

Received early August
1976

16/8-1 W20,30

DRILLING PROGRAMME

CONOCO NORWAY, INC.

LOCATION BLOCK 16/8-1

JULY, 1976

WELL PROGRAMME

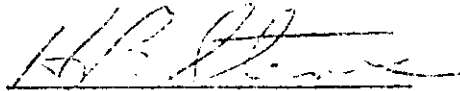
CONOCO/BRITISH PETROLEUM/PELICAN

EXPLORATION WELL 16/8-1

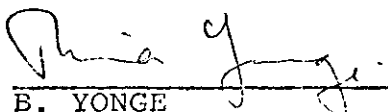
<u>Reference</u>	<u>Page</u>
General Information	1 & 2
Proposed Well Plan Outline	3
Summary of Casing Program and Design	4
Cementing Program	5,6,7 & 8
Cement Float Equipment and Centralizer Program	9
Mud Program	10
Expected Pore Pressure/Mud Weight	11
Bit Program	12
Hydraulics Program	13
General Drilling Procedure	14,15 & 16
Formation Bleed-Off/Pressure Testing Procedure	17 & 18
Well and Pollution Control, Survey	19
Organization Chart	20
Depth Versus Days Chart	21
Rig Elevation/BOP/Wellbore Schematic	22
Abandonment Procedure	23




P.J. EBERLEIN
Manager Exploration



H.B. STEVES
Manager of Operations



B. YONGE
Chief Geologist



G.M. BRONSON
Manager of Drilling

GENERAL INFORMATION

BLOCK 16/8-1

Proposed Total Depth: 8,000 ft.
 Location: Latitude: 58^o 27' 25" N
 Longitude: 02^o 26' 02" E
 Water Depth: 269 feet
 Rig Elevation: 82 feet
 Estimated Spud Date: 22 August, 1976
 Drilling Contractor: Rowan (Nor-101) Inc.
 P.O. Box 1340, Vika, Oslo 1.
 Rig: Norskald

Service Companies:

Cementing and DST Service Halliburton,
 P.O. Box 67, 4056 Tananger.

Diving Service Comex Norge A/S,
 P.O. Box 549, 4001 Stavanger.

Electric Logging Schlumberger Offshore Services,
 P.O. Box 129, 4051 Sola.

Helicopters Helikopter Service A/S,
 4033 Forus.

Mud Logging Exploration Logging International
 Inc.,
 P.O. Box 45, Windsor, Berkshire,
 Great Britain.

Survey Location Gardline Ltd.,
 River Side Road,
 Gorlston on Sea, Norfolk,
 England.

Standby Boat North Sea Exploration Services,
 Dusavik,
 P.O. Box 138, 4001 Stavanger.

Supply Boats Gruno Anne,
 Grundstad Supply A/S,
 Kirkegt. 30, 4000 Stavanger.
 Giant Tide,
 Tidewater Marine,
 Albemarle HO1, Albemarle St.,
 W1 London, England.

Service Companies Cont. ...

Wellhead System

- 18 3/8" 10.000 psi Cameron Single stack.
- 1 - Cameron Collet connector.
- 2 - Cameron type "U" double unit 10.000 psi W.P.
- 2 - Hydril - 5000 psi W.P. diverter - Regan.
- 30" pin connector - Cameron.
- Choke manifold - Cameron/Halliburton 10.000 psi.

4.

CASING PROGRAM

SIZE	WT	GRADE	JOINT	TOP	BOTTOM	MAX SURFACE PRESSURE	EXT MUD WT	INT MUD WT	FLUID LEVEL FT	DESIGN FACTORS		
										BURST	TENSION	COLLAPSE
30"	310	Line pipe	ADT	351	551							
20"	94	X-52	VETCO "L"	351	1751	1032	9.0	11	1751	1.49*	8.18	.63
13 3/8	68	K-55	BUTT	351	4351	3034	11.0	11.5	4351	1.13*	6.44	.85
9 5/8	47	N-80	BUTT	351	8000	4306	11.5	11.5	8000	1.59**	3.02	.99

* Based on fracture gradlines less gas gradient.
 ** Based on reservoir pressure less gas gradient.
 *** Based on no fluid in casing.
 **** Weight unbuoyed.

CEMENTING PROGRAM

Well 16/8-1

30" Conductor - hole size 36" (washed out to 46")
Cement to seabed with 200 feet of penetration.

30" x 46" Annular Volume

$$\frac{\frac{\pi}{4} (42\text{in}^2 - 30\text{in}^2)}{144\frac{\text{in}^2}{\text{ft}^2}} \times 200\text{ft} = 942\text{ft}^3$$

30" x 1" Wall Casing

$$\frac{\frac{\pi}{4} (30\text{in}^2 - 2\text{in}^2)}{144\frac{\text{in}^2}{\text{ft}^2}} \times 20\text{ft} = 98\text{ft}^3$$

Total Volume Required

1040ft³CEMENT DATASlurry

Class	G
Sacks	881
CACL	2% = 1656 lbs.
Mix Water	Sea
Volume Mix Water	5.2 gal/sk
Weight of Slurry	15.0 PPG
Yield	1.18 ft ³ /sk.
Pump Time	1 Hour
Compressive Strength	1350 Psi in 24 hrs.

Be prepared to run a string of 5" drillpipe alongside the 30" if cement returns are not obtained on the seabed.

Cementing Program Well 16/8-1 Cont. ...

20" Conductor - hole size 26" (washed out to 33")
Cement to seabed.

33" x 20" Annular Volume

$$\frac{\pi}{4} \frac{(33\text{in}^2 - 20\text{in}^2)}{144\frac{\text{in}^2}{\text{ft}^2}} \times (175\text{ft} - 55\text{ft}) = 4509\text{ft}^3$$

30" x 1" Wall x 20" Annular Volume

$$\frac{\pi}{4} \frac{(28\text{in}^2 - 20\text{in}^2)}{144\frac{\text{in}^2}{\text{ft}^2}} \times 200\text{ft} = 419\text{ft}^3$$

Casing Volume, 40ft of 20 inch

$$\frac{\pi}{4} \frac{(19.124\text{in}^2)}{144\frac{\text{in}^2}{\text{ft}^2}} \times 40\text{ft} = 80\text{ft}^3$$

Total Slurry Volume Required 5008ft³

CEMENT DATA

	<u>Lead Slurry</u>	<u>Tail Slurry</u>
Class	G	G
Sacks	2427	500
Gel	2% Prehydrated = 4563 lbs	0
Mix Water	Fresh	Sea
Volume Mix Water	9.99 gal/sk.	5.2 gal/sk.
Weight of Slurry	13.1 PPG	15.6 PPG ₃
Yield	1.82 ft ³ /sk	1.18 ft ³ /sk.
Pump Time	2.5 H+	3 H+

Cementing Program Well 16/8-1 Cont. ...

13 3/8" Cementing Program
Hole size 17 1/2" (washed to 19 1/2")

20" x 13 3/8" Annular Volume

$$\frac{\pi}{4} \frac{(19.125\text{in}^2 - 13.375\text{in}^2)}{144 \frac{\text{in}^2}{\text{ft}^2}} \times 1400\text{ft} = 1427\text{ft}^3$$

Hole x 13 3/8" Volume

$$\frac{\pi}{4} \frac{(19.5\text{in}^2 - 13.375\text{in}^2)}{144 \frac{\text{in}^2}{\text{ft}^2}} \times (4351-1751) = 2855\text{ft}^3$$

40 ft Casing Volume

$$\frac{\pi}{4} \frac{(12.254\text{in})^2}{144 \frac{\text{in}^2}{\text{ft}^2}} \times 40\text{ft} = 33\text{ft}^3$$

Total Volume Required

4315ft³

	<u>Lead</u>	<u>Tail</u>
Class	G	G
Sack	2057	500
Gel	Prehydrated 8,5 lbs/bbl of mix water	0
CFR-2	0.5%	1%
HR-7	.2%	
Mix Water	Fresh	Fresh
Volume Mix Water	10 gal/sk.	5.0 gal/sk.
Weight of Slurry	13.2 ppg	15.8 ppg
Yield	1.82 ft ³ /sk.	1.14 ft ³ /sk.
Pump Time	4:10 H	4 H+
Compressive Strength	500 psi in 24 H at 130°F	2000 psi in 8 H at 140°F
Estimated BHT Static	146°F	146°F

Cementing Program Well 16/8-1 Cont. ...

9 5/8" Cementing Program
Assume 8.000 ft TD, 14 inch hole.

14" x 9 5/8" Volume

$$\frac{\pi}{4} \frac{(14\text{in}^2 - 9.625\text{in}^2)}{144\frac{\text{in}^2}{\text{ft}^2}} \times (8000-4351) = 2057\text{ft}^3$$

13 3/8" x 9 5/8" Volume

$$\frac{\pi}{4} \frac{(12.259\text{in}^2 - 9.625\text{in}^2)}{144\frac{\text{in}^2}{\text{ft}^2}} \times 2000\text{ft} = 629\text{ft}^3$$

Total Volume

2731ft³

	<u>Lead</u>	<u>Tail</u>	
Class	-	G	
Sacks	1000	1000	
CFR-2	.5%	.75%	
HR-7	.2%	.3%	
Gel	8.5 lbs/bbl water	0	
Mix Water	Fresh	Sea	
Volume Mix Water	10 gal/sk.	5 gal/sack	
Weight of Slurry	13.2 ppg	16.1. ppg	
Yield	1.82 ft ³ /sk.	1.14 ft ³ /sk.	
Pump Time	4:30 H	4:30 H	
Compressive Strength	1000 psi 8 H at 170°F	2000 psi 8 H at 200°F	
Estimated BHT Static	202°F	202°F	
Total Slurry Volume	1820ft ³	1140ft ³	+ = 2960ft ³

CEMENT FLOAT EQUIPMENT

<u>Size</u>	<u>Float Shoe</u>	<u>Float Collar</u>
30"	Yes	No
20"	Auto Fill	Auto fill one jt up
13 3/8"	Auto Fill	Auto fill one jt up
9 5/8"	Auto Fill	Auto fill one jt up

CENTRALIZER PROGRAM

<u>Size</u>	
30"	None
20"	One at and lower 3 joints plus 2 at 30 inch shoe.
13 3/8"	One at shoe and lower 5 joints, one everyother joint for 500 feet and two at 20" shoe.
9 5/8"	One at shoe and one each joint across any potential pay zone. Two at 13 3/8" casing shoe.

MUD PROGRAM

<u>Interval</u>	<u>Type</u>	<u>Weight</u>	<u>Viscosity</u>	<u>Fluid Loss</u>
0-551	Water	8,5	-	-

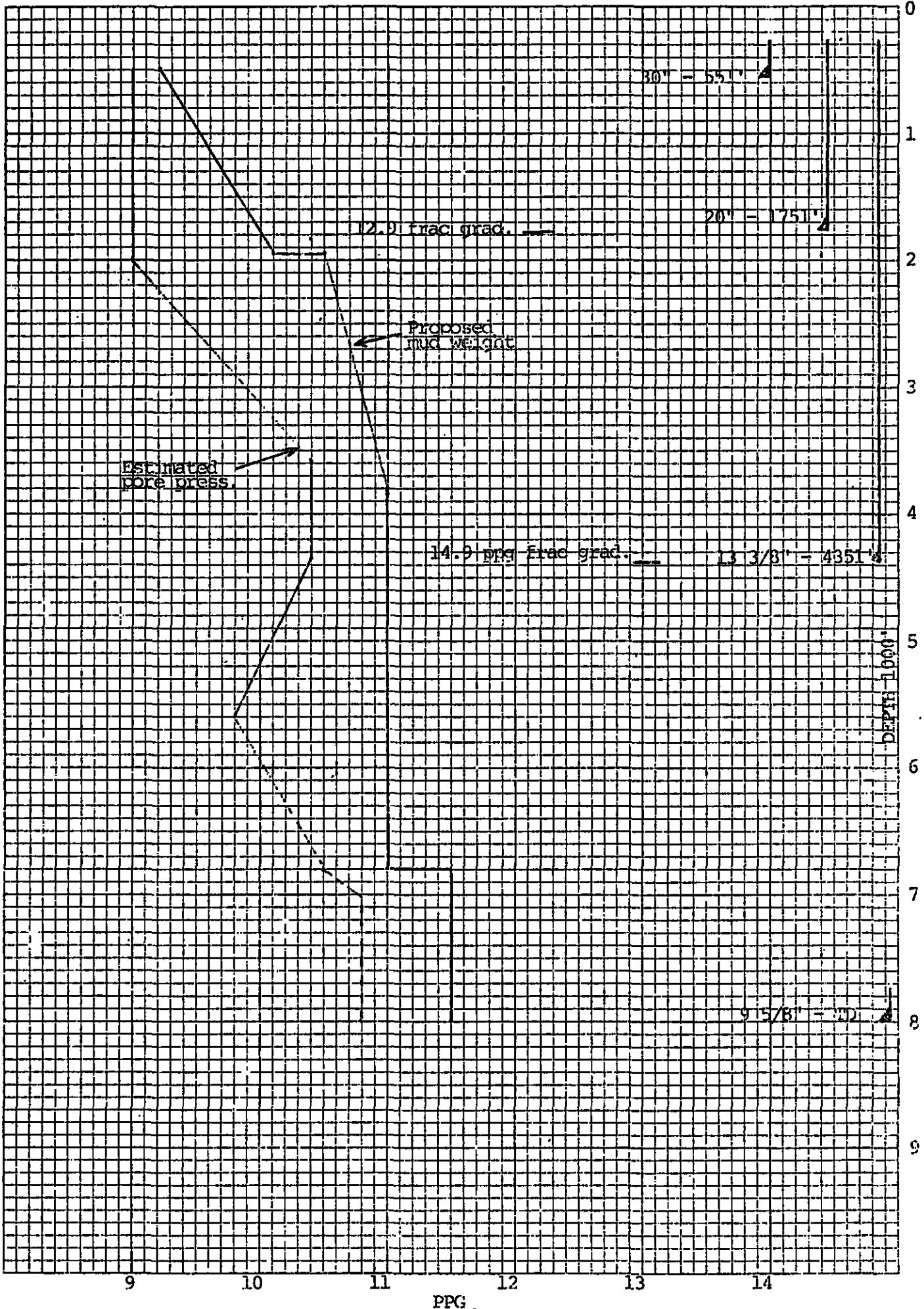
Fill hole with 80-120 viscosity mud before POH to run 30".

551-1751	Gel water	9-9.5	40-55	UC
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Run desander and desilter. Prehydrate gel in fresh water before adding to mud system. Fill hole with 80-120 viscosity mud before pulling out of hole to run casing.

1751'- 4351'	Seawater Drispac	10.1-11	45-55	10-20
4351'- 8000'	Seawater Drispac	11-11.5	45-55	5-10

See mud program supplied by mud company for details. The above are minimum mud weights; hole condition may require higher mud weights.



46 0703

10 X 10 TO THE INCH - 7 X 10 INCHES
KLUFFEL & ESSER CO. MADE IN U.S.A.

K&E

BIT PROGRAM

INTERVAL	BIT SIZE	BITS REQUIRED
0-551	26" x 36" HO	1 OSC3A
551-1751	17.5	1 OSC3A 1 Under-reamer
1751-4351	17.5	2 OSC3A
4351-6070	12.25	2 X3A 1 X3
6070-6955		2 XIG or 2 S-84 1 X3
6955-8000		4 XIG

1
 HOLE DIA. DRILL PIPE DRILL COLLARS PUMP PRESSURE
 LENGTH= 186.FT

17.500IN OD= 5.000IN CD= 9.000IN 3000. PSI
 ID= 4.230IN IC= 3.000IN

DEPTH FT.	HOE WT.	NOZZLES 32KES.	PUMP STKS	DEPTH FT.	HOE WT.	NOZZLES 32KES.	PUMP STKS
1000	9.0	20	19	19	239		
1000	9.5	20	20	19	239		
1000	10.0	20	20	20	239		
{ 1000	10.5	21	20	20	239		
1000	11.0	21	21	20	239		
1500	9.0	20	20	19	239		
1500	9.5	20	20	20	239		
1500	10.0	21	20	20	239		
1500	10.5	21	21	20	239		
1500	11.0	22	21	21	239		
2000	9.0	20	20	20	239		
2000	9.5	21	20	20	239		
2000	10.0	21	21	20	239		
2000	10.5	22	21	21	239		
2000	11.0	22	22	22	239		
2500	9.0	21	20	20	239		
2500	9.5	21	21	21	239		
2500	10.0	22	21	21	239		
2500	10.5	22	22	22	238		
2500	11.0	22	22	21	230		
3000	9.0	21	21	21	239		
3000	9.5	22	21	21	235		
3000	10.0	22	21	21	230		
3000	10.5	21	21	21	221		
3000	11.0	21	21	21	214		
3500	9.0	21	21	20	226		
3500	9.5	21	21	20	221		
3500	10.0	21	21	20	216		
3500	10.5	21	20	20	206		
3500	11.0	21	20	20	201		
4000	9.0	20	20	20	214		
4000	9.5	20	20	20	209		
4000	10.0	20	20	20	203		
4000	10.5	20	20	20	196		
4000	11.0	20	20	19	189		
4500	9.0	20	19	19	203		
4500	9.5	20	19	19	198		
4500	10.0	20	19	19	193		
4500	10.5	20	19	19	187		
4500	11.0	20	19	19	181		
5000	9.0	19	19	19	194		
5000	9.5	19	19	19	189		
5000	10.0	19	19	19	184		
5000	10.5	19	19	19	178		
5000	11.0	19	19	18	172		

1 HYDRAULICS PROGRAM
 WHOLE DIA. DRILL PIPE DEPTH COLLARS PUMP PRESSURE
 LENGTH= 450.FT

12.250IN OD= 5.000IN ID= 4.250IN OD= 8.000IN ID= 2.812IN 3000. PSI

DEPTH FT.	MUD WT.	NOZZLES 32NDS.	PUMP STKS	DEPTH FT.	MUD WT.	NOZZLES 32NDS.	PUMP STKS
4000	10.0	15	15	15	132		
4000	10.5	15	15	15	128		
4000	11.0	15	15	14	124		
4000	11.5	15	15	14	119		
4000	12.0	15	15	14	115		
4000	12.5	15	14	14	111		
4000	13.0	15	14	14	107		
4000	13.5	15	14	14	103		
4000	14.0	14	14	14	101		
4500	10.0	15	15	14	128		
4500	10.5	15	15	14	123		
4500	11.0	15	14	14	119		
4500	11.5	15	14	14	115		
4500	12.0	15	14	14	110		
4500	12.5	15	14	14	107		
4500	13.0	14	14	14	103		
4500	13.5	14	14	14	100		
4500	14.0	14	14	13	96		
5000	10.0	15	14	14	123		
5000	10.5	15	14	14	118		
5000	11.0	15	14	14	115		
5000	11.5	14	14	14	110		
5000	12.0	14	14	14	107		
5000	12.5	14	14	14	102		
5000	13.0	14	14	13	99		
5500	10.0	14	14	13	96		
5500	10.5	14	14	13	92		
5500	11.0	14	14	13	87		
5500	11.5	14	13	13	83		
5500	12.0	14	13	13	79		
5500	12.5	14	13	13	75		
5500	13.0	14	13	13	71		
5500	13.5	14	13	13	67		
5500	14.0	13	13	13	63		
6000	10.0	14	14	13	111		
6000	10.5	14	14	13	108		
6000	11.0	14	14	13	104		
6000	11.5	14	13	13	100		
6000	12.0	14	13	13	96		

HYDRAULICS PROGRAM

WHOLE DIA.		DRILL PIPE		DRILL COLLARS		PUMP PRESSURE					
12.250IN		OD= 5.000IN ID= 4.230IN		OD= 8.000IN ID= 2.813IN		3000. PSI					
DEPTH FT.	MUD WT.	NOZZLES 32NDS.	PUMP STKS	DEPTH FT.	MUD WT.	NOZZLES 32NDS.	PUMP STKS				
6500	12.5	14	13	13	93	8000	11.0	13	13	13	95
6500	13.0	13	13	13	90	8000	11.5	13	13	13	92
6500	13.5	13	13	13	87	8000	12.0	13	13	12	89
6500	14.0	13	13	13	84	8000	12.5	13	13	12	85
7000	10.0	14	13	13	108	8000	13.0	13	13	12	82
7000	10.5	14	13	13	104	8000	13.5	13	12	12	80
7000	11.0	14	13	13	101	8000	14.0	13	12	12	77
7000	11.5	14	13	13	97	8500	10.0	13	13	13	100
7000	12.0	13	13	13	94	8500	10.5	13	13	13	96
7000	12.5	13	13	13	90	8500	11.0	13	13	12	93
7000	13.0	13	13	13	87	8500	11.5	13	13	12	89
7000	13.5	13	13	12	84	8500	12.0	13	13	12	86
7000	14.0	13	13	12	81	8500	12.5	13	13	12	83
7500	10.0	14	13	13	105	8500	13.0	13	12	12	80
7500	10.5	14	13	13	102	8500	13.5	13	12	12	78
7500	11.0	13	13	13	98	8500	14.0	13	12	12	75
7500	11.5	13	13	13	95	9000	10.0	13	13	12	97
7500	12.0	13	13	13	91	9000	10.5	13	13	12	94
7500	12.5	13	13	12	87	9000	11.0	13	13	12	90
7500	13.0	13	13	12	85	9000	11.5	13	12	12	87
7500	13.5	13	13	12	82	9000	12.0	13	12	12	84
7500	14.0	13	13	12	80	9000	12.5	13	12	12	80
8000	10.0	13	13	13	102	9000	13.0	13	12	12	78
8000	10.5	13	13	13	99	9000	13.5	12	12	12	75
						9000	14.0	12	12	12	73

HYDRAULICS PROGRAM

HOLE DIA. DRILL PIPE DRILL COLLARS PUMP PRESSURE
LENGTH= 450.FT

12.250IN OD= 5.000IN ID= 8.000IN 4000. PSI
IL= 4.230IN ID= 2.812IN

HOLE-PIE MUD NOZZLES PUMP LENGTH MUD NOZZLES PUMP
FT. WT. 32NDS. STKS FT. WT. 32NDS. STKS

	4000	10.0	15	15	15	158	+	5000	13.5	14	14	14	114
+	4000	10.5	15	15	15	152	+	5000	14.0	14	14	13	116
+	4000	11.0	15	15	15	146	+	5500	10.0	15	14	14	141
+	4000	11.5	15	15	15	141	+	5500	10.5	15	14	14	136
+	4000	12.0	15	15	14	137	+	5500	11.0	15	14	14	131
+	4000	12.5	15	15	14	131	+	5500	11.5	14	14	14	126
+	4000	13.0	15	15	14	127	+	5500	12.0	14	14	14	122
+	4000	13.5	15	14	14	124	+	5500	12.5	14	14	13	117
+	4000	14.0	15	14	14	120	+	5500	13.0	14	14	13	114
+	4500	10.0	15	15	15	152	+	5500	13.5	14	14	13	110
+	4500	10.5	15	15	14	146	+	5500	14.0	14	14	13	107
+	4500	11.0	15	15	14	141	+	6000	10.0	14	14	14	136
+	4500	11.5	15	15	14	136	+	6000	10.5	14	14	14	131
+	4500	12.0	15	14	14	131	+	6000	11.0	14	14	14	127
+	4500	12.5	15	14	14	126	+	6000	11.5	14	14	14	123
+	4500	13.0	15	14	14	123	+	6000	12.0	14	14	13	118
+	4500	13.5	14	14	14	118	+	6000	12.5	14	14	13	114
+	4500	14.0	14	14	14	115	+	6000	13.0	14	14	13	110
+	5000	10.0	15	15	14	145	+	6000	13.5	14	13	13	107
+	5000	10.5	15	14	14	140	+	6000	14.0	14	13	13	103
+	5000	11.0	15	14	14	136	+	6500	10.0	14	14	14	132
+	5000	11.5	15	14	14	131	+	6500	10.5	14	14	13	127
+	5000	12.0	15	14	14	126	+	6500	11.0	14	14	13	123
+	5000	12.5	14	14	14	122	+	6500	11.5	14	14	13	118
+	5000	13.0	14	14	14	118	+	6500	12.0	14	14	13	115

HYDRAULICS PROGRAM											
BORE DIA.		DRILL PIPE				DRILL COLLARS				PUMP PRESSURE	
12.250IN		OD= 5.000IN ID= 4.230IN				OD= 8.000IN ID= 2.813IN				4000. PSI	
DEPTH FT.	MUD WT.	NOZZLES SIZES.		PUMP STKS		DEPTH FT.	MUD WT.	NOZZLES SIZES.		PUMP STKS	
6500	12.5	14	13	13	116	8500	11.5	13	13	13	109
6500	13.0	14	13	13	107	8000	12.0	13	13	13	105
6500	13.5	14	13	13	103	8000	12.5	13	13	13	102
6500	14.0	13	13	13	100	8000	13.0	13	13	12	98
7000	10.0	14	14	13	128	8000	13.5	13	13	12	95
7000	10.5	14	14	13	124	8000	14.0	13	13	12	92
7000	11.0	14	13	13	119	8500	10.0	13	13	13	118
7000	11.5	14	13	13	115	8500	10.5	13	13	13	114
7000	12.0	14	13	13	111	8500	11.0	13	13	13	110
7000	12.5	14	13	13	107	8500	11.5	13	13	13	106
7000	13.0	13	13	13	103	8500	12.0	13	13	12	102
7000	13.5	13	13	13	100	8500	12.5	13	13	12	99
7000	14.0	12	13	13	97	8500	13.0	13	13	12	95
7500	10.0	14	13	13	124	8500	13.5	13	12	12	92
7500	10.5	14	13	13	120	8500	14.0	13	12	12	89
7500	11.0	14	13	13	116	9000	10.0	13	13	13	115
7500	11.5	14	13	13	112	9000	10.5	13	13	13	111
7500	12.0	13	13	13	108	9000	11.0	13	13	12	108
7500	12.5	13	13	13	104	9000	11.5	13	13	12	105
7500	13.0	13	13	13	101	9000	12.0	13	13	12	100
7500	13.5	13	13	12	97	9000	12.5	13	13	12	96
7500	14.0	13	13	12	93	9000	13.0	13	12	12	93
8000	10.0	14	13	13	121	9000	13.5	13	12	12	90
8000	10.5	14	13	13	116	9000	14.0	13	12	12	87
8000	11.0	13	13	13	113						

GENERAL DRILLING36" Hole

1. Run TGB
- 1a. Run 36" hole opener with 26" bit and monel drillcollar. Drill to 200 feet \pm below mudline. Circulate at maximum pump rate while drilling. It is desired to land the PGB on the TGB.
2. Pump 10 barrel slug of high viscosity (> 90 sec) mud before each connection while drilling hole.
3. Clean hole with sea water and then fill with high viscosity mud weighing about 9.5 ppg. Make short trip and POOH.
4. Run 30" with squench joints and float shoe.
5. Run a full stinger of drillpipe inside the 30". Pick up 30" running tool assembly on Hevi Wate drill pipe and make up on to the stinger. The drillpipe stinger below the running tool should extend to within 20-30 feet of the float shoe. Run 30" conductor housing inside the permanent guide base and fasten in place.
6. Run 30" on Hevi Wate. Fill 30" with sea water and vent air trapped below running tool. With the shoe at T.D. the wellhead should be approximately 5 feet above the ocean floor and landed in the TGB.
7. Run TV camera and place in service.
8. Cement the 30" conductor casing, overdisplace the stinger, not the 30" shoe. Check for back flow. If float holds, release 30" running tool and POOH.

26" Hole

1. Run 30" pin connector, ball joint on marine riser. Install slip joint and diverter.
2. Install thirty mesh screens on shale shakers. Determine that all cones on desander and desilter are operating properly.
3. Drill 17½" hole with gel and water mud system to 1400 feet below the ocean floor. Use a drill pipe float. The rig pump must be on at least 15 minutes each 30 feet; ie, drilling + circulating = 15 minutes.
4. Run logs as required.
5. Under-ream 17½" hole to 26" with 17½" bit and 26" under-reamer. Use low bit weight and less than 100 RPM. Pump at least 15 minutes per 30 feet; ie, drilling + circulating = 15 minutes.
6. Circulate hole clean and pull up to ocean floor. Circulate riser clean with sea water. Observe hole. If there are no indications of flow POOH and disconnect riser. No welding or open flares will be permitted while operating with open hole unprotected by BOP's.
7. Run 20" and thread lock shoe and bottom 2 joints.
8. Run 20" on Hevi Wate drillpipe and land in wellhead with shoe 20-30 feet above TD.
9. Cement the 20" back to the ocean floor. If floats hold, release running tool and POOH.

17½" Hole

1. Pressure test 18 3/4" BOP stack on the test stump prior to running. Test rams and wing valves to 10,000 psi, Hydrils to 5000 psi. Test all surfaces manifold valves to 10,000 psi.
2. Run the BOP stack on the marine riser. Latch stack onto the 18 3/4" housing. Nipple up diverter.
3. Test rams and wing valves to 5000 psi, Hydrils to 2500 psi. All tests to be made with water.
4. Test 20" casing to 1000 psi for 15 minutes. Drill out 20" float and shoe with 17½" bit. Drill 5 feet of new formation and test formation to 12 ppg or formation bleed-off.
5. Drill a 17½" hole to +4351 feet RKB. Conduct weekly pressure tests of BOP using test plug. Test pressure to be 3500 psi on pipe rams and all wing valves and 2500 psi on Hydrils. Pipe rams shall be function

tested at least once each bit trip on drillpipe. Hydrils shall be function tested on drill pipe once a week. Pressure tests shall be operated from alternate control panels. Pit drills shall be conducted once on each tour. "Hang-off" drills to be conducted weekly and without closing the Hydril. Do not use a drill pipe float. Run Hydril pump down sub and have dart available on floor at all times.

6. Log hole as required.
7. Run 13 3/8" casing using automatic shoe with automatic float collar one joints up. Run centralizers and cement as per program. Run a 12 1/4" rabbit through all 13 3/8" prior to picking it up.
8. Back out running tool, pick up 2' and circulate through choke and kill lines.
9. Run 13 3/8" x 18 3/4" seal assembly. Activate seals and test to 1800 psi. Test rams and Hydril to 1800 psi and choke and kill lines to 3500 psi.

12 1/4" Hole

1. Prior to drilling out cement of the 13 3/8" pressure test to 1800 psi for 15 minutes.
- 1a. Gauge all stabilizers and bits with 12 1/4" gauge ring.
2. Drill out 13 3/8" shoe with 12 1/4" bit. Drill five feet of new formation. Test formation to 14,0 ppg or leak-off.
3. Conduct weekly pressure tests of BOP using test plug. Test pressure to be limited to 2200 psi. Pipe rams are to be function tested on each trip out of the hole against D.P. Bag preventers will be tested against D.P. on weekly BOP tests. Tests should be operated from alternate control panels. Pit Drills are required once each tour. "Hang-off" drills to be conducted at least once each week for each drilling crew. Do not run a drill pipe float. Run a Hydril pump down sub.
4. Drill 12 1/4" hole as per mud program monitoring drilling parameters and hole conditions. Make necessary changes as drilling conditions dictate.
5. Log open hole as per the geologic well plan.
6. Run and cement the 9 5/8" from T.D. up into the 13 3/8" as per cement program.
7. Run 9 5/8" x 18 3/4" 10,000 psi seal assembly. Test to 4000 psi.

FORMATION BLEED-OFF PRESSURE
TESTING PROCEDURE

After a successful pressure test of the blowout preventer stack and casing, drill out cement plug, float collar (if used) and float shoe of casing. Drill approximately five feet of new formation below casing total depth. Do NOT exceed ten feet. Follow the procedure outlined below to determine formation bleed-off pressure:

1. Circulate hole to drilling mud. Water cannot be used for test.
2. Pull bit up inside casing string.
3. Close pipe ram insuring tool joint clear of area.
4. Hang drill pipe off on rams.
5. Install 1000 psi gauge manifold on mud line.
6. Pressure up drill pipe slowly to a pressure determined from chart below, counting pump strokes required to obtain this pressure. If less than 1 stroke continue to pressure up until 1 stroke is obtained. Hold for 1 minute. Record pressure and pump stroke(s).
7. Pressure up drill pipe using number of pump strokes determined in step 6. Hold pressure 1 minute. Record pressure and total pump strokes.
8. Continue pressuring up incrementally as in step 7. Plot pressure VS pump strokes until desired mud weight equivalent pressure is reached or until plot breaks from straight line, as shown in attached example graph.

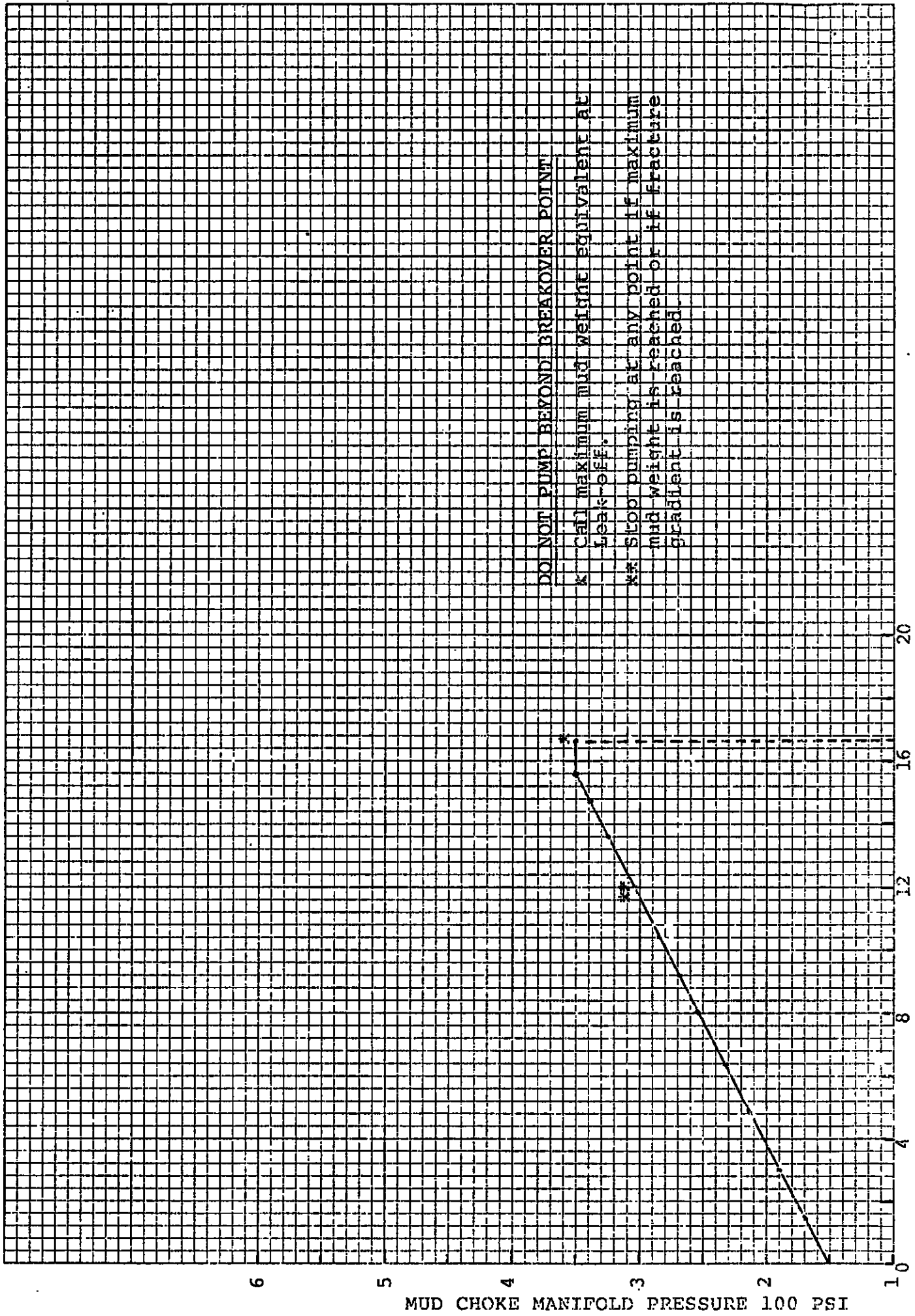
DO NOT pump beyond one incremental step after plot breaks from straight line.

<u>CSG SIZE</u>	<u>START PRESSURE</u>
20"	50
13-3/8"	100
9-5/8"	150
7"	200

46 0703

10 X 10 TO THE INCHES
Kruppel & Esser Co. Made in U.S.A.

K&E



DO NOT PUMP BEYOND BREAKOVER POINT

* Call maximum mud weight equivalent at break-off.

** Stop pumping at any point if maximum mud weight is reached or if fracture gradient is reached.

MUD CHOKER MANIFOLD PRESSURE 100 PSI

BARRELS PUMPED

MISCELLANEOUSWell Control Responsible

The Drilling Supervisor will be responsible for coordinating well control procedures. Conoco pore pressure prediction and well control procedures will be followed.

Oil Spill Pollution Control

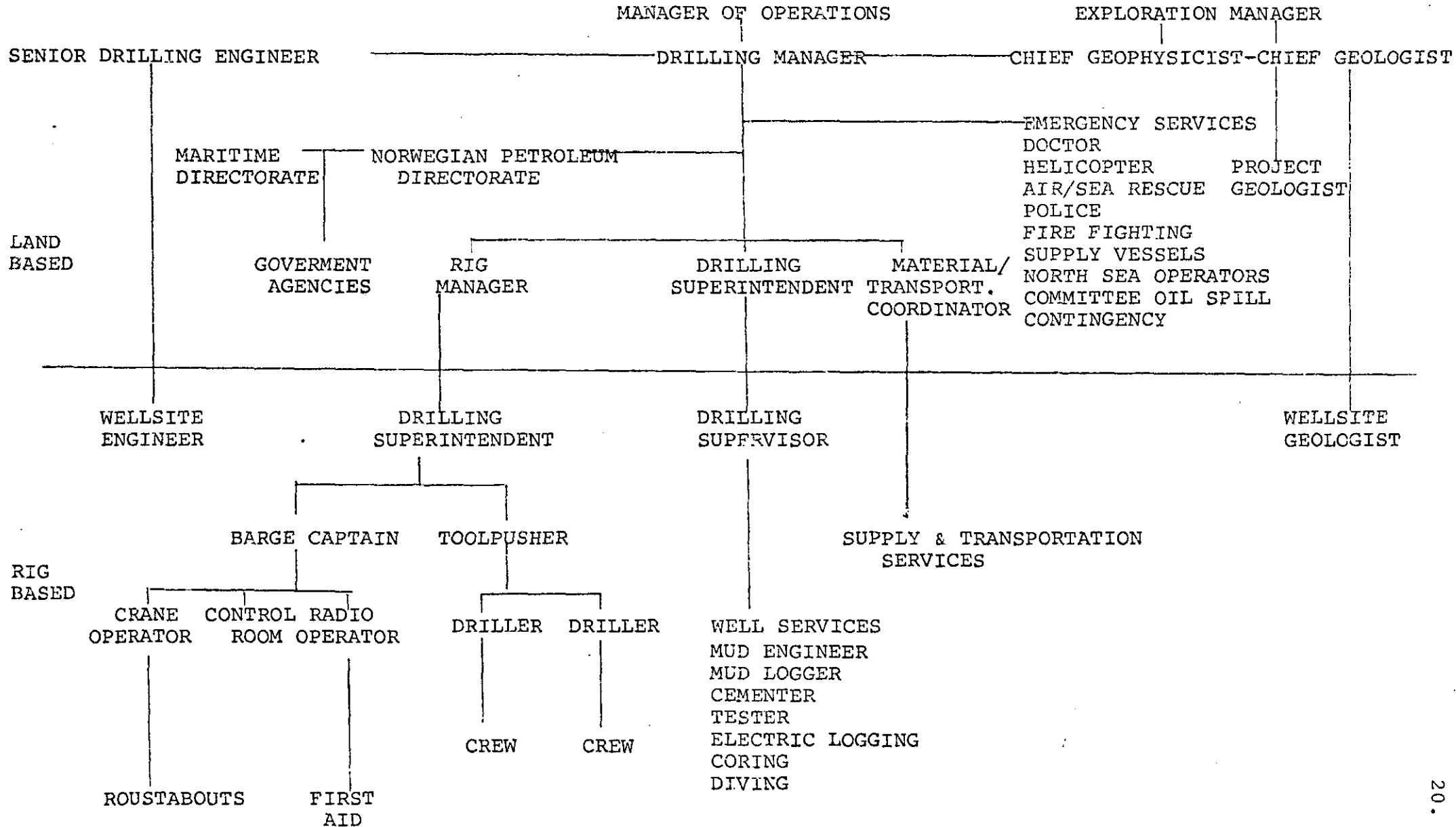
The Drilling Supervisor will be responsible for oil spill pollution control procedures and coordination of clean-up operations.

Hole Deviation

Deviation surveys will be made at 300 feet intervals or on bit changes when practical. Survey with a monel in the 36" hole.

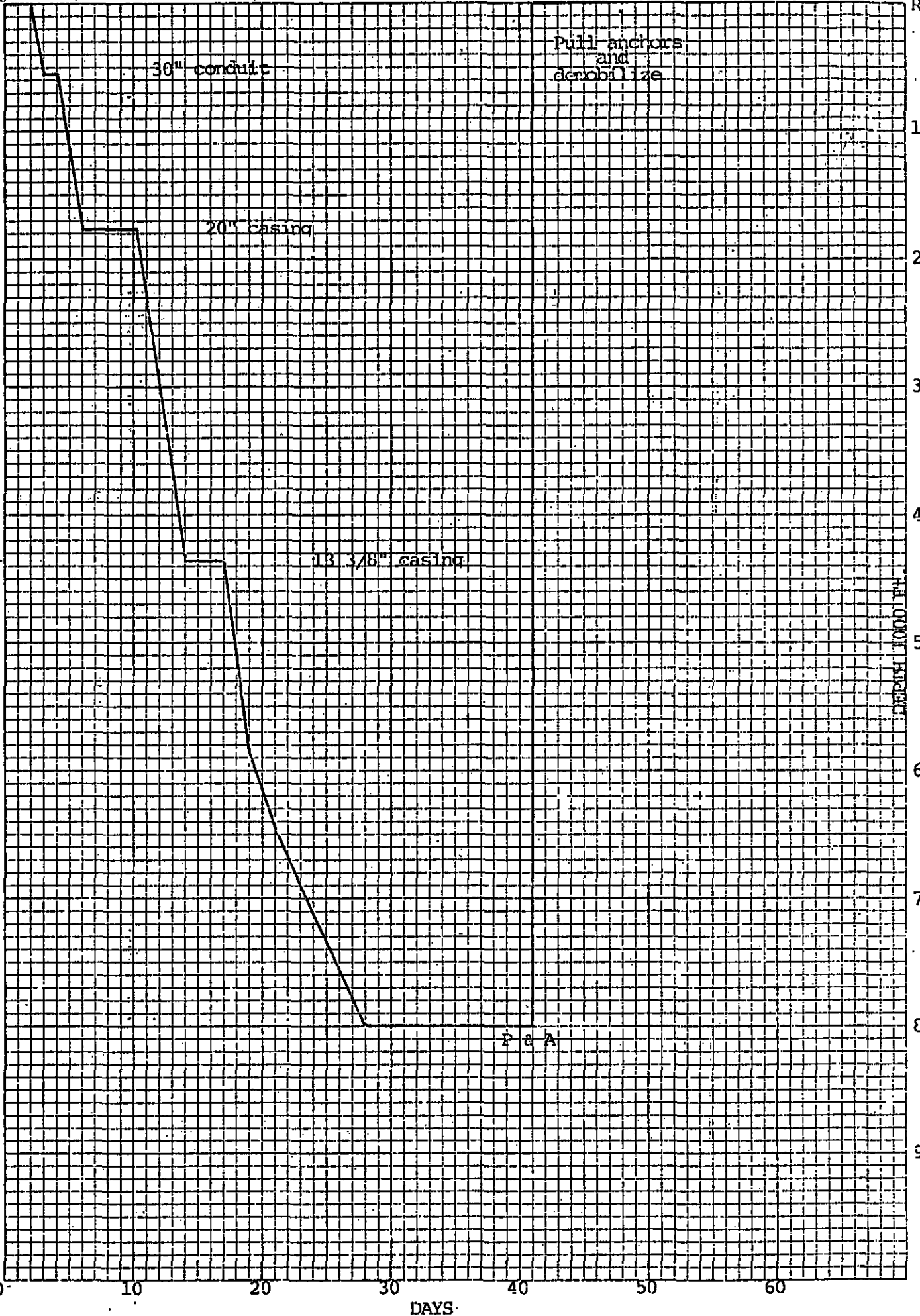
CONOCO NORWAY INC. - EXPLORATION WELL 16/8-1

ORGANIZATION CHART



46 0703

K&E
10 X 10 TO THE INCH 7 X 10 INCHES
KELFFEL & ESSER CO. MADE IN U.S.A.



Pull anchors
and
aerobillize

30" conduit

20" casing

13 3/8" casing

P & A

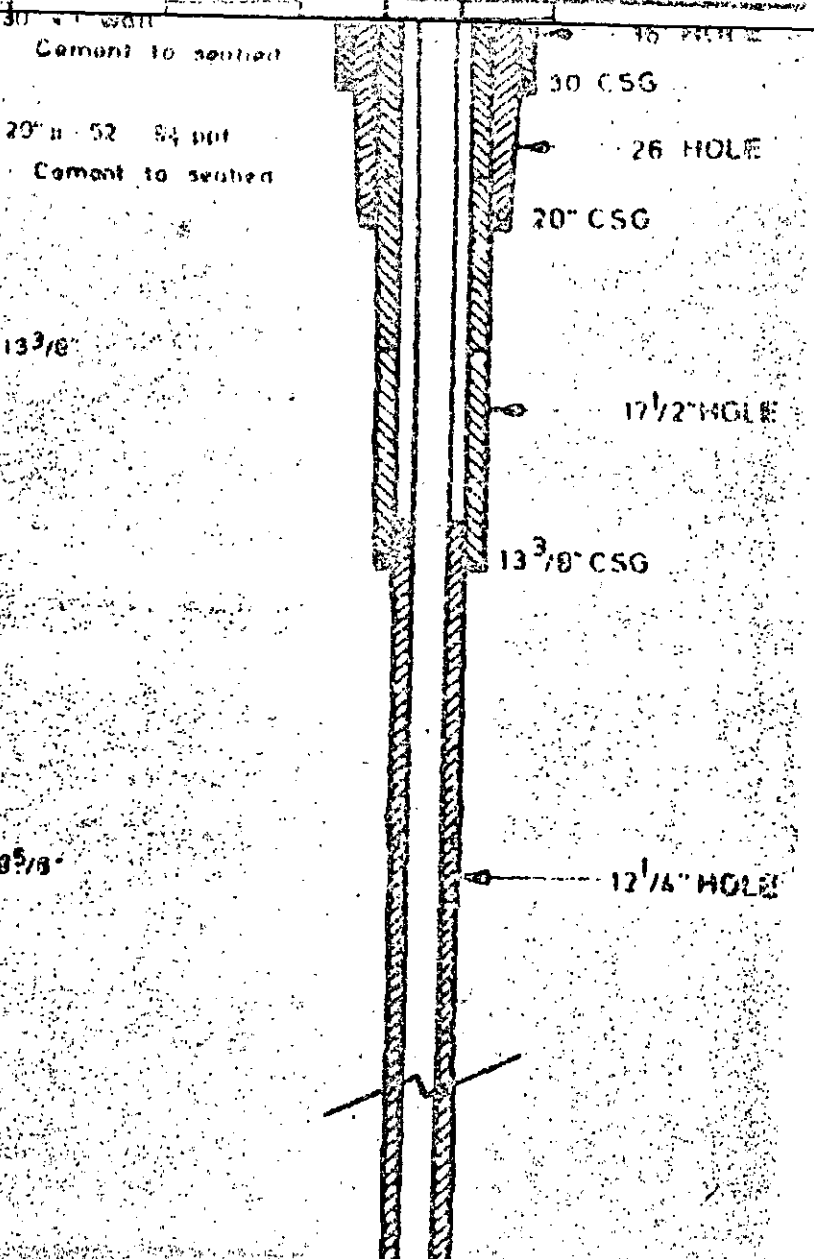
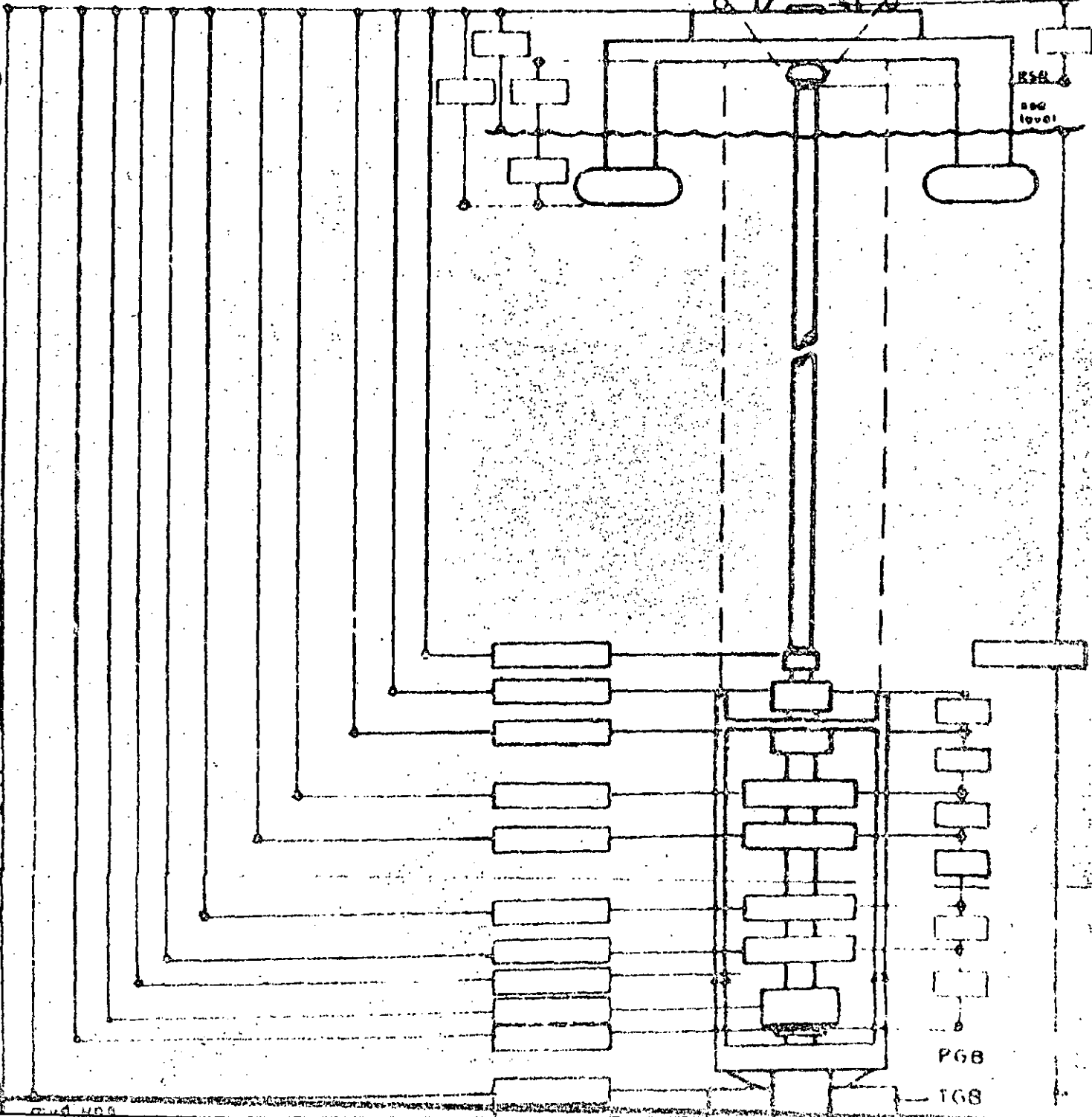
DEPTH (1000 FT)

DAYS

RIG ELEVATION / BOP / WELLBORE SCHEMATIC

CONOCO NORWAY INC

Casing Shoes	
	SUBSEA
30"	
20"	
13 ³ / ₈ "	
9 ⁵ / ₈ "	
7"	



ABANDONMENT PROCEDURE

1. All uncased permeable zones in which gas or fluids have been found must be isolated by cement plugs to prevent them escaping into other strata. The cement plug shall extend 30 meters above and below the zone.
2. If there is an open hole below the 9 5/8" casing or if a liner is not set, a cement plug, extending 30 meters above and below the casing shoe, shall be set. A mechanical bridge plug may be set in the lower part of the casing but not more than 50 meters above the shoe. A 15 meter cement plug must be placed on top of the bridge plug. The plugs shall be tested to 1000 psi differential pressure.
3. Perforations shall be isolated by means of a mechanical bridge plug and squeeze cemented, or a cement plug shall be placed across the perforations extending 30 meters above and below the perforated interval or down to a casing plug whichever is less.
4. A cement plug of at least 30 meters shall be placed in the smallest casing string. This plug shall be placed at the level of the 20" casing shoe.
5. A cement plug of at least 50 meters, with the top of the plug not more than 50 meters below the sea floor, shall be placed in the smallest string of casing extending to the sea floor.
6. Casing strings and other installations extending above the sea floor must be removed to a depth of at least 5 meters below the ocean floor.
7. The sea floor shall be inspected by divers to make sure that no obstructions remain on the sea-bed which may cause danger or impediment to fishing or shipping.
8. A specific abandonment program will be prepared and issued when the well reaches total depth.