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i h.t. Beskyttelsesinstruksen, jfr. offentlighetslovens

EVALUERING TEKNOLOGISEKSJONEN
AVDELING FOR PETROLEUMSTEKNOLOGI
STATOIL

12 DES 1979
REGISTRERT
OLIEDIREKTORATET

TEST REPORT
34/10-3

REPORT

S. LYNGROTH

K.A. GRINI

SEPT. 1979

TEST REPORT 34/10-3

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Appendix: Summary plot, test results vs time

GENERAL WELL DATA

Norway offshore

Licence : 050

Wildcat well : 34/10-3

Location : 61⁰12'49.5"N

02⁰11'55.1"E

Spudded : 14 March 1979

Rig Released : 8 june 1979

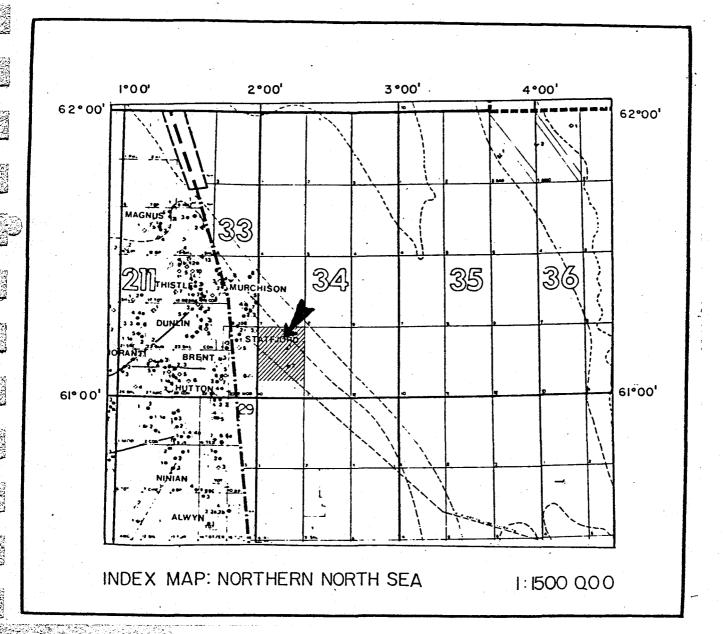
KB-elevation : 25 m
Water depth : 179 m
Total depth : 2802 m

Objective : Jurassic sandstone

Operator : Statoil

Partners : Norsk Hydro, Saga Petroleum

Status : Plugged and abandonned



1. INTRODUCTION

34/10-3 was the second well drilled in the Delta area in block 34/10. In the first well, 34/10-1, hydrocarbons were tested and proven to be present throughout the Brent sand. That testing indicated high productivity and good reservoir characteristics but also problems with sand production.

The purpose of testing 34/10-3 were therefore to:

- confirm continuity of pressure, temperature, reservoir characteristics and quality of reservoir fluid from 34/10-1 to the 34/10-3 fault block.
- investigate sand production and sand strength on more details.
- obtain sample of formation water.

The test analysis is based on STATOIL test analysis program package.

Comment:

The quality of the DST-data are not satisfactory because the tests were designed and carried out as sand tests. Conventional test analysis are uncertain when applied as such data and the results can therefore only be used as an indication of the reservoir properties.

- 2. SUMMARY OF TEST RESULTS AND ANALYSIS
- 2.1 DST no. 1
- 2.2 DST no. 2
- 2.3 DST no. 3
- 2.4 RFT

2.1 DST SUMMARY DATA.

SHEET A: PERFORATION AND TEST STRING

Well no. $34/10-3$; DST no. 1	Date:	25/5	79 ————	
Test engineer in charge: G. Helle	· 		·	
1. Perforated interval: 1990-1995	m Ref.	ISF/	SONIC	
2. Casing size: 7 in				
3. Depth to top plug (before test):	m			
Tagged bottom at (after test):	m			
4. Type of test string: Drill pipe 3.½	in			
5. Volume calculations:				
Volume STT - circ.valve :	7.04		44.3	bbl)
Volume STT - tester valve (cushion):	7.28		45.8	bbl)
Volume tester valve - lowest perf. (rathole):	0.57	m ³ (3.6	bb1)
6. Type of cushion: water Density:		· · · · ·		•
7 Pressure gauges.				

Туре	Gauge no	Press.range	Depth	Ran on	Remarks
s-s	MRPG 4	10000 psi	1969.3	wireline	
Am.	RPG-3/9058	8000 psi	1971.7	11	Damaged
Lynes	DMR 314	5000 psi	1973.3	11	
S-S	MRPG 6	10000 psi	1978.4	String	
Am.	RPG-3/34947	8000 psi	1981.1	11	

Temperature gauges:

Type	Gauge no.	Temp.range	Depth	Ran on	Remarks
Am.	RT-7/41679	50-150 ⁰ C	1982.7	String	

Temperature also recorded with Sperry-Sun and Lynes gauges.

SHEET B: TEST RESULTS

Wel	l no.34/10	-3 DST no.	l Performati	on:1965-1970 mM	MSL
				(<u>1990-1995</u> mF	ISF, RKB ref:SON
1.	Initial f	low response:	3bbl in 13 mins		
2.	Clean up	well:			
	Time gas	surface	. •	mi	.ns
	Time mud	surface	:65		.ns
	Time form	ation fluid pro	oduced :	mi	ns
3.	Type of f	ormation fluid	produced: water		
		ty :			
÷	Gas sp.gr	• •	(Air = 1)		
			gr/cc at15°C		
4.	Flow data	(main flow per	riods):		<u> </u>
		Oil/Water rate	Gas rate	COR	BHP at 1948 mMSI
•	1/64 inch	m ³ /d(STB/d)	$10^3 \text{Nm}^3 / \text{d} (10^3 \text{scf/d})$	Nm ³ /m ³ (scf/STB)	bar (psi)
	12	155 (970)			312.5(4533
	14	170 (1080)			313.7(4550
	16	255 (1600)			312.9(4539
	16+8	320 (2000)	,		313.8(4552
	20	410 (2600)			314.9(4568
			·		
. [
Ì				·	•

6. Max. recorded. temerature: 75.5 °C (168 °F) at 1948 mMSL

SHEET C : TEST ANALYSIS

We]	DST no. 1 Perforations	1965	-1970 mMSL
1.	Reservoir pressure (extrapolated) at 1948 mM	MSL: p	=317.6 bar(4606 psi
2.	Permeability-thickness (capacity):	k.h	=20 000 md·ft
3.	Formation thickness contributing to producti	ion: h	= 42 m (138 ft)
4.	Permeability:	k	= <u>1500</u> md
5.	Skin factor (formation)	s	= 2
	Skin factor (partly penetration)	s	= 33
6.	∆p skin (formation)	∆ps	= <u>.14</u> bar(<u>2</u> psi
	<pre>▲p skin (partly penetration)</pre>	∆ps	= 1.9 bar(<u>27</u> psi
7.	Radius of investigation 13 hrs flow time	r	=1500 m (5000 ft)
8.	Actual productivity index	PI	= 166 m3 / dag/ba
			(<u>72</u> STB /d/psi
9.	No skin productivity index	PI	= 830 m ³ /dag/ba
			(360 STB / d/psi)
10.	Specific productivity index (no skin)	SPI	$= 20 m^3/d/bar/m$
			(2.6 STB/d/psi/f

11. Miscellaneous/comments:

Because of 3 changes of choke size during the last hour prior to final shut in, all these results are uncertain.

2.2 DST SUMMARY DATA.

SHEET A: PERFORATION AND TEST STRING

Well no. 34/10-3 DST no. 2	Date: 30/5-1/6-79
Test engineer in charge: G Helle	· · · · · · · · · · · · · · · · · · ·
1. Perforated interval: 1935-1940	m Ref. ISF/SONIC
2. Casing size: 7 in	
3. Depth to top plug (before test): 1964	m
Tagged bottom at (after test): 1964	m
4. Type of test string: Drill pipe 3.1/2	in
5. Volume calculations:	
Volume STT - circ.valve :	$\frac{6.75 \text{ m}^3}{\text{(42.5 bb1)}}$
Volume STT - tester valve (cushion) :	7.00 m ³ (44.0 bb1)
Volume tester valve - lowest perf. (rathole):	$\frac{0.73 \text{ m}^3}{\text{m}^3} \left(\frac{4.6 \text{ bbl}}{\text{bbl}} \right)$
6. Type of cushion: Water Density:	

7. Pressure gauges:

Type .	Gauge no	Press.range	Depth	Ran on	Remarks
Am.	RPG-3/8167	8000 psi	1903.0	wireline	Clock stoppe
s-s	MRPG 2	10000 psi	1906.2	τt	
Lynes	DMR 314	5000 psi	1,909.2	11 -	Memory füll
Am.	RPG-3/34947	8000 psi	1912.7	string	
s-s	MRPG 6	10000 psi	1915.1	11	

Temperature gauges:

Туре	Gauge no.	Temp.range	Depth	Ran on	Remarks
Am.	RT-7/416/79	50 - 150 [°] C	1917.1	String	
		•			·

Temperatures also recorded with Sperry-Sun and Lynes gauges.

SHEET B: TEST RESULTS

Wel	1 no.34/10-3 DST no. 2	Performati	on:1910-1915	mMSL	
			(1935-1940	_mRKB	ISF/ ref SONIC
1.	Initial flow response: 3 bbl	in 2 mins			
2.	Clean up well:				
	Time gas surface	:		_mins	
	Time mud surface	:73		_ _mins	
	Time formation fluid produced	:		mins	
3.	Type of formation fluid produc	ed: oil			
	Oil gravity : 29.2 AP	'I			
	Gas sp.gr. : 0.656 (A	ir = 1)			
	Water density: gr	·/cc			
4.	Flow data (main flow periods):				

Choke size	Oil/Water rate	Gas rate	COR
1/64 inch	m ³ /d(STB/d)	10 ³ Nm ³ /d(10 ³ scf/d)	Nm ³ /m ³ (scf/

Choke size 1/64 inch	Oil/Water rate m ³ /d(STB/d)	Gas rate 10 ³ Nm ³ /d(10 ³ scf/d)	GOR Nm ³ /m ³ (scf/STB)	BHP at 1890 mMSL bar (psi)
10	70 (450)			311.3(4515
12	120 (750)			310.5(4503
14	160 (1000)			309.1(4483
16	190 (1200)	14.9 (550)	78_(460)	309.8(4493
16+8	240 (1500)	17.6 (648)	73 (430)	309.2(4485
20	320 (2000)	23.5 (870)	74 (435)	307.7(4463
20+10	400 (2500)	27.7 (1020)	70 (410)	307.3(4457
20+14	450 (2850)	31.7 (1167)	70 (410)	306.2(4440

5.	Extrapolated reservoir pressure	: 313.5 bar (4547 psi)at 1890 mM
		OC (162 OF) at 1890 mMSL

2

SHEET C : TEST ANALYSIS

Well no.34/10-3Perforations: 1910-1915 DST no. mMSL mMSL: $p^* = 313.5 \text{ bar} (4547 \text{ psi})$ Reservoir pressure (extrapolated) at 2. Permeability-thickness (capacity): k.h = 108 000md · ft 3. Formation thickness contributing to production: h = 11 m(36)k = 30004. Permeability: md s = 3Skin factor (formation) 5. Skin factor (partly penetration) s = 5∆p skin (formation) bar(<u>13 psi</u> $\Delta ps = 0.9$ △p skin (partly penetration) $\Delta ps = 1.5$ bar(22 psi 7. Radius of investigation r = 1520 m(5000 ft) m³ /dag/ba PI = 628. Actual productivity index STB /d/psi (27

No skin productivity index 9.

10. Specific productivity index (no skin)

STB /d/psi (51

PI = 118

 $SPI = 11 m^3 / dag / bar / m$

m³ /dag/ba

1.4 STB/d/psi/f

11. Miscellaneous/comments:

SHEET D: SEPARATOR AND BOTTOM HOLE SAMPLING

Wel no. $34/10-3$	DST no.	2	Date: 31/5-79

1. Separator samples

Bottle no.	Oil/gas	Time	Oil rate	Gas rate	
22478/140	Oil	05.45			
12689/62	11	11	are oil rat	e are gas	rate
7610	Gas	05.55	05.45-09.15	05.45-09.	15
4490	55	п	1205/STB/D	560·10 ³ sc:	/D
4956	11	06.50			<u>.</u>
4965	п	11			
22478/41	Oil	07.02			
20438/27	, n	11			
3709	Gas	07.20			
3699	tt			i.	
24975	Oil	07.45		•	
22226/119	11	07.45			cont.

2. Bottom hole samples

Bottle no.	Sampling depth	Sampling pressure	Opening pressure	Transfer BPP	True BPP (lab)
8088/50	1671m RKB	not recorde	1 1880 psi at 53 F	2600 psi at 56 F	217 bar (3147 psi)
20584/96	1673m RBK	not recorde	1 1930 psi at 51 F	2620 psi at 51 P	218.3 bar (3166 psi at 164 F)

SHEET D: SEPARATOR AND BOTTOM HOLE SAMPLING

34/10-3	2	31/5-79
Wel no.	DST no.	Date:

1. Separator samples continued,

Bottle no.	Oil/gas	Time	Oil rate	Gas rate
3377	Gas	07.55		·
9202	ii.	07.55	·	
20584/98	Oil	08.30		
2497/7	rr .	11		
4263	Gas	08.55		
14068/79	Oil	09.10		
			·	

2. Bottom hole samples

Bottle no.	Sampling depth	Sampling pressure	Opening pressure	Transfer BPP	True BPP (lab)
			·		
	-				
	·				
	·				

SHEET A: PERFORATION AND TEST STRING

Well no. $34/10-3$; DST no. 3	Date: 3-4/6-1979
Test engineer in charge: H. Winston (Exxon) 1. Perforated interval: 1895-1900 m Ref. ISF/SONIC 2. Casing size: 7 in 3. Depth to top plug (before test): 1906 m Tagged bottom at (after test): 1898 m 4. Type of test string: Drill pipe 3.½ in	
1 Porforated internal 1905-1000	. TSE/SONTS
1. Periorated Interval: 1895-1900	m Rei. 151/50N1C
2. Casing size: 7 in	
3. Depth to top plug (before test):	1906 m
Tagged bottom at (after test):	1898 m
4. Type of test string: Drill pipe	3.½ in
5. Volume calculations:	
Volume STT - circ.valve	:m ³ (bbl)
Volume STT - tester valve (cushi	on):m ³ (bbl)
Volume tester valve - lowest perf. (rat	chole):m ³ (bbl)
6. Type of cushion: water Dens	ity:
7. Pressure gauges:	

Type	Gauge no	Press.range	Depth	Ran on	Remarks
Am.	RPG-3/34947	8000 psi	1865.9	wireline	
s-s	MRPG 2	10000 psi	1868.4	tt.	
Lynes	DMR 314	5000 psi	1870.6	11	
Am.	RPG-3/8167	8000 psi	1875.4	String	
S-S	MRPG 6	10000 psi	1877.8	tt	

Temperature gauges:

Туре	Gauge no.	Temp.range	Depth	Ran on	Remarks
Am.	RT-7/41679	50 - 150 °C	1880	String	
		•			

Temperature also recorded with Sperry-Sun and Lynes gauges

SHEET B: TEST RESULTS

6. Max. recorded. temerature: 69.5

		DST no.		on: 1870-1875 mM	ISL ISI
•			•	mF	KKB ref:50
	Initial f	low response:	4.5 bbl in 3 mins		
	Clean up	well:			
	Time gas	surface	*	mi	.ns
	Time mud	surface	:8	6 mi	.ns
	Time form	ation fluid pr	oduced:	mi	.ns
	Type of fo	ormation fluid	produced: oil		
	Oil gravi	ty :2	9 API		
	Gas sp.gr	. :	(Air = 1)		
	Water den	sity :	gr/cc		•
	Flow data	(main flow pe	riods):		
Ī	Choke size	Oil/Water rate	Gas rate	GOR	BHP at
	1/64 inch	m ³ /d(STB/d)	$10^3 \text{Nm}^3 / \text{d} (10^3 \text{scf/d})$	Nm ³ /m ³ (scf/STB)	1846 mM bar (psi)
	10	(650)	not measured		
-					
L					
L					
					,
1					
+					
-				1	l
					}

mMSL

SHEET C : TEST ANALYSIS

34/10-3 Perforations: 1870-1875 Well no. DST no. mMSL: p = 308.2bar(4470 psi Reservoir pressure (extrapolated)at 2. Permeability-thickness (capacity): $k \cdot h = 1400 - 2000 \text{ md} \cdot \text{ft}$ 3. Formation thickness contributing to production: h = 9 m(30 Permeability: k = 50 - 704. Skin factor (formation) 5. s = -3.6Skin factor (partly penetration) 6. ∆p skin (formation) $\Delta ps = -7.9 \text{ bar}(-115 \text{ psi})$ △p skin (partly penetration) $\Delta ps = 3.5 bar(70 psi)$ 7. Radius of investigation r = 150 m(500 ft) $PI = 2.3-3.5 \text{ m}^3/\text{dag/ba}$ Actual productivity index 8. (1.0-1.5 STB/d/psi PI = 2.1 $m^3/dag/ba$ No skin productivity index STB /d/psi $SPI = \underline{.23 \quad m^3 / dag/bar/m}$ 10. Specific productivity index (no skin) (<u>0.03 STB</u>/d/psi/f

11. Miscellaneous/comments:

Because of low flow rates, unaccurate metering and sand plugging in the test string, all these results are very uncertain.

2.4 RFT SUMMARY

Brent formation

Oil gradient : 0.765 ± 0.015 sp.gr. $(0.295 \pm 0.005 \text{ psi/ft})$

Water gradient : 1.07 ± 0.02 sp.gr. $(0.46 \pm 0.02 \text{ psi/ft})$

Oil water contact : 1945 $\stackrel{+}{-}$ 2 m MSL (1970 $\stackrel{+}{-}$ 2 m RKB)

Reservoir pressure: 311.9 bar (4524 psi) at 1900 m MSL (oil zone)

320.7 bar (4651 psi) at 2000 m MSL (water zone)

Dunlin formation

Poor data quality. RFT is believed to give uncorrect results.

Statfjord formation

No tests made.

- 3. INTEGRATION OF THE INDIVIDUAL TEST RESULTS
- 3.1 Reservoir pressure
- 3.2 Reservoir temperature
- 3.3 Sand production

3. INTEGRATION OF THE INDIVIDUAL TEST RESLUTS

3.1 Reservoir pressure

Fig. 3.1 shows the reservoir pressure obtained from RFT and DST vs depth. The DST pressure are corrected and plotted at mid-perforation depth.

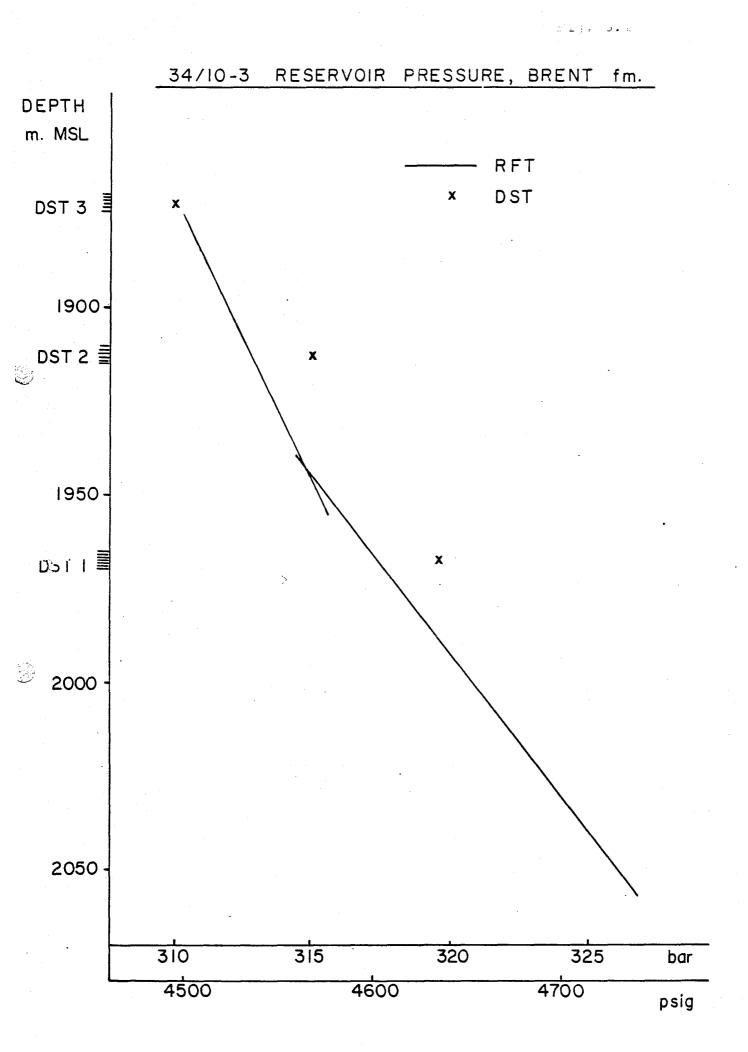
The pressure obtained from the DST pressure gauges are up to about 35 psi higher than the RFT pressures. This is a normal trend also seen in other wells.

The absolute reservoir pressure is, when taking the accuracy of the pressure gauges into consideration, similar to the pressure recorded in 34/10-1.

The pressure gradient in the oil zone is equivalent to a specific gravity of 0.68 while the same in 34/10-1 was 0.79. The problems with the RFT in the Dunlin fm. could indicate that the gradient in 34/10-3 is erroneous.

The water gradient is equivalent to a specific gravity of 1.07 while the lab analysis gave a specific gravity of 1.03 at 15° C and atmospheric pressure.

The oil-water-contact was picked at 1945 $\stackrel{+}{-}$ 2 m MSL at the RFT pressure vs depth plot while the OWC from log analysis is 1947 m MSL.



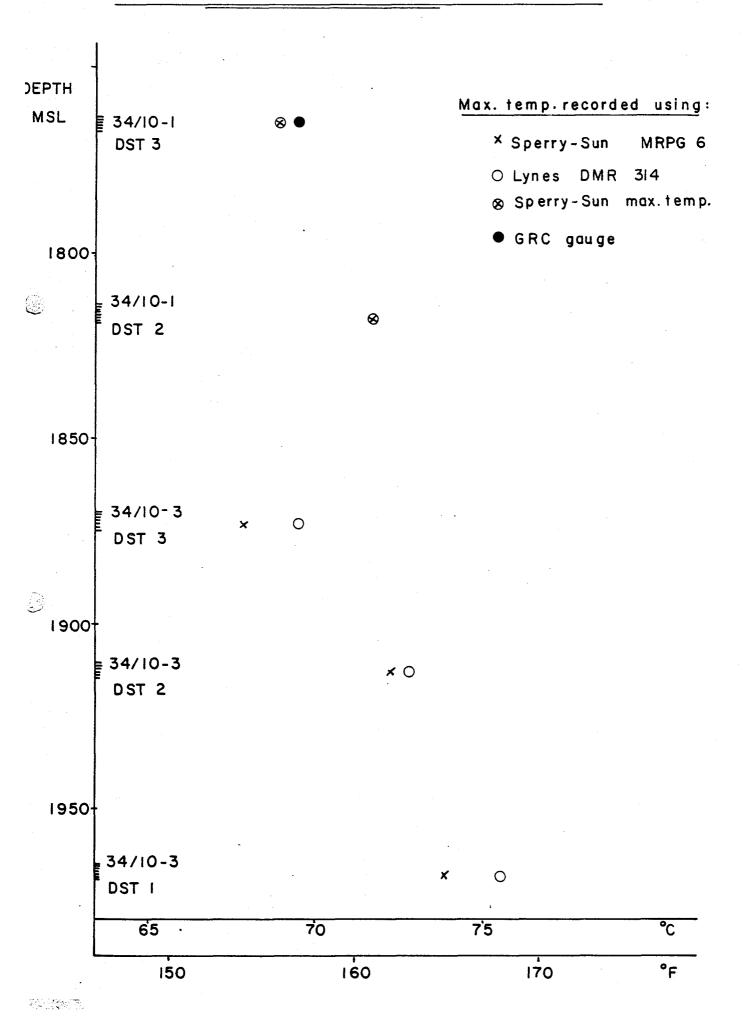
3.2 Reservoir temperature

The maximum temperature measured during the DST's in this well and in 34/10-1 are scattered, but they are all within the range $68-77^{\circ}C$ (155 - $170^{\circ}F$) at actual reservoir depth.

An estimated temperature gradient through these points is in the range if the gradient that can be exspected from this depth and temperature, about $3 - 3.5^{\circ}\text{C/100m}$ (1.7 - 1.9°F/100ft).

Fig. 3.2 shows maximum recorded pressure vs depth for DST's in 34/10-1 and 34/10-3. The temperature recorders were located above the perforation, but it is assumed that the temperature recorded is representative for the actual temperature at mid perforations.

34/10-3 34/10-1 RESERVOIR TEMPERATURE



3.3 Sand production

The intention of this testing was to increase flow rate in steps in order to establish a critical rate for sand production.

Laboratory experiments show that a thin shell of sand arround each perforation will collapse when the rate is increased. A stable arch is then formed and the production is sand-free until the flow rate again is raised. At a critical rate, however, a total failure of the sand will occur and sand production will be continous.

When analysing these tests it is assumed that when a shell of sand is removed from the perforations, the productivity will increase and that flowing bottom hole pressure therefore will increase for a given rate.

In DST no 1 sand slugs were produces to surface when the flowrate was increased. Bottom hole pressure shows, however that there was some lag time before the sand was produced into the wellbore. This lag time (between time of increased flow rate and time of sand production into the wellbore) was 58 mins for step 2, 11 mins for step 4 and 23 mins for step 5. There was no sand production during step 1 (clean-up) and step 4. (Productivity was improved during step 4 because a mud slug was produced when the flow rate was increased). Both step 4 and step 5 showed a sand production of about 0.1% after the main slug was produced to surface. The well was, however, not produced long enough to be sure that this sand production was continuous.

But as long as the sand production dropped after only a few minutes it might be concluded that a total failure of the sand did not occur and that the flow did not reach critical rate during this test.

In DST no. 2 no sand was observed at the flow rates below 2500 STB/D (step 7). Some mud and silt (barite?) was observed at surface and the Q/Dp improved from 14 to 24 STB/D/psi from step 1 to 6. Opening of additional perforations can explain this.

Step 7 and 8 produced sand slugs, step 7 after 23 mins lag time and step 8 immediately.

Sand production dropped at about 0.1% in 15 mins so the sand production is not believed to be continuous, i.e. the flow rate did not reach the critical level for total failure of the sand.

Max flow rate (step 8): $2800 \text{ STB/d} \stackrel{\triangle}{=} 3500 \text{ res.bbl/d} \stackrel{\triangle}{=} 700 \text{ res.bbl/d/m}$ perf. or 65 res.bbl/d/perf if 80% of the perforations were open.

In DST no 3 no sand was observed at surface during the first step (approx: 650 STB/D). Sand was produced into the wellbore immediately after increasing the flow rate (to approx. 720 STB/D).

Some of the sand reached surface when the well was flowed bottoms up. Then sand production at surface dropped off while sand probably still was produced into the well-bore and to some degree up the test string. Because the test string was plugged by sand the test was aborted. The only conclusions that can be made from this test are that sand was produced at low flow rate (less than 1000 STB/D) and that this rate was not sufficient to lift the sand to surface.

- 4. DST NO. 1, DETAILS
- 4.1 Test string
- 4.2 Test sequence
- 4.3 Test analysis
- 4.4 Sand test

TEST STRING, DST no. I

Perf. interval:1990-1995 m RKB

Description	ID	OD	Length	Depth
Description	inch	inch	m	mRKB
	Inch	Inch	Itt	MICKE
OTIS Test Tree	2.25		1.18	+7.43
Drill Pipe above RKB	2.76	3.50	6.25	+6.25
Drill Pipe below RKB	2.76	3.50	12.42	12.42
Otis labricaton Valve	2.94	16.00	2.18	14.60
19 jts. DP + 1 pup jt.	2.76	3.50	181.50	196.10
OTIS SSTT, above wellhead	2.00	16.00	4.90	201.00
OTIS SSTT, Below wellhead	2.00	16.00	.70	201.70
Drill Pipe (164 jts.)	2.76	3.50	1536.85	1738.55
Slip joint, open	2.25	5.00	5.54	1744.09
Slip joint, closed	2.25	5.00	4.01	1748.10
4 stds. Drill Collar	2.25	4.75	111.81	1859.91
RTTS Circulating Valve	2.44	4.50	.99	1860.90
X - over	2.25	4.75	.22	1861.12
Slip joint, closed	2.25	5.00	4.01	1865.13
Slip joint, closed	2.25	5.00	4.01	1869.14
3 stds. Drill Collar	2.25	4.75	84.14	1953.28
APR - A Reversing Valve	2.25	5.00	.91	1954.19
APR - N Tester Valve	2.25	5.00	4.10	1958.29
Big John Jars	2.375	4.625	1.52	1959.81
RTTS Circulating Valve	2.44	4.50	.99	1960.80
RTTS Sæfety Joint	2.44	5.00	.84	1961.64
RTTS Packer, set	2.185	5.75	.52	1962.16
RTTS Packer, below	2.185	5.75	.80	1962.96
Tubing	2.44	2.875	1.16	1964.12
Perforated Tubing	2.44	2.875	2.28	1966.40
X - over	1.96	3.125	23	1966.63
OTIS XN - nipple	1.79	2.71	.23	1966.86
X - over	1.96	3.125	.23	1967.09
2 jts. Tubing n/BullPlug	2.44	2.875	18.95	1986.04

TEST SEQUENCE, DST NO. 1

Date	Time	Operations
23-24/5	18.30-02.00 (7½ hrs)	Ran Schlumberger perforation guns (made 2 runs due to misfire) and perforated 1990-1995 m RKB.
24-25/5	02.00-06.17 (28 1/4 hrs)	RIH w/test string, installed surface equipment and pressure tested string and surface lines. RIH pressure recorders on wireline.
25/5	06.17-06.30 (13 mins)	Opened well on 8/64" choke for initial flow. Flowed 3 bbl to surge tank.
	06.30-07.32 (62 mins)	Closed APR-n tester and choke manifold for initial shut-in.
	07.33-10.11 (158 mins)	Opened well on 12/64" positive choke for clean up. Flowed to surge tank at an estimated rate of 970 bbl/day. Rathole mud to surface after 64 mins.
	10.11-13.16 (185 mins)	Flowed through 14/64" positive choke. Estimated flow rate: 1080 BWPD.
	13.16-14.37 (81 mins)	Flowed through 16/64" positive choke. Estimated flow rate: 1600 BWPD
	14.37-15.57 (154 mins)	Flowed thorugh 16/64" and 8/64" chokes in paral- lell. Estimated flow rate: 2000 BWPD.
25/5	15.57-16.55 (58 mins)	Flowed through 20/64" positive choke. Estimated flow rate: 2600 BWPD. Sand to surface after 49 mins. Sand detector out of scale. All needle valves at surface plugged by sand.
	16.55-17.02 (7 mins)	Flowed through 16/64" positive choke due to sand production.
	17.02-18.34 (92 mins)	Flowed through 20/64" positive choke to check for continuous sand production.
	18.34-19.19 (45 mins)	Flowed through 16/64" positive choke to obtain sandfree production prior to shut-in. Had to flow through a 20/64" choke for 13 mins while repairing a leak in a needle valve next to the 16/64" choke.
	19.19-22.15 (176 mins)	Closed APR-n tester and choke manifold for final shut-in. Reversed out string
26/5	22.15-03.30 (5 1/4 hrs)	Unseated packer and POOH test string with all pressure recorders.

4.3

TEST ANALYSIS DST NO. 1

Perforated interval: 1990-1995 m RKB

It is assumed that the interval from 1984 to 2026 was contributing to flow.

Parameters used in the calculations:

ht = 42 m (138 ft)

 $\emptyset = 30\%$ (average)

Sw = 100%

 $Cw = 3 \times 10^{-6} \text{ 1/psi}$

 $C_{F} = 3 \times 10^{-6} \text{ 1/psi}$

 $C_{\pm} = Sw \cdot Cw + Cf = 6 \times 10^{-6} \text{ 1/psi}$

Bw = 1

 $\mu = 0.45$ cp

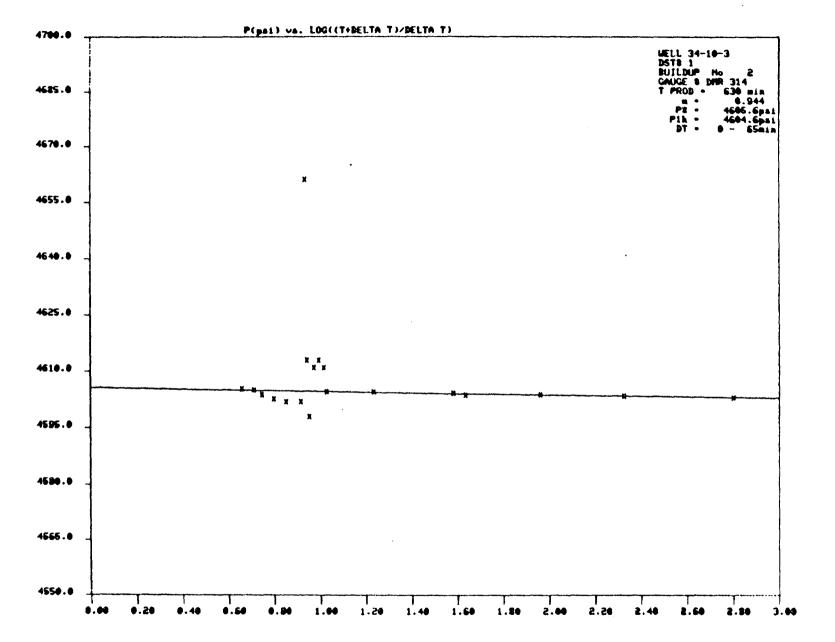
rw = 0.35 ft

Lynes DMR 314 pressure gauge is used for all the calculations.

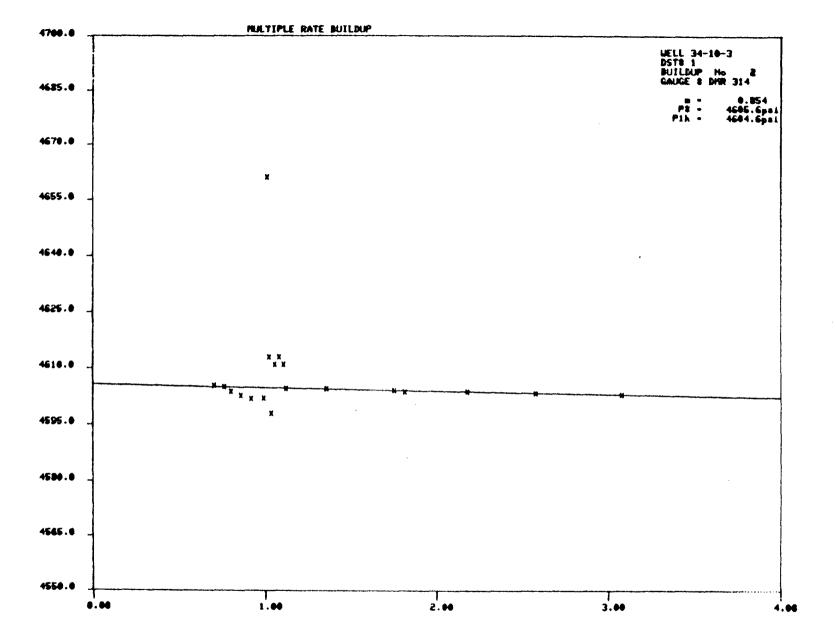
FPOIN 34-10-3 DSTS 1 BUILDUP NUMMER 2 GAUGE DMR 314

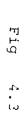
NR.	TID	TRYKK
	110	JATAK
•	19.26	4693.000
1 2 3 4 5 6 7	19.22	
Ę		4603.400
3	19.26	4603.800
4	19.34	4603.880
5	19.36	4604.200
6	19.58	4604.600
7	26.24	4694.698
8	20.26	4611.000
9	20.30	4613.000
10	20.34	4611.000
ii	20.38	4598.000
iż	29.49	
		4613.000
13	20.42	4661.000
14	20.46	4602.000
15	21.62	4681.988
16	21.18	4602.700
17	21.36	4603.800
18	21.50	4605.000
iš	22.15	4605.400

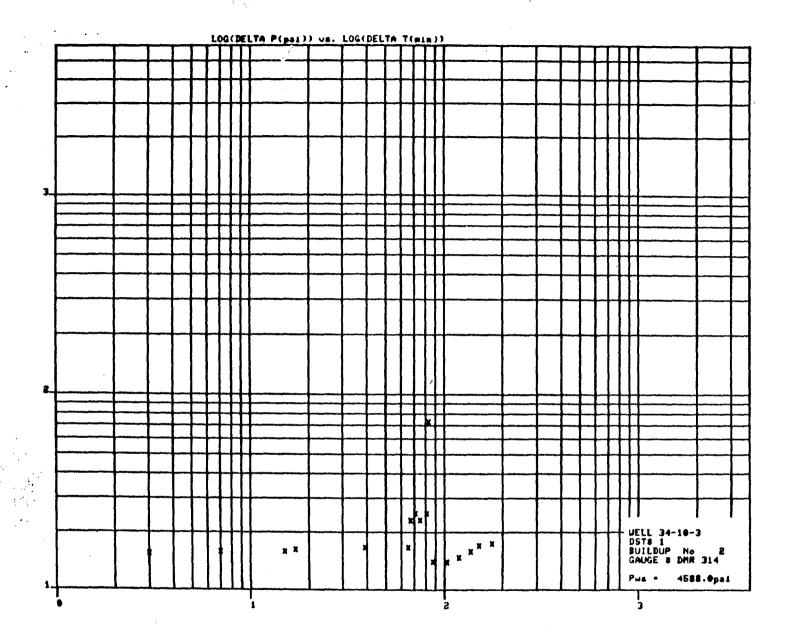












4.4 Sand test, DST 1

In order to establish critical rate for sand production, the flow rate was increased in steps The following were obtained:

Step 1: 12/64" choke

Est. flow rate: 970 BWPD

Est. time for flow bottoms up: 75 mins.

- No sand observed at surface after clean-up.
- Pressure draw-down: 73 psi (Q/Ap =13 BWPD/psi)

Step 2: 14/64" choke

Est. flow rate: 1080 BWPD

Est. time for flow bottoms up: 65 mins.

- Pressure draw-down 85 psi (Q/\Delta p = 13 BWPD/psi) for the first 58 mins.
- Drawdown starts decreasing after 58 mins and stabilizes at 56 psi $(Q/\Delta p=19)$
- Sand to surface (BSW: 0.15%, sonic sanddetector: 5 millivolt)61 mins after change in pressure drawdown.
- No sand at surface 10 mins later.

Step 3: 16/64" choke

Est. flow rate: 1600 BWPD

Est. time for flow bottoms up: 44 mins.

- Mud slug to surface in 44 mins.
- Pressure drawdown : 66 psi (stable) (Q/\(\Delta p=24\) BWPD/psi)
- No sand observed at surface

Step 4: 16+8/64" choke

Est. flow rate: 2000 BWPD

Est. time for flow bottoms up: 35 mins.

- Pressure drawdown increases to 91 psi (Q/ Δ p =22 BWPD psi) in 11 mins and then starts decreasing to 52 psi (Q/ Δ p =38 BWPD/psi)
- Sand to surface (0.3%, 40-60 mV) 32 mins after change in (decreasing) drawdown)
- Sand production seems to stabilize at 0.1%

Step 5: 20/64" choke

Est. flow rate: 2600 BWPD

Est. time for flow bottoms up: 27 mins.

- Pressure drawdown is 72 psi ($Q/\Delta p = 36$) the first 23 mins after choke change and drops to 36 psi for the rest of this flow period. ($Q/\Delta p = 72^{\frac{1}{2}}BWPD/psi$)
- Sand to surface (0.6%, 600 800 mV) 25 mins. after change in drawdowns.
- Sand production drops to 0.4%, 60-80 mV after 15 mins. and to 0.1%, 40 mV after 75 mins.
- Sand production seems to stabilize at 0.1%.

- 5 . DST NO. 2 DETAILS
- 5 .1 Test string
- 5 .2 Test sequence
- 5 .3 Test analysis
- 5 .4 Sand test

Description	ID	OD	Length	Depth
	inch	inch	m	mRKB
OTT C. T T.	2 25		4 40	17.42
OTIS Test Tree	2.25		1.18	+7.43
Drill Pipe above RKB	2.76	3.50	6.25	+6.25
Drill Pipe below RKB	2.76	3.50	12.42	12.42
Otis labricaton Valve	2.94	16.00	2.18	14.60
19 jts. DP + 1 pup jt.	2.76	3.50	181.50	196.10
OTIS SSTT, above wellhead	2.00	16.00	4.90	201.00
OTIS SSTT, Below wellhead	2.00	16.00	.70	201.70
Drill Pipe (157 jts.)	2.76	3.50	1471.24	1672.94
Slip joint, open	2.25	5.00	5.54	1678.48
Slip joint, closed	2.25	5.00	4.01	1682.49
4 stds. Drill Collar	2.25	4.75	111.81	1794.30
RTTS Circulating Valve	2.44	4.50	.99	1795.29
X - over	2.25	4.75	.22	1795.51
Slip joint, closed	2.25	5.00	4.01	1799.52
Slip joint, closed	2.25	5.00	4.01	1803.53
3 stds. Drill Collar	2.25	4.75	84.14	1887.67
APR - A Reversing Valve	2.25	5.00	.91	1888.58
APR - N Tester Valve	2.25	5.00	4.10	1892.68
Big John Jars	2.375	4.625	1.52	1894.20
RTTS Circulating Valve	2.44	4.50	.99	1895.19
RTTS Safety Joint	2.44	5.00	.84	1896.03
RTTS Packer, set	2.185	5.75	.52	1896.55
RTTS Packer, below	2.185	5.75	.80	1897.35
Tubing	2.44	2.875	1.16	1898.51
Perforated Tubing	2.44	2.875	2.28	1900.79
X - over	1.96	3.125	23	1901.02
OTIS XN - nipple	1.79	2.71	.23	1901.25
X - over	1.96	3.125	.23	1901.48
2 jts. Tubing n/BullPlug	2.44	2.875	18.95	1920.43

TEST SEQUENCE, DST NO. 2

DATE	TIME	OPERATIONS
29/5	15.00-18.00 (3 hrs)	Ran Schlumberger perforating guns (made 2 runs due to misfire) and perforated 1935-1940 mRKB
29-30/5	18.00-17.06 (23hrs)	RIH w/test string, installed surface equipment and pressure tested string and surface lines. RIH pressure recirders on wireline (one misrun)
30/5	17.06-17.08 (2 mins)	Opened well on 20/64" choke for initial flow. Flowed 3 bbl to surge tank.
	17.08-18.12 (64 mins)	Closed APR-n tester and choke manifold for initial shut in.
	18.12-22.11 (239 mins)	Opened well on 10/64" choke for clean up. Rathole mud to surface after 73 mins. Flowed to surge tank at an estimated rate of 450 BOPD.
	22.11-22.40 (29 mins)	Flowed through 12/64" choke. Estimated flow to surge tank: 750 BOPD.
30-31/5	22.40-00.36 (116 mins)	Flowed through 14/64" choke. Estimated flow to surge tank: 1000 BOPD. Sand slug to surface at 23.15 hrs.
31/5	00.36-09.44 (548 mins)	Flowed through 16/64" choke. Flow directed through separator at 02.30 hrs. Average flow rate: 1200 STB/day.
	09.44-11.55 (131 mins)	Tried to establish a flow rate of 200 BOPD for bottom hole sampling - unsucceeded.
	11.55-16.22 (267 mins)	Pressure tested lubricator, RIH two BHS on wireline flowed through 13/64" adj.choke while sampling and POOH. Started sample transfer.
	16.22-17.29 (53 mins)	Opened well on 16/64" positive choke for 3rd flow period. Directed flow through separator at 16.30 hrs.
	17.29-19.21 (112 mins)	Flowed through $16/64$ " and $8/64$ " chokes (in paralell to separator.
	19.21-21.23 (122 mins)	Flowed through 20/64" choke to sep.
31/5 - 1/6	21.23-00.08 (165 mins)	Flowed through 20/64" and 10/64" chokes (in paralel to sep. Slug of sand to surface at 22.13 hrs. Separator bypassed for 30 mins.

Date	Time	Operation
1/6	00.08-00.46 (38 mins)	Flowed through 20/64 and 14/64" chokes (in para-lell) to sep.
	00.46-01.52 (66 mins)	Sonic sand detector malfunctioned. Decided to end test when flowed bottoms up at lower ("sand-free") rate. Choked back to 20/64" choke.
	01.52-03.37 (105 mins)	Closed APR-n tester and choke manifold for final shut-in.
	03.37-04.30 (53 mins)	RIH w/wireline and POOH pressure recorders.
	04.30-16.00 (11½ hrs)	Flushed surface lines, bullheaded formation. POOH test string
		RIH w/bit to 1964 mRKB. No indication of sand in the well.

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5.3

TEST ANALYSIS FOR DST NO. 2

Perforated interval: 1935-1940 mRKB

It is assumed that the interval from 1929 to 1941 m (except a 1 m coal layer at 1935 m) is contributing to flow. The coal is believed to be impermeable, but the CBL indicates communication outside the casing in this zone.

Parameters used in the calculations:

h = 11 m (36 ft)

 $\emptyset = 31\%$ (average)

Sw = 31% , So= 69% (average)

 $Co = 7.5 \times 10^{-6} \text{ psi}^{-1}$

 $Cw = 3.0 \times 10^{-6} \text{ psi}^{-1}$

 $Ct = CoSo + CwSw + Cf = 9.1 \times 10^{-6} l/psi$

Bo = 1.24 res. bbl/STB

= 1.32 cp (From SINTEF report)

rw = 0.35 ft

Sperry-Sun pressure gauge MRPG no. 6 is used for all the calculations.

Pressures from SS MRPG no. 2 are used in some calculations for comparions.

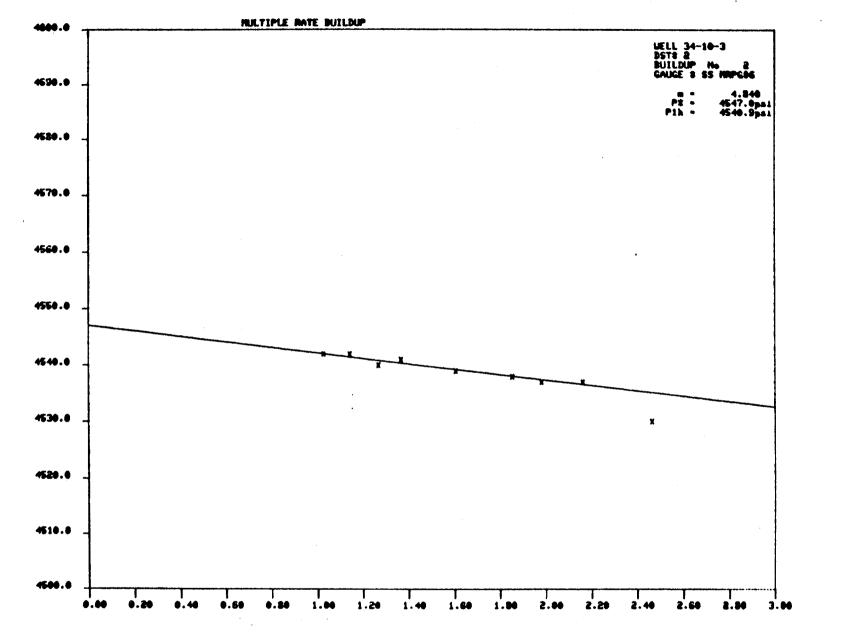
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	1.7	
NR.	TID	TRYKK
1	1.56	4530.004
2	2.00	4537.000
. 2 3	2.04	4537.004
4	2.08	4538.000
5	2.20	4539.000
6	2.40	4541.000
7	2.52	4540.000
, 8 '	3.12	4542.000
9	3.37	4542.000

37 -

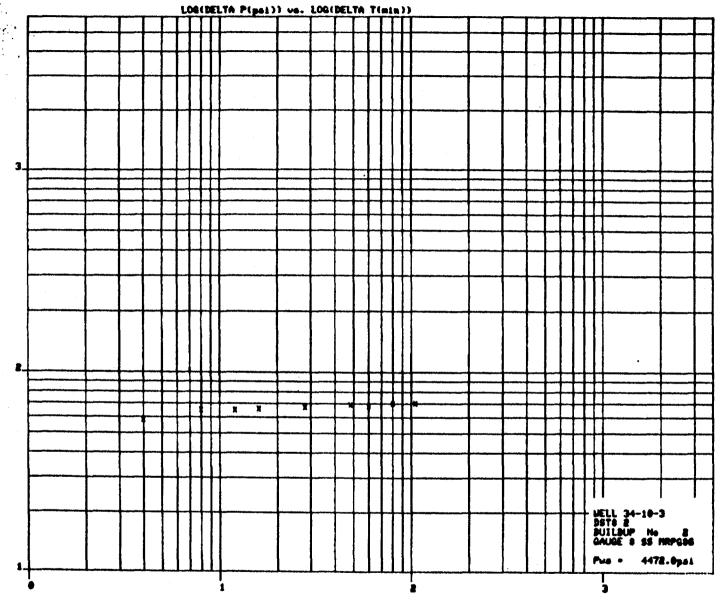
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Fig 5.1



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5.4 Sand test, DST 2

In order to establish critical rate for sand production, the flow rate was increased in steps. The following results were obtained:

Step 1: 10/64" choke

Est. flow rate: 450 STB/D

Est. time for flow bottoms up: 155 mins.

- No sand observed at surface after clean-up.
- Pressure drawdown: 32 psi (Q/△p = 14 STB/D/psi)

Step 2: 12/64" choke

Est. flow rate: 750 STB/D

Est. time for flow bottoms up: 93 mins.

- No sand observed at surface
- Pressure drawdown: 43 psi(Q/\Deltap =17 STB/D/psi)
- Flow rate was increased before bottoms up Taking this into account the time of bottoms up should be 77 mins. The SSD had a peak of 250 mV after 64 mins dropping to 50 mV 5 mins later. Mud and trace of silt was reported at surface.

Step 3: 14/64" choke

Est. flow rate: 1000 STB/D

Est. time for flow bottoms up: 70 mins

- SSD increased from 50 mV to 800 mV after 65 mins and then dropped to 0. Only mud reported at surface.
- Pressure drawdown 64 psi (Q/\(\triangle\)p = 16 STB/D/psi)

Step 4: 16/64" choke

Est. flow rate: 1200 STB/D

Est. time for flow bottoms up: 58 mins

- Pressure drawdown: 85 psi (Q/ap = 14 STB/D/psi)for the first 24 mins.
- Drawdown dropped to 58 psi: (Q/Ap = 22 STB/D/psi) after 24 mins.
- No sand observed at surface

Bottom hole sampling at lower rates.

Step 5: 16+8/64" choke

Est. flow rate: 1500 STB/D

Est. time for flow bottoms up: 47 mins.

- Pressure drawdown: 62 psi (Q/\(\text{Qp} = 2 \) STB/D/psi)
- Trace of silt observed at surface.

Step 6: 20/64" choke

Est. flow rate: 2100 STB/D

Est. time for flow bottoms up: 33 mins.

- Pressure drawdown: 86 psi (Q/\(\text{\text{\text{Q}}}\) = 24 STB/D/psi)
- 05.% silt observed at surface.

Step 7: 10+20/64" choke

Est. flow rate: 2500 STB/D

Est. time for flow bottoms up: 28 mins

- Pressure drawdown: 102 psi (Q/ p = 24 STB/D/psi) for the first 23 mins.
- Drawdown dropped to 90 psi (Q/p =28/STB/D/psi) after 23 mins.
- Sand slug (0.3%, 300 mV) observed at surface 27 mins after change in drawdown.
- Sand (silt?) production dropped to 0.1% ,0mV

Step 8: 14+20/64" choke

Est. flow rate: 2800 STB/D

Est. time for flow bottoms up: 25 mins.

- Pressure drawdown: 106 psi (Q/△p =26 STB/D/psi)
- Sand slug to surface (0.25%) after 22 mins
- Sand dropped to 0.1% in 15 mins.

Test was aborted because of SSD malfunction.

- 6. DST NO. 3, DETAILS
- 6.1 Test string
- 6.2 Test sequence
- 6.3 Test analysis
- 6.4 Sand test

Perf. interval:1895-1900 m RKB

<u></u>				,
Description	ID	OD	Length	Depth
	inch	inch	m	mRKB
OTIS Test Tree	2.25		1.18	+7.43
Drill Pipe above RKB	2.76	3.50	6.25	+6.25
Drill Pipe below RKB	2.76	3.50	12.42	12.42
Otis labricaton Valve	2.94	16.00	2.18	14.60
19 jts. DP + 1 pup jt.	2.76	3.50	181.50	196.10
		16.00	4.90	201.00
OTIS SSTT, above wellhead	2.00			i
OTIS SSTT, Below wellhead	2.00	16.00	.70	201.70
Drill Pipe (153 jts.)	2.76	3.50	1433.89	1635.59
Slip joint, open	2.25	5.00	5.54	1641.13
Slip joint, closed	2.25	5.00	4.01	1645.14
4 stds. Drill Collar	2.25	4.75	111.81	1756.95
RTTS Circulating Valve	2.44	4.50	.99	1757.94
X - over	2.25	4.75	.22	1758.16
Slip joint, closed	2.25	5.00	4.01	1762.17
Slip joint, closed	2.25	5.00	4.01	1766.18
3 stds. Drill Collar	2.25	4.75	84.14	1850.32
APR - A Reversing Valve	2.25	5.00	.91	1851.23
APR - N Tester Valve	2.25	5.00	4.10	1855.33
Biġ John Jars	2.375	4.625	1.52	1856.85
RTTS Circulating Valve	2.44	4.50	.99	1857.84
RTTS Safety Joint	2.44	5.00	.84	1858.68
RTTS Packer, set	2.185	5.75	.52	1859.20
RTTS Packer, below	2.185	5.75	.80	1860.00
Tubing	2.44	2.875	1.16	1861.16
Perforated Tubing	2.44	2.875	2.28	1863.44
X - over	1.96	3.125	.23	1863.67
OTIS XN - nipple	1.79	2.71	.23	1864.13
X - over	1.96	3.125	.23	1864.13
2 jts. Tubing n/BullPlug	2.44	2.875	18.95	1883.08
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TEST SEQUENCE, DST NO. 3

DATE	TIME	OPERATIONS
2/6	07.30-10.00 (2½hrs)	Ran Schlumberger perforating guns and perforated 1895-1900 mRKB
2-3/6	10.00-13.16 (27½hrs)	RIH w/test string, installed surface equipment and pressure tested string and surface lines RIH pressure recorders on wireline.
3/6	13.16-13.19 (3mins)	Opened well on 20/64" choke for initial flow. Flowed 4.5 bbl to surge tank.
	13.19-14.20 (61 mins)	Closed APR-n tester and choke manifold for initial shut in.
	14.20	Opened APR-n tester.
	14.25-17.15 (170 mins)	Opened well on 10/64" positive choke for clean up. Flowed to surge tank at an estimated rate of 650 bbl/day. Rathole mud to surface after 86 mins.
-	17.15-19.58 (163 mins)	Flowed through 12/64" positive choke. Flow directed to separator. To low flow rate to meter oil rates. Sand slug to surface at 18.40 hrs. Flowed to surge tank for 30 mins at an estimated average rate of 720 BOPD. WHP decreased 300 psi while BHP remained constant.
3/6	19.58-23.22 (204 mins)	Flowed through 10/64" positive choke. Estimated flow to surge tank: 350 BOPD. WHP decreased 300 psi while BHP remained constant.
	23.22-23.50 (28 mins)	Flowed through 8/64" positive choke. Estimated flo to surge tank: 300 BOPD.
3-4/6	23.50-03.47 (4 hrs)	Shut in well and ran dummy run prior to run BHS. Unable to RIH w/wireline because of sand bridge in the test string. RIH w/sand bailer.
4/6	03.47-04.06 (19 mins)	Opened well on 8/64" positive choke to assist sand bailer. Did not succeed in bailing the sand.
	04.06-06.08 (2 hrs)	Closed at choke manifold and prepared to bullhead formation.
	06.08-19.30 (13½ hrs)	Bullheaded formation. rev. circulated and POOH test string with all pressure recorders.
	•	RIH w/bit and tagged sand at 1898 m RKB. This indicates 8 m of sand fill-up in the well.

TEST ANALYSIS FOR DST no. 3

Perforated interval: 1895-1900 m RKB It is assumed that the interval from 1894 to 1903 m is contributing to flow.

Parameters used in the calculations:

h = 9 m (30ft)

 $\emptyset = 22\%$ (average)

Sw = 44%, So= 56% (average)

 $Co = 7.5 \cdot 10^{-6} \text{ psi}^{-1}$

 $Cw = 3 - 10^{-6} \text{ psi}^{-1}$

 $Ct = CoSo + CwSw + Cf = 8.5 \cdot 10^{-6}$ 1/psi

Bo = 1.24 res bb1/STB

 $\mu o = 1.32$ cp (from SINTEF report).

rw = 0.35 ft

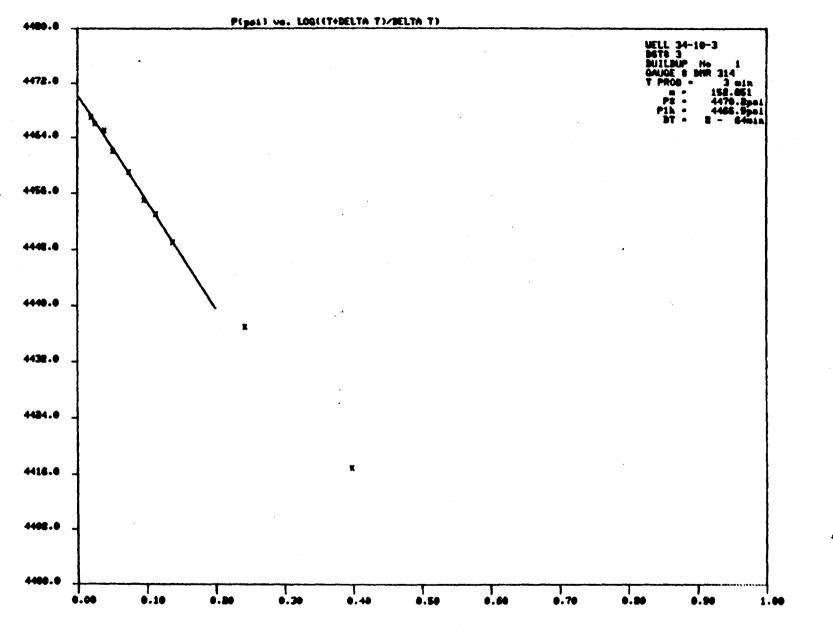
Lynes DMR 314 pressure gauge is used for all the calculations.

All calculations are very uncertain because of low flow rates, unaccurate metering, sand production and sand plugging in the test string.

BUILDUP GAUGE D	HUMMER	DST8 3	
HR.	TID	TRYKK	
123 145 67 89	13.28 13.28 13.30 13.32 13.36 13.44 13.52 14.16	417.000 4437.000 4449.000 4453.000 4459.000 4462.000 4462.000	

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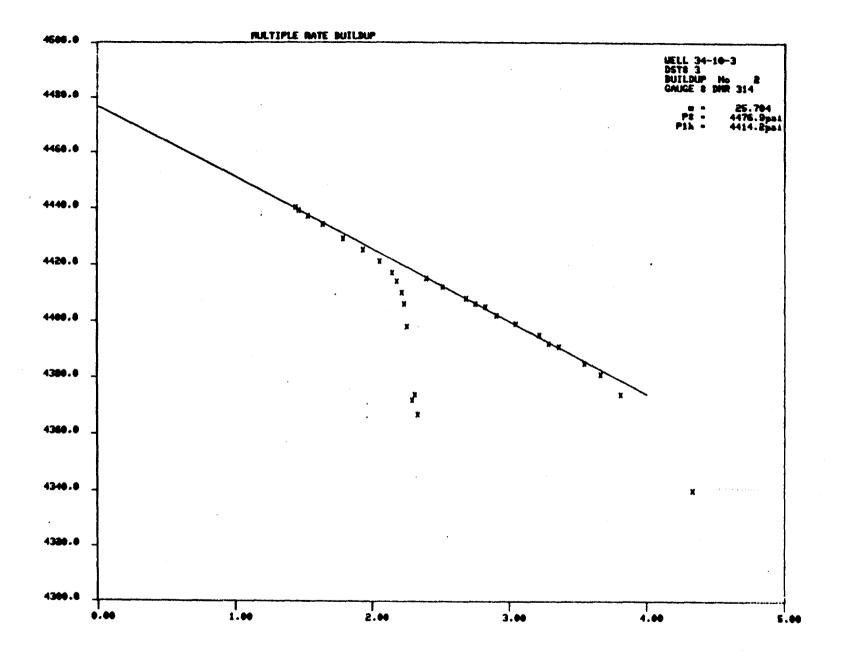


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Fig. 6.1

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ERONN 34- BUILDUP GAUGE DAN	-10-3 DST0 3 Number 2 R 314			
NR.	TID TRYKK	•		
123456789 11123456789 11123456789 12022222222222222222222222222222222222	23.56			1 44 9 1





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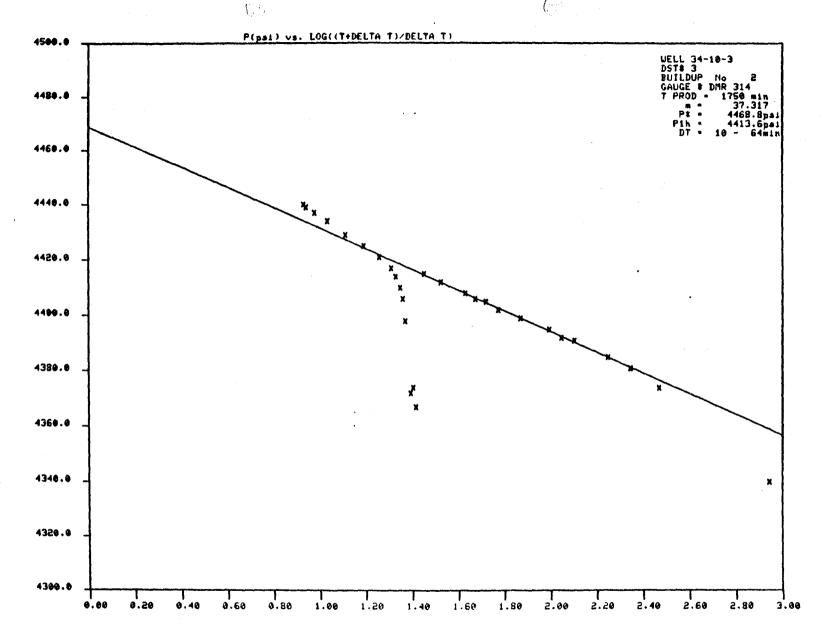


Fig. 6.

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6.4 Sand test, DST 3

In order to establish critical rate for sand production, the flow rate was increased in steps. During this test the Sonic Sand Detector did not work.

The following resluts were obtained:

Step 1: 10/64" choke

Est. flow rate: 650 STB/D

Est. time for bottoms up: 100 mins

- No sand observed at surface after clean-up
- Pressure drawdown: 260 psi ($Q/\Delta p = 2.5 \text{ STB/D/psi}$)

<u>Step 2:</u> 12/64" choke

Est. flow rate: 720 STB/D

Est. time for flow bottoms up: 90 mins.

- BHP stable while WHP starts decreasing immediately
- Sand slug to surface in 85 mins, WHP increased when the sand was produced and then started decreasing again.
- Sand production at surface dropped to zero 1 hr after the sand slug.
- Pressure drawdown: 350 psi ($Q/\Delta p = 2$ STB/D/psi)
- The well was choked back and produced sandfree for 4 hours.
- The test string was plugged by sand (just below rotary table) unable to run wireline for bottom hole sampling.
- 8 m of sand (approx 1 bbl) was filled up in the wellhole during this test.

- 7. RFT DETAILS
- 7.1 Test sequence
- 7.2 Test results and analysis

7. RFT DETAILS

7.1 RFT operations

Repeat formation tester was run during the final logging through Brent and Dunlin formations at April 17, 1979.

37 pressure tests were made (26 in Brent and 11 in Dunlin formation).

The test program included one segregated sample to check for oilwater-contact and one segregated sample in the oil zone. Because of problems with sand plugging the probe in the zones of interest (while pressure testing), no attempt was made to collect samples.

2 Amerada pressure gauges were run with the RFT. The pressure readings from these gauges are very scattered and can not be used in any analysis
It seems, however, that the Amerada pressures are higher (varying from 0 to 100 psi) than the RFT pressures.

No RFT was run in the Statfjord formation.

7.2 RFT results and analysis

- Temperature and pressure corrections:

The calibration certificate for the RFT tool used is dated June-76. Since the tool has not been calibrated for 3 years, Schlumberger does not recommend to include their corrections. The tool was, however, calibrated vs dead weight tester (at room temperature) one week before the test was run. At the pressure range of interest the RFT pressure was only 2 or 3 psi lower than the DWT pressure.

Based on this no corrections are made.

- Results:

						
Test no	Depth (mMSL)	P—hyd(psig) Before/after	Set time (mins)	P-final (psig)	Remarks	
	-			_		
1	1907.5	4807/4803	2½	4531		
2	2229	5615/5617	4½	5061	long build up	*
3	2215	5583/5575	10	5011	long build up	` +
4	2214.5	5577/5573	1/2		tight	ш.
5	2206.5	5551/5549	. 3	4971		
6	2199.5	5531/5525	6	4957	long build up	Δig
7	2191.5	5505/5503	5	4958	long build up	na na
8	2192	5505/5503	5½	4922	long build up	***
<u> </u>	2188.5	5495/5492	. 3	4933		
10	2182	5475/5473	3	4921		
11	2180	5468/5466	3	4918		
12	2177.5	5458/5458	4	4910		
13	2055	5167/5164	4	4734		
14	2050	5154/5151	3	4727		
15	2042	5134/5132	3½	4716	•	
16	2033	5113/5109	3	4702		
17	2020	5079/5076	4	4682		
18	2012.5	5061/5058	4	4672		
19	1997	5025/5023	4	4647	long build up	
20	1991	5008/5007	4	4643		
21	1982	4988/4986	3½	4633		
22	1977	4972/4971	4	4622		
23	1969	4947/4945	3½	4605		
						•

cont...

Test	Depth	P-hyd(psig)	Set time	P-final	Remarks
no	(mMSL)	before/after	(mins)	(psig)	
24	1870	4714/4711	3½	4485	long build up *
25	1872	4719/4715	5	4493	long build up *
26	1875.5	4724/4726	45	4501	
27	1893	4773/4766	3	4519	
28	1895	4773/4771	3½	4520	
29	1903	4789/4787	3½	4527	decreasing perssure *
30	1910	4804/4803	3	4537	
31	1914	4817/4813	3	4537	
32	1925	4845/4841	4	4549	
33	1928.5	4851/4847	4	4555	long build up *
34	1936	4871/4865	4	4559	
35	1944	4885/4883	3	4567	
36	1956	4920/4911	4	4582	
37	1972	4956/4950	3½	4605	
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* : not included in analysis

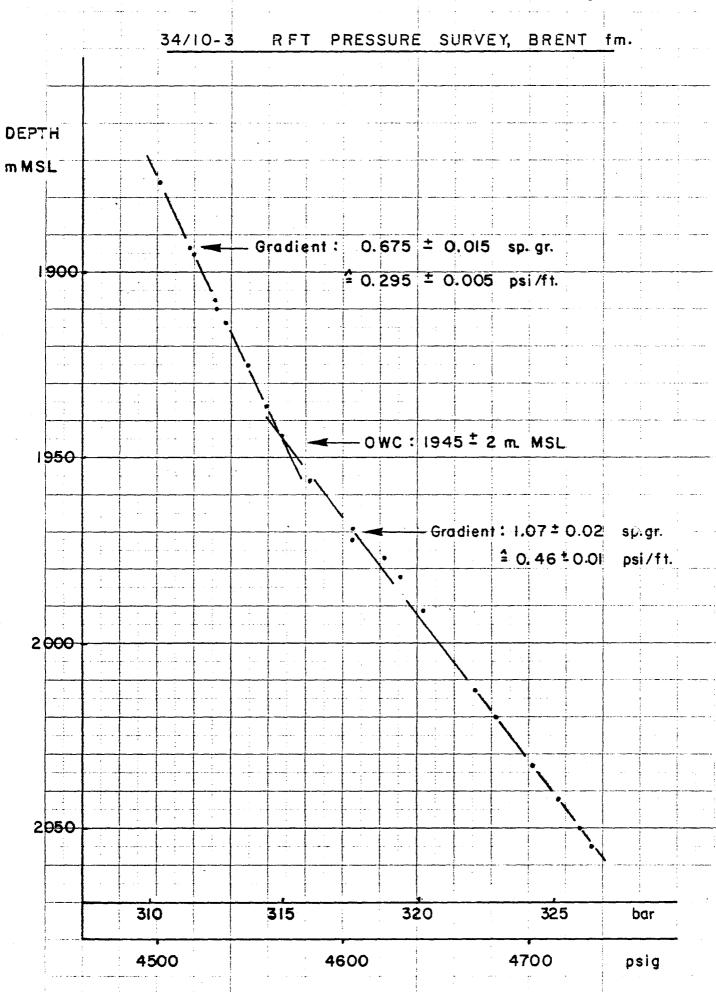
- Analysis:

In order to control the quality of the recorded pressures, a plot of hydrostatic pressure (recorded after tool is released) vs depth was made. This plot shows a hydrostatic gradient of 1.72 in the interval from 1870-2055 mMSL and a gradient of 2.17 in the interval from 2177.5-2229 m. The mud is reported to have a density of 1.74.

A plot of reservoir pressure vs depth in the lower interval (Dunlin fm.) shows a gradient of 1.45 (pure water =1.0). These high gradients in the lower interval can not be true and it is obvious that the RFT tool was out of order in that interval. These pressure recordings are therefore not included in the analysis.

Fig. 7.2 shows reservoir pressure (RFT) plotted vs depth. The gradients are 0.68 (0.29 psi/ft) in the oil zone and 1.07 (0.46 psi/ft) in the water zone. The oil-water contact is picked at 1945^{+} 2 mMSL.

Taking the RFT malfunction in the lower interval and the relative (to 34/10-1) low oil gradient into consideration, the gradients obtained are not believed to be correct.



8. REFERENCES

1. Odeh: Steady-State Flow Capacity of Wells with limited Entry to Flow. Trans AIME no 1 243.

