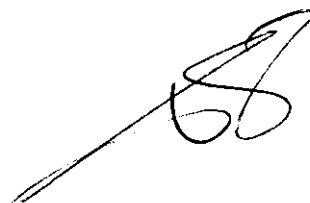


DRILLING REPORT
3/7-3

R. KIRKHUS

Rune Kirkhus

C. CHARDIGNY

A handwritten signature in black ink, consisting of a long, sweeping horizontal stroke followed by a large, stylized 'C' and 'D'.

P. BOUTROLLE

A handwritten signature in black ink, appearing as a series of vertical, slightly curved strokes.

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	36" x 30"
	26" x 20"
	17 1/2" x 13 3/8"
	12 1/4" x 9 5/8"
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APPENDIX: Water eruption behind 13 3/8" casing

1. DISPATCHING LIST

E.A.N.	Reservoir dept.	1 ex
	Exploration dept.	5 ex
	Production dept.	1 ex
	Drilling dept.	5 ex
SNEA(P) PARIS DIG Europe	Dept. Exploitation	2 ex
	Dept. Production	1 ex
	Dir. Exploitation	1 ex
	Dir.Prod., dept.Forage	2 ex
SNEA(P) PAU	DRA - Service puits/forage	1 ex
	DRA - Service puits completion	1 ex
SNEA(P) BOUSSENS	DRA - Service puits/boue	1 ex
N.P.D.	Drilling Section	2 ex

2 - PREFACE

Licence 023 was awarded to the PETRONORD GROUP in 1969.
The licence covers block 3/7. It is now held by the following companies:

ELF AQUITAINE NORGE A/S	43.60%
NORSK HYDRO PRODUKSJON A/S	34.60%
TOTAL MARINE NORSK A/S	21.80%

EAN is operating THE PETRONORD GROUP.

3. SUMMARY OF THE 3/7-3 WELL

MOVING IN

The well 3/7-3 started June 20, 1981 at 16.00 hrs. with all anchors racked up and the semi-submersible "Dyvi Alpha" ready for tow on well location 3/7-2.

The S.S. DYVI ALPHA arrived on location June 20, 1981 at 18.00 hrs. and dropped the first anchor at 1825 hrs.

Well coordinates: 04° 10' 54.33" E
56° 24' 54.77" N

Water depth on location 67 m distance RKB/mud line : 92 m

DRILLING

The well was spudded the 21.06.81 at 15.00 hrs. and the drilling was finished the 26.08.81 at 19.30 hrs, which gives 66.2 days of drilling.

The following operations were performed:

- Drilled 36" hole and set 30 inch casing at 153 m
- Drilled 17 1/2 hole log and underreamed 26" to 666 m
- Set 20" casing at 653 m
- Drilled 17 1/2 hole to 1968 m. At 1968 m increased mud weight from 1.31 to 1.55 to keep the well stable. Drilled 17 1/2 hole to 1970 m
- Ran logs and set 13 3/8 inch casing at 1961 m.

After cemented 13 3/8 inch casing, well started to flow. 17.5 m³ cement plug. The well was stabilised by help of heavy mud and cement plugs pumped down the annulus or squeezed through perforation in the casing. (For further details, see appendix: Water eruption behind 13 3/8" casing).

- Drilled 12 1/4" hole to 2830 m
- Cut core #1 from 2830 m to 2848 m
- Drilled 12 1/4" hole from 2848 to 3253 m
- Ran logs and set 9 5/8" casing at 3241 m
- Drilled 8 1/2 " hole 3291 to 3337,5 m
- Cut core #2 and #3 from 3337.5 to 3348 m
- 8 1/2" hole was drilled from 3348 m to total depth 3540 m and logged.

Abandonment

The abandonment phase was 5.48 days long and the last anchors were on bolster September 1st at 07.00 hrs. S.S. DYVI ALPHA went to SAGA.

Total well duration : 72.6 days.



4

POSITION MAP



BLOCK : 3/7
 WELL : 3/7-3
 OWNER : PETRONORD

x: 04° 10' 59.68"
 y: 56° 24' 54.33"

Scale: 1/2500 000

Date: May 1981

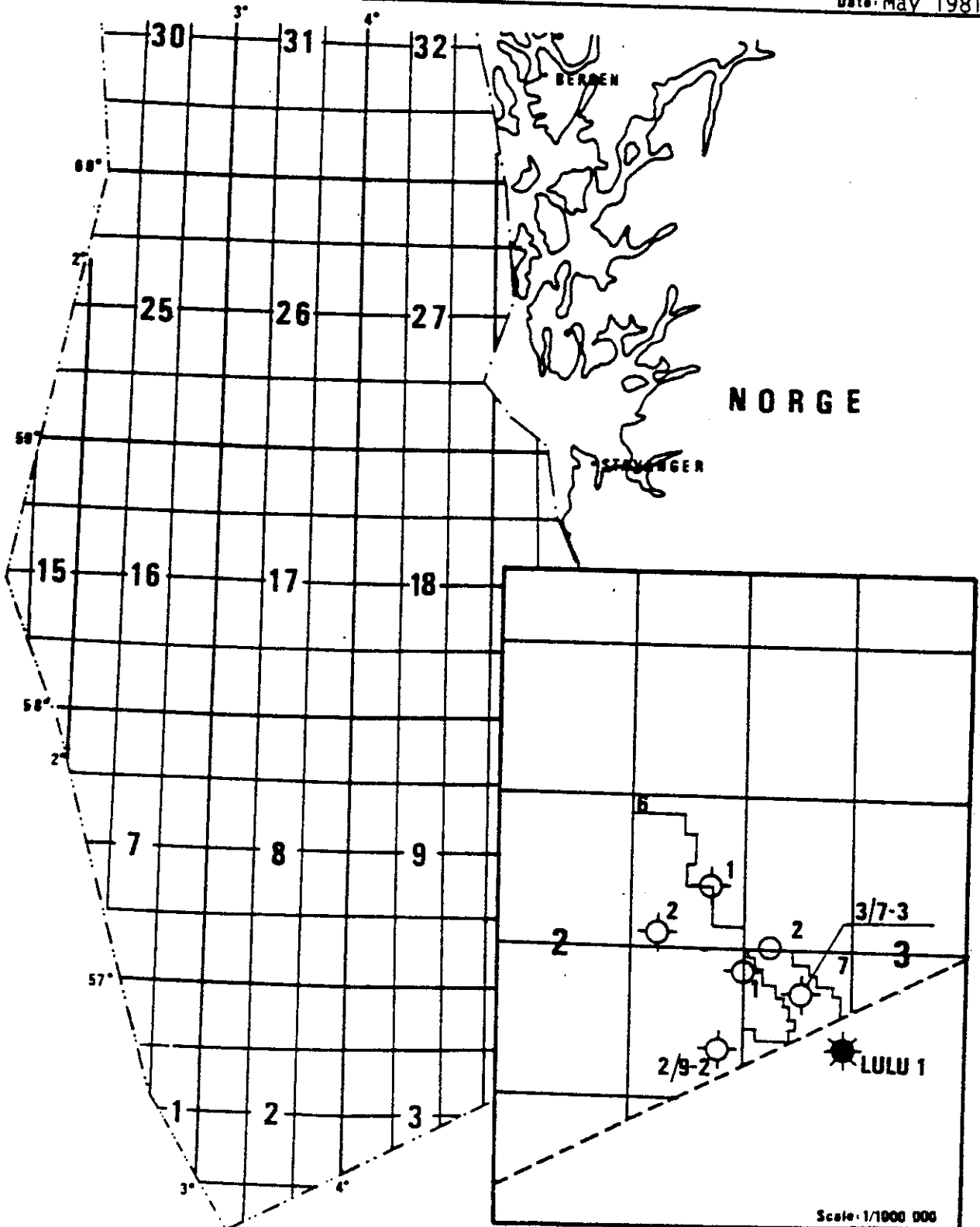


Fig.1

5. LOCATION SURVEY

A marine engineering geophysical survey was carried out in block 3/7-3. An area consisting of a 3 km by 5 km rectangle was surveyed around the proposed well location at:

56° 24' 32.72" NORTH

04° 12' 11.64" EAST

The orientation of the survey area was with its long axis running NW/SE. Survey work was carried out between the 9th and 14th February 1981, by Gardline Survey.

Principal Findings

Bathymetry

The water depth at location is 66.4 metres whilst the minimum and maximum depths found within the survey area are 63.6 metres and 67.4 metres respectively. Generally the seabed over the area is remarkable flat and featureless.

Geophysics and Seabed

The seabed within the survey area is covered with a thin veneer of mobile silty sand. This rests upon a series of laminated silty clays, which are occasionally exposed through the overlying veneer. Below these silty clays is a marked unconformity consisting of a complex pattern of sub-parallel channels. These channels have cut into underlying glaciomarine sediments, which are poorly bedded and probably consist mainly of sands and clays. These in turn lie unconformably on a coarsely bedded sequence, itself cut by occasional channel features. This sequence continues to a depth of at least 60 metres where it is obscured by the first multiple return. At the proposed location the thickness of the units described are as follows:

sand veneer	2 metres
silty clays	28 metres
glacio-marine sediments	26 metres

No seabed obstruction or adverse geological conditions were identified which should seriously hamper drilling or anchoring activities.

6. WELL POSITIONING

Drilling rig "DYVI ALPHA" was navigated from well location 3/7-2 to well location 3/7-3 Norwegian Sector using Decca Pulse/8 navigation system.

The final positioning was performed by Racal-Decca Survey Norge A/S in the period 21/6-81 to 23/6-81 utilizing a JMR-4 Sealand Satellite Surveyor.

Final position well 3/7-3 European Datum 1950:

Lat.: 50° 24' 54.77" N

Long.: 04° 10' 54.33" E

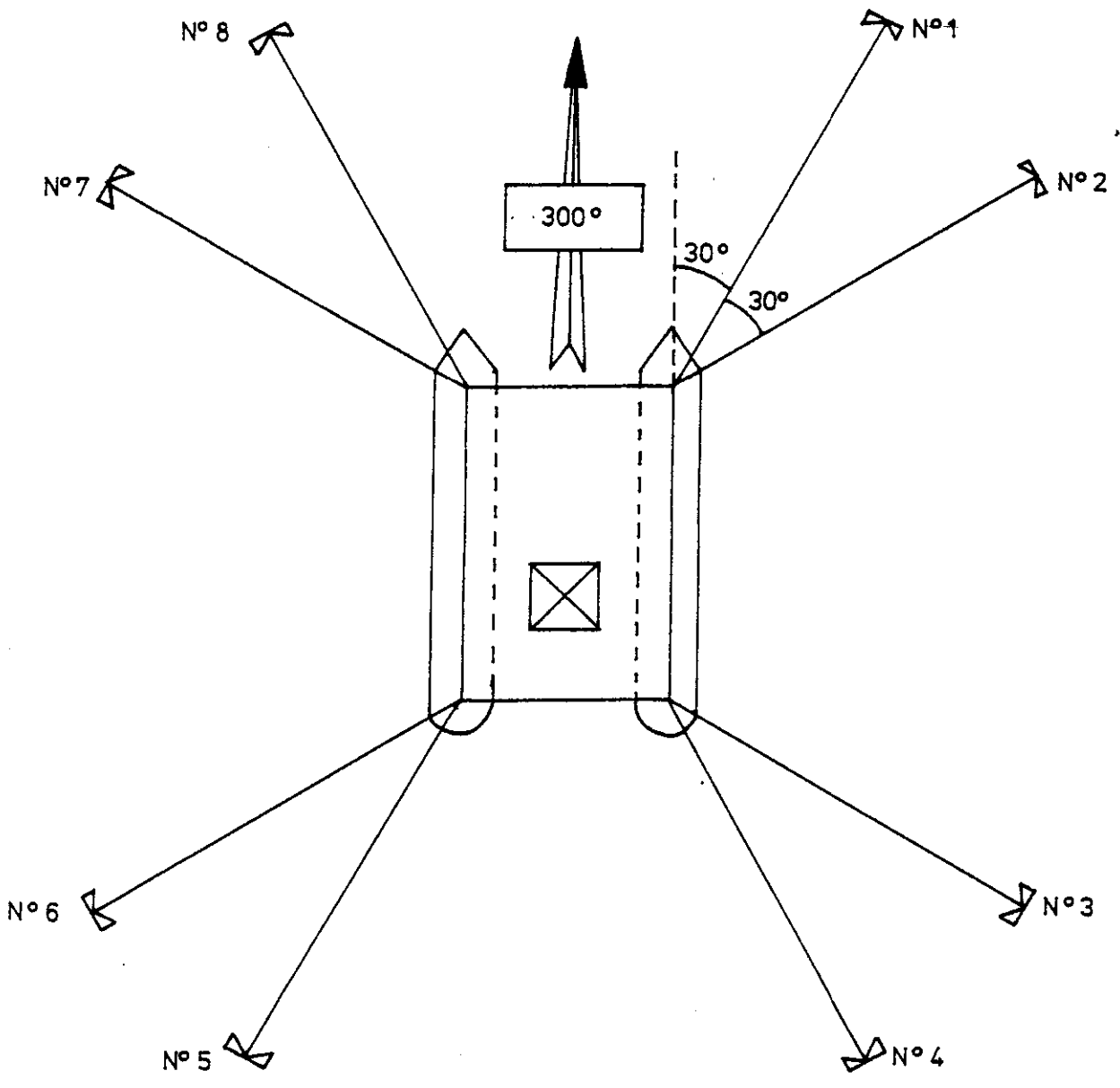
Number of 3 D passes : 33
Time of last 3 D pass : 1024 hours 23 June 1981
Rig heading: : 302°
Deviation from intended location: 21.8 metres in 208°

This deviation is the difference between intended position and final Sat. Nav. position.

7 MOORING LINE PATTERN

DYVI ALPHA

WELL: 3/7-3



8. GEOLOGICAL SUMMARY

1. Objectives

The main objective of the 3/7-3 well was to test possible hydrocarbon accumulation in the Danian/Upper Cretaceous chalk. This interval, which is hydrocarbon bearing on the Danish well Lulu 1, exhibits a seismic anomaly similar to the one noticed on Lulu 1.

The secondary objective was the Middle Jurassic Sandstones found water bearing on Lulu 1 but with good reservoir characteristics.

2. Main results

2.1. Danian/Upper Cretaceous Chalk

The chalk has been found water bearing and thick. The seismic anomaly noticed at the top of the chalk is not related to hydrocarbon. The chalk is 468 m thick from 2818 to 3280 m.

2.2. Jurassic Sandstones

The Jurassic Sandstones are underlaying directly the lower Cretaceous Marl/Carbonates interval. At 3325 m coarse, clean, sandstones were encountered. They are 55 m thick, with below 52 m of more argillaceous sandstones with their base at 3432 m. These sandstones are both water bearing. They are most probably Upper Jurassic and not Middle Jurassic as expected.

The Upper Jurassic rests on the Upper Permian (Zechstein) Anhydrite/Salt formation in which the well was bottomed at 3540 m RKB.

The 3/7-3 well has been plugged and abandoned.

2.3. Coring

Three cores have been cut:

One in the Danian chalk from 2830 to 2848 m (60% recovery) and two in the Upper Jurassic Sandstones from 3337,5 to 3339 m (67% recovery) and from 3339 to 3348 m (100% recovery). In addition a run of 30 side wall cores was shot between 3504 and 3285,5 m. 28 cores have been recovered.

2.4. Shows

Only C1 has been noticed below 700 m and down 1850 m with a maximum of 6% at 1530 m. At 1860 m C1 reached 8% with occurrence of C2 and C3.

At 1969 m up to 70% of C1 was noticed. Then the gas back ground decreased and below 2820 it never exceeded 0,2% of C1 with occasionally traces of C2 and C3.

Below 3432 m, in the Upper Jurassic Shales, minor shows, up to C4 have been encountered. No fluorescence has been noticed even on cores and/or side wall cores.

2.5. Tests

No DST's were performed.

6 pressure tests with RFT were performed between 3323,5 and 3372 m.

The formation pressure gradient from the RFT is 1.43 in the Jurassic.

2.6. Petroleum results

Only one reservoir has been encountered. Despite some good porosities (up to 25% from electric log interpretation) the Danian chalk is water bearing.

The Jurassic sandstones have good porosities (from 18 to 28% from core analysis) and good permeabilities (generally above 1 darcy with maximum 10 darcys). The upper part only (3325 to 3380 m) is taken into account:

Gross pay	:	45 m
Net pay	:	41 m
Average porosity	:	24%
Average permeability	:	3,5 darcys
Water saturation	:	90/95%
Formation pressure gradient	:	1.43
Water bearing.		

9 PROVISIONAL
FROM DAILY REPORTS.

Coord x: 04° 10' 54.33" z ground: -67m y: 56° 24' 54.77" z RKB: +25m Line: ANO 7380 SP: 269 92m Depths datum: RKB Rig: Dyvi Alpha Stopped in: Zechstein	Spudded: 20.06.81 Started drilling: 20.06.81 At T.O: 24.08.81 Completed: 01.09.81 T.O Driller: 3540 m T.O. Logger: 3542 m	Well 3/7-3 Country NORWAY off-shore
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OPERATOR EAN	LICENCE 023 OWNED BY PETRONORD
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TARGETS

- 1) Danian/Upper Cretaceous Limestones.
- 2) Middle Jurassic Sandstones.

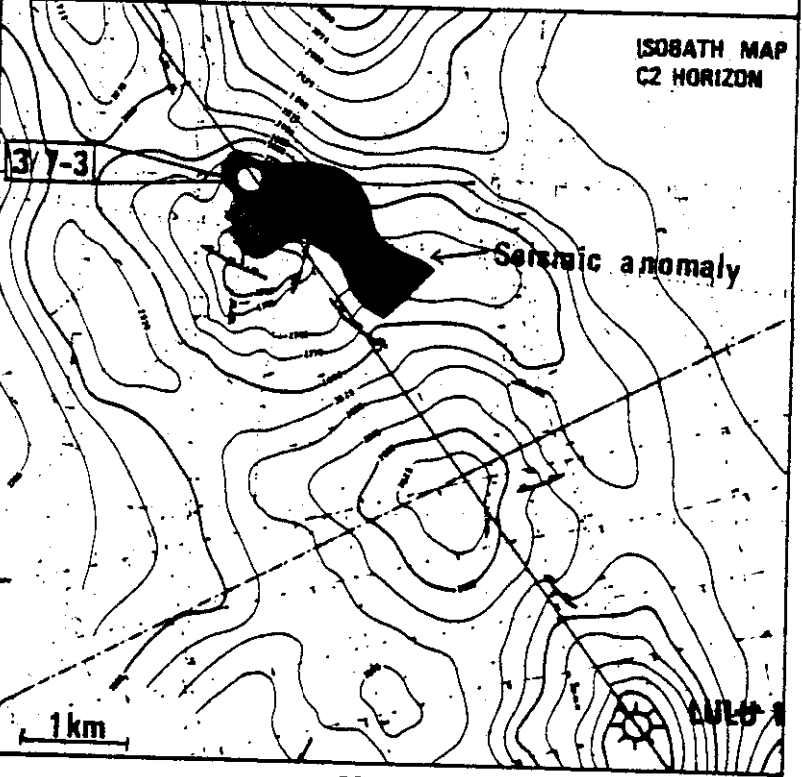
RESULTS

- 1) The Danian/Upper Cretaceous Limestones have been found right and water bearing.
- 2) Good upper Jurassic (?) sandstones have been encountered but they are water bearing

CASINGS		CORES	
30"	at 153m	K1	2830-2848 50%
20"	at 653m	K2	33375-3339 57%
13 ³ / ₈ "	at 1961m	K3	3339 -3348 100
9 ⁵ / ₈ "	at 3241m	SWC	32855-3504 28/ 30

SHOWS

C1, traces of C2, C3 noticed in the Tertiary above 2700m.
Below no shows.



LOGS

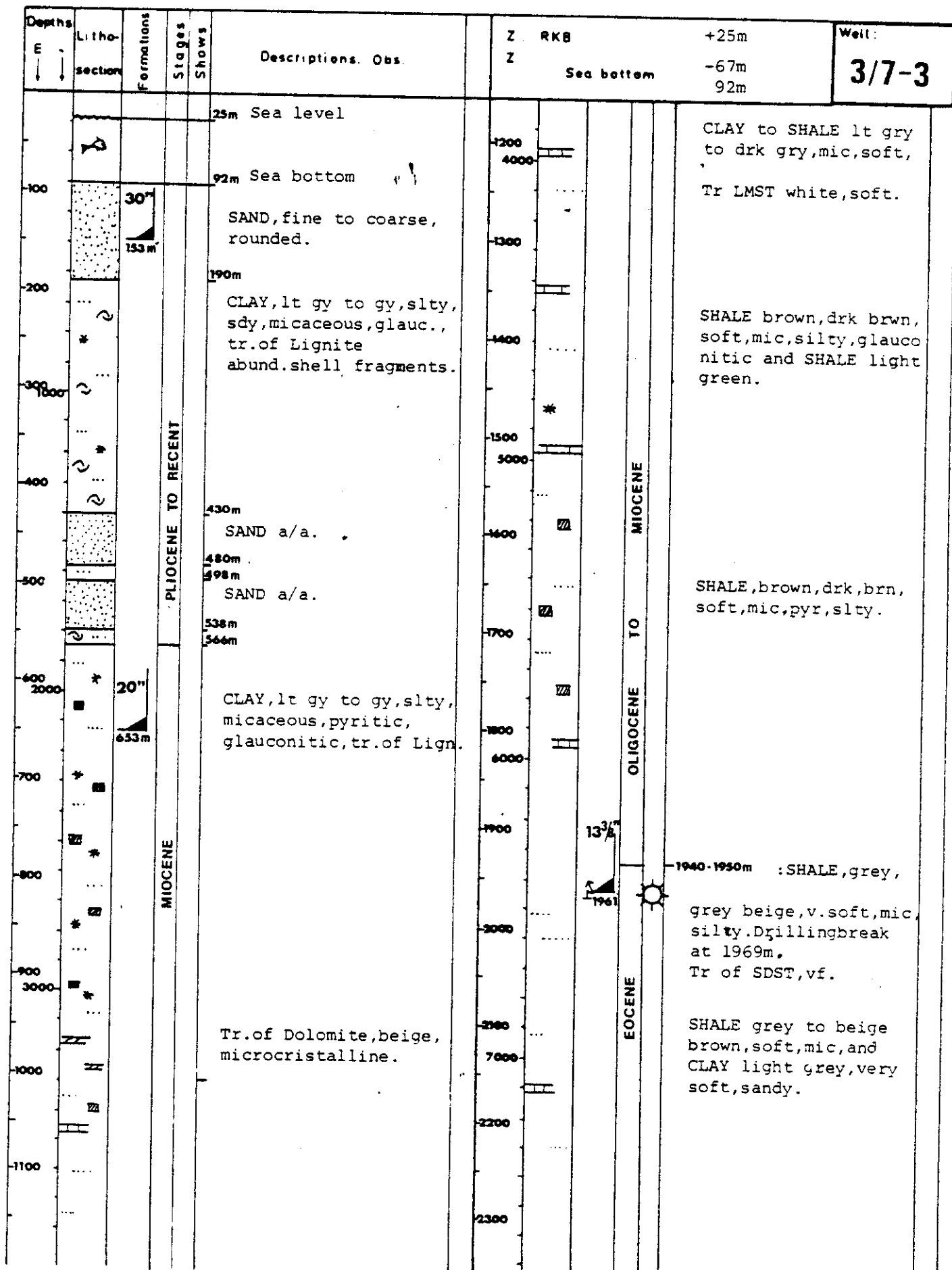
ISF/ BHC/GR	666 - 153	1	HDT	3253-1961	1
IDL/GR	666 - 153	1	HDT	3505-3240	2
CAL	GR up to mud line		Velocity	3520-2500 (50 shots)	
ISF/ GR	1969 -653	2			
BHC					
ISF/GR	2906-1961	3			
BHC					
ISF/ BHC/GR	3251-1961	3	Temp	1880-100m	1
ISF/ NGS/ BHC	3542-3244	5	Temp	1500-100m	2
IDL CNI GR	3253-1961	1	CBL	1935-500m	1

TESTS

RFT	6 pressure tests 3323.5, 3320, 3341, 3351, 3366, 3372m 6803 psi at 3372m Pressure gradient=1,42
-----	---

Checked F. Verrolles
Date 01.09.81.

PROVISIONAL
FROM DAILY REPORTS



PROVISIONAL
FROM DAILY REPORTS

Depth E ↓	Litho- section	Formations	Stages Shows	Descriptions. Obs.	Z RKB Z Sea bottom	Well:	
						+25m -67m 92m	3/7-3
2400				SHALE grey green, slightly indurated.	3500		3507 Anhydrite
8000				Stringers of LMST geige, md hd slght dolom.	3600	TD	3521 Salt.
2500					12000		3540 TD
2600				LMST and DOLOM. crist, hard.	3700		
2700				2690 SH red brick.	3800		
9000				2720 TUFF, light grey and SH grey green.	3900		
2800				2745 CLAY whitish, SH rd, and glauc, SDST.	13000		
				2775 SDST, vf, glauc,	4000		
				2812 MARL whitish, soft.	4100		
				2818 LMST whitish hd, compact with CHERT.	4200		
2900				2848	4300		
				2907 LMST wht, compact, massiv. occ slgly dol.	4400		
3000					4500		
10000				LMST wht, off. wht, to cream, a/a occ. argil, chalky.	14000		
3100					4300		
3200				LMST a/a w cherts-traces of shale-	4400		
3300				3280 LMST wh to buff, arg. layers of sh. red, brn brown, carb.	4500		
11000				3325 SDST coarse subng, glauc, pyr, arg, SH. v. slty drk gry slgt dolomite.	15000		
3400				3380	4400		
3500				3432 SH. gry, light gry to brn, slty, slgtly carb micmic, layers of Dolo. Tr. og coal.			

10 - 3/7-3 DAILY REPORT

- 20.06.81 No.1 - The S.S. DYVI ALPHA was towed from well location 3/7-2. Run anchors on 3/7-3. Start ballasting.
- 21.06.81 No.2 - Ballasting rig down.
- Tension test anchors 350.000 lbs. OK.
 - W.O.W. - to spud - wind 40 kn
 - RIH w/26 inch bit. Tag bottom at 92 m RKB - (water depth on location 67 m)
 - Drilling 36 inch hole to 153.5 m spot 5 bbl visc. mud each connection. Spot 50 bbl mud at TD - pull to sea bed - RIH to bottom - spot 50 bbl mud hi-vis. - fill hole w/new mud. POOH.
- 22.06.81 No.3 - POOH
- Rig up base plate. Run 30 inch casing land on bottom 153 m. w/base plate 2 m above sea bed
 - Rig up and test cement line. Cement 30" casing w/49 tons G cement. 39 m³ slurry 1.88 sp.gr. Displace same.
 - WOC
 - Back out R/R/Tool. Wash well head. Pull out
 - Install new ball joint on pin connector dress pin connector on riser.
- 23.06.81 No.4 - Run riser - install diverter.
- Make up new BHA. RIH w/17 1/2 bit tag CMT 150 m.
 - Drill out cement and shoe.
 - Drilling and surveying hole to 449 m.
 - P.O. to shoe. Lay down 4 sts dp. Retrieve survey drilling to 533 m.

- 24.06.81 No.5 - Drilling 17 1/2 from 533 to 557 m.
- Drop and retrieve survey
 - Drilling to 666 m
 - Circulate
 - Wiper trip to shoe
 - Circulate
 - Drop survey. POOH. Flow check at shoe rig up Schlumberger. Run logs. Lay down lay down 5" DP. Make up new BHA w/26" underreamer.
- 25.06.81 No.6 - Lay down excess DP
- Surface test under reamer
 - RIH
 - Under ream 155 to 666 m
 - Circulation.
- 26.06.81 No.7 - Circulate. Increase mud weight to 1.24.
- POOH to mud line
 - Displace riser w/seawater. Observe well.
 - Continue observing well. Leak at pin connector. Unlatch hydraulic latch.
 - Pull riser.
 - Lay down riser and connector.
 - Make up 18 3/4. Wellhead w/run tool. STD in derrick
 - Make up 26" bit. RIH. Wash 588-600 m 640-666 m
 - Displace 1.24 mud w/1.33 mud.
- 27.06.81 No.8 - POOH w/26" bit
- Run 20 inch casing. 133 cbs/ft. K55, but w/shoe at 653 m. Pick up test 30.000 lbs OK.
 - Circulate 50 m³ mud.
 - Cement w/96 T "G" cement 1.50 sp.gr. 140 m³ lead slurry. Followed by 457 "G" cement 1.96. Bump plug test casing 1200 psi 15 minutes OK.
 - POOH w/running tool
 - Rig up to run BOP. Handling BOP on cellar deck.

- 28.06.81 No.9 - Handling LMR/BOP in cellar deck. Pressure test k/ch loops to 10.000 - function test, OK w/yellow pod.
- Repair leak blue pod. Function test same. OK
 - Run BOP. Test k/ch to 1500 psi OK
 - Dress slip joint.
 - Land. Connect BOP. pick up test 10.000 lbs. OK
 - Run test plug. Pressure test connector, k/ch lines and valves to 1500 psi. OK. POOH w/test plug.
 - RIH set wear bushing. Pull out u/tool
 - Break laydown 26" bit. Rig up 17 1/2" bit and BHA.
- 29.06.81 No.10 - Change BHA RIH
- Slip drilling line
 - Tag CMT. Drill out float valve - CMT - shoe - wash to bottom and change seawater by mud
 - Drill 666 - 671 m
 - Circulate P.O. to shoe - perform leak off test 1.65 eq. mud wt.
 - Drilling - 671 - 700 m (w/out stab.)
 - Circulate drop survey POOH - retrieve survey
 - Made up new BHA - change bit. RIH to 651 m
 - Ream and wash (w/stab.) to 700 m
 - Drilling to 742 m
- 30.06.81 No.11 - POOH to casing shoe RIH
- Drilling 742 to 810 m
 - Circulate drop survey. POOH to shoe. Retrieve survey RIH
 - Drilling 810 - 818 m
 - Circulate. Condition hole
 - Drilling 818 - 919 m
 - Circulate survey, retrieve survey at shoe. RIH
 - Drilling to 1014 m
- 01.07.81 No.12 - Drilling 1014 - 1027 m
- Circulate drop survey
 - Pull to shoe - retrieve survey - RIH - wash last single
 - Drilling to 1136 m
 - Circulate drop survey - retrieve at shoe - RIH
 - Drilling to 1245 m
 - Circulate - drop survey - pull to shoe - max. drag 70 000 lbs at 1100 - 1000 m - retrieve survey.

- 02.07.81 No.13 - RIH - wash last 20 m
- Drilling 1245 - 1352 m
 - Circulate - Drop survey - retrieve at shoe - RIH
 - Drilling to 1384 m - slow penetration
 - Circulate - drop survey
 - POOH - change bit - RIH
- 03.07.81 No.14 - RIH. Pick up Bowen drilling jar
- Make up hang off tool. Set it in derreck
 - RIH. Wash down last 26 m
 - Drilling 1384/1499
 - Circulating. Drop survey.
 - POOH to 1322
 - Circulating - repair draw works electrical failure.
 - Retrieve survey.
 - RIH to 1490 m
 - Circulation repair draw works electrical failure
 - Drilling 1499/1543
- 04.07.81 No.15 - Drilling 1543 - 1607 m
- Circulate drop survey
 - P.O. to shoe. Max over pull 100.000 lbs at 1270 m
 - Recover survey. RIH
 - Drilling to 1716 m
 - Circulate. Drop survey. POOH.
- 05.07.81 No.16 - Attempt to retrieve survey break the line
- POOH. Tight from 1500 to 1465. Max. over pull 45 T
 - Retrieve survey (Totco ring broken) change bit RIH. Wash down from 695 to 710
 - Drilling 1716-1824
 - Circulating
 - Drop survey. POOH 4 stands. Retrieve survey. RIH
 - Drilling 1824-1871

- 06.07.81 No.17 - Drilling 1871 - 1932
- Circulate
 - Drop survey - pump slug
 - POOH to shoe - tight from 1847 to 1712
 - Retrieve survey
 - Cut ANS slip drilling line
 - Wash down last JNT
 - Drilling 1932 - 1970 - drilling break - flow check 6 m³ in 20 min. total (mud treatment)
 - Shut well - double check pipe pressure and well head pressure open well circulating - close pipe pressure 15 kg - well head pressure 25 kg
 - Circulate through K.L. and increase mud weight to 1,40
- 07.07.81 No.18 - Circulate out influx through choke - increase mud weight to 1,40.
- Flow check - well flowing
 - Displace mud 1,40 in riser - observe pressure - pipe pressure = 0 - Well head pressure = 14 kg
 - Circulate through choke increase mud weight to 1,45
 - Observe pressure - circulate
 - Open well small flow - Circulate 2.500 l/min
 - Open well influx 1,8 m³ - 20 minutes - close well and observe pressure
 - Circulate 1.45 s.g. mud through choke
- 08.07.81 No.19 - Circulated through choke increasing mud weight to 1,45 - total gas down to 5-10 % - condition mud - influx during circulating
- Flowcheck - well flowing - close well - pipe pressure 80 psi - annulus pressure 250 psi
 - Increase mud weight to 1,50
 - Flowcheck - 15 min - 2,4 m³ - close ell - pipe pressure 50 psi - annulus pressure 150 psi
 - Increase mud weight reserve 1,80

- 09.07.81 No.20 - Circulated through choke and increasing mud weight to 1,80 in reserve
- Continued circulating to 1,53
 - Shut in well no pressure. Well open slight flow
 - Displace riser with 1,53 s.g. mud and circulate with 1,55 s.g. mud well open
 - Ream 1966/1970
 - Circulate condition mud
 - Flow check. POOH 10 stds. Drag and swabbing RIH
 - Circulated bottom up.
 - POOH to casing shoe. No drag.
- 10.07.81 No.21 - Pulled to shoe - Ran back to bottom
- Circ. max. gas 13 % flow check
 - POOH - flow check at casing shoe
 - R/U Schlumberger
 - Logging ISF-SONIC-GR
 - R/D Schlumberger
 - RIG w/bit
 - Circulate
 - Flow check - POOH
 - Retrieved wear bushing
 - POOH to run casing.
- 11.07.81 No.22 - Stabilized well with mud $d = 1.55$. Flow check OK
- POOH
 - Logging ISF-Sonic-GR
 - RIH (no reaming) - POOH. Flow check OK.
 - Ran 13 3/8" casing, shoe at 1961 m
 - Circulated 1500 l/min 20 min. Well flowing. Circulated through choke 2 hours. Well dead. Flow check OK.
 - Mixed cement.
 - Displaced cement.
 - Bumped plug 15 min OK w/2500 psi
 - Unlatched running tool. Cleaned wellhead (flowrate 3500 l/min 1500 psi)
 - Pulled landing string.
 - Noticed well flowing (Geoservice)
 - SHUT IN WELL after gaining 14 m³ mud and cement slurry in 45
Pstatic = 550 psi

- 12.07.81 No.23 - Squeezed 11 m³ d = 1.80 (flow rate 1100 l/min.) through kill line. Pressure 360 psi.
- After squeeze Pstatic = 180 psi
 - Squeezed 11 m³ mud d = 1.80. Flow rate 1100 l/min. through kill line. Injection pressure 400 psi going down to 300 psi.
 - After squeeze Debit = 0 Pressure = 0
- 02.30 - Pstatic = 200 psi stabil until 5.30 hrs.
- 05.30 - Pstatic going down to 150 psi
- 08.30 - OPENED WELL: flowrate 3 bbl/m (30 m³/hour). Closed in well.
- 09.00 - Squeezed 11 m³ mud d = 1.80. Flow rate 1100 l/min. Pressure start injection 500 psi. Pressure end inj. 300 psi.
- 09.15 - Stopped pumping. Pressure = 0 - 50 psi. Flowrate = 0.5 bbl/min.
- Ran open ended drill pipe and close lower pipe rams just above lowest tool joint.
- 11.00 - OPENED WELL : Flow check OK.
- 12.00 - Lost 2 m³ (12 bbls) in 1.30 hrs. Then lost regularly 3.5 m³/hrs
- 16.45 - Total losses = 100 bbls
- Pumped 10 m³ Baryte plug through choke line, d = 2.10,
Q = 660 l/min. Displaced with mud d = 1.55 to shoe 20" (660 m).
Opened well losses. Filled with 11 m³ mud d = 1.55
- 18.30 - Well not stable Alternating losses and Flow (Pressure = 0 psi)
- 22.00 - Closed in well.
- 23.00 - Injected 17.4 m³ cement slurry d = 1.60 (12 m³ SW + 15T G. Cem. 3.5 l/100 kg D 75). Displaced with 23.7 m³ mud d = 1.55.
Flow rate 900 l/min. Pinj: 420 going up to 460 psi
- 13.07.81 No.24 - Flow check after displacing cement slurry. Well flowing.
- Observed well pressure 0 hrs. 15 - 04 hrs. Pstatic = 150 psi
 - 04 hrs. to 6 hrs. Pstatic going down to 50 psi.
- 09.00 - OPENED WELL: Flowing - closed it. Gain 12 bbl/hour (cement sample hard)
- Retrieved Pack off assembly and closed well. Pstatic gone up to 375 psi.
 - Pumped 5 m³ mud d = 1.80 for opening well for running DP.
 - Pumped 20 m³ mud d = 1.55 for cleaning annulus
 - Pumped 12 m³ cement slurry d = 1.65 (31/100 kg retarder)
 - Displaced cement slurry with 23.6 m³ mud d = 1.55 psi Flow rate 1450 l/min. Pinj = 500 psi Pstatic = 150 psi after injection
- 17.30 - Pstatic going up to 200 psi
- 19.40 - Pstatic = 0 psi

- OPENING WELL - small losses
- 23.00 - Losses stabilized at 900 l/hour
- 14.07.81 No.24 - Pumped 20 m³ loss circ. material (10 m³ CECPAC fine 100 kg/m³ + 10 m³ MICA fine 100 kg/m³) + 25 m³ cement slurry d = 1.90
 - Displaced with 19.8 m³ mud d = 1.55 flow rate 1100 l/min.
 - Pressure after injection 150 psi
 - (Note: When the loss circ. material was pumped down to the 20" shoe the injection pressure was going up 150 psi, which indicates that the losing zone was situated just below the 20" shoe or about at 660 m)
- OBSERVED PRESSURE:
- 02.30 - 03.00 - Pstatic down to 100 psi; at 03.00 pumped 600 l Pstatic up to 160 psi
- 03.00 - 04.00 - Pstatic stable ; at 04.00 pumped 600 l Pstatic up to 180 psi
- 04.00 - 05.00 - Pstatic stable ; at 05.00 pumped 600 l Pstatic up to 200 psi
- 05.00 - 06.00 - Pstatic down to 180 psi; at 06.00 pumped 600 l Pstatic up to 220 psi
- 06.00 - 08.00 - Pumped 600 l every 1/2 hour
- 08.00 - Pstatic = 250 psi Total displacement 24.6 m³ mud which gives bottom of cement plug at 20" shoe.
 - Pumped 3300 l Ping 500 psi Pstatic 250 psi
- 08.15 - Pumped 2200 l Pinj 400 psi Pstatic 260 psi
- 09.00 - Pumped 2200 l Pinj 400 psi Pstatic 200 psi
- 08.00 - 09.00 - Pumped 7.7 m³ which gives top cement about 200 m above 20" shoe.
- 09.00 - 14.15 - OBSERVED PRESSURE
- 14.15 - OPENED WELL - well flowing 10 bbl/3 min. (32 m³/hours)
 - Closed well. Pstatic going up to 260 psi
- 16.45 - Let well flow 10 min. to control density (5 m³/5 min) density = 1.55. No traces of gas. Pressure going up to 300 psi in 3 min.
- 18.00 - Pstatic = 400 psi. Pumped 5 m³ mud d= 1.80 to get the pressure down from 420 to 260 psi but at 24.00 hrs. the P was 275 psi

- 15.07.81. No.26 - Mixed mud and mud with loss circ. materials. Observed well
 Pstatic = 300 psi
- 12.00 - Pstatic = 300 psi
- Let well flow 2 min. $Q = 60 \text{ m}^3/\text{hour}$. Close well
- Pumped through drill pipe: 1) 32 m^3 LCM (100 - 110 kg/m^3 $d = 2.0$
 followed by 2) 130 m^3 Mud $d = 1.85$
 and by 3) 23 m^3 Mud $d = 1.55$

DETAILS OF PUMPING OPERATIONS:

Fluid pumped	Total volume pumped	Flow rate	injection pressure	Wellhead pressure (read from kill line)
LCM $d = 2.00$	start	1400 l/min	500 psi	300 psi
	20 m^3	"	300 psi	0
Mud $d = 1.85$		2500 l/min	1700 psi	0
	52 m^3	2800/2900	2700 psi	100 psi
	67 m^3	2800/2900	2700 psi	150 psi
	85 m^3	2800/2900	2700 psi	150 - 100 psi
	100 m^3	3200 l/min	3300 psi	200 psi
	162 m^3	3200 l/min	3300 psi	200 psi
Mud $d = 1.65$		2500 l/min	250/300	
23 m^3	193 m^3	through DP and KL		

- Stop pumping $P = 0$
- Opened well. Flowing 4 bbls/min. Let flow 45 bbls.
- 13.45 - Closed well. Pstatic = 0
- Under water camera: RAS
- 13.45 - 22.00 - Observed well. Pstatic between 0 and 40 psi
- 22.00 - Pumped 5 m^3 mud $d = 1.80$. The well losing a little, then flowing (3-4) bbls/min) Pumped another 5 m^3 mud $d = 1.80$. The well losing a little then stable at 23.00 hrs.

- 16.07.81 No.27 - RIH DP one stand below CSG Hanger 13 3/8
- POOH and clean top of Hanger
 - RIH CSG Hanger RT with DP extension. Reconnected to hanger and pressure tested to 1500 psi OK.
 - Temperature Log: first run tool failed, second run not able to run farther down than 1844 m
 - Unscrewed POOH casing hanger RT
 - RIH 12 1/4 BIT washed down 1791 - 1935 m (Float collar 1936.5 m)
- 17.07.81 No.28 - Conditioned mud. Increased density from 1.55 to 1.65
- While POOH well started to flow.
 - Squeezed 4 times 5 m³ mud d = 1.80 through 20" x 13 3/8" annulus
 - Flow check OK. POOH
 - Ran CSG running tool. Reconnected to hanger and pressure test to 1500 psi, OK
 - Ran perforation gun (2 1/8" UNIJET. 2 feet - 4 slots/foot). Perforated at 1925 m with 500 psi in CSG. No pressure drop. Increased to 2000 psi, no pressure drop.
 - Ran same perforation gun (6 feet - 4 slots/foot) and shot at 1913 m with 500 psi in CSG. Pressure drop. Increased to 600 psi. Pressure dropped. Increased again to 600 psi. No pressure drop. Increased to 1000 psi. No pressure drop. Started injection with 1100 psi. Established injection rate: 400 l/min with 1500 psi. Total injected: 6 m³. Pressure stabilized at 1100 psi when injection is stopped.
- 18.07.81 No.29 - Squeezed 60^T (48 m³) G cement d = 1.90 into the formation. Displaced by 40 m³ mud d = 1.80
- Opened well. Lost 9 m³ then well stabilized. Washed casing hanger area.

- 03.00 - 08.00 - WOC
- Ran VETCO Tap and flush tool. Cleaned pack off and sealing area.
 - Ran and set pack off assy. Torqued to 18000 lbs/ft. Tested 7500 psi OK.
 - Ran temperature log 1500 m to 0
CBL 1935 m to 500 m
- 19.07.81 No.30 - RIH free pipe
- Circ
 - Pumped 5 m³ spacer; 10 m³ slurry; 2 m³ spacer. Displaced same.
 - POOH 6 stds, reversed circulation. Squeezed 4 m³ slurry (1500 psi - 400 l/min)
 - 4 hours: WOC with 1500 psi
 - Tested BOP and set wear bushing
- 20.07.81 No.31 - RIH 12 1/4 bit
- Drilling out cement from 1819 to 1946 m
 - Pressure test. Casing pressure dropped from 1500 to 800 psi
 - Drilling out cement from 1946 to 1970 m
 - Drilling from 1970 to 1972 losing (8.5 bbls in 5 min.)
 - Drilling from 1972 to 1982 while reducing mud weight from 1.65 to 1.59
 - Well stabilized.
 - Drilling from 1982 to 2027 m without losses.
- 21.07.81 No.32 - Circulation and POOH
- RIH open ended DP
 - Mixed 10 m³ slurry d = 1.90 and displaced. POOH 6 stds - reversed circulation. Attempted to squeeze cement with 1500 psi
- 03.30
- WOC P 1500 psi
 - Well steady POOH
 - RIH new BHA
 - Washed down from 1874 m to 1901 m Top cement 1901
 - Drilling out cement to 1938 m

- 22.07.81 No.33 - Drilling out cement from 1928 to 2019 m
- Circulation bottoms up
 - Drop survey
 - LOT pressure 620 psi deq. = 1.80
 - POOH
 - Make up BHA . RIH
 - Ream from shoe to 2019 m
 - Drilling cement from 2019 to 2027 m
 - Resumed drilling.
- 23.07.81 No.34 - Drilled from 2042 m to 2132 m
- Circulate
 - Dropped survey
 - Pulled to shoe. Overall 50.000 lbs
 - Retrieved survey No.21
 - Ran to bottom
 - Drilled from 2132 m to 2240 m
 - Circulate
 - Dropped survey
 - Pulled to shoe
- 24.07.81 No.35 - Retrieved survey
- Ran to bottom
 - Drilled from 2240 m to 2347 m
 - Circulate - dropped survey
 - Pulled to shoe - overpull 50.000 lbs
 - Retrieved survey
 - Cut and slipped drilling line
 - Ran to bottom
 - Drilled from 2347 m to 2377 m
- 25.07.81 No.36 - Drilled from 2377 m to 2455 m
- Circulate
 - Dropped survey
 - POOH - retrieved survey
 - Changed bit - RIH
 - Drilled from 2455 m to 2460 m

- 26.07.81 No.37 - Drilling from 2460 to 2550 m
- Circulate bottom's up
 - Drop survey
 - POOH to shoe, retrieve survey, miss run
 - RIH
 - Circulate, drop survey
 - POOH 2 stds. retrieve survey, miss run - RIH
 - Drilling from 2550 to 2578 m
- 27.07.81 No.38 - Drilling from 2578 to 2645 m
- Circulate bottom's up
 - Drop survey
 - POOH 4 stds retrieve survey
 - RIH
 - Drilling from 2645 m to 2707 m
- 28.07.81 No.39 - Drilling from 2707 to 2736 m
- Circulate
 - Drop survey
 - POOH to change bit
 - RIH w/new bit to 2330 m - tight hole
 - Ream from 2330 to 2371 m
 - Lay down 24 joints DP
 - RIH w/12 stds - install rubber prot.
 - Ream from 2371 to 2685 m
- 29.07.81 No.40 - Ream from 2685 to 2736 m and circulate
- Drilling from 2736 to 2780 m, 2776 m drilling break
 - Circulate bottom's up for sample (total gas 4% max)
 - Drilling from 2780 to 2803 m
 - Pull out one stand - Circulate
 - Wiper trip to 2500 m - OK
 - Drilling from 2803 to 2814 m

- 30.07.81 No.41 - Drilling from 2814 to 2815 m
- Circulate 15 mm - POOH 2 stds - circulate for sample
- RIH
- Drilling from 2815 to 2822 m
- Circulate 15 mm - POOH 2 stds - circulate for sample - RIH
- Drilling from 2822 m to 2830 m
- Circulate bottom's up drop survey
- POOH - recover survey
- Run gyro-multishot survey in 13 3/8 casing
- 31.07.81 No.42 - Make up core barrel, RIH
- Slip drilling line
- RIH
- Break circulate drop ball
- Core from 2830 - 2848 m
- POOH
- Extract core No.1
- 01.08.81 No.43 - Service c/bl and stand back in drk. Run wear bushing r.tool -
No go clay in riser.
- Circulate through k and c line - no go - run w/jetting tool -
clean BOP and wellhead - run to retrieve
W.bushing - miss run - clean retrieve tool - RIH OK
- RIH w/test plug
- BOP test - test no good - pull test plug and change o-rings -
run w/jetting tool and clean wellhead. Test lower package
7500 psi - upper 3500 psi OK
- Run w.bushing
- Run w/new bit - open hole 2830 to 2848 m
- Drilling 0.5 m 2848 - 2848.5 m
- 02.08.81 No.44 - Circulate bottom's up for sample
- Drilling from 2848.5 to 2855 m drilling break at 2851 m
- rate 28 - 6-7 mm/m
- Circulate bottom's up for sample
- Drilling from 2855 to 2900 m

- 03.08.81 No.45 - Drilling from 2900 to 2906 m
 - Circulate drop survey
 - POOH for bit change
 - Slum. Logging: ISF-SONIC-GR 2906-1961 m
 - RIH w/new bit
 - Cut and slip drilling line
 - RIH
 - Drilling from 2906 to 2921 m

- 04.08.81 No.46 - Drilling from 2911 to 3006 m

- 05.08.81 No.47 - Drilling from 3006 to 3022 m
 - Circulate - drop survey - POOH 5 stds
 - Retrieve survey - RIH
 - Drilling from 3022 to 3061 m

- 06.08.81 No.48 - Drilling from 3061 to 3062 m
 - Circulate - drop survey
 - Change bit - tight spot 2930 m
 - Drilling from 3062 to 3096 m

- 07.08.81 No.49 - Drilling from 3096 to 3152 m

- 08.08.81 No.50 - Drilling from 3152 to 3158 m
 - POOH to change bit - RIH drilling from 3158 to 3171 m

- 09.08.81 No.51 - Drilling from 3171 to 3223 m

- 10.08.81 No.52 - Drilling from 3223 to 3253 m
 - Circulate
 - Wiper trip to shoe
 - Circulate bottom's up - drop survey
 - POOH for logging

- 11.08.81 No.53 - POOH - retrieve survey
- Log. slum: ISF-SONIC-GR 3251 - 1961 m
 - CNL-LDT-GR 3251 - 1961 m
 - HDT 3251 - 1961
 - RIH
 - Slip and cut drilling line
 - RIH
 - Circulate bottoms up
 - POOH
- 12.08.81 No.54 - POOH
- Retrieve wear bushing - POOH
 - Run 9 5/8 casing shoe at 3241 m
 - Rig up cement head
 - Circulate condition mud
- 13.08.81 No.55 - Pump spacer
- Cementation lead slurry 1.63 60 m³
 - Displacement
 - WOC
 - Rig down cement head - lay down landing string
 - Set pack off. Test pack off. Kill line broken at 8000 psi
 - Change kill hose.
 - Run test plug. Test BOP rams, kill choke, 6000 psi and sperical 3500 psi
- 14.08.81 No.56 - Test BOP - set wear bushing
- Lay down 12 1/4" BHA
 - Make up and RIH 8 1/2 BHA
 - Driling cement from 3198 to float collar
 - Casing test 3500 psi OK
 - Drilling cement from float collar to 3253
 - Drilling from 3253 to 3258 m
 - Bottom's up L.O.T. 1840 psi EMW 2.04
 - Drilling from 3258 to 3267 m

- 15.08.81 No.57 - Drilling from 3267 to 3270 m
- Bottom's up - drop survey
 - Slip drilling line. POOH
 - Repair drawwork
 - POOH
 - Retrieve survey. Negative
 - POOH
 - MAke up new BHA. RIH
 - Wait on spare parts (electrical)
- 16.08.81 No.58 - Wait on spare parts
- Ream from 3266 to 3270 m
 - Drilling from 3270 to 3291 m
- 17.08.81 No.59 - Drilling from 3291 to 3308 m
- Drilling break
 - Bottom's up
 - Drilling from 3308 to 3332 m
 - Circulate
 - Drop survey - POOH
- 18.08.81 No.60 - POOH retrieve survey
- RIH with new bit - slip drilling line
 - Drilling from 3332 to 3337,50 m
 - Circulate
 - POOH
 - RIH with core barrel
 - Circulate
 - POOH
 - RIH with core barrel
 - Circulate drop ball
 - Core from 3337,5 to 3339 m
 - POOH
 - Extract core.

- 19.08.81 No.61 - Change core bit. RIH
- Circulate drop ball
- Coring from 3339 to 3348 m
- POOH
- Extract core
- RIH to shoe
- Repair rig
- 20.08.81 No.62 - Rig repairs
- Slip drilling line
- RIH
- Ream from 3337 to 3348 m
- Drilling from 3348 to 3395 m
- Circulate
- Drilling from 3395 to 3437 m
- 21.08.81 No.63 - Drilling from 3437 to 3448 m
- Circulate
- Survey
- POOH - retrieve survey
- Change bit. Slip drilling line RIH
- Drilling from 3448 to 3458 m
- 22.08.81 No.64 - Drilled from 3458 to 3490 m
- 23.08.81 No.65 - Drilling from 3490 to 3492 m
- Circulate drop survey
- Drilling from 3492 to 3514 m
- 24.08.81 No.66 - Drilling from 3514 to 3540 m
- POOH
- Logging Schlumberger
1 ISF-SONIC-GR 3540 - 3240
2 CBL-VDL-GR 3240 - 1700
3 LDT-CNL-GR 3540 - 3240

- 25.08.81 No.67 - Logging. RFT 3323-3329-3341-3351-3366-3372
- Rig down Schlumberger
 - RIH
 - Slip drilling line
 - Run to bottom
 - Circulated bottom up
 - Rig up schlumberger
 - RIH dipmeter. No go below 2932-POH tool
 - Rig down Schlumberger
 - RIH-hole free to 3513
 - Ream 3513 to 3540 - pull back to 3500
 - Circulated
- 26.08.81 No.68 - POOH
- Rig up Schlumberger
 - HDT 3505 to 3240
 - Velocity survey
 - SWCS - 30 shots (1 lost - 1 empty)
 - Rig down Schlumberger
 - RIH and lay down BHA
 - Lay down BHA
- 27.08.81 No.69 - RIH 5" with 2 7/8 tubing extension
- Wash down to 3515 m
 - Set cement plug No.1 from 3515 to 3365 - 9,5 T G cement 1,90 s.g slurry - set cement plug No.2 3355 to 3165 - 10,4 T G cement 1,90 s.g. slurry
 - POOH 5" DP and 2 7/8 tubing - Lay down excess 5" DP
 - Rig up Schlumberger
 - Run junk catcher - attempt to set bridge plug - unsuccessful
- 28.08.81 No.70 - Set bridge plug at 3130
- Rig down Schlumberger
 - Slip and cut drilling line
 - RIH 5" DP with tubing extension. Set cement plug No.3 from 2010 to 1910
 - POOH

- Change lock pin on compensator
- POOH - 1st down - 5" DP
- Rig up Schlumberger for perforating
- RIH with 5" DP close on rams and pressure up
- Attempt to perforate misrun
- Retrieve gun - repair same
- RIH w/gun - pressure up - perforate POOH
- Retrieve wearbushing
- Made up cutting string
- Cut 9 5/8 at 235,50

- 29.08.81 No.71 - POOH cutting string
- Make up spear. RIH. Retrieve and lay down 9 5/8 casing
 - Rig up Schlumberger and 5" DP with lumricator
 - Run perfos pressure up - perforate - pressure zero no flow back
 - Rig down Schlumberger
 - RIH cutting string - cut 13 3/8 at 213 m
 - POOH cutting string.
 - Attempt to pull out 13 3/8 unsuccessful
 - RIH with 9 5/8 cutting string
 - Cut 9 5/8 at 340 m POOH string
 - POOH 9 5/8 casing
 - Run 5" DP with tubing extension at 420 m
 - Pressure test 800 psi : 50 mm OK. Previous test not valid.
 - Set cement plug No.4 420-220
 - Set cement plug No.5 220.110
 - Lay down excess 5" DP
 - Pick up 13 3/8 cutting string.
- 30.08.81 No.72 - RIH w/13 3/8 casing cutter. Could not go below 87 m - POOH
- RIH w/revers cir. junk basket. Wash out well head.
 - RIH w/13 3/8 casing cutter and cut at 105 m
 - POOH
 - RIH w/spear and retrieve 13 3/8 casing. Lay out same
 - Displace riser w/sea water
 - Rig up to pull BOP
 - Pull BOP
 - Make up cutting as to cut 20" and 30" casing RIH.
 - Cut 20" and 30" casing.

- 31.08.81 No.73 - Cut 20" and 30" casing at 97 m
- Attempt to recover same - no go
 - RIH with cutting string - cut casings
 - RIH and pull ut 20" x 30" and pgb
 - Cement sea bed
 - Lay down string
 - Jump divers - sea bed clear
 - Ballasting up rig - anchor handling
- 01.09.81 No.74 - Anchor handling
- Off loading equipment
 - Pick up last anchor at 07.00 hrs.
 - End of EAN contract
 - Status : "DYVI ALPHA" handed over to SAGA and on her way to Kristiansund for inspection and up-grading.

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11 WELL DATA

WELL: 3/7-3

1) WELL NAME : 3/7-3 2) IDENT. : _____

3) GEOGRAPHICAL AREA : NORVECIAN CONTINENTAL SHELF 4) GEOLOGICAL BASIN : _____

5) FIELD : _____ 6) BLOCK : 3/7

7) PERMIT/HOLDERS : LICENCE 023

8) PARTNERS :

Name	%	Name	%
<u>E.A.N.</u>	<u>43.6</u>	_____	_____
<u>NORSK HYDRO P. A/S</u>	<u>34.6</u>	_____	_____
<u>TOTAL MARINE NORSK A/S</u>	<u>21.8</u>	_____	_____

9) OPERATOR : EAD 11) REFERENCE WELLS : _____
 Name : _____
3/7-1, 3/7-2, 2/6-1, Lulu 1

10) INITIAL STATUS

Exploration Development Other

12) LOCATION COORDINATES

site: Land Offshore Swamp Other

geographical coordinates: Latitude: 75° 24' 54" 77" Longitude: E 04° 10' 54" 33"

reference meridian: Paris Zone 31 Central meridian 3° East

UTM coordinates: X(m): 572 913 098 Y(m): 6 253 058 57 M Z(m): _____

SITE	LAND	OFFSHORE	SWAMP	OTHER
Distance RKB/ REF.		<u>92</u>	<u>67</u>	
Reference	GROUND	MUD LINE	ZERO HYDRO	

13) DRILLING OBJECTIVES

Objective n°	Formation	Formation tops vertical depth	Departure	Direction
<u>DANIAN/CRETACEOUS</u>	<u>CHALK</u>	_____	_____	_____
<u>JURASSIC</u>	<u>SANITONE</u>	_____	_____	_____

14) WELL COURSE

Vertical Deviated

Normal Scourse

15) WAS THE OBJECTIVE REACHED ?

	yes	no	Formation tops vertical depth	Departure	Direction
OBJECTIVE 1	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<u>2818</u>	_____	_____
OBJECTIVE 2	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<u>3325</u>	_____	_____
OBJECTIVE 3	<input type="checkbox"/>	<input type="checkbox"/>	_____	_____	_____
OBJECTIVE 4	<input type="checkbox"/>	<input type="checkbox"/>	_____	_____	_____

16) RESULTS

Oil production Shows but no reservoir Temporarily plugged

Gas production Injection well Plugged and abandoned

Water production Dry well Completed

17) DATES (-)

BEGINNING	END
Well : <u>20/06/81</u>	Drilling : <u>24/08/81</u>
Drilling : <u>21/06/81</u>	Well : <u>1/09/81</u>

18) WELL END (..)

Total depth : 3540m Vertical depth : _____

Drilled footage : 3448m Lost footage : _____

Total departure : _____ Direction : _____

TOTAL DURATION { Drilling : 66.2 days Well : 72.6 days

19) COSTS

	CURRENCY UNIT
Before drilling	_____
During drilling	_____
After drilling	_____
Total well	_____

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12 LOGISTICS

WELL: 3/7-3

Area management : ELF AQUITAINE NORGE ^{N/S}
 Located : NORWAY

Land Base : NORWAY
 Located : DLJAVIK

• SERVICE COMPANIES

- | | | | |
|----------------------|------------------------------------|----------------------|--|
| - Mud | <u>EAT</u> | - Under water T.V. | <u>SUB SEA SYSTEMS</u> |
| - Mud logging | <u>GEO-SERVICE</u> | - Testing | _____ |
| - Production tests | _____ | - Well head | <u>VETCO</u> |
| - Fishing | _____ | - Depollution | _____ |
| - Positioning | <u>DECCA SURVEY ^{N/S}</u> | - Air transportation | <u>HELICOPTER SERVICE ^{N/S}</u> |
| - Electrical logging | <u>SCHLUMBERGER</u> | - Sea transportation | _____ |
| - Meteo | <u>TOTAL ABERDEEN</u> | | <u>NORMAND VIBRAN</u> |
| - Diving | <u>COMEX</u> | | <u>SIDDY MARINER</u> |
| - H.P Pumping | <u>DOWELL</u> | | <u>MANON (STAND BY BOAT)</u> |
| - Bulking | _____ | | _____ |

Beginning of well = first moving in date (if this date is known)
 Beginning of drilling = spudding date
 End of drilling = date of last bit pulling out or end of electrical logging operations, or pressure surge at the end of production casing cementing operation
 End of well = end of well plugging operations laying down included or end of completion

** - Depths to be calculated from the rotary table
 - Drilled footage: distance RKB/ground (or mud line) not included, but side tracks resulting from fishing included
 - Lost footage resulting from fishing or course modification without changing the geological objective. Should the geological objective vary, well name or number will change, and the previous well drilled footage is not considered as a lost footage
 - Except change in geological objective requiring a side track, the formula is: Drilled footage - Lost footage = Total depth - Distance RKB/ground

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13 ENVIRONMENT

WELL: 3/7-3

• AREA •

LAND

SEA

SWAMP

LAKE

ALTITUDE : _____

WATER DEPTH : 67 meters

DISTANCE FROM BASE : 157 nautic miles

DISTANCE FROM SHORE : 125 naut miles

• RELIEF

Flat

Slightly undulate

Undulate

Very undulate

• SEA CONDITIONS

Calm

Medium

Strong

Very strong

• POLLUTION RISK

Low

Medium

High

Very high

• WEATHER

Equatorial

Hot

Temperate

Cold

Arctic

• POPULATION DENSITY

Nil

Low

Medium

High

Very high

MEANS USED

• NAME OF THE RIG (LAND) : _____

• SUPPORT

• TYPE

Land

Artificial island

Jack-up

Drillship

Semi-submersible

Swamp barge

Non assisted Platform

Assisted platform

Tender

Other

• SEA SUPPORT NAME : DYVI ALPHA

• PROPULSION:

Towed

Self propelled

{ Power : 6800 HP
Speed : 6.4 knots

• POSITIONING

Mooring

Classical

Dynamic

Head : 305°

• DRILLING EQUIPMENT •

DRAWWORK MANUFACTURER NATIONAL 1625E CONTRACTOR : DYVI OFF 2/3

• RANGE • Light Medium Heavy Super Heavy Extra Heavy

• TRANSMISSION • Mechanical Electric Hydraulic

• MAIN PUMPS • Number 2 Total hydraulic power: 3200

• RIG DESIGN • Normal design Compact Portable Helirig
Flexorig Automatic racking Winterised

• SURFACE OR SUBSEA EQUIPMENT

<u>B.O.P. STACK</u>	Diameter	API WP
Number 1 <u>DIVERTED</u>	<u>22"</u>	<u>3000 psi</u>
Number 2	<u>18 3/4</u>	<u>10000 psi</u>
Number 3		

<u>WELL HEAD</u>	Manufacturer	Type	Diameter	API WP
Number 1	<u>VETCO</u>	<u>SG5</u>	<u>18 3/4</u>	<u>10000 PSI</u>
Number 2				
Number 3				

MUD LINE SUSPENSION: yes no Manufacturer: _____

<u>RISER</u>	
Number 1	Number 2
Diameter : <u>22" x 1/2" wall</u>	Diameter : _____
Connector : <u>REGAN FC7</u>	Connector : _____
Buoyancy system : no <input checked="" type="checkbox"/> yes <input type="checkbox"/>	Buoyancy system : no <input type="checkbox"/> yes <input type="checkbox"/>

F3C

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15 TECHNICAL SECTION

WELL : 3/7-3

40

• OPEN HOLE SECTIONS •

• CASINGS •

• OPEN HOLE SECTIONS •		• CASINGS •					
DIAMETER	TOTAL DEPTH	DIAMETER	COMPOSITE STRING DIAMETERS	SHOE DEPTH	HANGER DEPTH	TOP CEMENT IN ANNULUS	
36"	153,50	30"		153	90	mud line	
26"	666	20"	133 #/ft K55-Butt	653	-	mud line.	
17 1/2	1970	13 3/8	72" N80 VAM 72" P110 VAM	1961	90,5	450	
12 1/4	3253	9 5/8	47# P110 VAM 53,5# P110 VAM	3241	89,80	1860	
8 1/2	3540						

Test N°	Date	Type of test *	Tested interval		Successful		Reason of failure (**)	Observations
			from ft or m.	to ft or m.	Yes	No		
ELECTRICAL LOGGING SUMMARY								1/100 1/500
	8 1/2	16/08/81	HDT VSP					3505 - 3240 2500 3520 x x

- | | |
|---|---|
| <ul style="list-style-type: none"> • TOHP - Test open hole full diameter TOHR - Test open hole - rat hole STOHP - Straddle test open hole full diameter STOHR - Straddle test open hole rat hole TCSG - Test casing STCSG - Straddle test casing FIT - Formation interval tester | <ul style="list-style-type: none"> ** FP - Packer leak BO - Tool plugged NO - Test not opened IN - Test interrupted XX - Other (to be specified) |
|---|---|

ELECTRICAL LOGGING SUMMARY

Interval	Date	Nature and Run N°	DEPTH ft or m.		Scales		
			from	to	1/20	1/200	1/500
17 1/2	24/06/81	LDL - GR ISF - SONIC - GR	666	153		x	x
17 1/2	10/7/81	ISF - SONIC - GR	1970	653		x	x
17 1/2	16/7/81	Thermo 13 3/8	1870	0		x	x
"	17/7/81	Perforation 13 3/8	1925				
"	17/7/81	Perforation 13 3/8	1912				
"	18/7/81	Thermo 13 3/8	1500	0		x	x
"	"	CBL 13 3/8	1935	500		x	x
12 1/4	30/7/81	GYROSCOPIC MULTISHOT SURVEY	1961	92			
12 1/4	3/8/81	ISF - SONIC - GR	2906	1961		x	x
12 1/4	11/8/81	ISF - SONIC - GR CNL - LDT - GR HDT	3251	1961		x	x
8 1/2	26/8/81	ISF - SONIC - GR CBL - VDL - GR	3540 3240	3240 1700		x	x
"	25/08/81	LDT CNL GR RET 3323 3329 3341 3351 3366 3372	3540	3240		x	x

• ITEMS •		INTERVALS : Duration in hours								Duration
		MOVING	36"	26'	17 1/2'	12 1/4'	8 1/2'	ABANDON		% by total duration
MOVING	D1	Rigging up, transportation and tearing down	15						7 45	
	D2	Waiting on weather	7							
	D3	Waiting : other								
DRILLING - CASING	F1	New hole drilling		9	26	106	295	122		
	F2	Drilling trips		1	3	84	56 ³⁰	30		
	F3	Miscellaneous drilling operations			49	65	110 ³⁰	29 ³⁰		
	F4	Casing and cementing		28	55	35 ³⁰	68			
FORMATION SURVEYS	G1	Coring					13	15 ⁰⁰		
	G2	Coring trips and miscellaneous					25	16 ⁰⁰		
	G3	Testing and related operations								
	G4	Electrical logging			11	39	26 ³⁰	56 ⁰⁰		
INTERRUPTIONS OF OPERATIONS UNDER F & G	A1	Sticking - Fishing								
	A2	Losses and well flowing mud treatment				238 ³⁰	4			
	A3	Waiting on weather								
	A4	Waiting : other				6	3 ³⁰	23 ⁰⁰		
COMPLETION AND PLUGGING	C1	Completion - Formation treatment and Production tests								
	C2	Abandon						123 ⁴⁵		
	C3	Waiting on weather								
	C4	Waiting : other								
DURATION BY INTERVAL →			22 ⁰⁰	38 ⁰⁰	144 ⁰⁰	514	602	291 ³⁰	131 ³⁰	

F3e' Bis 2-78

20 INTERRUPTIONS OF OPERATIONS

WELL: 3/7-3

OPERATIONS IN PROGRESS	REASONS ↓ DURATION ↑	STICKING FISHING		LOSSES, FLOWING MUD TREATMENT		WAITING ON WEATHER		WAITING : OTHER	
		Number	Duration (h)	Number	Duration (h)	Number	Duration (h)	Number	Duration (h)
Moving (D2-D3)	Less than 24 h								
	From 1 to 5 days					1	7		
	More than 5 days								
	TOTAL								
Drilling, casing formation surveys (A1-A2-A3-A4)	Less than 24 h								
	From 1 to 5 days								
	More than 5 days							6	32 30
	TOTAL								
Completion (C3-C4)	Less than 24 h								
	From 1 to 5 days								
	More than 5 days								
	TOTAL								
TOTAL						1	7	6	32 30

TOTAL DURATION OF INTERRUPTIONS

During moving ----- 7⁰⁰

During drilling - Casing or formation surveys ----- 32 30

During completion and plugging ----- 39 30

TOTAL IN HOURS

TOTAL IN DAYS

F3f Bis 2-78 **21 MUD SUMMARY BY INTERVAL** WELL : 3/7.3

INTERVAL PHASE 36" From : 92 R40 to : 153.5

Mud type used in this interval : SEA WATER - BENTONITE

• **USEFUL DATA** •

CASINGS	BALANCE OF VOLUMES bbl or m3	DRILLING
- Diameter : <u>30"</u>	- Initial volume : <u>0</u>	Drilled (m or ft) { from: <u>92</u> to: <u>153.5</u> duration (date) { from: <u>20/06/71</u> to: <u>22/06</u>
- Hanger : _____	- Added volume : <u>160</u>	Footage (m or ft) : <u>64.5</u> in : _____
- Shoe : <u>153</u>	- Jetted volume : <u>160</u>	Average dlig rate _____ drilling hours : <u>9</u>
- Casing : _____	- Losses in formation: _____	Internal casing vol.: <u>24.5m³</u> Losses : _____
- Length : <u>61</u>	- Final volume : <u>0</u>	Pumping rate : <u>4900 l/min</u> <u>1500 gpi</u>

• **MUD CHARACTERISTICS** •

• **CONSUMPTIONS** •

	mini	maxi	average	CHEMICALS	QUANTITY			COST		
					Total m ³ or T	Kg/ft or m drilled	Kg/m ³	Unit Price	Total Cost	%
Weight flow				CAUSTIC	0,5	8,1	3,1	652	326	3
Viscosity M.V.				BENTONITE	17	276	106	315	5355	25
A.V.				G CEMENT	64			213	13632	63
P.V.				D 7 7	2,195			1057	2320	10
Y.P.				SEA WATER	160					
Gels 0'				SEA WATER	20,6					
10'				CEMENT						
API										
API WL										
API WL HP-MT										
API WL Pressure T ²										
P _h										
P _f										
P _m										
Ca ⁺⁺ (g/l)										
SO ₄ Ca										
Clno										
CaCl ₂										
% water										
% oil										
oil/water ratio										
% solids										
Solids density										
% Sand										
T °C										

Depth (ft)	Limology	TOTAL	
			21.633

Total cost of { Interval : 21.633
 { Drilled meter : 351.75
 Currency : U.S. \$
 Conversion rate used : _____

F3f Bis 2-78 **MUD SUMMARY BY INTERVAL** WELL : 317.3

INTERVAL 26" From 153,5 to 666 m

Mud type used in this interval : BENTONITIQUE

• **USEFUL DATA** •

CASINGS	BALANCE OF VOLUMES bbl on m3	DRILLING
- Diameter : <u>20"</u>	- Initial volume : <u>0</u>	Drilled (m or ft) { from: <u>153,5</u> to : <u>666</u> duration { from: <u>23/06</u> to : <u>27/06</u> (date)
- Hanger : _____	- Added volume : <u>763</u>	Footage (m or ft) : <u>512,5</u> in : <u>265 f</u>
- Shoe : <u>653</u>	- Jetted volume : <u>763</u>	Average dllg rate <u>19,7 m/h</u> drilling hours : <u>26 h</u>
- Casing : <u>563</u>	- Losses in formation : <u>0</u>	Internal casing vol. : <u>97,5</u> Losses : <u>0</u>
- Length : <u>563</u>	- Final volume : <u>0</u>	Pumping rate : <u>4400 P/min.</u>

• MUD CHARACTERISTICS •				• CONSUMPTIONS •						
	mini	maxi	average	CHEMICALS	QUANTITY			COST		
					Total m ³ or T	Kg/h or m drilled	Kg/m ³	Unit Price	Total Cost	%
Weight flow W _{oil} flow	<u>1.14</u> <u>1.17</u>	<u>1.18</u> <u>1.30</u>								
Viscosity M.V. A.V. P.V. Y.P.	<u>50</u> <u>20</u> <u>16</u>	<u>100</u>		BARITE	<u>150</u>	<u>292</u>	<u>196</u>	<u>134</u>	<u>20100</u>	<u>20,8</u>
Gels 0" 10"	<u>6</u> <u>36</u>			BENTONITE	<u>66</u>	<u>128</u>	<u>86</u>	<u>328</u>	<u>21648</u>	<u>22,5</u>
API API WL HP/HT Pressure T ²	<u>6.7</u>			SOUDE	<u>3,175</u>	<u>6,2</u>	<u>4,2</u>	<u>545</u>	<u>1730</u>	<u>1,8</u>
Ph P _f P _m C _e (g/l)	<u>9.5</u> <u>0.4</u>			FCL	<u>2,825</u>	<u>5,5</u>	<u>3,7</u>	<u>511</u>	<u>1444</u>	<u>1,5</u>
SO4Ca Cl _{na} CaCl ₂				STARFOR	<u>1,525</u>	<u>3</u>	<u>2</u>	<u>4950</u>	<u>7548</u>	<u>7,8</u>
% water % oil oil/water ratio % solids Solids density % Sand	<u>89</u> <u>0.4</u>	<u>4</u>		CNC LV	<u>0,4</u>	<u>0,8</u>	<u>0,5</u>	<u>2314</u>	<u>926</u>	<u>1</u>
T °C				BEVALOID	<u>0,06</u>	<u>E</u>	<u>E</u>	<u>3777</u>	<u>227</u>	<u>0,2</u>
				CEMENTG	<u>160</u>			<u>213</u>	<u>34080</u>	<u>35,4</u>
				D.75.	<u>4,850</u>			<u>1787</u>	<u>8667</u>	<u>9</u>

Depth (ft)	Limology	TOTAL	
<u>153</u>	<u>SAND AND CLAY</u>		
<u>560</u>	<u>CLAY.</u>		
<u>666</u>			

Total cost of { Interval : 96370 \$
 Drilled meter foot : 188
 Currency : US \$
 Conversion rate used : _____

F3f Bis 2-78 **MUD SUMMARY BY INTERVAL** WELL: 3/7-3

INTERVAL 17 1/2 From 666 m to 1970 m

Mud type used in this interval : Sea Water / SST 202 / FCL

• USEFUL DATA •

CASINGS	BALANCE OF VOLUMES bbl or m3	DRILLING
- Diameter : <u>23 3/8</u>	- Initial volume : <u>0</u>	Drilled (m or ft) { from: <u>666</u> to: <u>1970</u> duration { from: <u>29/06/81</u> to: <u>29/07</u>
- Hanger : _____	- Added volume : <u>1428</u>	Footage (m or ft) : <u>1304</u> in : <u>2.1 days</u>
- Shoe : <u>1963</u>	- Jetted volume : <u>672</u>	Average d/lg rate _____ drilling hours : <u>103*30</u>
- Casing : _____	- Losses in formation: <u>402</u>	Internal casing vol.: <u>160</u> Losses _____
- Length : _____	- Final volume : <u>354</u>	Pumping rate : <u>3900 L / 2500 psi</u>

• MUD CHARACTERISTICS •

	mini	maxi	average	• CONSUMPTIONS •						
				CHEMICALS	QUANTITY	COST				
				Total m ³ or T	Kg/ft or m drilled	Kg/m ³	Unit Price	Total Cost	%	
Weight in flow	<u>1.13</u>	<u>1.55</u>								
Weight outflow										
Viscosity M.V.	<u>45</u>	<u>60</u>		BARYTE	<u>1291</u>	<u>990</u>	<u>877</u>	<u>134</u>	<u>172996</u>	<u>48.5</u>
A.V.	<u>29</u>	<u>51</u>		BENTONITE	<u>68</u>	<u>52</u>	<u>46</u>	<u>315</u>	<u>21420</u>	<u>5.3</u>
P.V.	<u>20</u>	<u>43</u>		CAUSTIC	<u>19.9</u>	<u>15.2</u>	<u>13.4</u>	<u>652</u>	<u>12910</u>	<u>3.2</u>
Y.P.	<u>16</u>	<u>16</u>		FCL	<u>34.75</u>	<u>2.6</u>	<u>23.6</u>	<u>619</u>	<u>21570</u>	<u>5.3</u>
Gels 0'	<u>3</u>	<u>4</u>		LC	<u>0.9</u>	<u>0.7</u>	<u>0.6</u>	<u>1004</u>	<u>904</u>	<u>0.2</u>
10'	<u>5</u>	<u>28</u>		CDC LV	<u>3.4</u>	<u>2.6</u>	<u>2.3</u>	<u>4950</u>	<u>16930</u>	<u>4.1</u>
API	<u>4.5</u>	<u>5.4</u>		CDC HV	<u>2.5</u>	<u>1.9</u>	<u>1.7</u>	<u>4950</u>	<u>12335</u>	<u>3</u>
HP/HT				STAFLO	<u>1.675</u>	<u>1.3</u>	<u>1.1</u>	<u>5360</u>	<u>8978</u>	<u>2.2</u>
API WL				STAFLO R	<u>3.545</u>	<u>2.7</u>	<u>2.4</u>	<u>5700</u>	<u>20207</u>	<u>5</u>
Pressure T ²				BICARBONATE	<u>0.900</u>	<u>0.7</u>	<u>0.6</u>	<u>386</u>	<u>347</u>	<u>E</u>
Ph	<u>9.5</u>	<u>9.8</u>		ORIS BAC	<u>1.7</u>	<u>1.3</u>	<u>1.2</u>	<u>5360</u>	<u>9112</u>	<u>2.2</u>
Pf	<u>E</u>	<u>0.4</u>		DEFORTER	<u>0.800</u>	<u>0.6</u>	<u>0.5</u>	<u>3777</u>	<u>3022</u>	<u>0.7</u>
P _m ++				SST 202	<u>13,350</u>	<u>10.2</u>	<u>9</u>	<u>1356</u>	<u>18103</u>	<u>4.5</u>
Co (g/l)				DETERGENT	<u>0.800</u>	<u>0.6</u>	<u>0.5</u>	<u>1806</u>	<u>1445</u>	<u>0.4</u>
SO4Ca				USE FREE	<u>0.850</u>			<u>4500</u>	<u>3825</u>	<u>0.9</u>
Clno	<u>32</u>	<u>38</u>		LCM	<u>6.305</u>			<u>1345</u>	<u>8480</u>	<u>2.1</u>
CaCl2				MATROJOL	<u>0.075</u>			<u>7738</u>	<u>580</u>	<u>E</u>
% water				G CEMENT	<u>2.73</u>			<u>196</u>	<u>53508</u>	<u>13.2</u>
% oil				D 47	<u>0.020</u>			<u>5700</u>	<u>114</u>	<u>E</u>
oil/water ratio				D 73	<u>0.154</u>			<u>12616</u>	<u>1943</u>	<u>0.5</u>
% solids	<u>7</u>	<u>23</u>		D 75	<u>4.275</u>			<u>1783</u>	<u>7622</u>	<u>1.9</u>
density				D 77	<u>2.195</u>			<u>1057</u>	<u>2320</u>	<u>0.6</u>
% Sand	<u>0.5</u>	<u>0.4</u>		D 80	<u>0.350</u>			<u>7186</u>	<u>2515</u>	<u>0.6</u>
T °C				D 81	<u>1.040</u>			<u>5284</u>	<u>5495</u>	<u>1.4</u>

Depth (ft)	Lithology	TOTAL			
	<u>Shales and</u>				
	<u>Clays</u>				
					<u>406.558</u>

Total cost of { Interval : 406.558
 Drilled meter : 312 US \$
 Currency : U.S. \$
 Conversion rate used : _____

F3f Bis 2-78 **MUD SUMMARY BY INTERVAL** WELL : 3/7-3

INTERVAL 12 1/4 From : 1970 m to : 3253 m

Mud type used in this interval : See Water FCL LC

• **USEFUL DATA** •

CASINGS		BALANCE OF VOLUMES bbl on m3		DRILLING	
- Diameter :	<u>9 5/8</u>	- Initial volume :	<u>364</u>	Drilled (m or ft)	{ from : <u>1970</u> to : <u>3253</u> duration (date) { from : <u>20/07-81</u> to : <u>14/08</u>
- Hanger :	_____	- Added volume :	<u>491</u>	Footage (m or ft) :	<u>1283</u> in : <u>26 days</u>
- Shoe :	<u>3241</u>	- Jetted volume :	<u>507</u>	Average dlq rate _____	drilling hours : <u>302.30</u>
- Casing :	_____	- Losses in formation :	<u>10</u>	Internal casing vol. :	<u>118</u> Losses : _____
- Length :	_____	- Final volume :	<u>318</u>	Pumping rate :	<u>2.400 l/min - 2400 gpm</u>

• **MUD CHARACTERISTICS** •

• **CONSUMPTIONS** •

	mini	maxi	average	CHEMICALS	QUANTITY			COST		
					Total m ³ or T	Kg/ft or m drilled	Kg/m ³	Unit Price	Total Cost	%
Weight Pour flow	<u>1.63</u>	<u>1.63</u>	_____	BARYTE	<u>450</u>	<u>357</u>	<u>938</u>	<u>134</u>	<u>61372</u>	<u>36.7</u>
Viscosity M.V. A.V. P.V. Y.P.	<u>50</u>	<u>65</u>	_____	DEFANTONITE	<u>19</u>	<u>14.8</u>	<u>38.6</u>	<u>328</u>	<u>6232</u>	<u>3.7</u>
	<u>50</u>	<u>71</u>	_____	CAUSTIC	<u>7,850</u>	<u>6.1</u>	<u>15.9</u>	<u>545</u>	<u>4278</u>	<u>2.6</u>
	<u>40</u>	<u>57</u>	_____	FCL	<u>33,875</u>	<u>26.4</u>	<u>68.9</u>	<u>551</u>	<u>18665</u>	<u>11.2</u>
	<u>20</u>	<u>28</u>	_____	LC	<u>11,815</u>	<u>9.2</u>	<u>24</u>	<u>1004</u>	<u>11862</u>	<u>7.1</u>
Gels 0' 10'	<u>2</u>	<u>6</u>	_____	CRC HV	<u>0.1</u>	<u>6</u>	<u>0.2</u>	<u>2612</u>	<u>261</u>	<u>0.2</u>
	<u>12</u>	<u>32</u>	_____	STAPLO LO	<u>0.9</u>	<u>0.7</u>	<u>1.8</u>	<u>4435</u>	<u>3992</u>	<u>2.4</u>
API WL HPHT API Pressure T°	<u>2.6</u>	<u>4.0</u>	_____	STAPLO R	<u>1.35</u>	<u>1</u>	<u>2.7</u>	<u>4950</u>	<u>6683</u>	<u>4</u>
	_____	_____	_____	BICARBONATE	<u>0.5</u>	<u>0.4</u>	<u>1</u>	<u>388</u>	<u>194</u>	<u>0.1</u>
	_____	_____	_____	DEFONER	<u>0.740</u>	<u>0.6</u>	<u>1.5</u>	<u>3777</u>	<u>2795</u>	<u>1.7</u>
	_____	_____	_____	LIME	<u>0.2</u>	<u>0.2</u>	<u>0.4</u>	<u>181</u>	<u>36</u>	<u>0.2</u>
PH P _f P _m Ca ⁺⁺ (g/l)	<u>0.3</u>	<u>1</u>	_____	DEFONER	<u>0.6</u>	<u>0.4</u>	<u>1.2</u>	<u>1806</u>	<u>1084</u>	<u>0.6</u>
	<u>2.2</u>	<u>5</u>	_____	MATROLOC	<u>0.075</u>	-	-	<u>7738</u>	<u>580</u>	<u>0.3</u>
	<u>0.2</u>	<u>0.4</u>	_____	G CEMENT	<u>88</u>	_____	_____	<u>213</u>	<u>18744</u>	<u>11.2</u>
	_____	_____	_____	D 73	<u>1,270</u>	_____	_____	<u>12616</u>	<u>16022</u>	<u>9.6</u>
SO4Ca Clna CaCl2	<u>38</u>	<u>40</u>	_____	D 75	<u>1,040</u>	_____	_____	<u>1787</u>	<u>1959</u>	<u>1.1</u>
% water	<u>74</u>	<u>76</u>	_____	D 80	<u>0,850</u>	_____	_____	<u>7197</u>	<u>6109</u>	<u>3.7</u>
% oil oil/water ratio	_____	_____	_____	D 81	<u>1,155</u>	_____	_____	<u>528</u>	<u>6103</u>	<u>3.7</u>
% solids Solids density % Sand	_____	_____	_____							
T °C	_____	_____	_____							

Depth (ft)	Lithology
<u>1970</u>	<u>SHALES w/ SAND. LIME</u>
<u>2723</u>	<u>ONE AND SOLICITE</u>
<u>2741</u>	<u>COLLINS TUFF</u>
<u>2720</u>	<u>SHALES w/ SANDS.</u>
<u>3243</u>	<u>LIMESTONE - SANDSTONE</u>
<u>3253</u>	<u>GRANITE LIMESTONE</u>
	<u>W/ CLASTS</u>
	<u>SANDS w/</u>
	<u>LIMESTONE</u>

TOTAL	_____	_____	_____	_____	<u>166.871</u>	_____
Total cost of	Interval :	<u>166.871</u>	US \$			
	Drilled meter	<u>130</u>				
Currency :		<u>US \$</u>				
Conversion rate used :		_____				

F3f Bis 2-78 21 MUD SUMMARY BY INTERVAL WELL : 3/7.3

INTERVAL 287^M 8 1/2 From : 3253^M to : 3540^M

Mud type used in this interval : SEA WATER FCL/LC

• USEFUL DATA •

CASINGS	BALANCE OF VOLUMES bbl on m3	DRILLING
- Diameter : _____	- Initial volume : <u>318</u>	Drilled (m or ft) { from: <u>3253^M</u> to: <u>3540^M</u> duration { from: <u>14.08</u> to: <u>24.08</u> (date)
- Hanger : _____	- Added volume : <u>75</u>	Footage (m or ft) : <u>287^M</u> in : <u>11 days</u>
- Shoe : <u>3241^M</u>	- Jetted volume : <u>393</u>	Average dllg rate _____ drilling hours : <u>116²⁰ H</u>
- Casing : <u>9 5/8</u>	- Losses in formation : <u>-</u>	Internal casing vol. : <u>119^{M3}</u> Losses : <u>-</u>
- Length : _____	- Final volume : <u>-</u>	Pumping rate : <u>1500 L/min @ 2500 Psi</u>

• MUD CHARACTERISTICS •

	mini	maxi	average	• CONSUMPTIONS •						
				CHEMICALS	QUANTITY		COST			
					Total m ³ or T	Kg/ft or m drilled	Kg/m ³	Unit Price	Total Cost	%
Weight flow	<u>1.64</u>	<u>1.65</u>	<u>1.64⁴</u>							
Weight flow	<u>1.65</u>	<u>1.66</u>	<u>1.65⁴</u>	BARYTE	109	380.	1453	154	14608	15.6
				BANTONITE	5	17.48	66	320	1640	1.8
Viscosity M.V.	<u>55</u>	<u>70</u>	<u>62</u>	CAUSTIC	1.05	3.66	14	545	572.43	0.6
Viscosity A.V.	<u>57</u>	<u>71</u>	<u>64</u>	CNC NY	.4	1.39	5.3	2612	1044.80	1.1
Viscosity P.V.	<u>46</u>	<u>52</u>	<u>49</u>	STAPLE R	.25	0.87	3	4950	1257.50	1.3
Viscosity Y.P.	<u>22</u>	<u>28</u>	<u>25</u>	SEALo Lo	.80	1.35	5.3	4435	1774	1.9
Gels 0'	<u>4</u>	<u>10</u>	<u>7</u>	FCL	5.25	18.43	70	531	2892.73	3.1
Gels 10'	<u>16</u>	<u>60</u>	<u>38</u>	LC	5.25	11.32	43	1004	3263	3.5
API	<u>2.2</u>	<u>3</u>	<u>2.6</u>	DEFOAMER	0.08	0.18	1	3777	302.18	0.3
HP-MT	-	-	-	LIME	0.04	0.15	0.5	181	7.16	E
Pressure T ²	-	-	-	SEA WATER	50 M ³	-	-			
Ph	<u>11.5</u>	<u>11.5</u>	<u>11.5</u>	FRESH WATER	29 M ³	11 M ³				
Pf	<u>0.80</u>	<u>0.95</u>	<u>0.90</u>					\$/T		
Pm	<u>3.5</u>	<u>4.5</u>	<u>4</u>	CNT G	131			213	27903	29.9
Ca ⁺⁺ (g/l)	<u>0.80</u>	<u>0.95</u>	<u>0.90</u>					\$/M ³		
SO4Ca				O 73	1.8 M ³			12616	22708.8	24.3
Cine	<u>40</u>	<u>62</u>	<u>51</u>	O 80	.5 "			7187	3593.5	3.8
CaCl2				O 81	.005 "			5284	26.44	
% water	<u>75</u>	<u>75</u>	<u>75</u>	O 109	.060 "			7001	420.06	0.4
% oil	<u>0</u>	<u>0</u>	<u>0</u>	O 77	3.773			1057	3588.82	4.3
oil/water ratio				SPACER						
% solids	<u>25</u>	<u>25</u>	<u>25</u>	NATROsol	.125			7738	967.25	1
Solids density				BARYTE	48			134	6432	6.9
% Sand	<u>0.25</u>	<u>0.25</u>	<u>0.25</u>							
T °C	<u>48</u>	<u>56</u>	<u>52</u>							

Depth (ft)	Lithology	TOTAL	
→ 3251 ^M	MAAL	178.03 T	93378.81
-	SHALE BROWN TO DARK		
→ 3504	SANDSTONE		
	ANHYDRATE		
3520 ^M → 3540 ^M	SALT		

Total cost of { Interval : 93378.81
 Drilled meter : 325,36
 Currency : \$ US.
 Conversion rate used : _____

F3g Bis 2-78

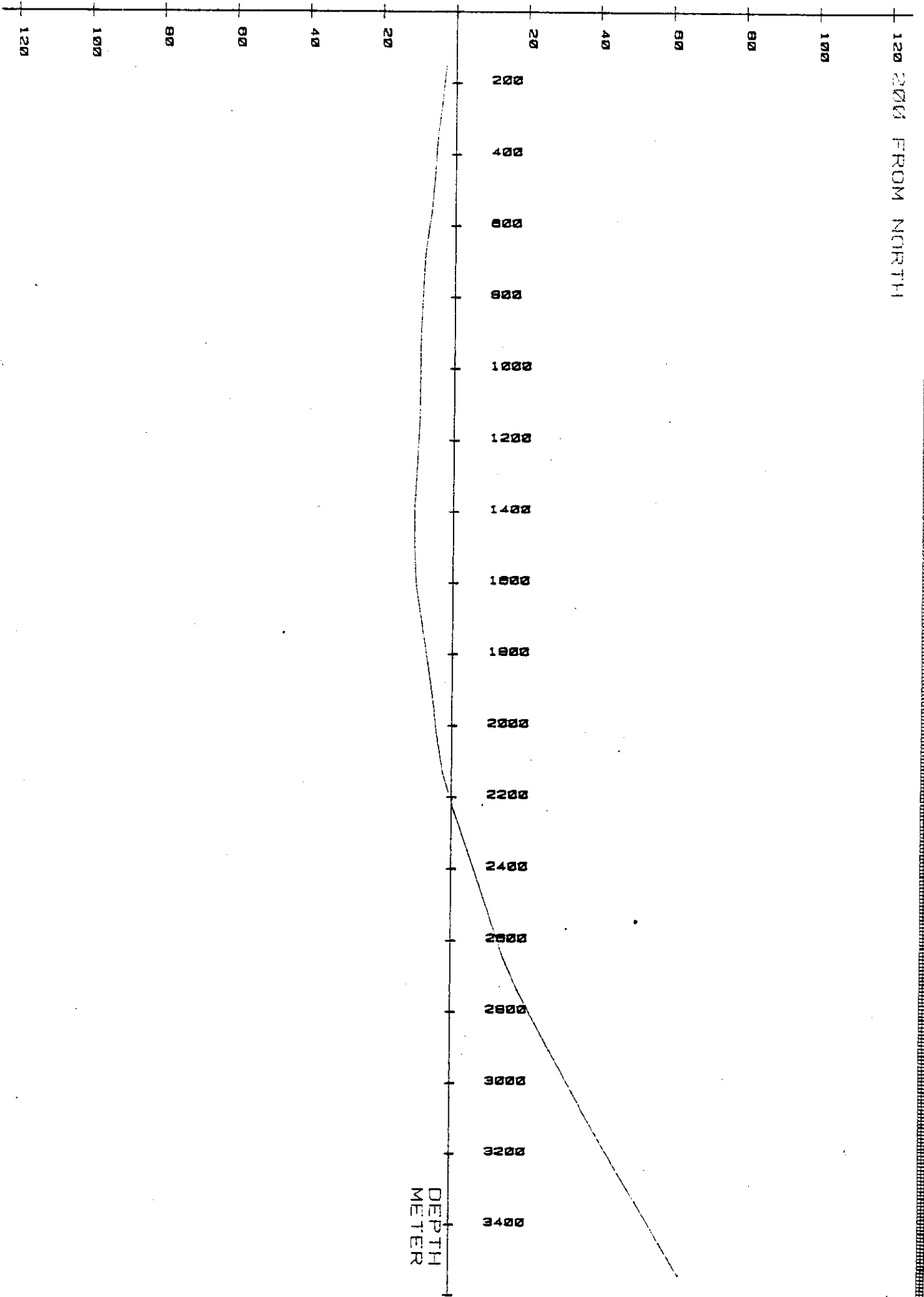
22 DRILL STRING COMPOSITION AND DEVIATION SURVEYS

WELL: 3/7-3

RUN NUMBER	INTERVAL	DRILL STRING	- DRILLING -				- SURVEYS -			
			Weight on bit (lb)	R.P.M.	Flow rate (gpm)	Number	Date	Drilled depth (m or ft)	Inclination (°)	Direction (°)
1	92 153.50	26" BIT 4036" BIT SUB 3DC 9 1/2" 9DC 8" XO	10/25	40/60	1800	1	153	030	70760	
2	666	17 1/2" BIT - NO 1DC 9 1/2" - STB - 2DC 9 1/2" - STB - XO - 9DC 8" - XO 14WDP - PART SUB - 14 HWDP	2/20	60/100	3600		265 354 643	045 045 0		
3	666-700	17 1/2" BIT + 26" UR + 1DC 9 1/2" - STB - 2DC 9 1/2" STB XO 9DC 8" BIT BIT SUB + 3 9/8" DC + XO + 15 8/8" DC + XO + 14WDP PART SUB + 14 HWDP	5/10	60	3600		557 666	1 045		
4	700 1384	17 1/2" BIT + NO STB + 3PART DC 9 1/2" + STB + MONEL 9 1/2" + 1 9/8" DC + STB XO + 15DC 8" + XO + 14WDP + PART SUB + 14 HWDP	5/15	60	4000		700 800 1027 1384	1/2 1/4 3/4	N40W W N85W	
5	1384 1716 1716	INCORPORATED DRILLING PAR 8" BOWEN below the last 3-8" DC IN THE BNA N 20-4	20/35	135	3750		1499 1607 1716	1/4 1/2 2 3/4	560W 575W 510W	
6	1716 1932	11	20/40	120	3750		1824 1932	1 1/4 1 1/4	510W 535E	
7		BIT - BIT SUB - 4DC 8" - XO - 1HW - Dart Sub - 13 HW - DP			2200					
8	1970 2027	BIT - BIT SUB - 12DC 8" - 50R - XO - 1HW - Dart sub - 14 HW - DP	20	100	2400					
9		BIT - BIT SUB - Monel - 1DC 9 1/2" - XO - 12DC 8" - 30R - 3DC 8" - XO - 1HW - Dart Sub - 14 HW - DP								
10	2027 2455	BIT - Noar bit - Short DC 9 1/2" - Stab - Monel - 1DC 9 1/2" - Stab - XO - 12DC 8" - 50R - 3DC 8" - XO - 1HW - Dart sub - 14 HW - DP	20	100	2400	20 21 22	2019 2131 2350	1 1 1/2 2	530E 575E 530W	
11	2736	11	25/35	120	2450	24 25	271781 287181	2 1/4 3	5 530W	
12	2830	11	30/35	120	2450 1900	26	307181	3	515W	
13		B - C - XO - 12DC 8" - 13R - 3DC 8" - XO - 1HW - 10PART SUB 14 HW - DP -	15/20	80/90	800					
14	2848 2906	B - N - B - SHORT DC 9 1/2" - SB - MONEL - 1DC 9 1/2" - ST - XO - 12DC 8" - 13R - 3DC 8" - XO - 1HW - PART SUB - 14 HW - DP -	30/45	175/100	2200	27	318181	3 1/4	515W	
15	3062	11	45	55/65	2300	28 29	518181 618181	3 3 1/4	533W 530W	
16	3158	11	45	55/95	2300	30	818181	3 1/4	530W	

23 WELL PATH

53++



90 NORTH

80

70

60

50

40

30

20

10

10

20

30

40

50

60

70

80

90 SOUTH

WEST 60

50

40

30

20

10

EAST 60

50

40

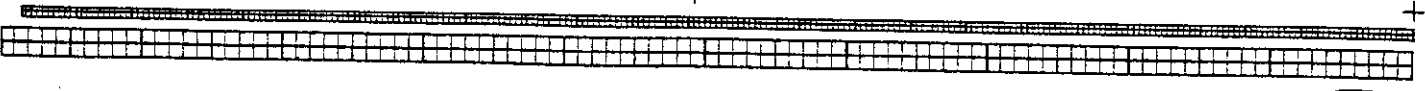
30

20

10

+

+



F3 h Bis 2-78

24 COMPLETION STATUS

WELL: 3/7-3

1) COMPLETION (if carried out by the drilling rig) yes
no

2) - CASINGS, TUBINGS AND ANNULUS STATUS

CASING AND TUBING DIAMETER	SHOE DEPTH	HANGER DEPTH	CASING CUT DEPTH (event)	CEMENT TOPS		ANNULUS FLUIDS	
				OD	ID	NATURE	SG
30"	153	90		MUDLINE		SLURRY cement	1.90
20"	653	"		MUDLINE		SLURRY cement	1.50 1.96
13 3/8	1961	90,5		450 m		Mud Lead slurry Tail slurry	1.55 1.58 1.90
9 5/8	3241	89,80		1860	3198	Mud Lead slurry Tail slurry	1.63 1.63 1.90

Depths of perforations :

Tubing anchoring device and packer depth(s) :

3) - CEMENT PLUGS AND BRIDGE PLUGS (CP and BP)

CEMENT PLUG (CP) BRIDGE PLUG (BP)	CP 1	CP 2	BP	CP 3	CP 4	CP 5	CP SURFACE		
FROM (m or ft)	3515	3355	3130	2010	420	220	110		
TO (m or ft)	3365	3165		1910	320	110	sealed		
TESTED	<input type="checkbox"/> yes <input checked="" type="checkbox"/> no	<input type="checkbox"/> yes <input checked="" type="checkbox"/> no	<input type="checkbox"/> yes <input checked="" type="checkbox"/> no	<input type="checkbox"/> yes <input checked="" type="checkbox"/> no	<input type="checkbox"/> yes <input checked="" type="checkbox"/> no	<input type="checkbox"/> yes <input checked="" type="checkbox"/> no	<input type="checkbox"/> yes <input checked="" type="checkbox"/> no	<input type="checkbox"/> yes <input type="checkbox"/> no	<input type="checkbox"/> yes <input type="checkbox"/> no
BY { PRESSURE OR WEIGHT									

4) - WELL HEAD

Description of abandoned equipment : _____

RELOCALIZATION DEVICE

{ yes
no

TYPE : _____

F3h Bis 2-78

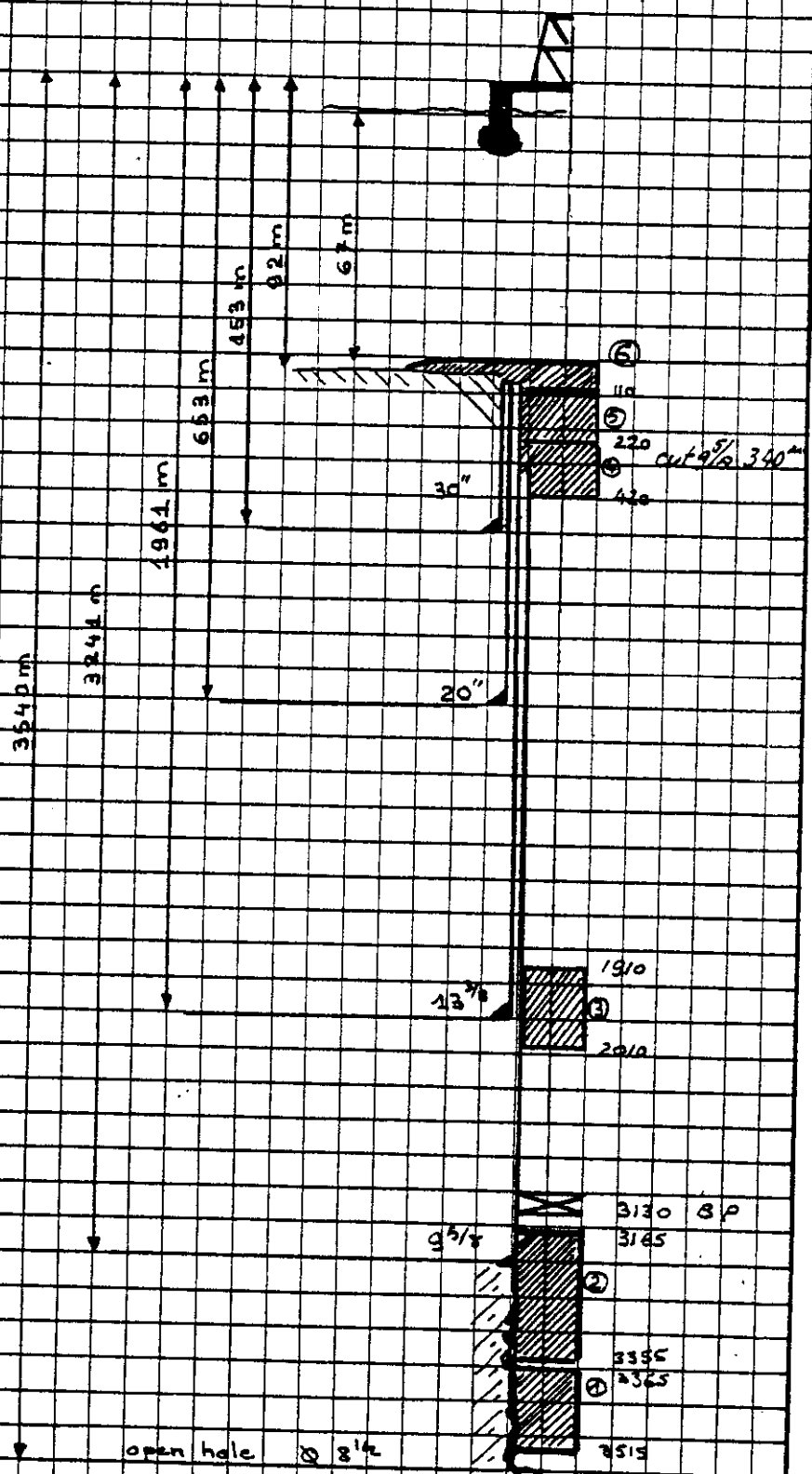
WELL TECHNICAL SECTION (COMPLETION STATUS)

WELL : 3/7-3

Try to cut the 13^{3/8} csg
at 213 m, recovered csg
No success up 300 m to overpull

After plug N^o 4 and 5
Cut csg 13^{3/8} at 195 m
recovered same

9^{5/8} Perforated at 230 m
13^{3/8} " " at 200 m



		Cement		D73	D90	D109	D77	D91	D47	
Cement Plugs	①	9.5T	FW 4m3	283L	200L	48L			5L	1.90
	②	10.4T	FW 4.6	184L	184L	19L			3.5L	1.90
Bridge Plug	set of	3130								
Cement plug	③	6T	FW 2.5		105L			5.3L	3L	1.90
	④	16T	SW 7				578L			1.90
	⑤	9.5T	SW 4				337L		4.8L	1.90
	⑥	5.5T	SW 24				1950L			1.90

F3i' Bis 2-78

MAIN CONSUMPTIONS OF THE WELL

WELL: 3/7-3

• CEMENTS •

Class	QUANTITY (T)			Class	QUANTITY (T)		
	Casing	Well abandon	Plugging losses		Casing	Well abandon	Plugging losses
G	30" 49 ^T			G	9 5/8" 73 ^T		
G	20" 140 ^T						
G	13 5/8" 108 ^T		135 ^T				

CHEMICALS

CHEMICAL NAME	QUANTITIES ADDED m ³ or T	CHEMICAL NAME	QUANTITIES ADDED m ³ or T
CAUSTIC SODA	32.375	D73	3.254
BENTONITE	175.	D80	1.700
BARYTE	2009.	D81	1.045
FCL	76.7	D109	.060
LC	15.965	D77	5.190
STAFLO R	6.670	D75	10.165
STAFLO EXLO	2.975		
CNC LV	4.200	CEMENT G	716
DEFOAMER - BEVALOZD.	1.680	NATROSOL	.285
CNC HV	3.000		
BICARBONNATE	1.400		
DRIS PAC	1.700		
SST 202	13.350		
DRILLING DETERGENT	1.400		
PIPE FREE	.850		
LOSS MATERIAL CIRCULATION	6.305		
LIME	0.240		

WATER - DIESEL/OIL (not added in mud)

FRESH WATER (m ³)	25		
DIESEL-OIL (m ³)			

WELL HEADS, HANGERS (Ø - API working pressure - Type)

VETCO 18 3/4 10000 PII WP TYPE SCS WELLHEAD HOUSING

w/ 20" od Extension

18 3/4 x 13 3/8 Csg hanger

18 3/4 x 9 5/8 Csg hanger.

F3k Bis 2-78

MONTHLY METEOROLOGICAL SHEET

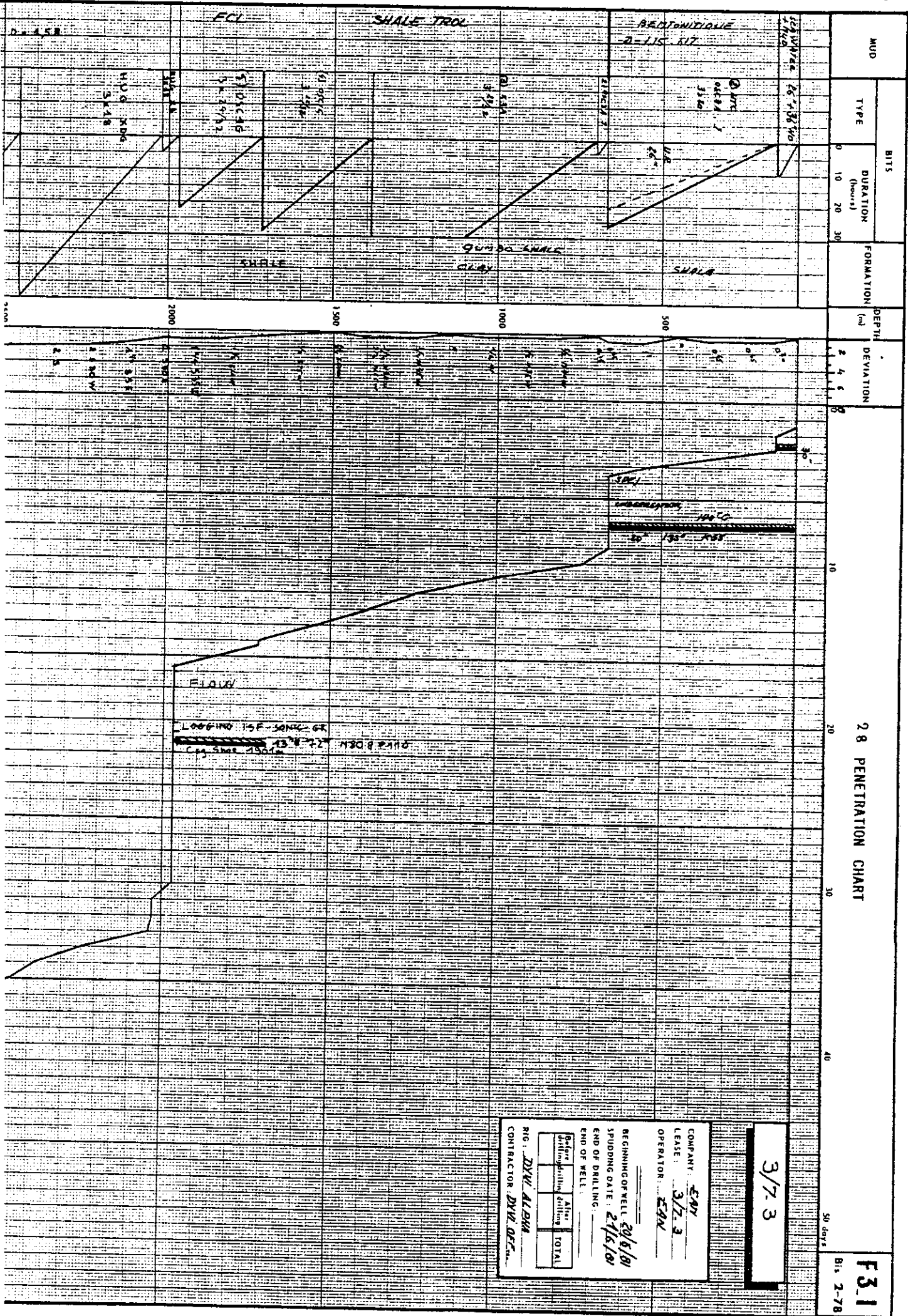
WELL: 3/7-3

MONTH: JULY

WELL: 3/7-3

YEAR 19__	DAILY MORNING OBSERVATIONS							UNIT MOTIONS			Temperature °C	Visibility (miles)
	Wind		Waves			Current		Roll (°)	Pitch (°)	Heave (Ft or m)		
	Speed	Direction	Height (Ft or m)	Period (sec.)	Direction	Speed (Knot)	Direction					
1	18	350	5	5-6	350			3/4	1/2	1/2	11	CLOUDY
2	20	250	6	6-7	250			1/4	1/4	1/2	11	CLEAR
3	10	190	1-2	6	190			1/4	1/4	1/2	13	CLEAR
4	15	280	1	6	280			1/4	1/4	1/2	12	CLEAR
5	20	270	1	6	270			1/4	1/4	1/2	12	"
6	28	210	5	6	210			1/2	1/2	2	15	"
7	25	250	10	6	250			1	1/2	2	11	"
8	20	240	7	6	240			1/2	1/4	1-2	12	"
9	12	170	5	6	170			1/2	1/2	1-2	15	"
10	32	150	5-6	6-7	150			1/2	1/2	1-2	15	cloudy
11	6	320	3	5-6	320			1/8	1/8	0	13	Clear
12	5	250	1 1/2	6-7	250			1/4	1/4	0	14	Cloudy
13	26	295	8-9	4-5	295			1/3	1/3	1/4	12	Showers
14	14	310	6	6	310			1/2	1/3	1/3	13	
15	20	250	7	6	250			1/2	1/4	1/2	14	
16	18	320	5	6	320			-	-	1/2	11	
17	20	320	7	8	-			1	1/2	1	14	
18	20	310	5	6	310			1 1/2	1/2	1/2	13	
19	10	310	3	6	310			1/4	1/4	1/4	14	
20	10	310	4	6	310			-	-	-	14	
21	10	260	2	10	-			1/4	1/4	-	15	
22	15	170	2	-	170			-	-	-	16	
23	12	120	2	7	120			1/4	1/4	-	12	
24	12	35	5	8	35			1/2	1/4	1/4	15	
25	12	305	5	8	305			1/4	1/4	1/4	14	
26	28	335	8	6	335			1	3/4	1/2	14	
27	18	325	5	8	325			1/2	1/4	1/4	10	Cloudy
28	20	270	2	6	270			1/2	1/2	1/2	15,5	"
29	20	330	2	6	330			1/2	1/2	1/2	14	"
30	14	280	2	4	280			1/4	1/4	1/4	14	"
31	12	360	2	4	360			1/2	1/2	3/4	12,5	"

F3k Bis 2-78			MONTHLY METEOROLOGICAL SHEET					WELL: 3/7-3				
MONTH: AUGUST			WELL: 3/7-3									
YEAR 19__	DAILY MORNING OBSERVATIONS						UNIT MOTIONS			Temperature °C	Visibility (miles)	
	Wind		Waves			Current		Roll (°)	Pitch (°)			Heave (Ft or m)
DATE	Speed knt	Direction °	Height (Ft or m)	Period (sec.)	Direction °	Speed (Knt)	Direction					
1	10	270	2	3-4	270			1/2	1/2	1/2	13	Clear
2	10	270	2	3-4	270			1/2	1/2	1/2	14	Cloudy
3	16	240	1	3-4	240			1/4	1/2	1/4	16	Clear
4	10	230	-	-	-			-	-	-	17	"
5	8	350	-	-	-			-	-	-	15	Cloudy
6	20	030	7	6	030			-	-	-	15	Clear
7	16	030	5	6	030			1	1/2	1/2	15	Clear
8	12	040	2	6	040			1/2	1/2	2	20	"
9	24	350	10-12	-	350			1-2	1-2	1-2	13	"
10	10	270	5	6	270			1/2	1/2	1	17	"
11	15	230	4	6	230			1/4	1/4	1/2	15	"
12	18	230	4	6	230			1/4	1/4	1/2	16	"
13	12	235	3	5	230			1/8	1/2	1/3	17	"
14	16	350	4	4	350			1/2	1/2	1/2	14	Hazy
15	24	295	8	5	295			1/4	1/4	1/4	15	cloudy
16	30	355	16	6	355			1 1/2	1	2	13	cloudy
17	20	270	4	4	270			3/4	1/2	1/2	15	"
18	18	280	3	4				1 1/2	1/2	1/2	15	"
19	18	45	3	4	45			1/2	1/2	1/2	13	Rain
20	28	355	7	6	350			3/4	1	1 1/2	15	Strong Breeze
21	18	315	2	5	315			1/2	1/2	-	14	Cloudy
22	25	350	6	3	350			1 1/2	1	3/4	15	Strong breeze
23	10	340	4	5	315			-	-	-	14	Clear
24	6	310	-	-	-			1/4	-	-	15	Light Breeze
25	6	310	-	-	-			-	-	-	15	"
26	22	330	3	6-8	330			0	0	0	14	cloudy
27	20	320	7	6	320			1/2	1	1	15	RAIN
28	20	350	4	4-6	350			3/4	1/2	-	14	cloudy
29	14	350	4	6	350			1/4	1/2	-	14	cloudy
30	10	350	1	5	350			0	0	0	14	clear
31	16	35	5	4-6	35			6	3	-	15	clear



3/7.3

COMPANY: **EAD**
 LEASE: **3/7.3**
 OPERATOR: **EAD**

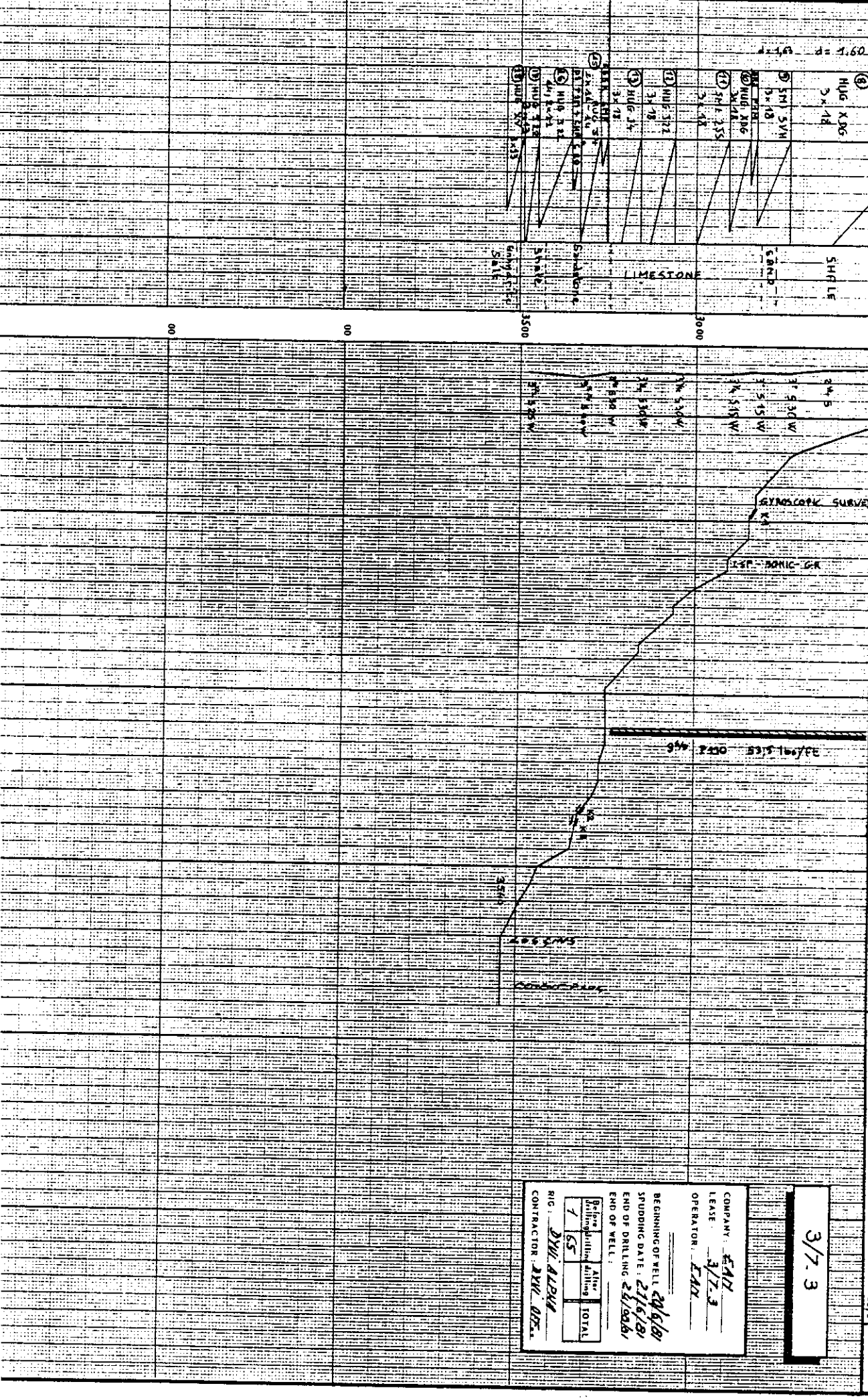
BEGINNING OF WELL: **20/6/80**
 SPUDDING DATE: **2/15/80**
 END OF DRILLING: _____
 END OF WELL: _____

RIG: **DYWIDAG**
 CONTRACTOR: **DYWIDAG**

Before drilling	After drilling	TOTAL

F31
 2-78

MUD	BITS		FORMATION	DEPTH (m)	DEVIATION	PENETRATION CHART	WELL ID
	TYPE	DURATION (hours)					
	⑧ HUG XDS 2x14	0 - 10	SHALE	2800	2		F3.1 Bils 2-78 3/7.3 COMPANY: <i>EAX</i> LEASE: <i>3/7.3</i> OPERATOR: <i>EAX</i> BEGINNING OF WELL: <i>24/6/81</i> SPUDDING DATE: <i>21/6/81</i> END OF DRILLING: <i>24/6/81</i> END OF WELL: RIG: <i>DYWIDAG</i> CONTRACTOR: <i>DYWIDAG</i>
	⑨ SHI SVN 3x18	10 - 20	SAND	3000	4		
	⑩ SHI SVN 3x18	20 - 30	LIMESTONE	3300	6		
	⑪ HUG 312 3x18				8		
	⑫ HUG 312 3x18				10		
	⑬ HUG 312 3x18				12		
	⑭ HUG 312 3x18				14		
	⑮ HUG 312 3x18				16		
	⑯ HUG 312 3x18				18		
	⑰ HUG 312 3x18				20		
	⑱ HUG 312 3x18				22		
	⑲ HUG 312 3x18				24		
	⑳ HUG 312 3x18				26		
	㉑ HUG 312 3x18				28		



4 - KUNNING CASING

Making-up of joint : SOUND+ JOINT W/CO STD RD
 Grease type used for threads : _____
 Average torque to make-up the joints _____
 Filling frequency _____
 Intermediate circulation (duration - depth) _____
RUN LAST JOINT W/ CIRCULATION
 Total running time (with circulations) _____ h _____ average rate _____ joints/h _____
 Troubles during running _____
 Bottom hole circulation : Duration _____ Rate _____ Pressure _____
 Reciprocating : Duration _____ Rate _____ Amplitude _____
 M.D. indications after stop of bottom hole circulation : _____
 Observations : _____

Service by DOWELL
 Mixing pump DW
 Slurry injection pump DW
 Displacement pump(s) DW
 Beginning of slurry making at 10 45 h
 End of slurry making at 11 30 h
 End of displacement at 11 35 h
 Pressure released in casing at NO P. h

NATURE OR CLASS OF CEMENTS	SACKS or BULK	CEMENT WGT INCREASE %	WATER USED	ADDITIVES USED	TONNAGES USED
1 <u>G</u>	<u>B</u>		<u>130 bbl</u>	<u>D77- 43.7 gal/100bbl</u>	<u>4.9 T</u>
2					
3 <u>SURFACE LOSSES</u>					<u>1.5 T</u>

CHARACTERISTICS OF SLURRIES	S.G.	P.V.	Y.V.	VISCOSIMETER READINGS VS R.P.M.					
				600	300	200	100	gel 0	gel 10
1	<u>1.88</u>			<u>180</u>	<u>109</u>	<u>84</u>	<u>56</u>	<u>17</u>	<u>65</u>
2									
3									

Slurry injection rate 800 l/h 750 psi Displacement rate 800 l/h
 Displacement fluid nature SEA WATER Pumped volume 17 BRL / 4 bbl / min
 Pressure at the beginning of displacement 200 psi at the end 300 psi at the surge _____
 Estimated losses _____
 Casing string pressuring up at _____ Result _____
 Residual pressure (eventual) after bleeding off _____

3 PUUL

M.D. indication at the end of displacement _____
 M.D. indication after cement setting _____ setting tension on spool _____ T.
 Casing string set on spool _____ h. after the end of displacement
 Spool : MFG _____ Nominal dimensions _____ API WP _____
 Suspension and seal type _____
 Additional seal (type - dimensions) _____
 Distance between the upper part of the spool and R.K.B. _____
 Cut casing _____ cm above the spool

Temperature well logging after _____ h. setting
 Cementing log after _____ h. setting
 Result of these logs (or enclose a copy) _____ Top cement annulus SEA BED m

Test casing string - B.O.P. (blind and pipe rams) Test pressure _____
 Packer depth : _____
 Test result : _____

CASING AND CEMENTING REPORT

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F5 a Bis 2-78

WELL (Country)	RIG (Contractor)	R K B Ground Height M.L.	Casing Liner	SHOE MEASURED DEPTH	SHOE VERTICAL DEPTH	SUSPENSION DEPTH	OPERATION DATE
3/7.3 NORWAY	DYVI (DYVI-OFF.)	92	20"	653 m		90 m	27.06.81

Open hole diameter : 26 Deviation : Maxi 1° to 557 m. Mini 0° to 449 m
 Important casing (location - average diameter..) 17 1/2 rat hole for logging, underreamed 26"
central hole by 26" BIT Casing + 24" From 153 to 253. From 426 to 530
 Losses during drilling (levels, extent) _____

Reamer runs (number) _____ Reamer at _____ m from the bit
 Previous casing : Diameter 30" Shoe at 153 m
 Bo. Ps on well when running in (Type - equipment, test pressure) _____
REGAN KEDS 22"

MUD CHARACTERISTICS BEFORE INJECTING SLURRY	S.G.	W.L.	P.V.	Y.V.	VISCOSIMETER READINGS Vs R.P.M.			
	1,33	8,5			600	300		

Observations: AT the end underreaming SG 1.15 - increase SG to 1.24 before displacing mud
in riser by sea water - increase SG to 1.33 - ERAC central hole by 26" BIT
Before running casing.

ELEMENT	MFG AND TYPE	THICKNESS mm	GRADE	UNIT WEIGHT kg/m	INSIDE VOLUME l/m	LENGTH (m)	NUMBER OF JOINTS	
SHOE	Casing 133"					0.52	X	
COLLAR						12.71	1	
						0.48	X	
	Casing					529.98	43	
	XO Butt Pcs x Verticals					12.52	1	
	Wellhead					6.87		
	Top Wellhead					0.89		
Tripping joint :						89.11	X	
Drift diameter in the thickest joint <u>470.9 mm</u>						TOTAL >	653.08 m	45
Maximum permissible tension <u>945 (103 dN)</u>								
Theoretical weight of the casing string : _____ In air _____ in mud :								

CENTRALIZERS	SCRATCHERS	OTHER EQUIPMENT (Description - Location)
MGF : <u>Weatherford</u>	MGF : _____	
TYPE : <u>Row Positive</u>	TYPE : _____	
NUMBER : <u>2; 2</u>	NUMBER : _____	
DEPTH/RKB : _____	DEPTH/RKB : _____	
<u>Row</u>	<u>Positive</u>	
<u>30</u>	<u>130</u>	<u>Wellhead hoisting</u>
<u>645</u>	<u>130</u>	<u>1 3/4 x 10mm pul</u>

4 - RUNNING CASING

Making-up of joint : _____ Hydraulic ECKEL Tong
 Grease type used for threads : _____ 70t tube
 Average torque to make-up the joints _____ 13000 Ft/lb
 Filling frequency _____ each
 Intermediate circulation (duration - depth) _____
 Total running time (with circulations) _____ 10 h 30 average rate _____ joints/h
 Troubles during running _____
 Bottom hole circulation : Duration _____ 0 30 Rate _____ 2300 /min Pressure _____ 1000 psi
 Reciprocating : Duration _____ Rate _____ Amplitude _____
 M.D. indications after stop of bottom hole circulation : _____ 320 000 lb
 Observations : _____

Service by _____ DOWELL Beginning of slurry making at _____ 13 30 h
 Mixing pump _____ End of slurry making at _____ 16 45 h
 Slurry injection pump _____ End of displacement at _____ 17 40 h
 Displacement pump(s) _____ Rig pump Pressure released in casing at _____ 17 55 h

NATURE OR CLASS OF CEMENTS	SACKS or BULK	CEMENT WGT INCREASE %	WATER USED	ADDITIVES USED	TONNAGES USED
1 Lead "9"	V	185% inhds	Sea water	D75 4.5%	96 T
2 Tail "9"	V		Fresh water		44.5 T
3					T

CHARACTERISTICS OF SLURRIES	S.G.	P.V.	Y.V.	VISCOSIMETER READINGS VS R.P.M.			
				600	300		
1	1.50			57	36	30	23
2	1.96			160	95	73	48
3							
SPACER PLUGS							
1							
2							

Slurry injection rate _____ 1000 to 900/min Displacement rate _____ 2300/min to 800/min

Displacement fluid nature _____ Sea water Pumped volume _____ 97800'
 Pressure at the beginning of displacement _____ 1200 psi at the end _____ 750 psi at the surge _____ 1200 psi
 Estimated losses _____
 Casing string pressuring up at _____ 1200 psi (15 min) Result _____ OK
 Residual pressure (eventual) after bleeding off _____

M.D. indication at the end of displacement _____
 M.D. indication after cement betting _____ setting tension on spool >
 Casing string set on spool _____ h. after the end of displacement
 Spool : MFG _____ Nominal dimensions _____ API WP _____
 Suspension and seal type _____
 Additional seal (type - dimensions) _____
 Distance between the upper part of the spool and R.K.B. _____
 Cut casing _____ cm above the spool

Temperature well logging after _____ h. setting
 Cementing log after _____ h. setting Top cement annulus >
 Result of these logs (or enclose a copy) _____

Test casing string - B.O.P.(blind and pipe rams) Test pressure _____
 Packer depth : _____
 Test result : _____

CASING AND CEMENTING REPORT

F5 a Bis 2-78

WELL (Country)	RIG (Contractor)	RKB Height Ground <input type="checkbox"/> M.L. <input checked="" type="checkbox"/>	Casing <input checked="" type="checkbox"/> Liner <input type="checkbox"/>	SHOE MEASURED DEPTH	SHOE VERTICAL DEPTH	SUSPENSION DEPTH	OPERATION DATE
17-3 ORWAY	DYVID (DYVI OFF.)	92m	13 3/8	1961,3 m		90,5 m	11/7/81

Open hole diameter: 17 1/2 Deviation: Maxi 2.3/4 to 1716 m. Mini 0.0 to 1136 m
 Important caving (location - average diameter..) _____

Losses during drilling (levels, extent) _____

Reamer runs (number) _____ Reamer at _____ m from the bit
 Previous casing: Diameter 20" Shoe at 653 m

Bo. Ps on well when running in (Type - equipment, test pressure) RUCKER SHAFFER - Triple LWS 18 3/4
10.000 w/ 5" P. Rams - Single LWS 18 3/4 10.000 w/ Blind Rgm - Dual spherical 18 3/4 5000

MUD CHARACTERISTICS BEFORE INJECTING SLURRY	S.G.	W.L.	P.V.	Y.V.	VISCOSIMETER READINGS V _s R.P.M.					
					600	300	200	100	60	30
	1,55	5.5	20	15	55	35	24	18	3	18

Observations _____

ELEMENT	MFG AND TYPE	THICKNESS mm	GRADE	UNIT WEIGHT kg/m	INSIDE VOLUME l/m	LENGTH (m)	NUMBER OF JOINTS
SHOE	Baker Float shoe					0,58	X
COLLAR	Baker Float collar					0,49	X
Csg	13 3/8 72#	13,06	N 80	106,65	77,24	1255,61	101
Csg	"	"	P 110	"	"	609,82	48
Csg	Sup jnt 13 3/8 72#	"	"	"	"	4,30	1
Tripping joint: Landing string 13 3/8 + Csg Hdr						90,50	X
Drift diameter in the thickest joint <u>309,7 mm</u>						TOTAL >	1961,3 m
Maximum permissible tension N80: 738 10 ³ daN P110: 970 10 ³ daN							149
Theoretical weight of the casing string: <u>209,17 T</u> In air <u>167,96 T</u> in mud:							

CENTRALIZERS	SCRATCHERS	OTHER EQUIPMENT (Description - Location)
MGF: <u>Weather Ford</u>	MGF: _____	
TYPE: <u>Bow</u>	TYPE: _____	
NUMBER: <u>9</u>	NUMBER: _____	
DEPTH/RKB: _____	DEPTH/RKB: _____	
<u>636 m</u>		
<u>648</u>		
<u>1870</u>		
<u>1896</u>		
<u>1920</u>		
<u>1940</u>		
<u>1944</u>		
<u>1952</u>		
<u>1958</u>		

DETAILED COMPOSITION OF THE CASING STRING

F 5_c Bis 2 - 78

Well site		Casing diameter		RKB distance above the ground or above the mud-line in off-shore					
3/7-3		13 3/8		92 m					
Equipment joint number	Thickness and grade	Threads	Unit length	Cumulated length	Equipment joint number	Thickness and grade	Threads	Unit length	Cumulated length
Landing string		N80	90,15		40	72* P110	VAM	12,87	604,88
					41	"	"	12,75	617,63
Csg Hanger			0,35	90,50	42	"	"	12,65	630,28
					43	15.c		12,65	642,93
Hang + Pup Jnt P110	VAM		4,30	94,80	44	15.c		12,04	654,97
					45			12,22	667,19
1	72* P110	VAM	12,74	107,54	46			12,80	679,99
2	"	"	12,46	120,00	47			12,45	692,44
3			12,65	132,65	48			12,18	704,62
4			12,89	145,54	49	72* N80	VAM	12,43	717,05
5			12,74	158,28	50	"	"	11,43	728,48
6			12,96	171,24	51			12,51	740,99
7			12,78	184,02	52			12,42	753,41
8			12,28	196,30	53			12,48	765,89
9			12,89	209,19	54			12,86	778,75
0			12,48	221,67	55			12,72	791,47
11			12,92	234,59	56			12,89	804,36
12			12,95	247,54	57			12,50	816,86
13			12,96	260,50	58			12,79	829,65
14			12,85	273,35	59			12,68	842,33
15			13,12	286,47	60			12,45	854,78
16			12,21	298,68	61			12,59	867,37
17			12,35	311,03	62			12,79	880,16
18			12,27	323,30	63			12,63	892,79
19			12,94	336,24	64			12,51	905,30
20			12,72	348,96	65			12,26	917,56
21			13,04	362,00	66			12,77	930,33
22			13,14	375,14	67			11,92	942,25
23			12,79	387,93	68			12,80	955,05
24			12,94	400,87	69			12,06	967,11
25			12,97	413,84	70			11,34	978,45
26			12,85	426,69	71			11,73	990,18
27			12,71	439,40	72			11,90	1002,08
28			12,91	452,31	73			12,92	1015,00
29			12,80	465,11	74			12,53	1027,53
30			12,65	477,76	75			12,57	1040,10
31			12,86	490,62	76			12,45	1052,55
32			12,29	502,91	77			12,82	1065,37
33			12,77	515,68	78			12,91	1078,28
34			12,78	528,46	79			12,87	1091,15
35			12,60	541,06	80			12,89	1104,04
36			12,78	553,84	81			12,68	1116,72
37			12,78	566,62	82			11,93	1128,65
38			12,64	579,26	83			12,64	1141,29
39			12,75	592,01	84			12,85	1154,14

IMPORTANT: the detailed composition of the casing string should be given from top to bottom. For the upper joint the length under KB will only be considered. So each cumulated length will be the RKB true measured depth of each corresponding joint.

DETAILED COMPOSITION OF THE CASING STRING

F 5_c Bis 2 - 78

Well site		Casing diameter			RKB distance above the ground or above the mud-line in off-shore				
3/7-3		13 3/8			92 m				
Equipment joint number	Thickness and grade	Threads	Unit length	Cumulated length	Equipment joint number	Thickness and grade	Threads	Unit length	Cumulated length
85	72* N80	VAM	12,34	1166,48	130	72* N80	VAM	12,69	1731,13
86	"	"	12,59	1179,07	131			12,71	1743,84
87			12,44	1191,51	132			12,60	1756,44
88			12,73	1204,24	133			11,92	1768,36
89			13,04	1217,28	134			11,28	1779,64
90			12,97	1230,25	135			12,23	1791,87
91			12,35	1242,60	136			11,63	1803,50
92			13,02	1255,62	137			11,42	1814,92
93			12,88	1268,50	138			11,10	1826,02
94			12,47	1280,97	139			12,00	1838,02
95			12,84	1293,81	140			12,43	1850,45
96			13,34	1307,15	141			12,48	1862,93
97			11,69	1318,84	142	1C		13,03	1875,96
98			12,02	1330,86	143			13,47	1889,43
99			12,39	1343,25	144	1C		12,58	1902,01
100			12,03	1355,28	145			12,78	1914,79
101			10,97	1366,25	146	1C		11,39	1926,18
102			12,57	1378,82	147			10,32	1936,50
103			12,05	1390,87	Float collar			0,49	1936,99
104			12,18	1403,05	148	2C		11,97	1948,96
105			12,50	1415,55	149	2C		11,76	1960,72
106			12,96	1428,51	Float shoe			0,58	1961,30
107			12,53	1441,04					
108			11,59	1452,63					
109			12,57	1465,20					
110			12,68	1477,88					
111			12,93	1490,81					
112			12,86	1503,67					
113			11,54	1515,21					
114			12,85	1528,06					
115			12,79	1540,85					
116			12,59	1553,44					
117			12,91	1566,35					
118			12,72	1579,07					
119			12,50	1591,57					
120			12,70	1604,27					
121			11,88	1616,15					
122			12,93	1629,08					
123			12,80	1641,88					
124			12,85	1654,73					
125			12,67	1667,40					
126			12,75	1680,15					
127			12,87	1693,02					
128			12,37	1705,39					
129			13,05	1718,44					

IMPORTANT: the detailed composition of the casing string should be given from top to bottom. For the upper joint the length under RKB will only be considered. So each cumulated length will be the RKB true measured depth of each corresponding joint.

CASING AND CEMENTING REPORT

F5

a Bis 2-78

WELL (Country)	RIG (Contractor)	R K Height B	Ground M.L. <input type="checkbox"/> <input checked="" type="checkbox"/>	Casing Liner <input checked="" type="checkbox"/> <input type="checkbox"/>	SHOE MEASURED DEPTH	SHOE VERTICAL DEPTH	SUSPENSION DEPTH	OPERATION DATE
3/7-3 NORWAY	DYVIK DYVI OFF	92 m		9 5/8	3241 m	3241 m	89,50 m	13/8/81

Open hole diameter : 19 1/4 Deviation : Maxi 3 1/4 to 3158 m. Mini 1 to 2019 m
 Important caving (location - average diameter..) _____

Losses during drilling (levels, extent) _____

Reamer runs (number) _____ Reamer at _____ from the bit
 Previous casing : Diameter 13 3/8 Shoe at 1961,30 m
 Bo. Ps on well when running in (Type - equipment, test pressure) RUCKER SHAFER 18 3/4 10000

MUD CHARACTERISTICS BEFORE INJECTING SLURRY	S.G.	W.L.	P.V.	Y.V.	VISCOSIMETER READINGS Vs R.P.M.					
					600	300	200	100	60	30
	1,63	48	35	15	85	50	35	22	2	12

Observations: _____

ELEMENT	MFG AND TYPE	THICKNESS mm	GRADE	UNIT WEIGHT kg/m	INSIDE VOLUME l/m	LENGTH (m)	NUMBER OF JOINTS
SHOE	Baker Float Shoe					0,40	X
COLLAR	Baker Float collar					0,40	X
Casing	9 5/8 53,5 #	13,84	P110	38,32	36,92	2092,69	228
Casing	9 5/8 47 #	11,99	P110	68,73	38,19	153,41	12
Casing	Pup fit 53,5 #	13,84	P110	38,32	36,92	4,30	1
Tripping joint : Landing string		13,84	P110	38,32	36,92	89,50	X
Drift diameter in the thickest joint _____						TOTAL > <u>3241</u> m	
Maximum permissible tension <u>259,62 dN</u>							
Theoretical weight of the casing string : <u>260 t</u> In air <u>206 t</u> in mud : _____							

CENTRALIZERS	SCRATCHERS	OTHER EQUIPMENT (Description - Location)
MFG : <u>Weatherford</u>	MFG : _____	
TYPE : <u>Bow</u>	TYPE : _____	
NUMBER : <u>33</u>	NUMBER : _____	
DEPTH/RKB : _____	DEPTH/RKB : _____	
3235 3101 2802		
3230 3088 2796		
3223 3062 2750		
3218 3036 2724		
3205 3010 2698		
3192 2984 2672		
3179 2958 2646		
3166 2932 2620		
3153 2906 2594		
3140 2880		
3127 2854		
3114 2828		

4 - RUNNING CASING

Making-up of joint : Hydraulic Heckel tong
 Grease type used for threads : Lube Seal
 Average torque to make-up the joints 12,000 lbs. ft
 Filling frequency Each joint
 Intermediate circulation (duration - depth) _____
 Total running time (with circulations) 14 h 20 average rate 16 joints/h
 Troubles during running Problems with weatherford gages
 Bottom hole circulation : Duration 5 Rate 1500 l/min Pressure 1250 psi
 Reciprocating : Duration _____ Rate _____ Amplitude _____
 M.D. indications after stop of bottom hole circulation : _____
 Observations : No mud return during the first 30 mn

5 - CEMENTING

Service by Dowell
 Mixing pump _____
 Slurry injection pump _____
 Displacement pump(s) Big pump
 Beginning of slurry making at 2^h50 h
 End of slurry making at 2^h05 h
 End of displacement at 3^h05 h
 Pressure released in casing at 3^h55 h

NATURE OR CLASS OF CEMENTS	SACKS or BULK	CEMENT WGT INCREASE %	WATER USED	ADDITIVES USED	TONNAGES USED
1 Lead "G"	B	-	Fresh water	D75-1, D73 2, 83% D80, D81 2%	54 T
2 Tail "G"	B	-	"	D73 D80, D81 1, 78% 0, 78% 0, 3%	19 T
3					T

CHARACTERISTICS OF SLURRIES	S.G.	P.V.	Y.V.	VISCOSIMETER READINGS VS R.P.M.					
				600	300	200	100	gel 0	gel 10
1 Lead	1,63			75	42	30	19	4	85
2 Tail	1,90			225	115	74	38	3	28
3									
SPACER PLUGS									
1 Material - Bangs	1,63			115	93	75	54	6	10
2									

Slurry injection rate same l/min Displacement rate 1800 l/min and 750 l/min
 Displacement fluid nature Mud Pumped volume 119 m³
 Pressure at the beginning of displacement 1300 at the end 1700 psi at the surge NO BUMP
 Estimated losses _____
 Casing string pressuring up at 3500 PSI x Result OK x BEFORE DRLG FLOAT COLLAR
 Residual pressure (eventual) after bleeding off _____

SPOOL

M.D. indication at the end of displacement _____
 M.D. indication after cement setting _____ setting tension on spool _____ T
 Casing string set on spool _____ h, after the end of displacement
 Spool : MFG _____ Nominal dimensions _____ API WP _____
 Suspension and seal type _____
 Additional seal (type - dimensions) _____
 Distance between the upper part of the spool and R.K.B. _____
 Cut casing _____ cm above the spool

Temperature well logging after _____ h, setting
 Cementing log after _____ h, setting
 Result of these logs (or enclose a copy) _____ Top cement annulus _____ m
 Test casing string + B.O.P.(blind and pipe rams) Test pressure _____
 Packer depth : _____
 Test result : _____

DETAILED COMPOSITION OF THE CASING STRING

F 5 c Bis 2 - 78

Well site		Casing diameter		RKB distance above the ground or above the mud-line in off-shore					
3/7-3		9 5/8		92 m					
Equipment joint number	Thickness and grade	Threads	Unit length	Cumulated length	Equipment joint number	Thickness and grade	Threads	Unit length	Cumulated length
RT - Csg hanger			89,80	89,80	44	Pile S3516/A VAM		13,18	
2up Joint			4,30		45			13,17	685,03
1	Pile S3516/A VAM		13,25	102,35	46			13,42	
2			13,19		47			13,35	
3			13,05		48			13,33	
4			13,39		49			13,56	
5			13,28	160,96	50			13,28	251,97
6			13,16		51			13,36	
7			13,53		52			13,48	
8			13,40		53			13,45	
9			13,02		54			13,23	
10			13,46	226,83	55			13,51	819,00
11			13,56		56			13,15	
12			13,33		57			13,44	
13			13,43		58			13,26	
14			13,29		59			13,02	
15			13,23	293,62	60			13,18	824,75
16			13,30		61			13,53	
17			13,30		62			13,36	
18			13,41		63			13,36	
19			13,35		64			13,13	
20			13,09	360,12	65			13,57	951,70
21			12,85		66			13,28	
22			13,15		67			12,90	
23			13,08		68			13,19	
24			13,45		69			13,21	
25			13,37	426,02	70			13,15	1012,43
26			12,24		71			13,19	
27			13,34		72			12,94	
28			13,20		73			13,31	
29			13,40		74			13,17	
30			13,05	491,25	75			13,33	1083,32
31			13,21		76			13,33	
32			12,94		77			13,38	
33			13,30		78			13,48	
34			13,19		79			13,28	
35			13,14	557,03	80			13,11	1149,94
36			12,94		81			12,65	
37			13,34		82			13,32	
38			13,21		83			13,18	
39			13,16		84			13,60	
40			11,94	621,62	85			13,25	1215,94
41			11,54		86			13,04	
42			13,11		87			13,32	
43			12,41		88			13,35	

IMPORTANT: the detailed composition of the casing string should be given from top to bottom. For the upper joint the length under RKB will only be considered. So each cumulated length will be the RKB true measured depth of each corresponding joint.

DETAILED COMPOSITION OF THE CASING STRING

F 5_c Bis 2 - 78

Well site		Casing diameter			RKB distance above the ground or above the mud-line in off-shore				
3/2-3		9 5/8			92 m				
Equipment joint number	Thickness and grade	Threads	Unit length	Cumulated length	Equipment joint number	Thickness and grade	Threads	Unit length	Cumulated length
89	P110 S35116/A VAM		13,31		134	P110 S35116/A VAM		12,77	
90			13,35	1282,31	135			13,32	1868,35
91			13,17		136			11,91	
92			13,25		137			13,00	
93			12,46		138			13,40	
94			13,12		139			13,18	
95			13,13	1342,44	140			13,14	1932,98
96			13,56		141			13,48	
97			13,34		142			13,27	
98			13,36		143			13,22	
99			13,45		144			13,42	
100			13,04	1414,19	145			13,32	1999,69
101			13,00		146			13,67	
102			13,32		147			13,45	
103			13,36		148			13,35	
104			13,16		149			10,09	
105			13,17	1480,70	150			12,80	2063,05
106			13,11		151			13,46	
107			13,34		152			12,80	
108			13,47		153			13,18	
109			12,67		154			13,39	
110			13,17	1545,96	155			13,35	2129,22
111			13,23		156			13,48	
112			11,75		157			13,34	
113			13,36		158			13,36	
114			13,44		159			13,39	
115			13,18	1610,92	160			13,18	2195,92
116			13,09		161			13,25	
117			13,30		162			13,47	
118			13,30		163			13,04	
119			12,41		164			13,25	
120			13,30	1676,32	165			13,28	2262,26
121			13,35		166			13,30	
122			13,37		167			13,43	
123			10,98		168			13,01	
124			11,24		169			13,38	
125			13,27	1738,63	170			13,33	2328,71
126			13,08		171			13,26	
127			13,32		172			12,88	
128			13,17		173			13,39	
129			11,27		174			13,30	
130			13,09	1802,56	175			12,28	2393,82
131			12,85		176			12,73	
132			13,40		177			13,49	
133			13,50		178			13,02	

IMPORTANT: the detailed composition of the casing string should be given from top to bottom. For the upper joint the length under RKB will only be considered. So each cumulated length will be the RKB true measured depth of each corresponding joint.

DETAILED COMPOSITION OF THE CASING STRING

F 5 c Bis 2 - 78

Well site		Casing diameter		RKB distance above the ground or above the mud-line in off-shore					
S/3-3		9 5/8		92.00					
Equipment joint number	Thickness and grade	Threads	Unit length	Cumulated length	Equipment joint number	Thickness and grade	Threads	Unit length	Cumulated length
187	Pile 535 lb/A VAM		13.41		224	Pile 535 #	VAM	13.41	
188			13.35	2459.89	225			13.19	3048.96
181			13.34		226			13.39	
182			13.52		222	Pile 47 #		13.00	
183			13.00		228			12.32	
184			12.96		229			12.59	
185			12.08	2597.32	230			11.42	3111.88
186			12.88		231			12.28	
187			13.42		232			12.88	
188			13.43		233			12.54	
189			13.38		234			12.95	
190			13.18	2591.06	235			12.62	3175.65
191			12.24		236			12.43	
192			13.40		232			12.83	
193			13.29		238			12.82	
194			13.09		Collar			0.40	3214.66
195			12.82	2655.95	239	Pile 535 #		12.94	
196			13.19		240	Pile 535 #		13.40	
197			12.81		Shoe			0.40	3241
198			12.81						
199			12.74						
200			13.19	2720.69					
201			13.22						
202			13.21						
203			13.24						
204			13.12						
205			13.25	1986.98					
206			11.65						
207			12.82						
208			12.46						
209			13.32						
210			12.91	2849.94					
211			13.51						
212			13.31						
213			13.14						
214			13.28						
215			13.12	2916.35					
216			13.33						
217			13.15						
218			13.43						
219			12.91						
220			13.25	3082.42					
221			13.19						
222			13.21						
223			13.34						

IMPORTANT: the detailed composition of the casing string should be given from top to bottom. For the upper joint the length under RKB will only be considered. So each cumulated length will be the RKB true measured depth of each corresponding joint.

GENERAL DATA				DRILLING BIT							PERFORMANCES			PARAMETERS			MUD					BULL BIT CONDITION			TURBODRILLED								
Run number	Operation	Drive	Bit type	Diameter	Manufacturer	IADC Code	Serial number	Nozzles			Operation starting depth	Footage in this operation	Drilling time (hours)	Drilling rate	Deviation	Weight on bit (lbs)	R.P.M.	Flow rate (l/min)	Pressure (PSI)	Density (mud weight)	Plastic viscosity (cp)	Solid content (%)	Water loss (cc)	T	B	G	Observations on grading	GEOLOGICAL FORMATION	Reason for tripping	Type of turbodrill	Turbodrill diameter	Footage	Total time (hours)
12	F	R	T	12 1/4	HUG	J22	796ES	18	18	3062	96	4130	2,31	3158 m 3 1/4 SLOW	45	55	2300	2650	1.63	55	26	3	8	8	-	C	B						
13	"	"	"	"	"	54	425EL	"	"	3158	95	1,86	3253 3 1/4 slow	45	95	2300	2650	1.63	53	27	2,8	4	5	0	C	B							
14	RR	"	"	8 1/2	SNF	655K	2038D			3198	55	230	32	5/15	60	3200	3000									Dement							
15	F	R	T	8 1/2	HUG	J4	20467	11	14	3241	29	100	2,12	3253	100	1900	1300	1.64	56			2,2	4	1	0	E	H						
16	F	R	T	8 1/2	HUG	J22	7237L	11	14	3270	62	3,30	1,97	3382 3 1/4 SLOW	80	1700	3300	3300	1.64	53	25	2,2	8	5	0	GC	A						
17	F	R	T	8 1/2	DS	P11	M1098			3332	5.5	0.30	41	20	80	1700	3300	3300	1.64	58	25	2.5			GCOD								
18	F	R	T	8 1/2	CUB	C80	P5876			3339	9.00	0.90	0.38	20	80	900	2000	2000	1.64	55	25	2.5			GCOD								
19	F	R	T	8 1/2	HUG	J22	7884L	11	14	3348	100	26	3,85	3448 3" S33W	30	80	1300	3300	1.65	55	25	2.6	3	4	0	GM	A						
20	F	R	T	8 1/2	HUG	J22	998RF	13	13	3448	44	34	1,29	3492 3 1/2 S25W	45	50	1500	2300	1.64	60	25	2.5	2	5	0	M	A						
21	F	R	T	8 1/2	HUG	XV	61990	13	13	3482	48	28	2,30	40	60	1500	3400	1.64	60	25	2.8	4	6	0	M.J	L							
22										3540																							

OPERATION	DRIVE	WARRANTY GROUP	BULL BIT CONDITION	OBSERVATION ON GRADING	FORMATION	REASONS FOR TRIPPING
1. Binding	H	1. Special	11. Length of bit	1.1. Depth of penetration	A. Cause	A. Penetration too low
2. Pumping	E	2. Normal	12. Bit wear	1.2. Bit wear	B. Location of dip	B. Increasing torque
3. Stalling	C	3. Faulty	13. Bit break	1.3. Bit break	C. Direction of dip	C. Hydraulic lock
4. Hauling	F	4. Normal	14. Bit shattering	1.4. Bit shattering	D. Type of rock	D. Bit not maximum thrust allowed
5. Pulling	D	5. Normal	15. Bit crushing	1.5. Bit crushing	E. Nature of rock	E. Reaction other than bit problem
6. Pulling	A	6. Normal	16. Bit crushing	1.6. Bit crushing	F. Direction of dip	F. Reaction other than bit problem
7. Pulling	B	7. Normal	17. Bit crushing	1.7. Bit crushing	G. Direction of dip	G. Reaction other than bit problem
8. Pulling	A	8. Normal	18. Bit crushing	1.8. Bit crushing	H. Direction of dip	H. Reaction other than bit problem
9. Pulling	B	9. Normal	19. Bit crushing	1.9. Bit crushing	I. Direction of dip	I. Reaction other than bit problem
10. Pulling	C	10. Normal	20. Bit crushing	20. Bit crushing	J. Direction of dip	J. Reaction other than bit problem
11. Pulling	D	11. Normal	21. Bit crushing	21. Bit crushing	K. Direction of dip	K. Reaction other than bit problem
12. Pulling	E	12. Normal	22. Bit crushing	22. Bit crushing	L. Direction of dip	L. Reaction other than bit problem
13. Pulling	F	13. Normal	23. Bit crushing	23. Bit crushing	M. Direction of dip	M. Reaction other than bit problem
14. Pulling	G	14. Normal	24. Bit crushing	24. Bit crushing	N. Direction of dip	N. Reaction other than bit problem
15. Pulling	H	15. Normal	25. Bit crushing	25. Bit crushing	O. Direction of dip	O. Reaction other than bit problem
16. Pulling	I	16. Normal	26. Bit crushing	26. Bit crushing	P. Direction of dip	P. Reaction other than bit problem
17. Pulling	J	17. Normal	27. Bit crushing	27. Bit crushing	Q. Direction of dip	Q. Reaction other than bit problem
18. Pulling	K	18. Normal	28. Bit crushing	28. Bit crushing	R. Direction of dip	R. Reaction other than bit problem
19. Pulling	L	19. Normal	29. Bit crushing	29. Bit crushing	S. Direction of dip	S. Reaction other than bit problem
20. Pulling	M	20. Normal	30. Bit crushing	30. Bit crushing	T. Direction of dip	T. Reaction other than bit problem




D/R "DYVI ALPHA" 31/08/81

SEA BED CLEARANCE INSPECTION REPORT:

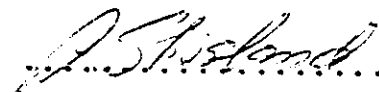
The 31st of August 1981 at 1800 hours after the base plate was pulled, one observation dive was performed for visual inspection of the sea bed around the well site on location 3/7-2.

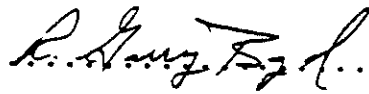
Visibility was reported to be approx. 40 feet. There were no visual objects of debris to see.

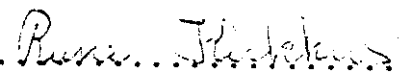
.....

 John Potter
 Comex Diver

.....

 Frank Day
 Comex Diver

.....

 Arild Skisland
 Diving Supervisor

.....

 Garry Boyd
 Rig Superintendant

.....

 Rune Kirkhus
 ELF Representative

Elf Aquitaine Norge A/S
Drilling Department
311E-W 81/113/JLI/kn

Stavanger, August 6, 1981

Well 3/7-3

Report on water influx after
13 3/8" cementing operation and
subsequent problems.

J.L. IDELOVICI

Rune J. Idelevici

- SNEA(P) - Departement Forages: MM Letard/Felix
- NPD - Att: Drilling Section : Mr. Ølberg

INTRODUCTION

17½" drilling started on June 29th from 666 m. 17½" final depth was reached on July 6th at 1970 m after an unexpected sand layer was reached at 1968 m where a break in the penetration rate was recorded (penetration decreased from 6 min/m to 1.5 min/m).

The mud weight had been, more or less regularly, increased from 1.15 (at 666 m) to 1.30 at 1970 m during drilling.

A flow check at 1970 m indicated then that the well was flowing (2 bbls/min). The well was shut and the observation of the pressures gave: PT = 280 psi PA = 400 psi. From that point it took about 4 days to stabilize the well after the mud weight had been increased step by step from 1.30 to 1.55.

Saturday 11.07.81

- 00.00 - - Stabilized well with mud $d = 1.55$. Flow check OK
- POOH
- Logging ISF-Sonic-GR
- RIH (no reaming) - POOH. Flow check OK.
- Ran 13 3/8" casing, shoe at 1961 m (Fig. 1)
- 17.00 - Circulated 1500 l/min 20 min. Well flowing. Circulated through choke 2 hours. Well dead. Flow check OK.

- 17.00 - Started mixing cement.
- 19.15 - End mixing cement.
- 21.30 - End displacement. Bumped plug 15 min OK w/2500 psi
- 21.30 - 22.30 - Unlatched running tool. Cleaned wellhead (flowrate 3500 l/min 1500 psi)
- 22.30 - Started pulling landing string.
- 23.00 - Noticed well flowing (Geoservice)
- 23.45 - SHUT IN WELL after gaining 14 m³ mud and cement slurry in 45 min. Pstatic = 550 psi

Sunday 12.07.81

- 00.00 - - Squeezed 11 m³ $d = 1.80$ (flowrate 1100 l/min.) through kill line. Pressure 360 psi (while pumping).
- After squeeze Pstatic = 180 psi
- Squeezed 11 m³ mud $d = 1.80$. Flow rate 1100 l/min. through kill line. Injection pressure 400 psi going down to 300 psi.
- 02.00 - After squeeze Flow = 0 Pstatic = 0
- 02.00 - 05.30 - Pstatic increase to 200 psi until 02.30 and then remain stable till 05.30.
- 05.30 - Pstatic going down to 150 psi
- 08.30 - OPENED WELL: flowrate 3 bbl/m (30 m³/hour). Closed in well.
- 09.00 - Squeezed 11 m³ mud $d = 1.80$. Flow rate 1100 l/min. Pressure start injection 500 psi. Pressure end inj. 300 psi.
- 09.15 - Stopped pumping. Pressure = 0 to 50 psi. Well flowing 0.5 bbl/min.
- Ran open ended drill pipe and close lower pipe rams just above lowest tool joint.
- 11.00 - OPENED WELL: Flow check OK.

- 12.00 - Lost 2 m³ (12 bbls) in 1.30 hrs. Then lost regularly 3.5 m³/hrs.
- 16.45 - Total losses = 100 bbls
 Pumped 10 m³ Baryte plug through choke line, d = 2.10,
 Q = 660 l/min. Displaced with mud d = 1.55 to shoe 20" (660 m).
 Opened well: noticed well was losing. Filled with 11 m³ mud
 d = 1.55
- 18.30 - Well not stable Alternating losses and Flow (Pressure = 0 psi)
- 22.00 - Closed in well.
- 23.00 - Injected 17.4 m³ cement slurry d = 1.60 (12 m³ SW + 15T G. Cem.
 3.5 1/100 kg D 75). Displaced with 23.7 m³ mud d = 1.55.
 Flow rate 900 l/min. Pinj: 420 going up to 460 psi

Monday 13.07.81

- Flow check after displacing cement slurry. Well flowing.
- Observed well pressure from 0 hrs. 15 to 04 hrs.: Pstatic = 150 psi
 from 04 hrs. to 6 hrs.: Pstatic going down to 50 psi and remain
 stable til 09.00.
- 09.00 - OPENED WELL: Flowing. Gain 12 bbl/hour (cement sample hard on
 surface)
- 09.30 - Retrieved Pack off assembly
- 11.30 - Closed well. Pstatic increased to 350 psi to allow opening well
 for drill pipes.
 - Pumped 5 m³ mud d = 1.80.
- 13.00 - Pumped 20 m³ mud d = 1.55 for cleaning annulus
 - Pumped 12 m³ cement slurry d = 1.65 (31/100 kg retarder)
- 13.30 - Displaced cement slurry with 23.6 m³ mud d = 1.55 psi Flow rate
 1450 l/min. Pinj = 500 psi Pstatic = 150 psi after injection
- 17.30 - Pstatic going up to 200 psi
- 19.40 - Pstatic = 0 psi
 - Opened well: small losses
- 23.00 - Losses stabilized at 900 l/hour.

Tuesday 14.07.81

- 00.00 - - Pumped 20 m³ loss circ. material (10 m³ CECPAC fine 100 kg/m³ + 10 m³ MICA fine 100 kg/m³) + 25 m³ cement slurry d = 1.90
- 02.30 - Displaced with 19.8 m³ mud d = 1.55 flow rate 1100 l/min.
Pressure after injection 150 psi
(Note: When the loss circ. material was pumped down to the 20" shoe the injection pressure went up to 150 psi, which indicated that the losing zone was situated just below the 20" shoe or about at 660 m)

OBSERVED PRESSURE:

- 02.30 - 03.00 - Pstatic ↘ to 100 psi; at 03.00 pumped 600 l Pstatic ↗ to 160 psi
- 03.00 - 04.00 - Pstatic stable ; at 04.00 pumped 600 l Pstatic ↗ to 180 psi
- 04.00 - 05.00 - Pstatic stable ; at 05.00 pumped 600 l Pstatic ↗ to 200 psi
- 05.00 - 06.00 - Pstatic down to 180 psi; at 06.00 pumped 600 l Pstatic ↗ to 220 psi
- 06.00 - 08.00 - Pumped 600 l every 1/2 hour
- 08.00 - Pstatic = 250 psi Total displacement 24.6 m³ mud which gives bottom of cement plug at 20" shoe.
- Pumped 3300 l Pinj 500 psi Pstatic 250 psi
- Pumped 2200 l Pinj 400 psi Pstatic 260 psi
- 09.00 - Pumped 2200 l Pinj 400 psi Pstatic 200 psi
- Total pumped: 7.7 m³ which gives top cement about 200 m above 20" shoe
- 09.00 - 14.15 - OBSERVED PRESSURE
- 14.15 - OPENED WELL - well flowed 10 bbl in 3 min. (32 m³/hours)
- Closed well. Pstatic going up to 260 psi
- 16.45 - Let well flow 10 min. to control density
density = 1.55. No traces of gas. Pressure going up to 300 psi in 3 min.
- 18.00 - Pstatic = 400 psi. Pumped 5 m³ mud d= 1.80 to get the pressure down from 420 to 260 psi but at 24.00 hrs. the P was 275 psi

Wednesday 15.07.81

00.00 - 12.00 - Mixed mud and mud with loss circ. materials. Observed well

Pstatic = 300 psi

12.00

- Pstatic = 300 psi

- Let well flow 2 min. $Q = 60 \text{ m}^3/\text{hour}$. Closed well

- Pumped through drill pipe: 1) 32 m^3 LCM (100 - 110 kg/m^3 $d = 2.00$)

followed by: 2) 130 m^3 Mud $d = 1.85$

and by: 3) 23 m^3 Mud $d = 1.55$

DETAILS OF PUMPING OPERATIONS:

Fluid pumped	Total volume pumped	Flow rate	injection pressure	Wellhead pressure (read from kill line)
LCM $d = 2.00$	start	1400 l/min	500 psi	300 psi
	20 m^3	"	300 psi	0
Mud $d = 1.85$		2500 l/min	1700 psi	0
	52 m^3	2800/2900	2700 psi	100 psi
	67 m^3	2800/2900	2700 psi	150 psi
	85 m^3	2800/2900	2700 psi	150 \rightarrow 100 psi
	100 m^3	3200 l/min	3300 psi	200 psi
	162 m^3	3200 l/min	3300 psi	200 psi
Mud $d = 1.65$		2500 l/min	250/300	(No reading as pumping also through KL)
23 m^3	185 m^3	through DP and KL		

- Stop pumping $P = 0$

- Opened well. Flowing 4 bbls/min. Let flow 45 bbls.

13.45

- Closed well. Pstatic = 0

- Ran underwater TV camera: Nothing to report.

13.45 - 22.00 - Observed well. Pstatic between 0 and 40 psi

22.00

- Pumped 5 m^3 mud $d = 1.80$. The well lost a little, then flowed 3 to 4 bbls/min. Pumped another 5 m^3 mud $d = 1.80$. The well was losing a little, then got stable at 23.00 hrs.

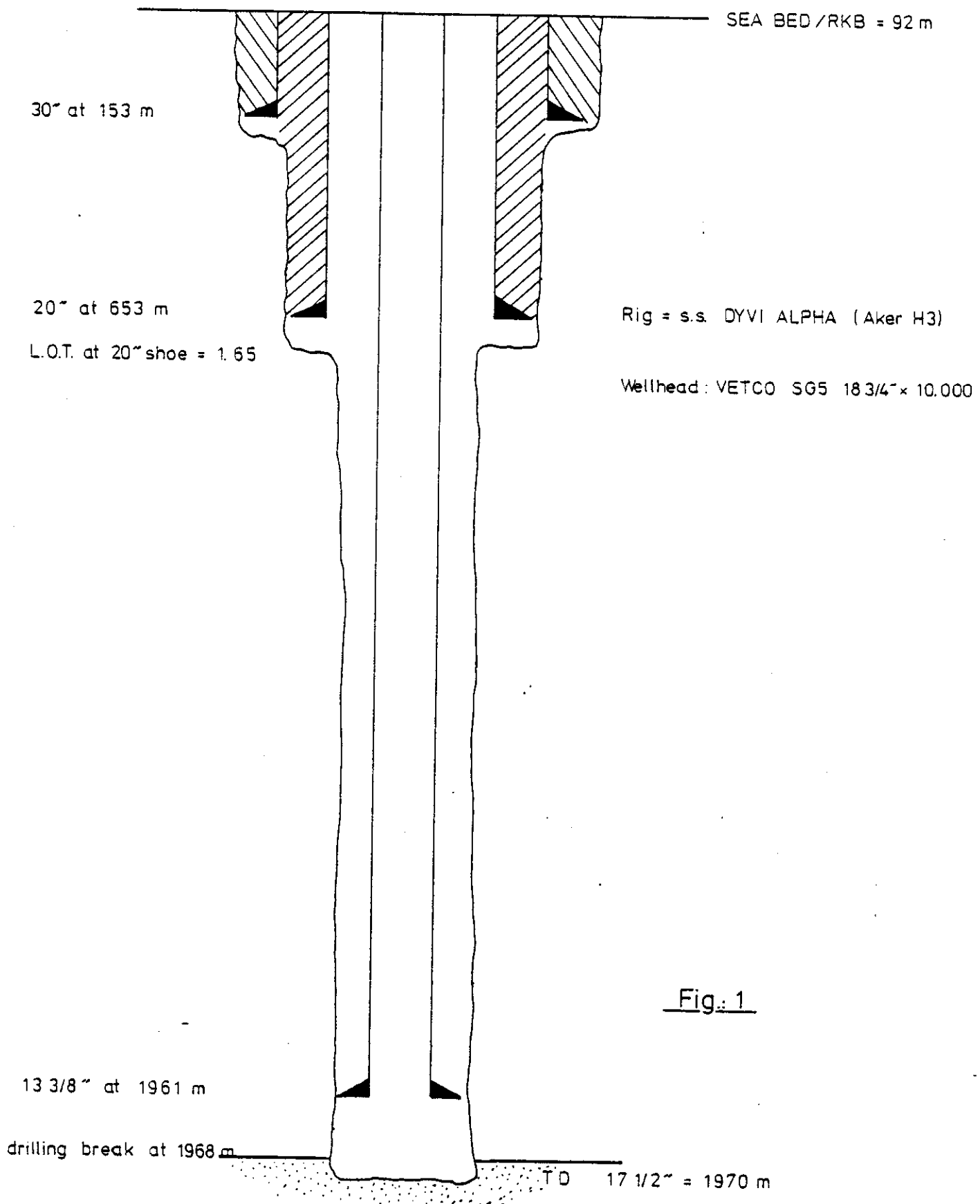
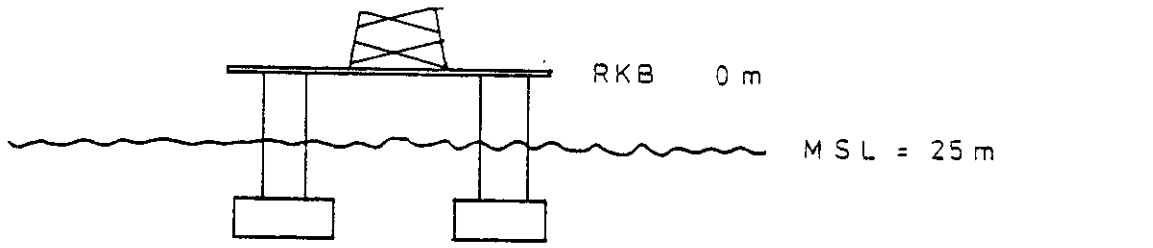


Fig. 1

Thursday 16.07.81

- RIH DP, one stand below CSG Hanger 13 3/8
- Pulled and cleaned top of Hanger - POOH
- RIH CSG Hanger RT with DP extension. Reconnected to hanger and pressure tested to 1500 psi OK.
- Temperature Log: first run tool failed, second run not able to run farther down than 1844 m (see fig. 2)
- Unscrewed and POOH casing hanger RT
- RIH 12 1/4 BIT and washed down 1791 - 1935 m (Float collar 1936.5 m)

Friday 17.07.81

- Conditioned mud. Increased density from 1.55 to 1.65
- While POOH well started to flow.
- Squeezed 4 times 5 m³ mud $d = 1.80$ through 20" x 13 3/8" annulus
- Flow check OK. POOH
- Ran casing hanger running tool. Reconnected to hanger and pressure test to 1500 psi, OK
- Ran perforation gun (2 1/8" UNIJET. 2 feet - 4 slots/foot). Perforated at 1925 m with 500 psi in CSG. No pressure drop. Increased to 2000 psi, no pressure drop.
- Ran same perforation gun (6 feet - 4 slots/foot) and shot at 1913 m with 500 psi in CSG. Pressure drop. Increased to 600 psi. Pressure dropped. Increased again to 600 psi. No pressure drop. Increased to 1000 psi. No pressure drop. Started injection with 1100 psi. Established injection rate: 400 l/min with 1500 psi. Total injected: 6 m³. Pressure stabilized at 1100 psi when injection is stopped. No return through the annulus.

Saturday 18.07.81

- Squeezed 60^T (48 m³) G cement $d = 1.90$ into the formation. through the annulus 20" x 13 3/8". Displaced by 40 m³ mud $d = 1.80$
- Opened well. Lost 9 m³ then well stabilized. Washed casing hanger area.

03.00 - 08.00 - WOC

- Ran VETCO Tap and flush tool. Cleaned pack off any sealing area.
- Ran and set pack off assy. Torqued to 18000 lbs/ft. Tested 7500 psi OK.
- Ran temperature log 1500 m to 0 (see Fig. 3)
- Ran CBL 1935 m to 500 m.
- CBL results:

1925 m - 1905 m	25 mV	10% adherence
1905 m - 1865 m	5-10 mV	80-95% adherence
1865 m - 1650 m	10-15 mV	50-70% adherence
1650 m - 1500 m	15-25 mV	30-50% adherence
1500 m - 1175 m	30-35 mV	10-20% adherence
1175 m - 650 m	25 mV	30 % adherence
650 m - 510 m	30-35 mV	10-20% adherence
- Top cement at 510 m

Sunday 19.07.81

- RIH free pipe down to upper perforations
- Circ
- Pumped 5 m³ spacer; 10 m³ slurry; 2 m³ spacer. Dispaced same.
- POOH 6 stds, reversed circulation. Squeezed 4 m³ slurry (1500 psi - 400 l/min)
- 4 hours: WOC with 1500 psi - POOH
- Tested BOP and set wear bushing

Monday 20.07.81

- RIH 12 1/4 bit
- Drilling out cement from 1819 to 1946 m
- Pressure test: Casing pressure dropped from 1500 to 800 psi
- Drilling out cement from 1946 to 1970 m
- Drilling from 1970 to 1972 losing (8.5 bbls in 5 min.)
- Drilling from 1972 to 1982 while reducing mud weight from 1.65 to 1.59.
- Well stabilized.
- Drilling from 1982 to 2027 m without losses.

Tuesday 21.07.81

- Circulation and POOH
 - RIH open ended DP
 - Mixed 10 m³ slurry d = 1.90 and displaced same. POOH 6 stds - reversed circulation. Attempted to squeeze cement with 1500 psi
- 03.30
- WOC P = 1500 psi
 - Well steady POOH
 - RIH new BHA
 - Washed down from 1874 m to 1901 m Top cement 1901.

Wednesday 22.07.81

- Drilling out cement from 1901 to 2019m
- Circulated bottoms up
- Drop survey
- LOT pressure 620 psi deq. = 1.80
- POOH
- Make up BHA . RIH
- Ream from shoe to 2019 m
- Drilling cement from 2019 to 2027 m
- Resumed drilling.

1st run

TEMPERATURE LOG

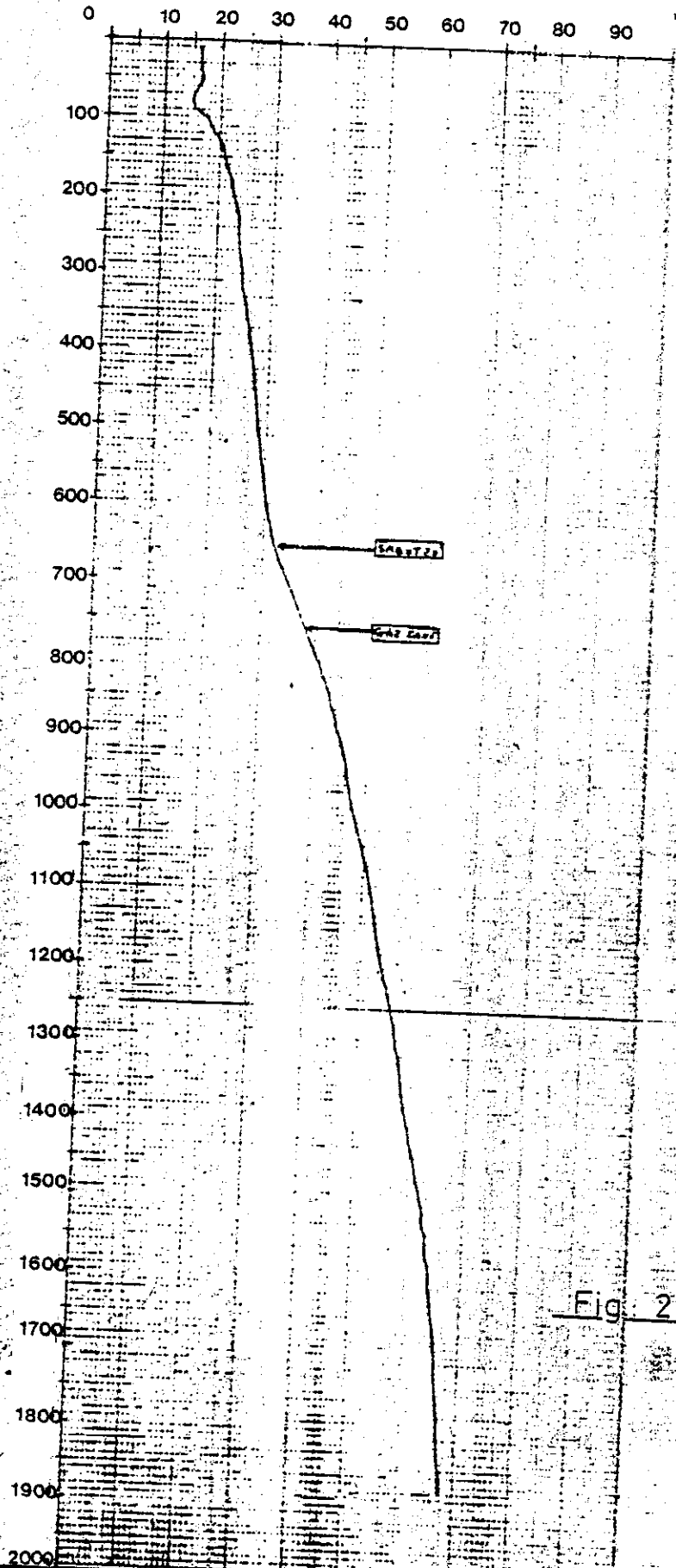


Fig. 2

19-7-81

2nd run.

TEMPERATURE LOG

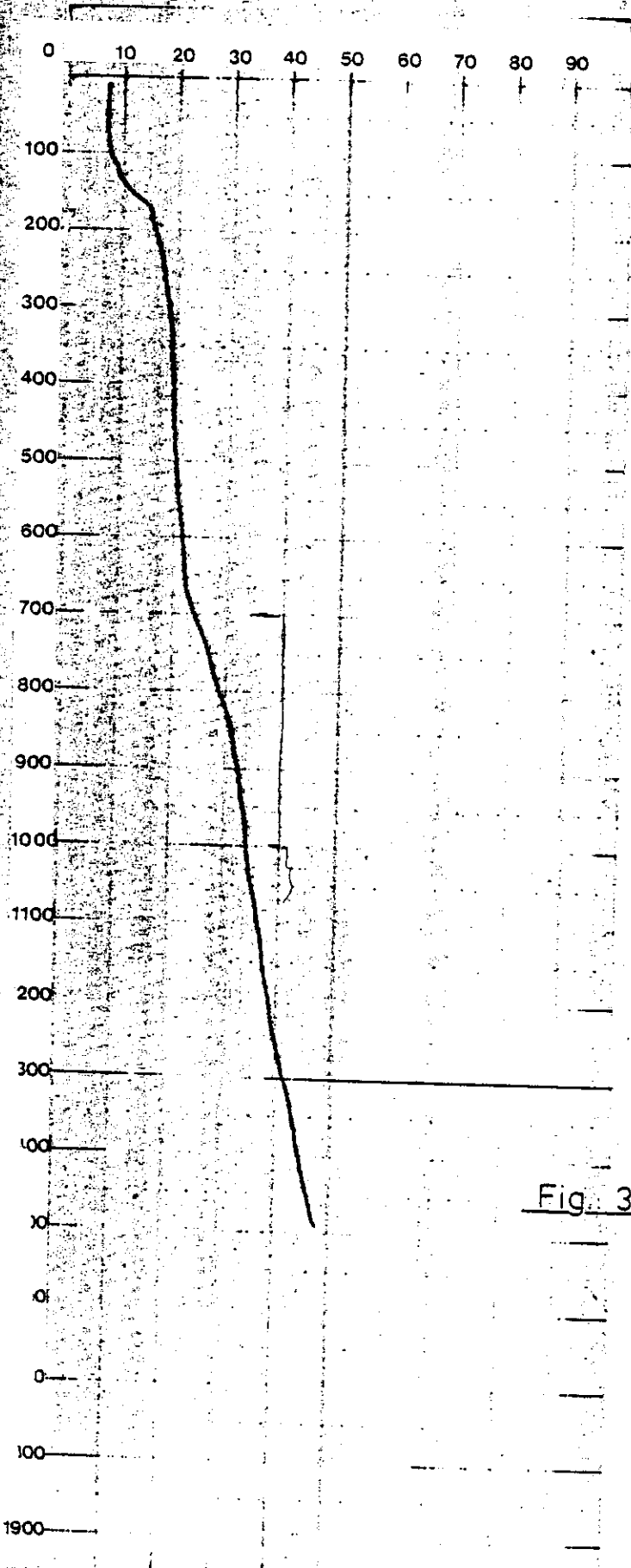


Fig. 3