NORSK HYDRO A.S

FINAL WELL REPORT

WELL 30/6-12

LICENSE 053



REGISTRE

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PREFACE

Licence 053 was awarded the Statoil/Elf/Hydro/Mobil/Saga/Total in 1979 with Norsk Hydro Produksjon a.s as operator. The license includes the block 30/6 on Norwegian Continental shelf.

The group consists of the following companies:

Den Norske Stats Oljeselskap	50,00%
Elf	13,33%
Norsk Hydro Produksjon a.s	12,50%
Mobil	10,00%
Saga	7,50%
Total	6,67%

The well 30/6-12 was drilled by Norsk Hydro Produksjon a.s on behalf of this group.

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30/8 30/9	31/7 	
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Norsk Hydro Drilling Department	LOCATION MAP WELL 30/6-12 Date: [3.10.83. Dwg. no. Sign: TK/SF	3 76

SUMMARY OF WELL DATA

Location:

UTM:

Operator:

Rig:

Contractor:

RKB elevation (to MSL):

Water depth:

Start of operation:

Well spudded:

Well tested:

Well permanently abandoned:

TD (driller):

Formation at TD:

Status:

Well program

Hole record:

Casing record:

60° 33' 15,59" N

02° 49' 23,31" E

6713319,5 m N

490300,3 m E

Norsk Hydro Produksjon a.s

Treasure Seeker

Wilhelm Wilhelmsen

25 m

104 m

February 17, 1983

February 20, 1983

_

March 9, 1983

615 m

_

Permanently abandoned

36" to 218 m

26" to 615 m

30" sat at 216 m

20" sat at 600 m

All depths are given with reference to RKB.

SECTION A GEOLOGY

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Chrono- and lithostratigraphy, well 30/6-12 at page 4.

APPENDIX 1: Well summary

Geological well summary

1.0 OBJECTIVES

The well 30/6-12 was drilled in a downflank position on the Alpha block east of well 30/6-1. The Alpha structure is an elongated, N-S trending fault block within the 30/6 and 30/9 blocks. The structure dips gently towards the east forming a half graben.

In view of the results from the earlier wells on 30/6 Alpha the operator felt that a further appraisal well was required to resolve the uncertainties concerning the geological model for the Alpha structure, and bearing in mind the implications the geological model (sand thickness, sand quality etc.) has for the reservoir, a well with an oil-bearing Etive was considered desirable. The main objectives were therefore:

- 1. To confirm the reserves of hydrocarbons.
- To define and refine the geological model for the Alpha structure.
- 3. To ascertain details of reservoir properties and fluid properties from the lower part of the oil zone.
- 4. To confirm the current mapping and structural interpretation.
- 5. To obtain a satisfactory spread of well data points.
- 6. To obtain core from the Brent Group.
- 7. To do a water injection test in the oil zone.

The well was planned to be drilled 50m into the Drake Formation to a total depth of 2764+50m.

2. RESULTS

No hydrocarbon bearing intervals were encountered by the 30/6-12 well.

The well was only drilled to a total depth of 615m in sediments of Pliocene age and was stopped due to technical problems.

After having set the 20" casing at 600m, the BOP stack parted from the submarine riser and damaged wellhead after falling off while running the submarine riser.

The 30/6-12 well was after this incident, plugged and abandoned and respudded as 30/6-13 in a distance of 36m to the south west from the 30/6-12 location.

A full evaluation of the 30/6-13 well is given in the report:

Norsk Hydro a.s. FINAL WELL REPORT WELL 30/6-13 LICENSE 053

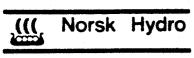
3. STRATIGRPAHY

The biostratigraphic evaluation of the 30/6-12 well is based upon Robertson Research International Limited's biostratigraphical report on the 30/6-13 well.

The material for the analysis in the interval covered by the 30/6-12 well was ditch cutting samples.

The first analysis was at 230m in sediments of Pleistocene age. Top Pliocene was encountered at 350m and the well reached a total depth of 615m RKB in sediments of this age.

A full evaluation of the biostratigraphy of the 30/6-13 well can be found in the above mentioned stratigraphical report.



Usio Norway

WELL: 30/6-12

NOT TO SCALE

	CHRONOSTRATI	ALL DEPTH IN METERS (m) LITHOSTRATIGRAPHY				
		GNAPHI	1	LITAO		
STEM	SERIES / STAGE	DEPTH	THICKNESS	GROUP	FORMATION MEMBE	
	SEA BED	129 m			•	
NAT- RNARY	TOP NOT SEEN PLEISTOCENE	230 m 350 m	221m			
rent- Any	PLIOCENE			NORDLAND GROUP		
		Drillers T.D. 615m Loggers TD 614m				
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4. LITHOSTRATIGRAPHY

This summary is compiled predominantly from ditch cuttings descriptions. Wireline logs were used for assistance in the lithological interpretation. No sidewall cores or conventional cores are available in the interval covered by the 30/6-12 well.

4.1 QUARTERNARY (129-350m)

NORDLAND GROUP (129-350m)

129-218m

Drilled 36" hole with returns to seabed.

218-350m

The lithology in this interval is composed mainly of medium gray to olive gray, soft, sticky, locally silty and non to slightly calcareous clays. The clay is locally very sandy, with clear to occasionally milky, fine to very coarse quartz grains developed as thin laminations and stringers. Occasionally very thin stringers of white, hard and crypto crystalline limestones occur.

Shell fragments and rock fragments are locally abundant.

This interval is Pleistocene in age.

1.2 TERTIARY (350-615m)

NORDLAND GROUP (350-615)

350-615m

Lithologically this interval is a continuation of the overlying unit, but higher velocities on the sonic log shows a higher degree of compaction.

This unit is Pliocene in age and was laid down in a marine, inner shelf environment.

5. HYDROCARBON SHOWS

Evaluation of hydrocarbon shows was carried out in a conventional manner. Below 218m a complete hydrocarbon total gas detector (50 units = 1%) was operational together with a gas chromatograph for automatic and continous gas analysis, recorded as ppm by volume of C1 through C5.

Hydrocarbon shows from ditch cuttings were evaluated according to Norsk Hydro's geologist's well site manual.

5.1 GAS RECORD

218-615m

Between 0.02 and 0.24% methane (C_1) was recorded through this interval which consisted of clays with occasional stringers of limestone and lenses of sand.

5.2 OIL STAIN AND FLUORESCENCE

No shows were reported from this well.

6. CORING

No sidewall cores or conventional cores were taken in this well.

7. WIRE LINE LOGGING

An ISF/LSS was run in the 17½ pilot hole from 615m to 216m. A GR log was recorded from 216m to 129m (sea floor).

8. SPECIAL STUDIES

No biostratigraphic report was written from this well. But the biostratigraphic evaluation of this well is based upon the report:

NORSK HYDRO 30/6-13 Norwegian North Sea Well Biostratigraphy of the interval 230m-2780m T.D.

APPENDIX 1 WELL SUMMARY GEOLOGICAL WELL SUMMARY

	WEL	L SUMMARY	
02°49′23,31′	SP:490 Zone: 31,3°E eker	Spudded: February 19, 1983	WELL 30/6-12 COUNTRY Norway
OPERATOR Norsk Hyd	iro a.s.	LICENCE 053 OWNED BYNH/Statoil/Sa	nga/Elf/Total/Mobil
TARGETS	up Sandstones	RESULTS Well was plugged and abandoned due to did head, and respudded as 30/6-13.	
CASING	CORES	mode, and respected as core no.	•
30" at 216m 20" at 601m			
		[[] [] []	(
216- 615m: 0,02-0,24%C1	CST	2400 2300 1.⊅ Top isobit 1:50	30/6-l2
ISF/LSS 131- 614m 1		No shows were reported from this well	s. 15 / 11 - 83 .

					GEOLOGICAL	W								
E e	0 0 N	EM	TAGE	NOI		NS.	LOCA 60°33					703 127 SP 490	WELL	
DEPTH m nke	LITHO	SYSTEM	SERIES/STAGE	FORMATION	DESCRIPTIONS.	SHOWS	02°49	23,31	1"E		•	6 713 319,5 MN 490 300,3 ME	30/6-12	
HO	- 55	S	3	2		150	WATE	R DE	PTH1	04 I	MSI	Zone 31,3°		\vdash
- 50	 		\vdash		MSL 25 m	1	1300		1					
[~							1300							
100	Ø						1350							
150			\vdash		Sea Bed 129 m	1	1400	V.						
		30"	H		Drilled with returns to seabed.							·		
200		216 m	PLEISTOCENE		218 m		1450					4.		a de la composición dela composición de la composición de la composición dela composición dela composición dela composición de la composición dela comp
250	".₹.	1	EIST		Cly: m - m dk - olv gy, sft - v sft, sticky, slty,	r	1500							10000
200	Z *	QUARTER- NARY	교		sit - v sit, sitchy, sity, si - v sdy, calc - si calc.		4550							
300	,M	NAN					- 1550							
350	*		-		-311m Strgs Sd: cir Qtz, occ	Ē	- 1600					·		
	". •.	>			lithic frags, f - vf, loc m, subang - subrnd,	0,02-0,24%C1	- 1650							
	7	TERTIARY	PLIOCENE		mod srtd. Tr - loc abn Shell frags.	05-0						•		
450		H.	100			P	1700							
500	Z M	1	٦			h	1750							
- 550							- 1800							
	. Ż	20"												120.00
- 600		601 m		Ш	- T.D. DRILLER T.D: 615 m	↓	1850							
650					LOGGER T.D: 614 m		- 1900							12
700							1950					•		
750							2000							
							- 2050							
850							2100							Section Section
900							- 2150							
- 950							2200							Ž.
							- 2200							
1000							- 2250							
- 1050							- 2300							
											Ė			
- 1100							- 2350							
- 1150					•		- 2400							
- 1200							- 2450							
							2-30							
1250														

SECTION B

OPERATIONS

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1. LOCATION SURVEY

The site survey for the 30/6-12 location was performed by A.S. Geoteam during February 1983.

The coordinates for the well were given as:

Lat: 60° 33' 15,3" N Long: 02° 49' 22,7" E

which was the centre of the survey area of 3,4 x 3,4 km.

A Simrad EA echo-sounder was utilized for bathymetric mapping. For detailed sea floor investigation, the EG & G dual channel side scan sonar was run simultaneous with an echosounder.

The seabed was relatively smooth with a general slope towards the NNE with a mean gradient of 0,15%.

For mapping the shallow sub-bottom conditions and the deeper geological conditions, an Ore Penetration Echosounder and a Huntec Deep-towed Boomer was used.

The interpretation of these surveys showed some indications of sand gravell with pebbles and cobbles. There was also some signs of trapped gas, but these reflectors could also be caused by lithology changes.

The water depth on the location is 104 m.

2. POSITIONING AND ANCHORING OF THE RIG

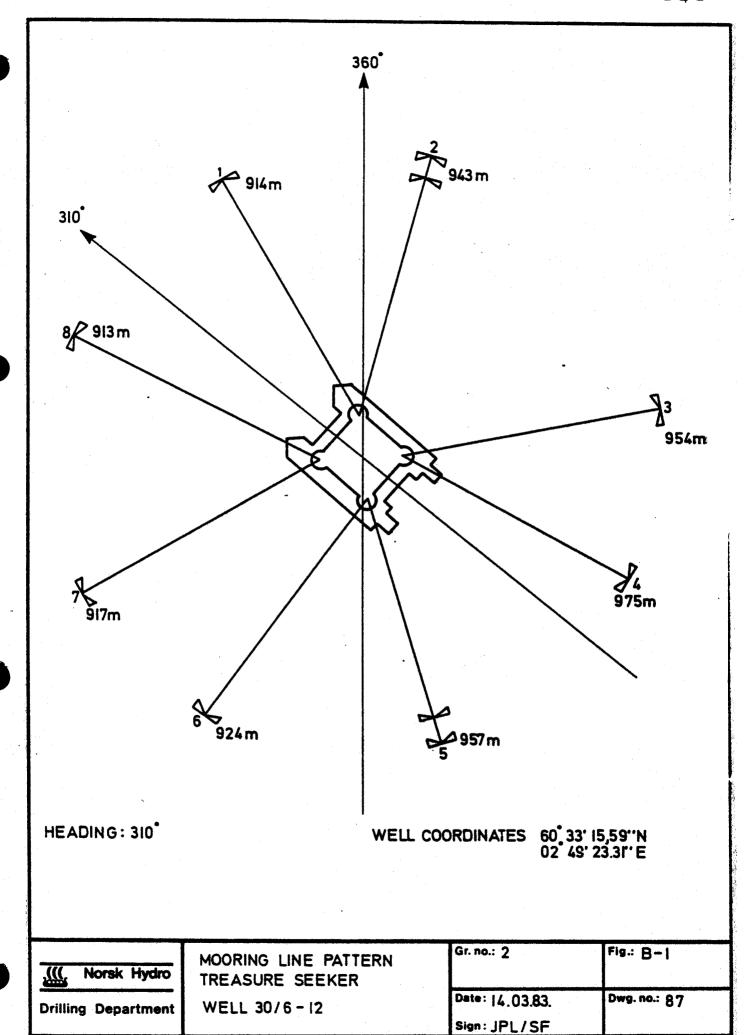
The location for the well 30/6-12 was defined as shot point 490, on seismic line 703 12 7. The well was to be spudded within a circle of radius 50 m centered on the planned coordinates using Syledis navigation system.

The equipment onboard the rig for navigation was Syledis, and a satellite navigation system was used to establish the final coordinates.

Final position of the well 30/6-12 was:

Lat: 60° 33' 15,59" N Long: 02° 49' 23,31" E

The rig was heading 310°, with eight anchors. Tension tested the anchors up to 780 kN, and due to problems with anchors 2 and 5, piggy back anchors had to be run. The mooring line pattern is showed in fig. B-1.



3. OPERATION SUMMARY

3.1 Summary

Treasure Seeker left Bergen after repair at 17.30 hrs on February 17, and reached the 30/6-12 location at 08.30 hrs on February 18. The well was spudded at 11.45 hrs on February 20, after anchor handling for 34.5 hrs and working on the temporary guide base for 12 hrs.

A 36" hole was drilled to 217 m, and the 30" casing was landed and cemented with the shoe at 216 m. After having run the riser a 17 1/2" pilot hole was drilled to 615 m. ISF/LSS/GR/SP logs were run, and the pilot hole was underreamed to 26". The hole was conditioned before the riser was displaced to sea water. After observing the well to be stable the riser was pulled. A wiper trip was made with a 26"bit before the casing was landed with the shoe at 600 m and cemented back to the seabed.

During the landingoperation of the BOP on the well head, the ball joint parted, and the BOP fell down on the wellhead. The wellhead was so badly damaged that the well had to be abandoned in accordance with fig. B-3.

Norsk Hydro			weekiy d	Irilling report	•		
Week		Weeks Progress		Report no.		Page	of
7		0		1-2-3-4		- 6 -	<u> </u>
rea			Well			Rig	
North Se	a			30/6-12	·	T. Seel	ker
	Size		1			1	
Casing	Setting depth (m)						
							-
Date	Depth (m) Progress (m)	Pore Press grad (r.d.)	Mud Dens grad (r.d.)		Detailed	operation	
17.02.				In trar 30/6-12		ergen to lo	cation
18.02.						12, and star p the runnin	

1,03

the temporary guide base, and installed beacon and bullseye. Ran the temporary

Continued anchor handling. Had problems testing anchors no. 2 and 5, and had to run piggy back anchors on both. Landed the temporary guide base, but had to retrieve beacon no. 2, due to failure of

Picked up the bottom hole assembly, and sat same back into the derrick while changing out the beacon. Had to orient the temporary guide base, and while doing this beacon no. 2 stopped sending. The beacon was retrieved by Scorpio. Tagged the seabed with a 36" bit at 129 m RKB, spudded, and drilled the 36" hole to 217 m. Ran a survey and made a wiper

trip. Had no drag.

guide base below the moonpool, and installed the T.V. guide line frame. Placed the permanent guide base on the 18 3/4" stack, and moved all bottom hole.

assembly handling tools to the rig floor. Steam cleaned the stack.

19.02.

20.02.

218

HK B 8-89 400

Veek		Weeks Progress	***************************************	Report no.		Page	of	
8				5-6-7-8		- 7 -		
Area			Well			Rig		
North Se	28		1	30/6-12		T. Seeker		
ine some constant	TSiza	·		····				
· · · · · · · · · · · · · · · · · · ·	Size				·			
Casing	Size	30"						

21.02.	·	 	grad (r.d.)	Detailed operation
	220		1.05	Ran back to the bottom, and had no drag. Pumped high viscous mud, and pulled out of the hole. Made up the casing, and ran into the hole with same. Could not get pass 214 m with casing, and had to pull out of the hole. Made up the 36" bit, and tagge bridge at 213 m. Reamed down to 217 and drilled to 220 m. Pumped high viscous mud, and made a wiper trip. no fill. Pulled out of the hole, and ran the 30" casing, and cemented the same with the shoe at 216 m.
22.02.	220		1.05	Continued to cement the 30" casing. Released the running tool, and washed the well head area. Ran into the hole to grout the 30" casing, but was unab to locate the funnel on the temporary guide base. Pulled out of the hole at laid down the tubing. Rigged up the ball joint, and ran the 21" riser. Installed the diverter, and ran into hole with bit no. 2 + new bottom hole assembly.
23.02.	615	1.04	1.05	Tagged the cement at 209 m, and drill the 17 1/2" pilot hole from 220 m to m. Circulated with the trip tank pum and checked for mud losses. Continue drilling to 615 m. Circulated bottom and spotted a 100 barrels high viscouslug. Due to mud losses it was decid to set the 20" casing at 615 m.
24.02	615	1.04	1.05	Displaced the riser with seawater, an pumped 700 barrels high viscous mud. Dropped the multishot, and pulled out the hole. Rigged up Schlumberger and ran the following logs: ISF, ISS, GR SP. Could not get pass 480 m with th logs, and had to pull out of the hole Ran into the hole with bit no. 2.

Week	Weeks Progress	Report no.	Page of
4	1	9	- 8 - '
Area		Well	Rig
North Sea		30/6–12	T. Seeker

	Size			 	
Casing		30"			
Casing	Setting depth (m)	216	·		

Date	Depth (m) Progress (m)	Pore Press grad (r.d.)	Mud Dens grad (r.d.)	Detailed operation
				Had no drag. Circulated and pumped a high viscous pill, and pulled out of the hole. Rigged up Schlumberger, and the same logs as before. Picked up the underreamer, and underreamed the 17 1/2" hole to 26" from 209 m to 228 m.
25.02.	615	1.04	1.05	Continued underreaming to 615 m, and pumped high viscous mud on every second singles. Pumped slug , and pulled out of the hole, and observed the well. Rigged up and pulled the riser.

	· · · · · · · · · · · · · · · · · · ·		
Week	Weeks Progress	Report no.	Page of
8	1	10-11	- 9 -'
Area	Weil		Rig
North Sea		30/6-12	T. Seeker

	Size				
Casina		30"	20"		
Casing Setting dep	Setting depth (m)	216	600		

Date	Depth (m) Progress (m)	Pore Press grad (r.d.)	Mud Dens grad (r.d.)	Detailed operation
26.02.	600	1.04	1.05	Picked up the 20" well head, and racked same into the derrick. Ran into the hole with the 26" bit, reamed and washed to bottom. Pumped high viscous mud, and pulled out of the hole. Rigged up, and ran the 20" casing, cemented same with the shoe at 600 m.
27.02.	600	1.04	1.05	Continued to cement the casing. Released the running tool, and laid down the cement head. Picked up the balljoint and sat the BOP on the spider beams. Latched on the lower marine riser package, and function tested same. Ran the BOP, testing the kill and choke line every second stand. Tried to land the BOP, but had no success. Waited on the weather.

Norsk mydro			
Week ·	Weeks Progress	Report no.	Page of
9	2	12-13-14-15-16-	-17-18 - 10 -
Area	Well		Rig
North Sea		30/6-12	T. Seeker

	Size				
Casing		30"	20"		
Casing	Setting depth				
	(111)	216	600		 ·

		216	600	
Date	Depth (m) Progress (m)	Pore Press grad (r.d.)	Mud Dens grad (r.d.)	Detailed operation
28.02.	600	1.04	1.05	Waiting on weather. Attempted to land BOP stack. Negativ. Experienced a sudden drop on the weight indicator, indicating that the BOP stack was lost Rigged down kill, choke and booster lines and pulled the riser. Found that the ball joint had parted at the retainer ring. Made up the sub sea TV on drill pipe and ran it down to the seabed. Found the BOP stack laying on its side over guide Post No. 3.
01.03.	600	1.04	1.05	Waited on the diving vessel to recover the 18 3/4" BOP stack. Surveyed the BOP with Scorpio and the rig camera and found that it was possible to attached slings to all 4 guide posts. Made up, and ran down wir slings and shackle assembly to above the wellhead.
02.03.	600	1.04	1.05	Moved the rig to position the recovery assembly near upper annular. Waited of the diving vessel. Pulled out the recovery assembly. Diving vessel arrived on location, but had to wait of the weather.
03.03.	600	1.04	1.05	Waiting on the weather to recover the BOP.
04.03.	600	1.04	1.05	Continued to wait on the weather. The diving vessel had to go to Bergen due failure in the D.P. system.
05.03.	600	1.04	1.05	Waiting on the weather. The diving vessel back on location, but the D.P. system was still not functioning. Ran into the sea with the recovery assemble and inspected the seabed with Scorpio. Waited on the diving vessel.
06.03.	600	1.04	1.05	Waiting on the diving vessel to repair the D.P. system. Waiting on weather.

Week	Weeks Progress		Report no.	Page	of
10	3		19-20-21	- 11	
Area		Well		Rig	
North Sea			30/6-12	T. Se	eker

	Size	f T		<u> </u>		
Casing		30"	20"			
Casing	Setting depth (m)	216	600			

		·		
Date	Depth (m) Progress (m)	Pore Press grad (r.d.)	Mud Dens grad (r.d.)	Detailed operation
07.03.	600	1.04	1.05	Continued to wait on the weather. Jumped Scorpio to inspect the recovery assembly and the BOP. Moved the rig, and jumped the divers. The divers attached the slings to the BOP. Unable to attach sling no. 4 satisfactorily, and decided therefore to make a 3 point lift. Recovered the divers, and lifted the stack. Landed same on the spider beams, and started to work on the stack.
08.03.	PBD 180	1.04	1.05	Continued working on the stack. Ran into the hole with open ended drill pipe to 380 m, and sat a balanced cement plug. Pulled out of the hole, and continued to work on the BOP, while waiting on equipment to cut off the well head.
09.03	PBD 180			Waited on equipment to cut off the well head. Made up the charges, and ran into the hole with same, and cut the casing. Made up the spear assembly, and retrieved the well head. Laid out the permanent guide base, temporary guide base and the well head. Jumped Scorpio, and performed a seabed survey. The well 30/6-12 was plugged and abandoned, and the rig was moved over to location 30/6-13.

3.3 Time Distribution

The total time spent to move the rig to location, drill and to permanently abandon the well 30/6-12 was 20,25 days (486 hrs).

The time distribution is shown in table B-1 and fig. B-2.

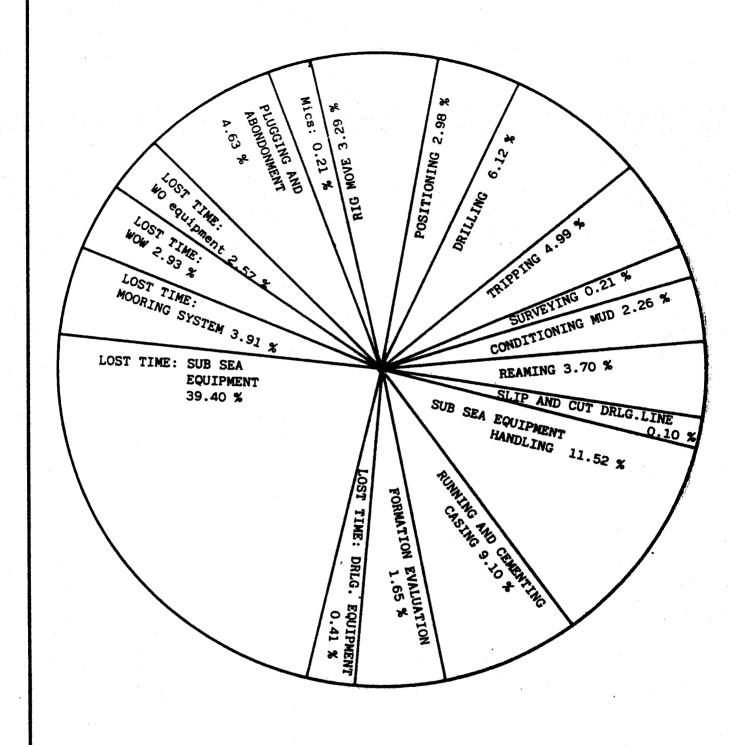
The operations can be devided as follows:

1.	Drilling of well to T.D.:	215,25 hrs
2.	Formation evaluation:	8,00 hrs
3.	Lost time:	237,25 hrs
4.	Plugging and abandonment:	22,50 hrs
5.	Mics.:	1,00 hrs

TABLE B-1

TIME BREAK DOWN

			HOURS	ક
1.	Rig move		15	3,09
2.	Positioning and mooring	•	14.5	2,98
3.	Drilling		29,75	6,12
4.	Tripping		24,25	4,99
5.	Surveying		1	0,21
6.	Conditioning mud		11	2,26
7.	Reaming		18	3,70
8.	Slipping and cutting drilling line	•	0,5	0,10
9.	Sub sea equipment handling		56	11,52
10.	Testing of equipment			
11.	Running and cementing casing		44,25	9,15
12.	Formation evaluation		8	1,65
13.	Drills			
14.	Lost time: Drilling equipment		2	0,41
15.	Lost time: Sub sea equipment		191,50	39,50
16.	Lost time: Fishing			
17.	Lost time: Hole problem			
18.	Lost time: Mooring system		19	3,91
19.	Lost time: WoW		14,25	2,93
20.	Lost time: Wo equipment		12,50	2,57
21.	Lost time: Woo			
22.	Plugging and abandonment:		22,50	4,68
23.	Mics.		1	0,21
	Sub total		485	100,00
		=	20 days 5 h	ours



,(((, Norsk Hydro	TIME DISTRIBUTION	Gr. no.: 2	Fig.: B-2
Drilling Department	WELL 30/6-12	Date: 16.03.83.	Dwg. no.: 88
		Sign: JPL/SF	

TABLE B-2

HOLE DEVIATION

DEPTH	INCLICATION		DIRECTION
m	DEGREES		DEGREES
216	1		171
306	1/2		176
364	1/4		119
450	1/4	•	141
535	1/4		116
574	1/3	,	161
611	1/3		22

4. PERMANENT ABANDOMENT OF THE WELL

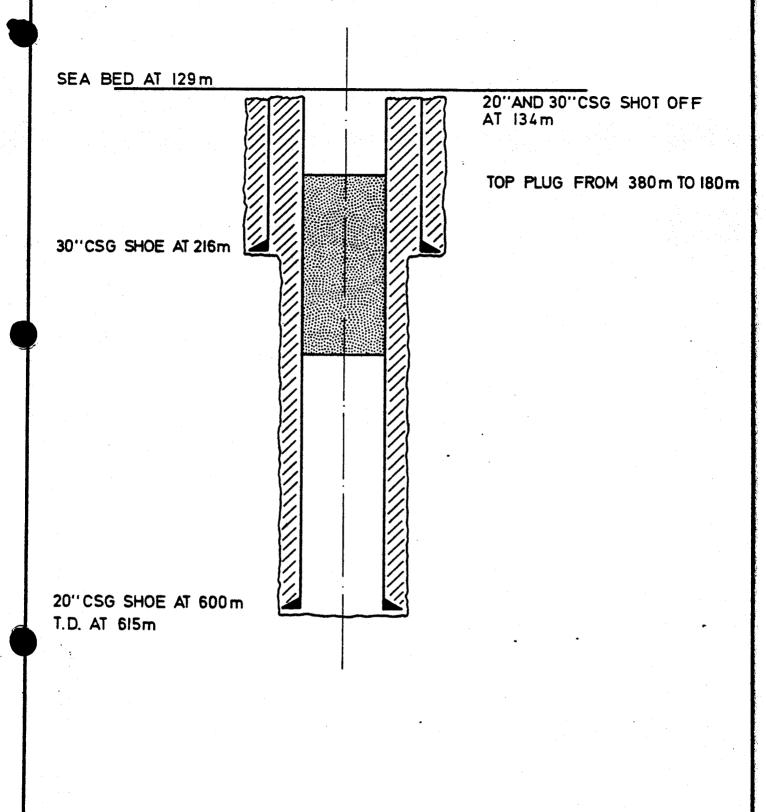
The abandonment is shown in fig. B-3, and was carried out as follows:

Top cement plug

A 200 m top cement plug was set from 380 m to 180 m.

Casing/well head removal

Casing size	Cutting depth (RKB)
20"	134
30"	134



/(((Norsk Hydro

PERMANENT ABANDONMENT WELL 30/6-12

Gr. no.: 2 Fig.: B-3

Date: 4,8,83 Sign: RW /SF

Dwg. no.: 89

5. MATERIALS REPORT

5.1 Casing and Wellhead

A Vetco 690 bar WP well head system was used, and the 30" and 20" casing strings were sat as shown in table B-3.

Table B-3

CASING COMPOSITION

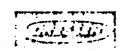
SIZE	GRADE	WEIGHT (lbs/ft)	LENGTH (m)	THREADS	SETTING DEPTH (m)
30"	В	310	75,51	ATD-RB	216
20"	K-55	133	7+12 ¹⁾	ATD/BUTT	600
	K-55	133	309	BUTT	600
	X-52	133	12	BUTT/LS	600
	X-52	133	132	LS	600

¹⁾ Housing + x/o

BIT RECORD

WELL NO.: 30/6-12

DIT 150	61.75	MAVE	TYPE	SERIAL	IETC	DEDTU	М	HRS.	M/HR	ACC.	WEIGHT	DDM	PRESS.	nin	er.	»M		pri	T /	COND	REMARKS
BIT NO.	SIZE	MAKE	ITPE	NO.	JETS 32 ND.	DEPTH OUT M	DRLG.	DRLG.	7718	DRLG. HRS.	ION		BAR	OUTP. G/MIN	-	2	Ţ	В	_		NL/MINS
1	36"	VAREL	111L3A	18343	6x1	218	89	9	9.8	9	15/44	50/100	83		100	100	1	1	1		
RR 1	36"	**	**	11	11	220	2	1/2	4	9 1/2	15/44	100	83		100	100	1	8	1		ONE COME LOCKED
2	17 1/2"	SMITH	SDS	XB0905	3x22 1x18	615	395	19 1/2	20 1/4	29 3/4	89/100	50/150	100/162		110	110	2	3	1		
3	17 1/2"	REED	DS		3x28	615	395	14	28	43 3/4	62	50/150	135		110	110	1	1	1		
	26"	SERVOO	U/R			615	395	.,	11	11	**	111	**		110	110	3	2	1		26/2/83
4	26"	REED	11J	T60121	3x21		•	CLEAN	out									_			
RR 3	17 1/2"	SMITH	DS		3x28																
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DAILY MATERIALS CONSUMPTION

WELL NORSK HYDRO, 30/6-12

PAGE___1

															PAGE
DATE 1983	DEPTH M	Barite	Ge1	Caustic	Soda Ash	Lime	XC- Polymer	KCL Brine	Drispac Regular	Drispac Superlo				DAILY MUD COST \$	REMARKS
19.2	1		9	8	3									3894.87	Set temp guide base and orienta ed
20.2	217		8	8	1	8									Spudded in.Drilled to 217m.
21.2	220		28	40 *	5	22									Ran csq Pulled csq RIH drld 3m Ran csq
22.2	220		15	6	2	-								6666.88	Set csg. Cmt. RIH 17}" BHA
23.2	615	•	47	19	11	24								19854.78	Drld to 615m.Lost circ Disp t/s wat
24.2	615		4	2	-	4	2								Disp to mud.POH. Logs no go.
							•								RIH Displace. POH Ran log.
25.2	615		9	2	1	6								3747.85	U/ream to 615 Unlatch riser Pull
26.2	615		15			12								6154.20	RIH wiper trip Ran & cmt csg.
27.2	615						6	700	56					27793.20	Pump disp. cmt. Ran stack WOW.
28.2	615				•									0	WOW. Ran stack. Dropped stack.
·															
												 			
											W.,	 			And the second s
]			3480 TS		T. J. M.		No.	 · activity	199.00		
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5.2 Bottom hole assembly

BIT NO	BIT SIZE	BOTTOM HOLE ASSEMBLY
1	36"	BIT BIT SUB - STAB - MONEL - STAB -
		5x9 1/2" DC - x/o - 3x8" DC - x/o - 4xHWDP
2	17 1/2"	BIT - BIT SUB - MONEL - 1x9 1/2" DC - STAB
		$4x9 \ 1/2$ " DC - $x/o - 3x8$ " DC - $x/o - 15xHWDE$
2 RR	17 1/2"	Same as for bit no. 2
3	17 1/2"	BIT - UNDER REAMER - BIT SUB - MONEL -
		1x9 1/2" DC - STAB - $4x9 1/2$ " DC - x/o
		- 3x8" DC - x/o - 1xHWDP
4	26"	BIT - BIT SUB - MONEL - 5x9 1/2" DC - x/o
		- 3x8"DC - STAB - 12xHWDP

5.3 Mud Report

36" hole, 30" casing

The 36" hole was drilled to 220 m, using seawater, and a high viscosity spud mud was pumped on every connection to clean the hole. The 30" casing was made up to be run, but failed to get pass 213 m. A wiper trip was made, and a high viscous mud was placed in the hole. The 30" casing was the run, and cemented with no problems, with the shoe at 216 m.

Material used in this section were: Magcogel, Caustic, Soda Ash and Lime.

26" hole, 20" casing

The riser was run before the 17 1/2" pilot hole was drilled. The 17 1/2" pilot hole was drilled to 615 m using a seawater gel mud. At approximately 346 m severe losses of returns were experienced, and a great amount of new mud had to be built. The hole was underreamed to 26" without any problems. Prior to running the 20" casing, the hole was reamed from 471 m to 615 m. The hole was displaced with a high viscous gel mud, and the 20" casing was run and cemented with the shoe at 600 m without any problems.

Material used in this section were: Magcogel, Caustic, Soda Ash, Lime, XC-Polymer.

5.4 Cement Reports

30" casing

The 30" casing was set at 216 m and cemented to sea bed.

SLURRY	COMPOSITION	TOTAL USED
LEAD SLURRY		
CLASS "G" CEMENT		26 ton
YIELD	1,096 m ³ /ton	
SEA WATER	0,634 m ³ /ton	16,5 m ³
ECONOLITE	0,158 m ³ /ton	4,1 m ³
CAUSTIC	9,35 kg/ton	243 kg
DENSITY	1,68 r.d.	
THICKENING TIME	3:30 hrs min at 70	
	(45 [°] F)	
SPACER SLURRY		
CLASS "G" CEMENT	_	6,4 ton
YIELD	0,797 m ³ /ton	
SEA WATER	0,479 m ³ /ton	3,07 m ³
CAUSTIC	0,72 kg/ton	4,6 kg
DENSITY	1,87 r.d.	
THICKENING TIME	4:30 hrs min at 7°	
	(45 ^o F)	• .
		·
TAIL IN SLURRY (4	18 CaCl ₂)	•
CLASS "G" CEMENT		22,71 ton
YIELD	0,83 m ³ /ton	
CaCl	0,096 m ³ /ton	2,17 m ³
SEA WATER	0,418 m ³ /ton	9,5 m ³
DENSITY	1,87 r.d.	
THICKENING TIME	6:35 hrs min at 7°	
	(45 ^o f)	

20" casing

The 20" casing was sat at 600 m, and cemented to sea bed.

SLURRY	COMPOSITION	TOTAL USED
LEAD SLURRY		
CLASS "G" CEMENT		83,32 ton
YIELD	1,660 m ³ /ton	
SEA WATER	1,309 m ³ /ton	109,06 m ³
ECONOLITE	0,0539 m ³ /ton	4,49 m ³
DENSITY	1,44 r.d.	
THICKENING TIME	8:00 hrs min at 31 ⁰	
	(88 ^o f)	
TAIL IN SLURRY		
CLASS "G" CEMENT		16,51 ton
YIELD	0,770 m ³ /ton	
SEA WATER	0,452 m ³ /ton	7.47 m^3
DENSITY	1,9 r.đ.	•
THICKENING TIME	3:46 hrs min at 31°C	
	(88 ⁰ F)	•
	•	
THICKENING TIME TAIL IN SLURRY CLASS "G" CEMENT YIELD SEA WATER DENSITY	8:00 hrs min at 31° (88°F) 0,770 m³/ton 0,452 m³/ton 1,9 r.d. 3:46 hrs min at 31°C	

ABANDONMENTS PLUGS

TOP PLUG

SLURRY	COMPOSITION	TOTAL USED
CLASS "G" CEMENT		46,8 ton
YIELD	0,76 m ³ /ton	G
SEA WATER	0,441 m ³ /ton	20,6 ton W
DENSITY	1,92 r.d.	

6. Total cost report

Item		Cost in 10 Drilling	00 NKR
Logati	on expences:	ana ana ana amin'ny kaodim-paositra dia mandritry ao amin'ny fivoantana ao amin'n	
Pocaci	on expences:		
	Site survey	500	
	Resurvey		
	Locationing	200	
	Locationing clean up		•
Rig:		•	
	Rig contract	7.360	
	Reimbursables	100	•
Suppli	les:		
	Bits	230	
	Coring equipment		
	Drilling tools	310	
	Fishing tools		• .
	Casing	1.490	
	Casing equipment	100	
	Mud products	620	
	Cement	400	
	Wellheads	800	
	Fuel and greases	1.350	
	Miscellaneous	300	
Servi	ces:		
	Helicopter and charter	250	
	Supply and standby ships	1.650	•
•	Mud engineering	90	

Cost in 1000 NKR Drilling

	un en en elle production de la companyation de la c
Mud logging	200
Cementing	190
Logging	440
Casing services	70
Casing cutting	150
Tubular inspection	10
Coring	-
Testing	•
Test tool rentals	105
Diving	100
Radioservice	40
Meterological service	10
Catering	10
Miscellaneous	100
Operators cost:	
Mobilization cost	5
Rig modification 1980	150
Repair Cost	305
Insurance	200
Mod. T. Seeker Oct 1980	375
Base	300
Onshore drilling supervision	305
Onshore geological supervision	60
Offshore drilling supervision	400
Offshore geological supervision	100
Exploration assistance	- i
Miscellaneous	•
TOTAL	19.000



DRILLING PROGRESS, WELL 30/6-12

Oslo - Norway

: NORSK HYDRO A/S **OPERATOR**

: 20.02.1983. SPUD IN

WATER DEPTH : 104 m

COORDINATES: 60° 33' 15.59" N

WELL COMPL.: 9.03. 1983

: 25 m RKB to MSL

: 02° 49′ 23.31"E

RIG

: TREASURE SEEKER RKB to SEABED: 129 m

