORE TROLL FIELD,  
NORTH SEA, NORWAY.

Sampling and analysis  
of gas and condensate

---

1. INTRODUCTION

A production test was carried on gas from the 31/2-12 well in the offshore Troll field, North Sea, Norway. Detailed information about the following trace components was obtained:

In the gas: Hydrogen sulphide, other sulphur components, mercury, radon-222, carbon dioxide, helium and nitrogen.

In the condensate: Mercury, total sulphur and polonium-210.

The present report describes briefly the sampling procedures followed and presents the results obtained.

2. EXPERIMENTAL

The gas/condensate mixture coming from the well was separated in a high-pressure test separator. The gas samples were taken from the gas outlet of the separator. The hydrogen sulphide, mercury, radon and carbon dioxide contents were determined on the rig. Separate gas samples were sent to a research laboratory for the determination of other sulphur compounds, helium and nitrogen. Since no water was produced in the separator, no water analyses have been performed.

The condensate samples, originating from the first stage of the separator were collected in glass bottles. The mercury content was determined on the rig. The total sulphur and polonium contents were determined at a research laboratory.

Table I summarizes the analytical methods used and Table II gives a survey of the results obtained.

### 3. RESULTS

The results obtained during the production test are presented below. Throughout this section volumes of gas are considered at standard conditions (15 °C, 1.01325 bar). SI-units or SI-accepted units are used as far as possible.

#### 3.1. Flow period 1

Well open: 26/7/1983, 11.00 - 18.00 hr.

Separator conditions: temperature : 115 °F (46 °C)  
 pressure : 40 bar (580 psig)  
 rate : 12 MMSCF (0.33 x 10<sup>6</sup> m<sup>3</sup>)

Well open: 26/7/1983, 18.00 - 21.30 hr.

Separator conditions: temperature: 136 °F (59 °C)  
 pressure : 29 bar (420 psig)  
 rate : 23 MMSCF (0.65 x 10<sup>6</sup> m<sup>3</sup>)

##### a. Gas

|                  | <u>Content</u>  | <u>Sampling time, h</u> |
|------------------|---|-------------------------|
| H <sub>2</sub> S | <0.01 x 10 <sup>-6</sup> m <sup>3</sup> /m <sup>3</sup> | 16.45                   |
|                  | <0.01 x 10 <sup>-6</sup> m <sup>3</sup> /m <sup>3</sup> | 17.10                   |
|                  | <0.01 x 10 <sup>-6</sup> m <sup>3</sup> /m <sup>3</sup> | 20.05                   |
| CO <sub>2</sub>  | 0.75 % (v/v)  | 17.00                   |
|                  | 0.70 % (v/v)  | 20.00                   |

#### 3.2. Flow period 2

Well open: 29/7/1983, 00.00 - 12.00 hr.

Separator conditions: temperature: 136 °F (59 °C)  
 pressure : 29 bar (420 psig)  
 rate : 24 MMSCF (0.68 x 10<sup>6</sup> m<sup>3</sup>)

##### a. Gas

|                  | <u>Content</u>   | <u>Sampling time, h</u> |
|------------------|--|-------------------------|
| H <sub>2</sub> S | 0.01 x 10 <sup>-6</sup> m <sup>3</sup> /m <sup>3</sup> | 03.00                   |
|                  | 0.02 x 10 <sup>-6</sup> m <sup>3</sup> /m <sup>3</sup> | 04.00                   |

|                         |   |               |
|-------------------------|---|---------------|
|                         | $0.04 \times 10^{-6} \text{ m}^3/\text{m}^3$  | 06.30         |
|                         | $0.05 \times 10^{-6} \text{ m}^3/\text{m}^3$  | 07.10         |
|                         | $0.06 \times 10^{-6} \text{ m}^3/\text{m}^3$  | 08.35         |
|                         | $0.04 \times 10^{-6} \text{ m}^3/\text{m}^3$  | 09.30         |
|                         | $0.05 \times 10^{-6} \text{ m}^3/\text{m}^3$  | 11.05         |
| Other sulphur compounds | $< 0.1 \times 10^{-6} \text{ m}^3/\text{m}^3$ | 11.25         |
| Mercury                 | $0.23 \text{ } \mu\text{g}/\text{m}^3$        | 04.35 - 05.00 |
|                         | $0.28 \text{ } \mu\text{g}/\text{m}^3$        | 05.30 - 06.00 |
|                         | $0.29 \text{ } \mu\text{g}/\text{m}^3$        | 07.35 - 07.55 |
|                         | $0.27 \text{ } \mu\text{g}/\text{m}^3$        | 08.05 - 08.30 |
|                         | $0.26 \text{ } \mu\text{g}/\text{m}^3$        | 09.50 - 10.20 |
|                         | $0.22 \text{ } \mu\text{g}/\text{m}^3$        | 10.30 - 11.00 |
| Rn-222                  | $28.5 \text{ Bq}/\text{m}^3$                  | 04.30         |
| CO <sub>2</sub>         | 0.6 % (v/v)                                   | 03.00         |
|                         | 0.6 % (v/v)                                   | 04.00         |
|                         | 0.6 % (v/v)                                   | 06.20         |
|                         | 0.6 % (v/v)                                   | 07.05         |
|                         | 0.6 % (v/v)                                   | 08.45         |
|                         | 0.6 % (v/v)                                   | 09.45         |
|                         | 0.6 % (v/v)                                   | 11.30         |
| He                      | $150 \times 10^{-6} \text{ m}^3/\text{m}^3$   | 11.30         |
| N <sub>2</sub>          | 1.53 % (v/v)                                  | 11.30         |

b. Condensate

|               | <u>Content</u>                 | <u>Sampling time, h</u> |
|---------------|--------------------------------|-------------------------|
| Mercury       | $< 0.001 \text{ g}/\text{m}^3$ | 10.00                   |
| Total sulphur | $58 \text{ g}/\text{m}^3$      | 10.00                   |
| Po-210        | $< 1 \text{ kBq}/\text{m}^3$   | 10.00                   |

Amsterdam, September 1983  
(HH)/RHP

TABLE I  
SURVEY OF THE ANALYTICAL METHODS USED

1. Gas phase

|                                      |   |
|--------------------------------------|---|
| Hydrogen sulphide (H <sub>2</sub> S) | Dräger tube No. CH 298                        |
| Other sulphur compounds              | GC with microcoulometric detection            |
| Mercury (Hg)                         | Flameless atomic absorption spectrophotometry |
| Radon-222 (Rn)                       | Radiochemical analysis                        |
| Carbon dioxide (CO <sub>2</sub> )    | Dräger tube No. CH 25101                      |
| Helium (He)                          | GC with thermal conductivity detection        |
| Nitrogen (N <sub>2</sub> )           | GC with thermal conductivity detection        |

2. Condensate

|                   |   |
|-------------------|---|
| Mercury (Hg)      | Flameless atomic absorption spectrophotometry |
| Total sulphur     | Microcoulometric analysis                     |
| Polonium-210 (Po) | Radiochemical analysis                        |

TABLE II  
SURVEY OF FINAL RESULTS

| <u>Gasphase</u>             |   |        |
|-----------------------------|---|--------|
| 1. H <sub>2</sub> S,        | 10 <sup>-6</sup> m <sup>3</sup> /m <sup>3</sup> | 0.05   |
| 2. Other sulphur compounds, | 10 <sup>-6</sup> m <sup>3</sup> /m <sup>3</sup> | <0.1   |
| 3. Hg,                      | μg/m <sup>3</sup>                               | 0.26   |
| 4. Rn,                      | Bq/m <sup>3</sup>                               | 28.5   |
| 5. CO <sub>2</sub> ,        | %(v/v)  | 0.6    |
| 6. He,                      | 10 <sup>-6</sup> m <sup>3</sup> /m <sup>3</sup> | 150    |
| 7. N <sub>2</sub> ,         | %(v/v)  | 1.53   |
| <u>Condensate</u>           |   |        |
| 1. Hg,                      | g/m <sup>3</sup>                                | <0.001 |
| 2. Total sulphur,           | g/m <sup>3</sup>                                | 58     |
| 3. Po,                      | kBq/m <sup>3</sup>                              | <1     |