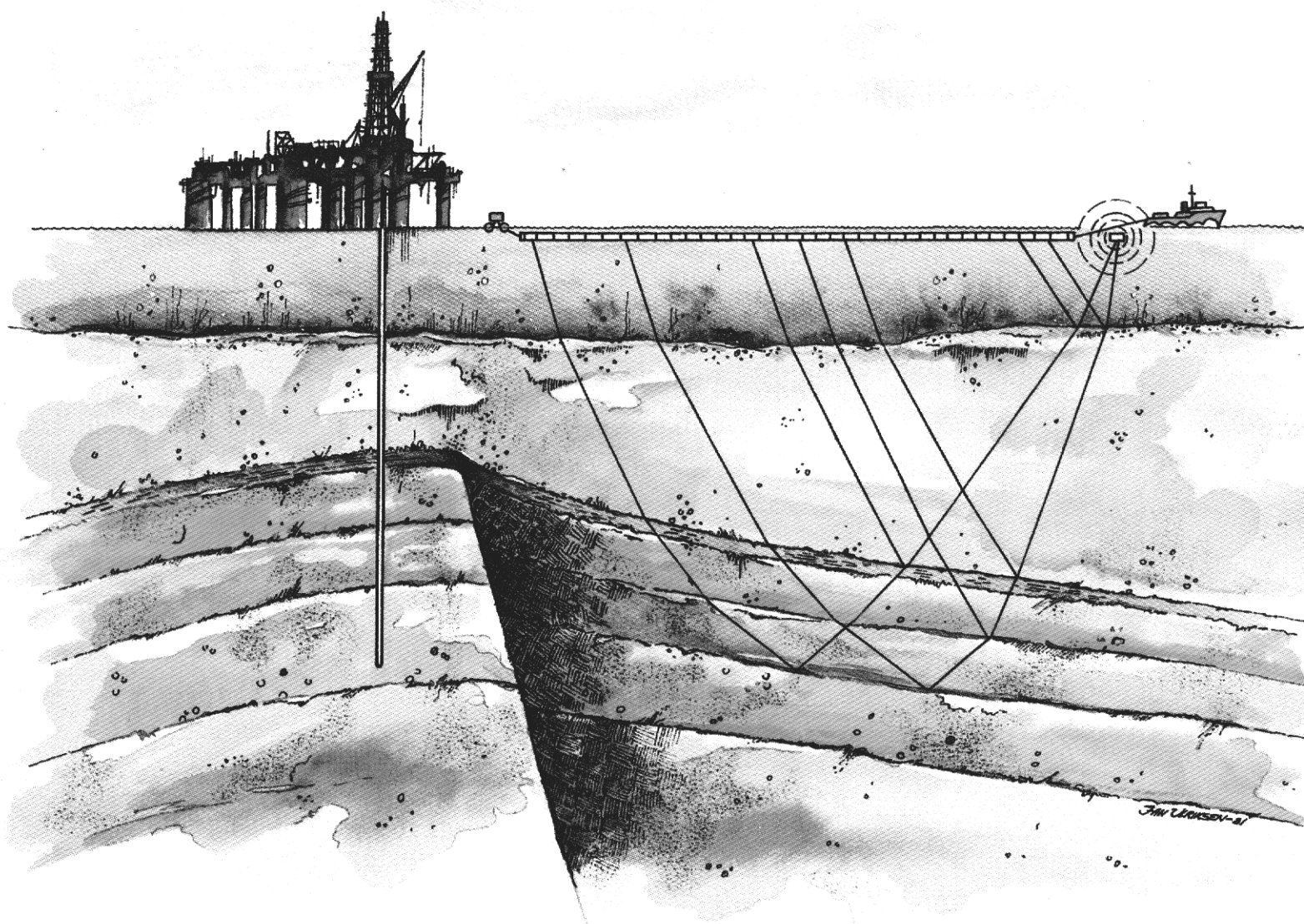




**GULLFAKS-
DIVISJONEN**

SLUTTRAPPORT
BRØNN 34/10-27 PL 050

Tittel/Undertittel

SLUTTRAPPORT BRØNN 34/10-27

Org.enhet RUV	Kontraktnr./Prosjektnr.
Rapportnr./Revisjon	Sted/Dato BERGEN 30.07.86

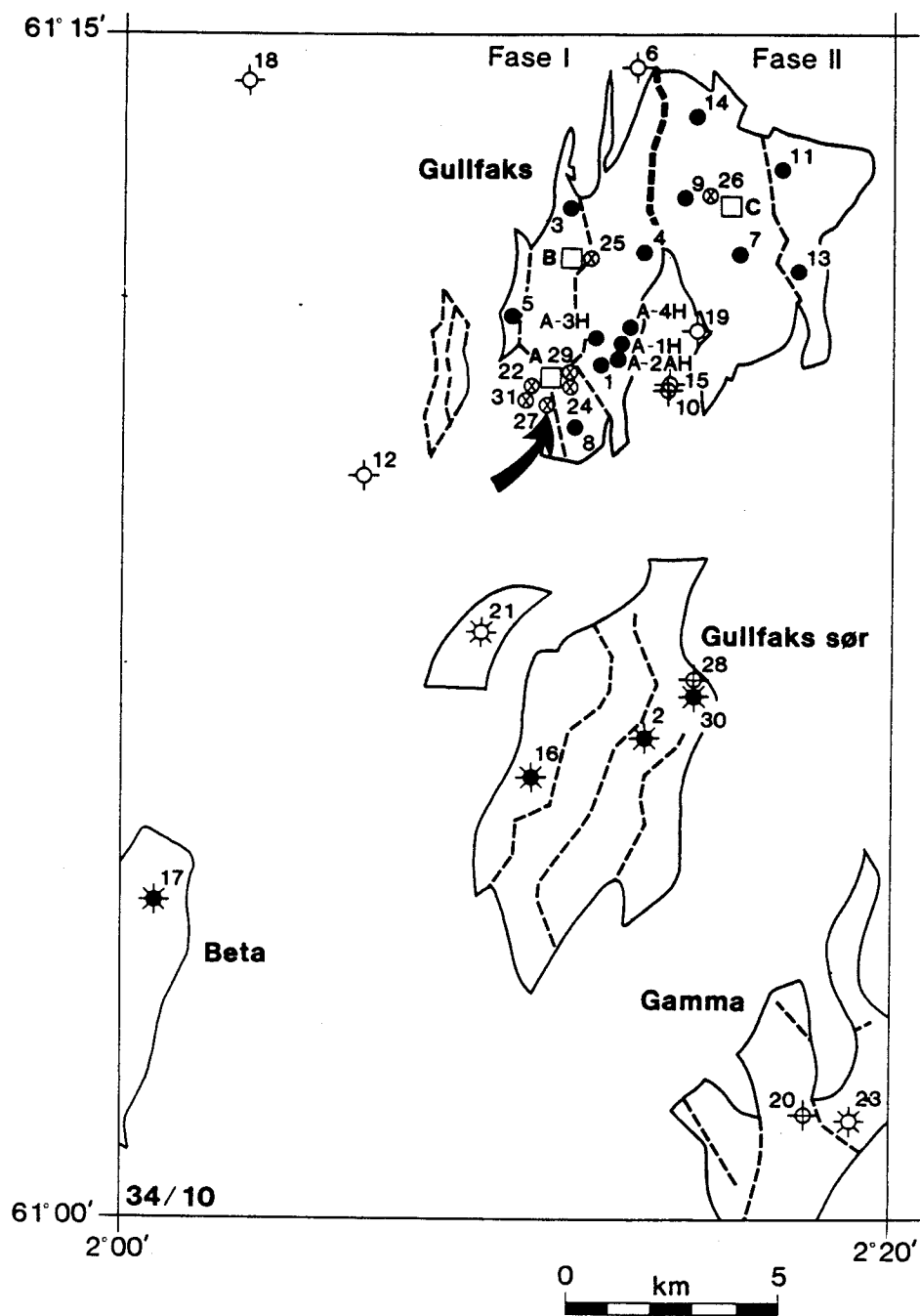
Gradering ☒ FORTROLIG ☐ STRENGT FORTROLIG	Distribusjon ☐ Fri distribusjon ☐ Kan distribueres fritt i Statoil ☒ Ingen distribusjon uten tillatelse fra ansvarlig avdeling
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Tittel/Undertittel SLUTTRAPPORT BRØNN 34/10-27
Fagområde/Emneord GRUNN GASS BRØNN GULLFAKS A

Oppdragsgiver PBR - GRUNNGASS PROSJEKT	
Org.enhet RUV	
Kontraktnr./Prosjektnr.	Rapportnr./Revisjon

Utarbeidet av KARI JANNE KORNSTAD, RUV RUSSEL McDOWELL RUV TOVE RØRHUUS, BOR-DUSAVIK			
Antall sider	Antall vedl.	Antall kopier 20	Tekstoperator 50

Org. enhet RUV/BOR-DUSAVIK	Sted/Dato Bergen, 30.07.1986
Godkjent av RUV, GULLFAKS DIVISJONEN	Signatur <i>Steinar Mæhle 1/8-86</i>
Godkjent av BOR DUSAVIK	Signatur <i>Bør Dusa</i>
Godkjent av	Signatur



Sluttrapport
34/10-27

PL 050

STATOIL - NORSK HYDRO - SAGA PETROLEUM

SLUTTRAPPORT

BRØNN 34/10-27

FORORD:

Vi gjør oppmerksom på at kapittel IV og kapittel V er skrevet på engelsk. Disse delene har ikke blitt oversatt på grunn av kapasitetsmessige problemer.



Steinar Mæhle

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I GENERELLE OPPLYSNINGER

RUV/GULLFAKS
K.J. Kornstad

1.1 Brønnidentifikasjon

- a) Brønn nr : 34/10-27
- b) Brønn type : Grunn gass brønn ved
Gullfaks A posisjonen
- c) Brønnlokasjon
- i) Land : Norge
- ii) Lisens : PL 050
- iii) Koordinater
- Geografiske : 61° 10' 31.12" N
02° 11' 23.96" Ø
- UTM : N 6 782 746
Ø 456 430
- iv) Vanndyp : 135 m
- d) Rigg data
- i) Riggens navn : West Venture
- ii) Boredekk (BD) -
Midlere havnivå
(MHN) : 32 m

1.2 Hensikten med brønnen

Brønnen ble planlagt for å kartlegge og drenere mulige grunne gassforekomster mellom 310 m og 317 m (MHN) nær Gullfaks A plattformposisjonen.

1.3 Resultater av brønnen

I brønn 34/10-27 ble det boret gjennom en grunn gass sand i intervallet 313.5 m - 315.1 m MHN (345.5 m - 347.1 m BD).

Gass sonen var tynnere enn forventet og det ble ikke utført noen produksjonstest i brønnen.

Brønnen ble avsluttet ved 450 m MHN (482 m BD).

1.4 Brønnhistorie

a) Generelt

- | | | |
|------|-------------|---|
| i) | Borestart | : 2. desember 1985 |
| ii) | Ferdig dato | : 31. januar 1986 |
| iii) | Sluttstatus | : Plugget og forlatt, grunn gass brønn. |

b) Kontraktorer

- | | | |
|-----|----------------|----------------|
| i) | Borerigg | : West Venture |
| ii) | Borekontraktor | : Smedvig |

- iii) Boreslam : Promud
- iv) Boreslamslogging : Exploration Logging
- v) Elektrisk borehulls-logging : Schlumberger
- vi) Sementering : Dowell
- vii) Foringsrør : TOS
- viii) Rigg posisjonering : Geoteam
- ix) Bunnundersøkelser : Geoteam Nor/Survey
- x) Logging under boring (LUB) : Exploration Logging
- xi) Forsyningsfartøy : Statoil's flåte
- xii) Overvåkingsfartøy : Statoil's flåte
- xiii) Helikoptertransport : Helikopter Service A/S
- xiv) Dykkertjeneste : Stolt Nielsen

c) Foringsrør

30"	ved	206.5 m MHN	(238.5 m BD)
20"	ved	229 m MHN	(261 m BD)
13 3/8"	ved	276 m MHN	(308 m BD)
9 5/8"	ved	362 m MHN	(394 m BD)

d) Logging

i) Boreslamslogging

En Gemdas logge-enhet fra Exploration Logging stod for utførelsen av boreslamloggingen.

Følgende parametre ble registrert:

- Borehastighet
- Aktuelt boredyp
- Retur dyp
- Kraft på borekronen
- Vridning
- Rotasjonshastighet
- Pumpetrykk
- Boreslamsstrøm inn og ut
- Boreslams temperatur inn og ut
- Boreslams resistivitet ut
- Boreslams tetthet inn og ut
- Total gass
- Gass-kromatografi
- DXC-eksponenten
- Lengde- og tidsforbruk av gjeldende borekrone
- Litologi-beskrivelse
- "Shows"-beskrivelse

ii) LUB - logging under boring

Exlogs DLWD-utstyr ble brukt fra 266 m BD til 405 m BD i 17 1/2" og 8 1/2" pilothull-seksjoner.

Utstyret registrerte gamma strålingen, resistiviteten i formasjonen, samt avviket på borehullet. Tilsammen ble instrumentene kjørt tre turer i borhullet.

Logging under boring ble ikke benyttet i forbindelse med boring av 36" og 26" hull, fra havbunnen til 266 m BD.

iii) Elektrisk borehullslogging

Den elektriske borehullsloggingen ble utført av Schlumberger.

<u>Type logg</u>	<u>Logg nr.</u>	<u>Intervall (m BD)</u>
ISF-BHC-MSFL-GR	1A	308-400
DLL-GR-SP	1A	308-397
LDL-CNL-GR	1A	308-401
RFT-GR	1A	343-346
CST-GR	1A	315-390
ISF-BHC-MSFL-GR	2B	394-479
LDL-CNL-GR	2B	394-480
CBL-VDL-GR	2A	196-382

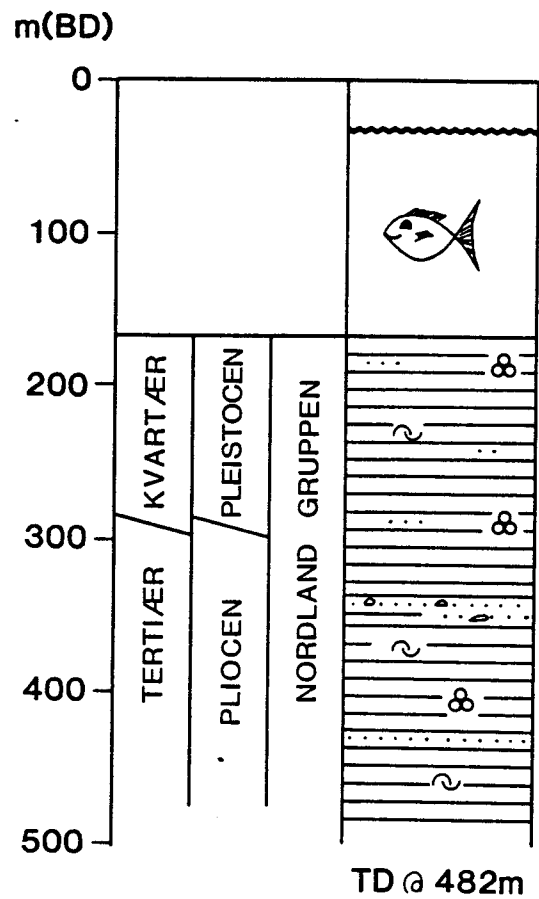
e) Sideveggskjerner

Det ble tatt 30 sideveggskjerner i intervallet 315-390 m BD. 29 sideveggskjerner kom til overflaten og 1 ble mistet.

II GEOLOGISK RAPPORT

RUV/GULLFAKS
K.J. Kornstad

34/10-27



 StatOil Gullfaks-divisjonen		Tittel	
		Litologi kolonne 34/10-27	
Konstr KJK	Dato 100786	Flg.nr 2.1.1	
Tegn MSH	Ark.nr	Rev 0	

2.1

Stratigrafi

Tabellen nedenfor viser de kronostratigrafiske toppene i brønnen.

TOPPER	DYP (M MHN)	DYP (m BD)
Kvartær (havbunn)	135	167
Pleistocen	135	167
Tertiær	258	290
Pliocen	258	290
TD	450	482

Overgangen Pleistocen - Pliocen er tatt fra LUB-loggen da det ikke er kjørt noen elektriske logger på dette dypet.

Fig 2.1.1 viser generell stratigrafi.

Sluttlogg, LUB-logg og "Formation Evaluation Log" for brønnen finnes som vedlegg bakerst i rapporten.

2.2

Litologisk beskrivelse

Brønnen er boret gjennom mørk til middels grå, noe kalk - og siltholdig bløt leire i veksling med enkelte sandlag. Sanden består av klar til grå kvarts, og kornstørrelsen varierer fra fin til grov. Kornene er vanligvis subrounded til angulær og sorteringsgraden varierer fra dårlig til god. Det er rapportert spor av bergartsframenter, skallfragmenter og foraminiferer.

VEDLEGG 2.1: BORKAKSBESKRIVELSE

WELLSITE SAMPLE DESCRIPTION

WELL: 34/10-27
 FIELD: GULLFAKS
 AREA: NORTH SEA
 COUNTRY: NORWAY
 COMPANY: STATOIL
 GEOLOGIST: S. BJERKENES/A. SEIM/T. BARTNES

K.B.E.: 32 meters
 HOLE SIZE: 17 1/2"
 DATE: 06.12.1985

DEPTH	LITH. %	LITHOLOGIC DESCRIPTION	Shows&Remarks
270	100 TR TR	CLAY: DK GRY, SFT, STKY, SOL FORMS AND SHELL FRAGS SD: CLR-TRANSL QTZ, CRS-FN, SUBANG-ANG, POOR SRTD, PRTLY AS LITH GRAINS, BLK	VERY CONTAM. BY CMNT NO SHOWS
275	100 TR TR	CLY: A/A SD: A/A FORAMS AND SHELL FRAGS A/A	"
280	100 TR TR	CLY: A/A SD: A/A FORAMS AND SHELL FRAGS A/A	"
285	100 SL TR SL TR	CLY: A/A, PRTLY SDY SD: A/A, BUT LESS CRS GRAINS FORAMS AND SHELL FRAGS A/A	LESS CONT BY CMNT, ELSE A/A
290	100 SL TR SL TR	CLY: A/A SD: A/A FORAMS	NO SHOW
295	100 SL TR TR	CLY: A/A SD: A/A FORAMS	"
300	100 GD TR TR	CLY: A/A SD: CLR QTZ, MED, PRTLY FN, POOR SRTD, SUBANG-ANG, OCC SUBRND, OCC BLK LITH GRAINS (METAM.) FORAMS AND SHELL FRAG	"
305	100 GD TR TR	CLY: A/A SD: A/A, MORE RND FORAMS AND SHELL FRAGS.	"
310	100 TR SL TR	CLY: A/A SD: A/A FORAMS AND SHELL FRAGS	"
313	100 TR TR	CLY: A/A SD: A/A, BUT OCC CRS LITH GRAINS FORAMS AND SHELL FRAGS.	"

WELLSITE SAMPLE DESCRIPTION

WELL: 34/10-27
FIELD: GULLFAKS
AREA: NORTH SEA
COUNTRY: NORWAY
COMPANY: STATOIL
GEOLOGIST: S. BJERKENES/A. SEIM/T. BARTNES

K.B.E.: 32 meters
HOLE SIZE: 8 1/2"
DATE: 06.12.1985

DEPTH	LITH. %	LITHOLOGIC DESCRIPTION	Shows&Remarks
315	A/A		VERY CONTAM. BY CMNT AND CaCO_3
320	A/A		"
325	A/A		"
330	A/A		"
335	A/A	BUT CLY IS PROBABLY SL LIGHTER GRY, PRTL COLOURED BY THE CaCO_3	SL LESS CaCO_3
340	100 SL TR	CLY: MED GRY, SOFT, SOL, STKY, SL SDY SD: CLR-SMKY QTZ, MED-FN, FAIR SRTD, SUBRND, PRTL DK GRY-BLK CRS LITH GRAINS (METAM. ROCKS)	NO SHOWS
345	90 10 TR	CLY: A/A SD: A/A, OCC CRS SHELL FRAGS	"
346	100 SL TR SL TR	CLY: A/A SD: A/A SHELL FRAGS	"
347	100 TR SL TR TR	CLY: MED-DK GRY, SL SLTY, SFT, SOL, STICKY, LAM, OCC INBD W/SLT LENSES DROP STONES SD: A/A SHELL FRAGS	SAMPLE TAKEN FROM JUNK BASKET
350	100 TR	CLY: A/A SD: A/A	NO SHOWS
355	100 TR	CLY: A/A SD: A/A	"
360	100 SL TR	CLY: A/A SD: A/A	"
365	100	CLY: A/A, LESS SDY	"
370	100	CLY: A/A	"

WELLSITE SAMPLE DESCRIPTION

WELL:	34/10-27	K.B.E.:	32 meters
FIELD:	GULLFAKS	HOLE SIZE:	8 1/2"
AREA:	NORTH SEA	DATE:	06.12.1985
COUNTRY:	NORWAY		
COMPANY:	STATOIL		
GEOLOGIST:	S. BJERKENES/A. SEIM/T. BARTNES		

DEPTH	LITH. %	LITHOLOGIC DESCRIPTION	Shows&Remarks
375	100	CLY: A/A	"
380	100	CLY: A/A	"
385	100	CLY: A/A	"
390	100	CLY: A/A	"
395	100	CLY: A/A	"
400	100	CLY: A/A	NO SHOWS
	TR	FORAMS	
	TR	SHELL FRAGMENTS	
402	100	CLY: A/A	BOTTOMS UP
	TR	SD: A/A	
405	100	CLY: MED GRY, SL SLTY, SDY I/P, SFT, SOL, CALC, SL STKY, PRTLY W/CRS-FN LITH GRAINS OF METAM ROCKS, SUBRND-ANG	NO SHOWS
	TR	SHELL FRAGS	
410	100	CLAY: A/A	"
	TR	SHELL FRAGS	
415	100	CLAY: A/A, BUT LESS LITH GRAINS	"
420	100	CLAY: A/A, BUT LESS LITH GRAINS, MORE SLTY	"
425	100	CLAY: A/A	"
	SL TR	SD: CLR-SMKY QTZ, FN-MED SUBRND, FAIR SRTD.	
432,5	100	CLAY: A/A	"
	GT TR	SD: A/A, ALSO W/CRS LITH GRAINS, ANG-SUBRND	
	TR	SHELL FRAGS.	
435	100	CLAY: A/A	"
	SL TR	SHELL FRAGS	
440	100	CLAY: A/A	"

WELLSITE SAMPLE DESCRIPTION

WELL: 34/10-27
FIELD: GULLFAKS
AREA: NORTH SEA
COUNTRY: NORWAY
COMPANY: STATOIL
GEOLOGIST: S. BJERKENES/A. SEIM/T. BARTNES

K.B.E.: 32 meters
HOLE SIZE: 8 1/2"
DATE: 06.12.1985

DEPTH	LITH. #	LITHOLOGIC DESCRIPTION	Shows&Remarks
445	100 TR	CLAY: A/A SHELL FRAGS	"
450	100	CLAY: A/A	"
455	100	CLAY: A/A	"
460	100	CLAY: A/A	"
465	100	CLAY: A/A	"
470	100	CLAY: A/A	"
475	100 TR	CLAY: A/A SHELL FRAGS.	"
480	100	CLAY: A/A	"
482	100	CLAY: A/A	"

VEDLEGG 2.2: SIDEVEGGSKJERNE BESKRIVELSE



SIDEWALL CORE DESCRIPTION

[illegible]

III PETROFYSISK/RESERVOARTEKNISK EVALUERING

RUV/GULLFAKS

R.McDowell

3.1 Petrofysisk evaluering

Loggene fra brønn 34/10-27 viser følgende resultater:

<u>Sand 1</u>	<u>Sand 2</u>
Dybde intervall:	
342.8 - 343.7 M RKB	345.5 - 347.1 M RKB
RKB = - 32 M(MSL)	
Tykkelse: 0.9 m	1.6 m
Leireinnhold: 0%	0%
Gjennomsnitts	
porøsitet: 32%	34%
Gjennomsnitts	
vannmetning: 100%	50%
gassmetning: 0%	50%

Verdiene må betraktes som usikre på grunn av kompleks mineralogi og mulig tungmineral innhold.

Porøsitet er beregnet fra tetthetsloggen basert på ligningen:

$$\emptyset = \frac{(RHOMA - RHOB) + V_{sh}(RHOSH - RHOMA)}{(RHOMA - RHOMF)}$$

HVOR

$\emptyset$ = Porøsitet

RHOMA = Matriks tetthet = 2.65 g/cc

V_{sh} = Leireinnhold
 $RHOSH$ = Leire tetthet
 $RHOMF$ = Væske tetthet = 1.05 g/cc

Matriks tetthet er beregnet fra gjennomsnitts mineralogi fra 34/10-29 kjerne XRD-analyser. Kjerner fra samme sonen i 34/10-29, viser ingen leireinnhold.

Indonesia-ligningen ble benyttet til beregning av vannmetning:

$$\frac{1.0}{V_{RT}} = \left[\frac{V_{SH} (1.0 - \frac{V_{SH}}{2.0})}{V_{R_{SH}}} + \frac{\phi^{\frac{M}{2.0}}}{V_a \cdot R_w} \right] \cdot S_w^{\frac{N}{2}}$$

Hvor

R_T = Korrigert formasjonsresistivitet
 R_{sh} = Leireresistivitet
 a = Litologi faktor = 0.62
 R_w = Vannresistivitet = 0.4 ohm m
 S_w = Vannmetning
 N = Metningseksponent = 2
 M = Sementeringsfaktor = 2.15

R_w fra tidligere analyser (34/10-31) ble benyttet.

IV DRILLING REPORT

4.1 Summary

4.1 Summary, well: 34/10-27

The semisubmersible drilling unit West Venture was moved to new location 34/10-27 the 28th of November 1985 at 19.10 hours. The planned drilling time was 20 days including plugging and abandonment.

The total actual time was 15 days + 17 hours included temporary plugging and abandonment.

The primary objectives of this well was to investigate and drain possible shallow gas sands between 310 m and 315 m (MSL) at the platform A location on the Gullfaks Field.

Waterdepth: 135 m, 167 m RKB

30" casing set at 238.5 m

20" casing set at 261.0 m

13 3/8" casing set at 308.0 m

9 5/8" casing set at 394.0 m

8 1/2" hole to TD, 482.0 m

Electric logs through the 12 1/4" hole section showed only 1-1.2 m thick possible shallow gas sand.

It was decided to move the rig 85 m NE and drill a new well closer to the well 34/10-24.

The well was temporary plugged and abandoned and the rig was transferred to well: 34/10-29.

Summary, well 34/10-27 Reentry

West Venture was moved from 34/10-29 to 34/10-27 at 14.55 hours the 26th of January 1986. The well was permantly plugged in 4 days and 4.5 hours. The rig was transferred to well 34/10-31.

4.2 Drilling operations in intervals

4.2 Drilling operations in intervals

The semisubmersible drilling unit West Venture was moved to new location 34/10-27 and spudded in the 2th of December 1985 at 18.00 hours. Respudded at 22.30 hours due to very poor penetration.

Final position: N $61^{\circ} 10' 30,8''$
E $02^{\circ} 11' 24,5''$

36" hole: 167 - 240,5 m

The 36" hole was drilled using a 26" bit and 36" holeopener in 15,5 hours. The 30" casing was run and cemented successfully at 238,5 m, 3 m stick up. Tagged cement 4 m above the shoe. Drilled out cement and shoe.

26" hole: 240,5 - 266 m

Drilled new formation to 266 m after cleaning out rathole below 30" casing. Ran and cemented 8 joints of 20" casing with shoe at 261 m. Ran BOP and riser. Tested 20" casing to 100 bar.

17 1/2" hole: 266 - 312 m

Tagged cement at 246 m, 15 m above the shoe. Drilled cement, float, shoe and 46 m new formation. Made a wiper trip to 20" casing shoe. No fill on bottom. Ran and cemented 13 3/8" casing with shoe at 308 m. Bumped plug with 69 bar, no backflow was observed. Tested 13 3/8" casing to 100 bar.

12 1/4" hole: 312 - 399 m

Tagged cement at 283 m, 25 m above the shoe. Drilled cement, float and shoe and cleaned the rathole. Performed F.I.T. equivalent to 1.27 S.G. mudweight. Displaced hole with 1.12 S.G. KCL mud.

Drilled a 8 1/2" pilot hole to 347 m. Circulated bottom up for samples. Stopped drilling at 347 m due to low gamma ray readings at 344,5 m.

RIH with "junk retriever" and took 0,5 m core. Recovered 100%, clay interbedded with sandstone.

The GR-tool on the MWD is 25 m above the bit, so 1 m thick sand layer was drilled through before it was seen on the MWD-log. Almost impossible to pick "the" coring point in time, so the "core" which was taken turned out to be clay.

Continued drilling 8 1/2" pilot hole to 402 m. Schlumberger ran a total of 5 runs, included RFT and CST. Fired 30 shots. Lost one and retrieved 29 cores. Opened up the pilot hole to 12 1/4" from 312-399 m using a 8 1/2" bit and 12 1/4" hole opener.

Ran 9 5/8" casing. Attempted to circulate casing no returns. Pulled hanger back to surface and found all circulation ports plugged. Cleaned circulation ports. Ran and cemented the casing with shoe at 394 m.

Tested casing to 275 bar.

Total mud losses down hole 6 m³.

8 1/2" hole: 399 - 482 m

Tagged cement at 362 m, 32 m above the shoe. Drilled cement, float, shoe and 3 m new formation. Performed leak off test equivalent to 1.54 S.G. Drilled 8 1/2" hole to 482 m (TD). Schlumberger ran logs total 3 runs.

Temporary Plugging and Abandonment

Set open hole cement plugs from 482 m to 320 m. Pulled out to 280 m and reverse circulated. Laid down 5" DP while waiting on cement.

RIH with 8 1/2" bit and 9 5/8" scraper, tagged cement at 315 m. Dressed off cement to 330 m. Weight tested cement with 10 tons and pressure tested same to 190 bar.

Displaced the hole with freshwater. Added corrosion inhibitor. Ran and set a bridge plug at 320 m. Pulled riser and BOP. Ran corrosion cap. Inspected seabed with Scorpio and cut guide wires.

Prepared to move rig 85 m NE.

Rig transferred from 34/10-27 to well 34/10-29 the 14th of December at 12.00 hours.

Permanent Plugging and Abandonment

West Venture was moved from 34/10-29 to 34/10-27 for permanent plugging at 14.55 hours the 26th of January 1986. The rig was positioned and a Scorpio installed guidewires and guidelines for subsea T.V. after nearly one day waiting on weather.

After the rig was repositioned, the corrosion cap was retrieved. Ran BOP and riser. RIH with openended drill pipe and tagged cement at 320 m. Displaced hole with 1.12 S.G. mud. Perforated 9 5/8" casing at 222 m. Cut casing at 241 m and POOH with casing.

Cleaned 13 3/8" casing and set EZSV bridge plug at 230 m. Cut 13 3/8" casing at 197 m, POOH with casing, had one misrun. Cleaned 20" casing. RIH w/cement stinger and tagged bridge plug at 230 m. Set a balanced cement plug from 230 m to 180 m.

Disconnected kill/choke lines and laid down diverter. Pulled BOP and riser. Installed guide frame. Cut 20" and 30" casing at 173 m. Pulled 20" and 30" casing free. Scorpio checked seabed.

Started to move rig to 34/10-31, at 01.20 hours the 31st of January 1986.

4.3 Extract of daily activities

4.3 Extract of daily activities

85.11.28 The drilling rig West Venture was transferred to well 34/10-27 the 28th of November at 19.00 hours.
Rig under tow to new location.

85.11.29 Under tow to well 34/10-27.

85.11.30 Under tow to well 34/10-27. Started anchor handling.
Ran anchors and made a pretension test to 60 tons.

85.12.01 Tensioned anchors in steps to 160 tons. Slacked off to normal tension.
Waited on drilling permission.

85.12.02 Waited on drilling permission. Made up and RIH with 26" bit x 36" H.O. Spudded the well at 18.00 hours. in 135 m waterdepth. Pulled out after 1 m due to very poor penetration. Moved rig 5 m north and respudded at 2230 hours. Drilled 36" hole from 167 m to 171 m.

85.12.03 Continued drilling 36" hole to 240.5 m. Circulated high viscous mud and dropped survey. Pulled out to 177 m and retrieved survey.
RIH to TD and circulated high viscous mud. POOH.
Rigged up and ran 6 joints 30" casing with shoe at 238,5 m. 3 m stick up.

85.12.04 Cemented the casing. Released running tool and POOH. Washed the wellhead on way out. Performed a grouting job. RIH with 26" bit and tagged cement at 234,5 m. Drilled out cement, shoe and new formation to 266 m. Circulated high viscous mud and dropped survey. Pulled into 30" shoe and retrieved survey.

85.12.05 RIH to TD. Pumped high viscous mud and POOH. Washed wellhead on way out. Rigged up and ran 8 joints of 20" casing with shoe at 261 m. Mixed and pumped cement. Bumped plug with 70 bar, no backflow. Released running

tool and POOH. Washed wellhead on way out. Ran BOP and riser. Installed diverter and tested same. Ran BOP test plug.

85.12.06 Pressure tested BOP on yellow pod and function tested on blue pod. Closed shear ram with acoustic system and tested shear ram and 20" casing to 100 bar. Made up and RIH with 17 1/2" bit. Tagged cement at 246 m. Drilled cement, float, shoe and new formation to 312 m. Circulated bottoms up. Made a wiper trip to 20" casing shoe. Dropped survey and POOH. Washed wellhead on way out.
Attempted to retrieve wearbushing. No success.

85.12.07 RIH with jet sub and washed wellhead. RIH and retrieved wearbushing. Ran and cemented 13 3/8" casing with shoe at 308 m. Bumped the plug with 69 bar, no back flow. Backed off running tool and POOH. RIH with seal assembly torque tool. POOH. RIH with seal assembly test tool and pressure tested same to 100 bar. Set wearbushing. RIH with 12 1/4" bit and tagged float at 283 m. Drilled cement, float and shoe.

85.12.08 Cleaned rathole and performed F.I.T. equivalent to 1.27 S.G. Displaced hole with 1.12 S.G. KCL mud. Circulated and conditioned KCL mud. POOH. RIH with 8 1/2" bit and drilled pilot hole from 312 m to 339 m. Circulated bottoms up for samples. Continued drilling pilot hole to 341 m. Circulated bottoms up for samples. No sand. Drilled 8 1/2" hole to 344 m. Circulated bottoms up. Continued drilling to 346 m. Circulated bottoms up. No sand. Continued drilling 8 1/2" pilot hole to 347 m and circulated bottoms up. POOH and laid down MWD tool. RIH with "junk retriever" and took 0,5 m core. POOH. 100% recovery. Made up new bit on new MWD tool.

85.12.09 Tested MWD tool. Tool failed. Picked up used MWD tool and RIH. Drilled 8 1/2" pilot hole from 347 m to 402 m. Circulated hole clean. POOH. Rigged up Schlumberger and ran logs. Run no 1: ISF/SONIC, GR, MSFL, CAL, GR Run no 2: CDL/CNL, CAL, GR Run no 3: DLL, MSFL, GR Run no 4: RFT

85.12.10 Continued logging.

Run no 5: CST. Fired 30 shots. Lost one, retrieved 29 cores.

RIH with new BHA. Opened up the pilot hole from 8 1/2" to 12 1/4" from 312 m to 399 m. Circulated bottoms up. Made up a wiper trip to 13 3/8" casing shoe. Circulated hole clean. POOH. Washed wellhead on way out. Laid down bit and holeopener. Attempted to retrieve wearbushing. No success. RIH with jet tool and washed wellhead. POOH. Retrieved wearbushing. Ran 9 5/8" casing.

85.12.11 Attempted to circulate casing. No returns. Picked up casing 0,25 m. Attempted to circulate casing. No returns. Rigged down surface lines and pulled hanger back to surface. All circulation ports were plugged. Backed out running tool and removed seal assembly. Cleaned circulation ports and made up running tool. RIH. Stopped 1,5 m above wellhead and circulated casing. No losses. Landed casing hanger and circulated casing. No losses. Cemented the casing with shoe at 394 m. Released running tool and POOH. Set seal assembly. RIH with jet sub and testplug. Washed wellhead and tested seal assembly to 275 bar. POOH. Set wearbushing. Schlumberger ran temperature log. RIH with 8 1/2" bit and tagged cement at 362 m. Drilled cement, float and shoe. Cleaned rathole and drilled 3 m new formation.

- 85.12.12 Performed leak off test equivalent to 1.54 S.G. Drilled 8 1/2" hole to 482 m. Circulated and dropped survey. Made wiper trip to 9 5/8" casing shoe and retrieved survey. RIH and circulated hole clean. POOH. Rigged up Schlumberger and ran logs. Run log no 1: ISF, BHC, GR Unable to go past 324 m. Installed rubber prong on end of the tool Rerun no 1: ISF, BHC, GR Run no 2: LDL, CNL, GR Run no 3: CBL, VDL, GR RIH with cement stinger. Set cement plug no 1 from 482 m to 390 m. Plug no 2 from 390 m to 320 m. Pulled out to 280 m and reverse circulated.
- 85.12.13 POOH. Laid down 10 stands 5" DP while WOC. RIH with 8 1/2" bit and 9 5/8" scraper. Tagged cement at 315 m. Drilled cement from 315 m to 330 m. Weight tested cement with 10 tons and pressure tested same to 190 bar. Displaced hole with freshwater, added corrosion inhibitor. POOH. Laid down BHA. Ran and set a bridge plug at 320 m. Prepared to pull riser and BOP. Waited on weather for 6 hours. Pulled riser and BOP.
- 85.12.14 Prepared to run corrosion cap. Modified running tool and ran corrosion cap. POOH and laid down running tool and bumper sub. Inspected seabed with Scorpio and cut guide wires. Prepared to move rig 85 m NE. Rig transferred from 34/10-27 to well 34/10-29 at 12.00 hours.

Extract of Daily Activities - Reentry

- 86.01.26 Moved West Venture from 34/10-29 to 34/10-27 at 14.55 hours. Ran drill collars, jumped Scorpio and positioned rig with drill collars as reference point. Waited on weather for four hours.
- 86.01.27 Waited on weather for 16.5 hours due to bad weather conditions to operate Scorpio. Jumped Scorpio and installed guide wires and guidelines for subsea TV. Repositioned rig. Retrieved corrosion cap using wear bushing running tool.
- 86.01.28 Ran BOP and riser. Installed diverter and retrieved wear bushing. RIH with test tool. Pressure tested BOP on yellow pod and function tested on blue pod. Pressure tested upper, lower and spare kelly cocks. RIH with open ended drill pipe and tagged cement at 320 m. Displaced hole to 1.12 S.G. mud. Pressure tested surface lines. Ran Schlumberger perforating guns and perforated 9 5/8" casing at 222 m under pressure control with 50 bar on string. Pressure dropped to 22 bar. RIH with 9 5/8" casing cutting assembly to 241 bar.
- 86.01.29 Cut 9 5/8" casing at 241 m. RIH with 9 5/8" casing spear and pulled casing free with 45 ton overpull. Closed annular and circulated bottoms up through choke line. Flowchecked negative. POOH with 9 5/8" casing and pressure tested 9 5/8" x 13 3/8" annulus to 50 bar. RIH with 12 1/4" bit and scraper, cleaned 13 3/8" casing down to 241 m. Set EZSV bridge plug at 230 m. RIH with 13 3/8" casing cutting assembly and cut 13 3/8" casing at 197 m. RIH with casing spear and attempted to recover casing, max 56 ton overpull. Closed annular and circulated bottoms up. Flowchecked for 10 min. - negative. POOH. - misrun. RIH with casing spear, engaged spear and pulled 13 3/8" casing free with 22 ton overpull. Max gas 5.4%. Flowchecked for 10 min. - negative. Recovered 1 joint of casing,

casing was unscrewed in connection. RIH and recovered two joints of casing.

Pressure tested 20" casing to 50 bar. RIH with 17 1/2" bit and 26" underreamer to 167 m.

86.01.30 Cleaned 20" casing from 167 m to 177 m. Was not able to get through wellhead with underreamer after connection, POOH and checked underreamer. RIH with bit and underreamer and cleaned 20" hole from 177 m to 196 m. RIH with 3 1/2" tubing cement stinger, tagged bridge plug at 230 m. Set balanced cement plug from 230 m to 180 m. Displaced riser with seawater. Pulled BOP and riser. RIH with 17 1/2" bit and installed guide frame. Tagged cement at 179 m. RIH with 20" and 30" cutting assembly and cut casings at 173 m. Ran wellhead running tool. Stabbed into wellhead. Pulled 20" and 30" casing free with 79 ton overpull.

86.01.31 Scorpio checked seabed while POOH with casing. Started moving rig to 34/10-31 at 1.20 hours the 31st of January 1986.

4.4 Well and subsea schematic

4.4 WELLBORE SCHEMATIC WELL 34/10-27

(Not to scale)



RKB - MSL: 32 m

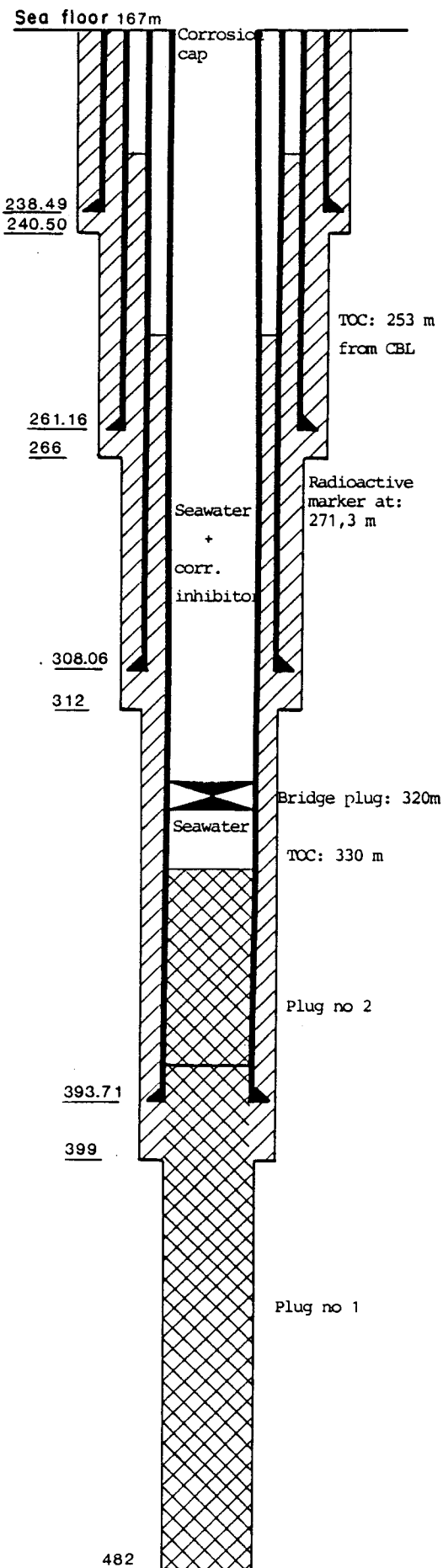
WATER DEPTH: 135 m

Original:
Tegnet: CA.
Dato: 20-6-86

ALL ADDITIVES ARE PER 100 KG CEMENT

Hole	Casing
36"	30" Grade B VetcoST2 bjts (3m stick up)
26"	20" X-56 Vetco LS 133 lbs/ft 98.16 m
17 1/2"	13 3/8" N-80 Buttress 72 lbs/ft 12 jts 143.36 m
12 1/4"	9 5/8" N-80 Buttress 47 lbs/ft 17 jts 229,46m
8 1/2"	

DEPTHS IN METER BELOW RKB.



Casing cement	Plugs / Squeeze
<u>Lead slurry:</u> 1,56 S.G 21,5 ton "G" cement + 3,2 l D-75 + 93,43 l seawater <u>Tail-in slurry:</u> 1,90 S.G 12,7 ton "G" cement + 3,55 l D-75 + 43,41 l seawater	Grouting job: 2.0 S.G 6 ton "G" cement + 3,2 l D-77 + 43,41 l seawater
<u>Lead slurry:</u> 1,56 S.G 10,1 ton "G" cement + 3,2 l D-75 + 93,4 l seawater <u>Tail-in slurry:</u> 1,90 S.G 12,8 ton "G" cement + 3,55 l D-77 + 43,4 l seawater	
19 m ³ seawater <u>Lead slurry:</u> 1,56 S.G 3,6 ton "G" cement + 3,2 l D-75 + 93,4 l seawater <u>Tail-in slurry:</u> 1,90 S.G 6,6 ton "G" cement + 3,55 l D-77 + 43,4 l seawater	
0,8 m ³ spacer: 1,30 S.G "G" cement + 20% BWOC Emsac + 2% BWOC D-19 + 2,0 l D-75 + 0,7 l D-31LN +243,58 l seawater <u>Slurry:</u> 1,70 S.G 5,4 M ³ cement slurry 4,8 ton "G" cement + 15% BWOC Emsac + 1,25% BWOC D-19 + 0,89 l D-31LN + 0,24 l D-47 + 72,06 l seawater	<u>Plug no 2:</u> 390 - 320 m 27 m ³ cement slurry 1,90 S.G "G" cement + 45,1 l seawater
	<u>Plug no 1:</u> 482 - 390 m 3,4 m ³ slurry 1,90 S.G "G" cement + 45,1 l seawater

4.4 WELLBORE SCHEMATIC WELL 34/10-27 REENTRY



(Not to scale)

RKB - MSL: 32 m

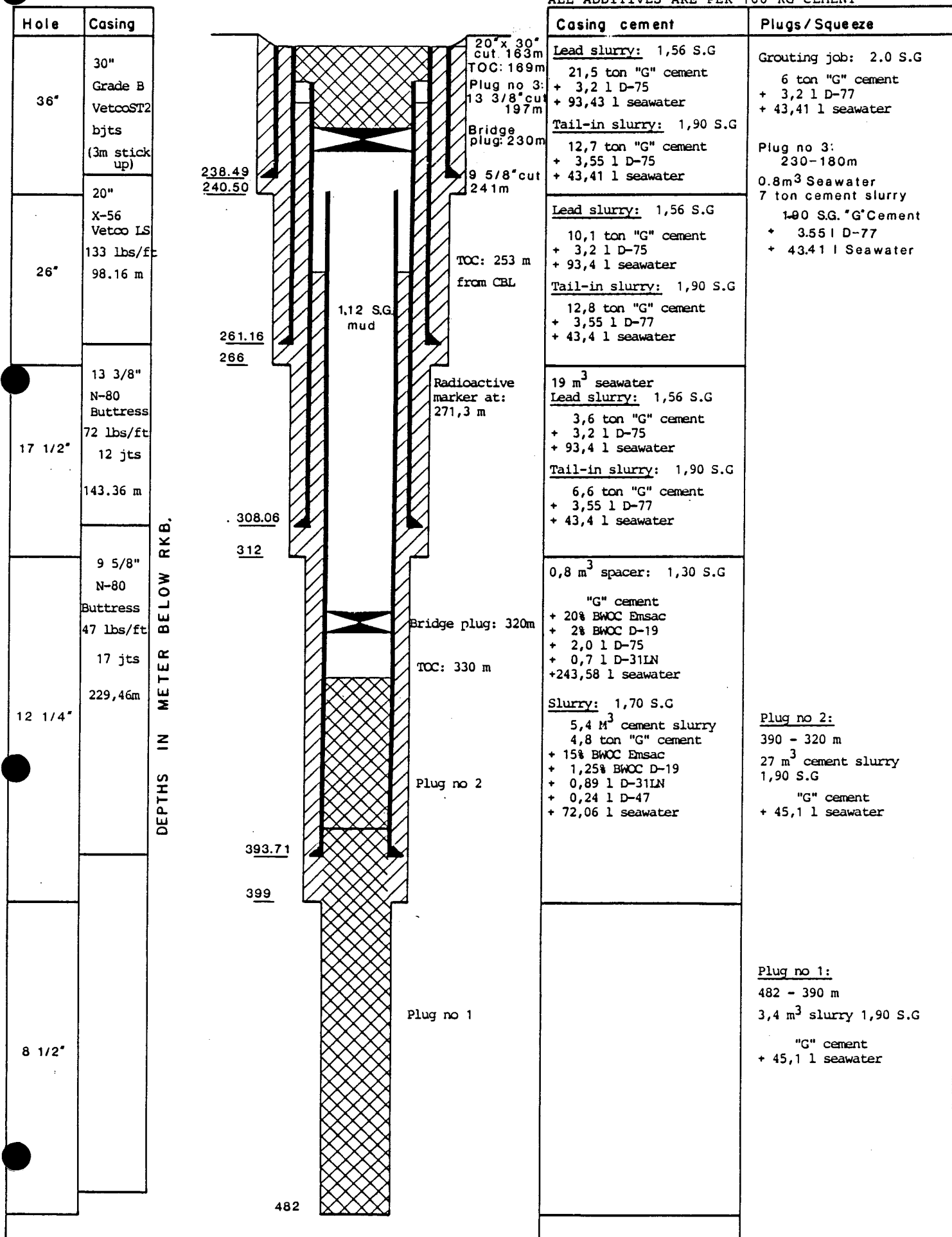
WATER DEPTH: 135 m

Original:

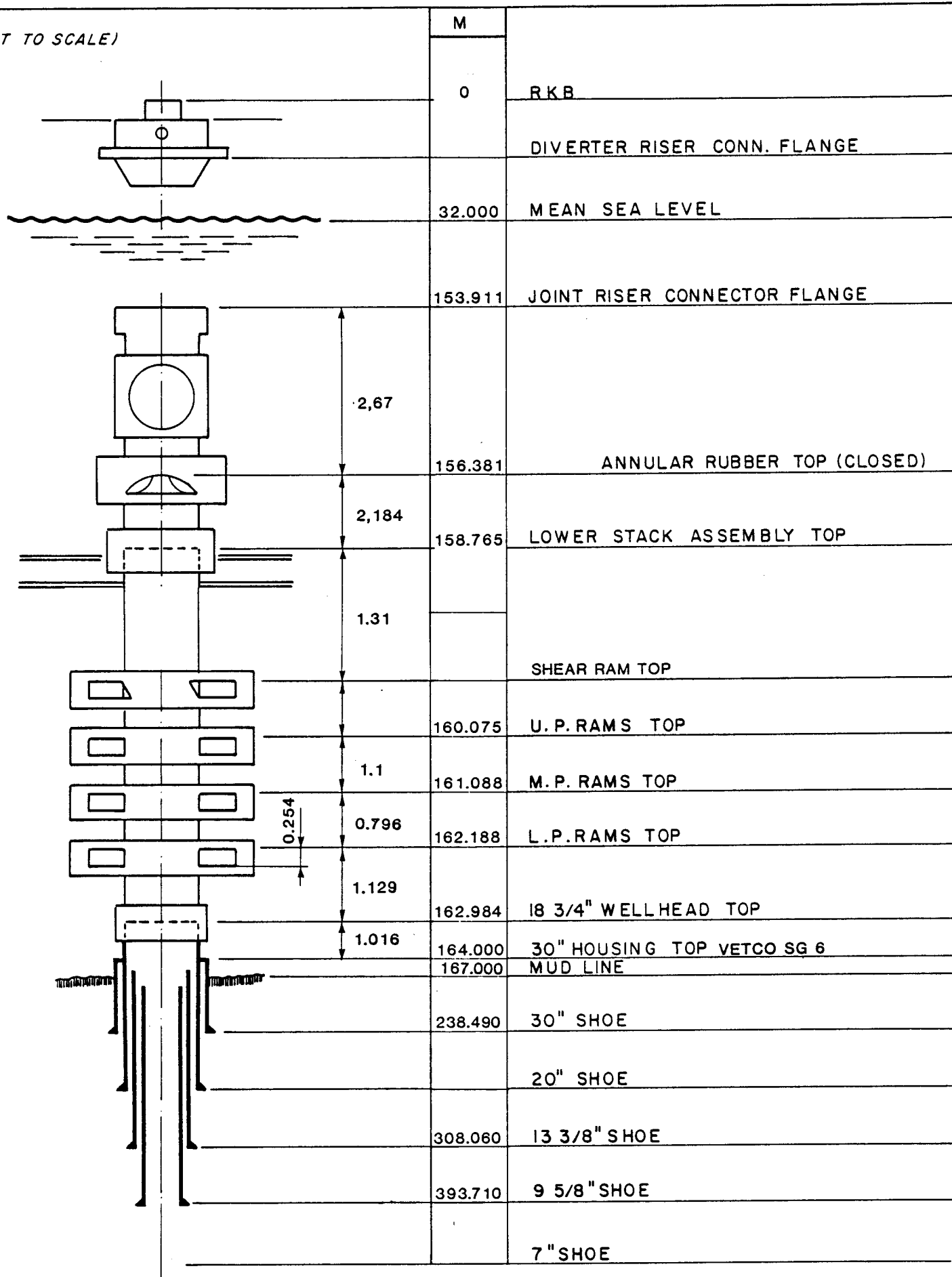
Tegnet:

Date:

ALL ADDITIVES ARE PER 100 KG CEMENT



(NOT TO SCALE)



4.5 Formation integrity test

NOMENCLATURE

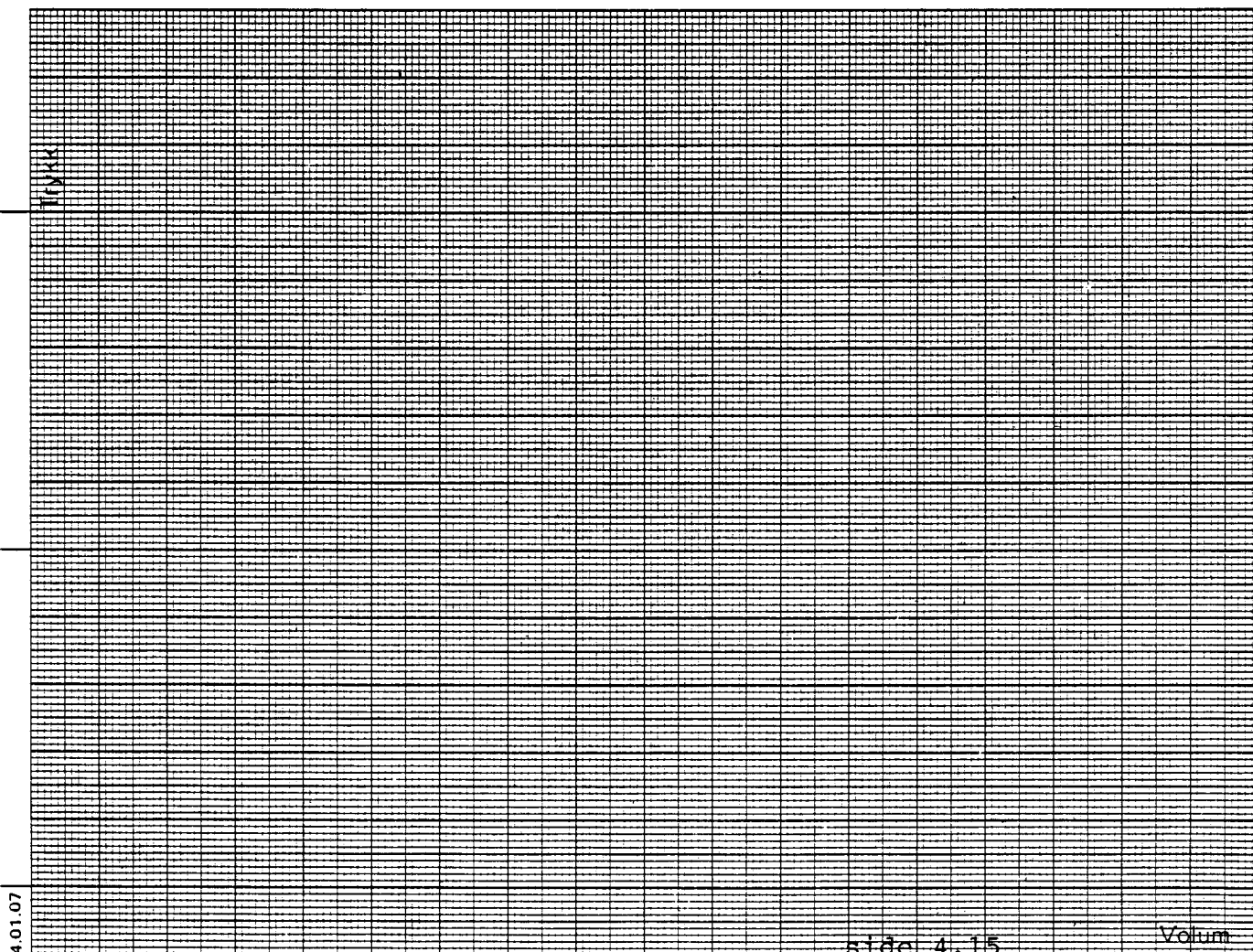
Brønn no	= Well no
Dybde	= Depth, m
Foring	= Casing
Fartøy	= Rig name
Høyde	= Hight, m
Over vannfl.	= Above sea level
Over sjøb.	= Above sea floor
Tyngde	= Weight
Maks. trykk	= Max. pressure
Boreslam	= Mud
Tetthet	= Density, S.G.
Vis	= Funnel Viscosity, sec/gt.
P.V.	= Plastic Viscosity, cps.
Y.P.	= Yield Point, lbs/100 sq.ft.
Filt	= Filtrate, cc's/30 min
Gel	= Gel, lsb/100 sq. ft.
Kapasitet	= Capacity
Vol/tidsenhet	= Liters/min.
Tilb. str.	= Returns, liters
Antatt styrke	= Predicated formation strenght, S.G.
Obs. spr. strykk	= Surface pressure at leak off, bar
Ekv. formasj. styrke	= Formation integrity (Leak off) S.G.
Volum	= Volume, liters
Trykk	= Pressure, bar
Anmerkninger	= Comments



Brønn nr.: 34/10-27 Dybde: Brønn: 312 m Foring: 308 m Test: 308 m
Fartøy: West Venture Høyde R.K.B.: Over vannfl.: 32 m Over sjøb.: 167 m
Foring: Diam.: 13 3/8" Tyngde: 72 lbs/ft Grad: N-80 Maks. trykk: _____
Boreslam: Tetthet: 1 10 S.G Vis: 59 P.V.: 8 Y.P.: 47 Filt: - Gel.: 25/30
Pumpe: Type: _____ Kapasitet: _____ Vol./tidseinh.: _____ Tilb.str.: _____
Antatt styrke: _____ Obs. spr. trykk: _____ Ekv. formasj. styrke: FIT: 1.27 S.G.

Volum/tid	Trykk	Volum/tid	Trykk	Volum/tid	Trykk	Anmerkninger
						Performed F.I.T.
						equivalent to 1.27 S.G.
						mudweight
						Sign.: Odd Vik

Not able to make a plot due to very small volum pumped.





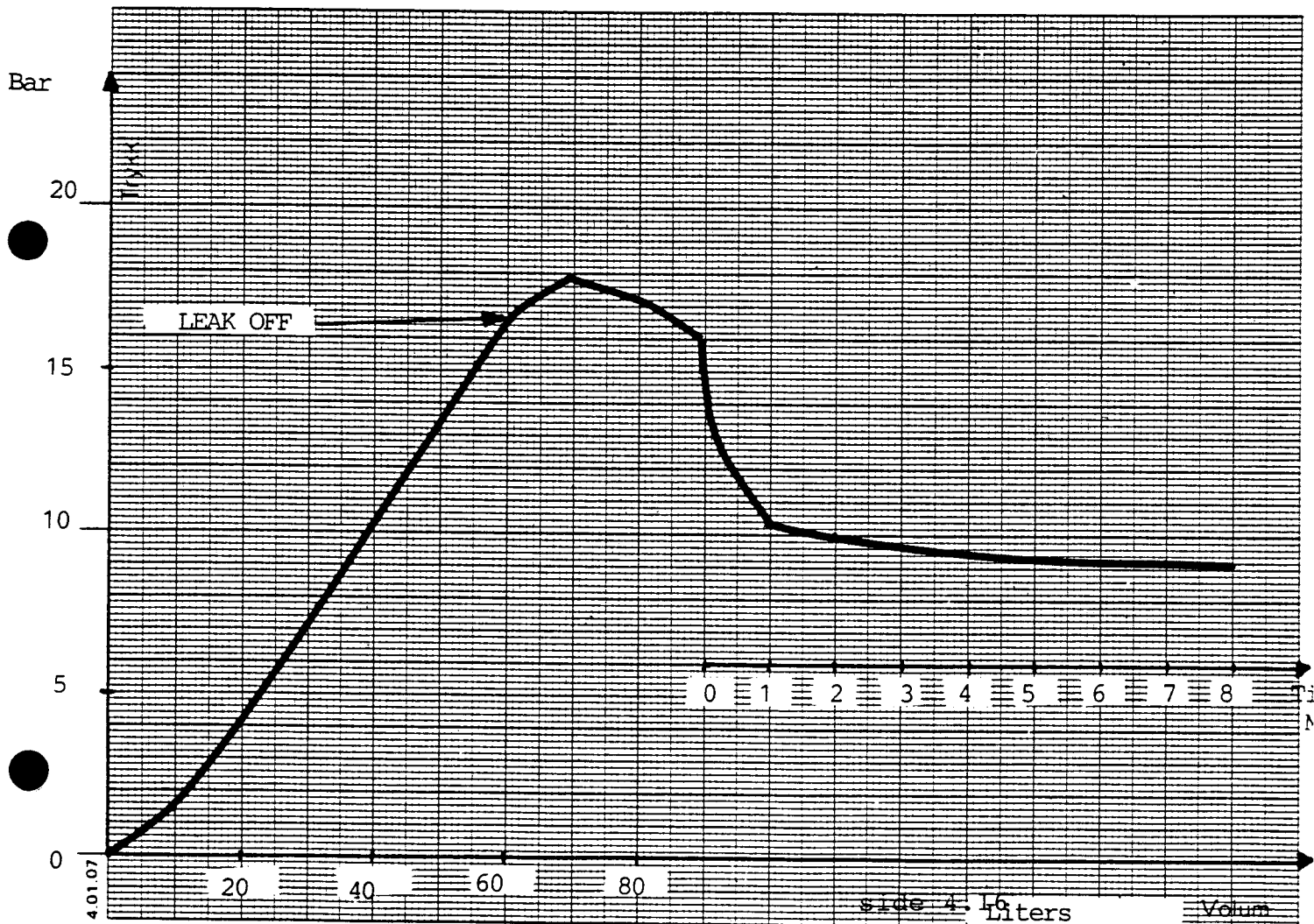
statoil

FORMASJONSSTYRKETEST

Dato: 12/12-85

Brønn nr.: 34/10-27 Dybde: Brønn: 405 m Foring: 394 m Test: 394 m
 Fartøy: West Venture Høyde R.K.B.: Over vannfl.: 32 m Over sjøb.: 167 m
 Foring: Diam.: 9 5/8" Tyngde: 47 lbs/ft Grad: N-80 Maks. trykk: _____
 Boreslam: Tetthet: 1.12 S.G Vis: 62 P.V.: 14 Y.P.: 32 Filt: 9.6 Gel.: 14/20
 Pumpe: Type: Dowell Kapasitet: 21/stroke Vol./tidsenh.: 40l/min Tilb.str.: 40 l
 Antatt styrke: 1.37 S.G. Obs. spr. trykk: 16.6 bar Ekv. formasj. styrke: 1.54 S.G.

Volum/tid	Trykk	Volum/tid	Trykk	Volum/tid	Trykk	Anmerkninger
10 l	1.4 bar	90 l	15.9bar			All pressures adjusted
20 l	4.1 bar					1.4 bar for hight
30 l	7.2 bar	0 min	14.5bar	6 min	9.2bar	difference between cmt
40 l	10.3bar	1 min	10.3bar	7 min	9.2bar	unit and RKB.
50 l	13.4bar	2 min	10.0bar	8 min	9.1bar	
60 l	16.6bar	3 min	9.7bar			
70 l	17.9bar	4 min	9.5bar			
80 l	17.2 bar	5 min	9.3bar			Sign.: Odd A. Vik



4.6 Total rig time distribution phase I

Rig time distribution for plugging phase I

Total rig time distribution phase II

Rig time distribution for plugging phase II

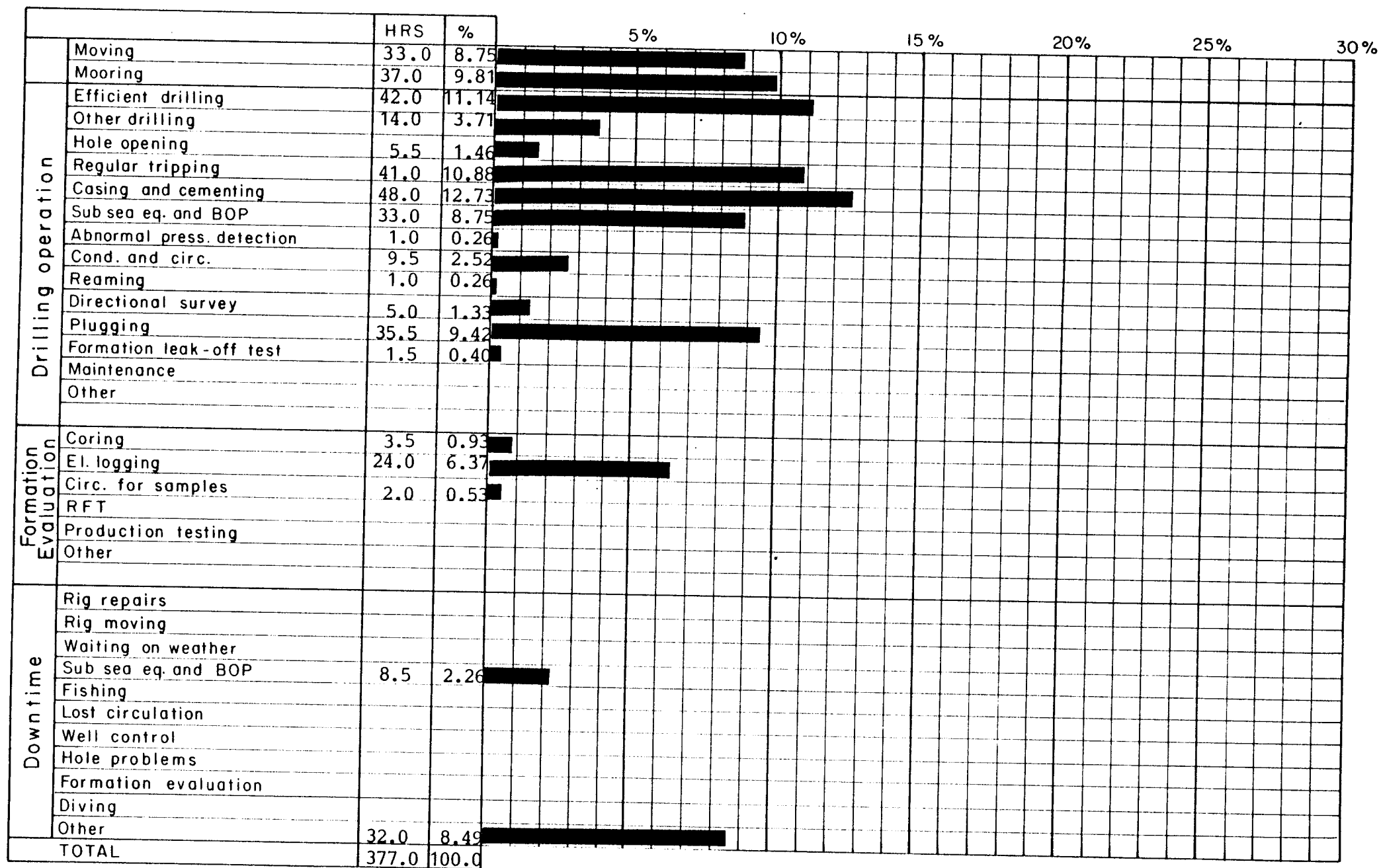
Total rig time distribution phase I + II

Rig time distribution for plugging phase I + II

Drilling time vs. depth

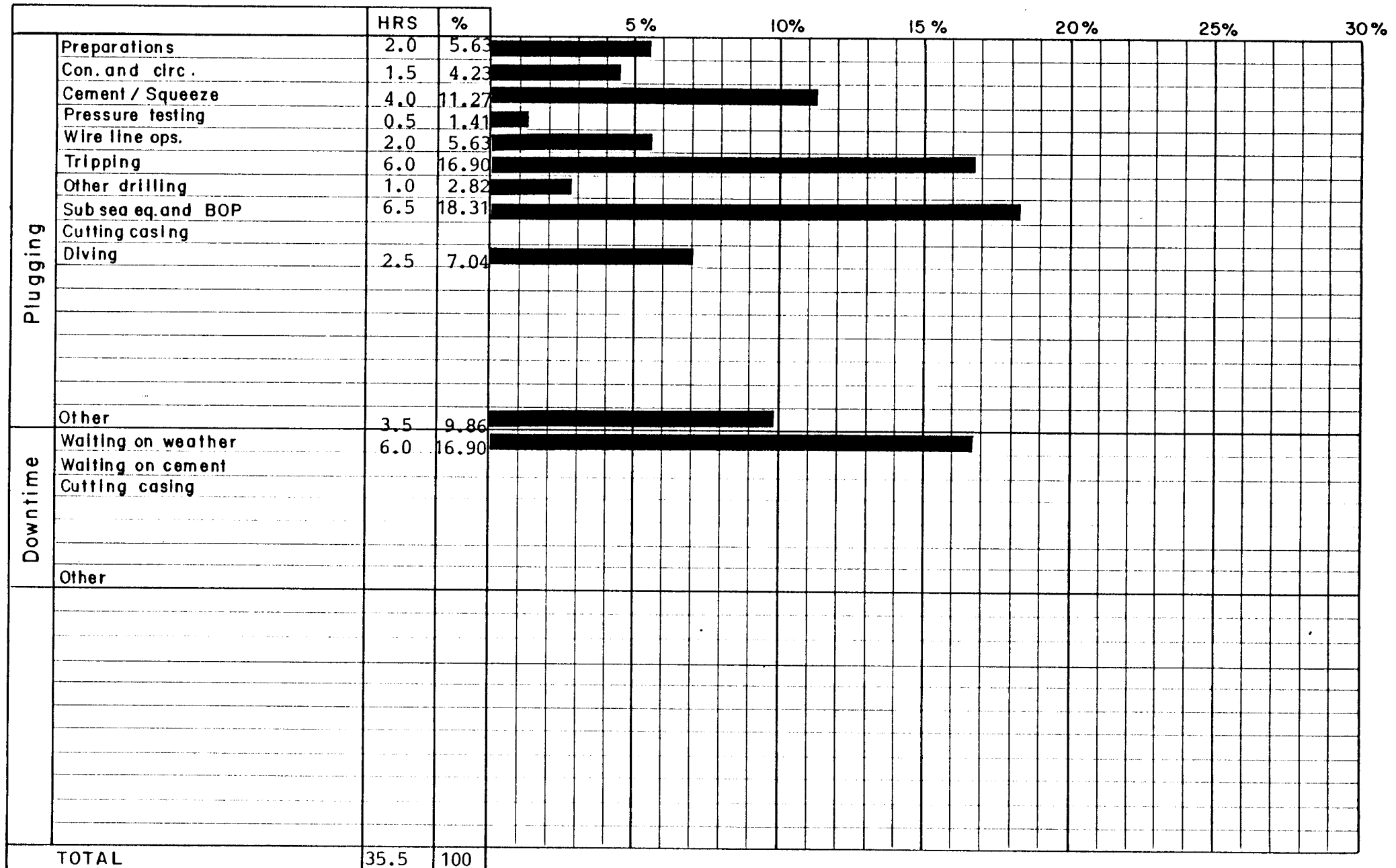
Drilling cost vs. depth

TOTAL RIG TIME DISTRIBUTION FOR WELL 34/10-27 Phase I



RIG TIME DISTRIBUTION FOR PLUGGING, INCL. IN TOTAL RIG TIME DISTRIBUTION.

Well 34/10-27, Phase I



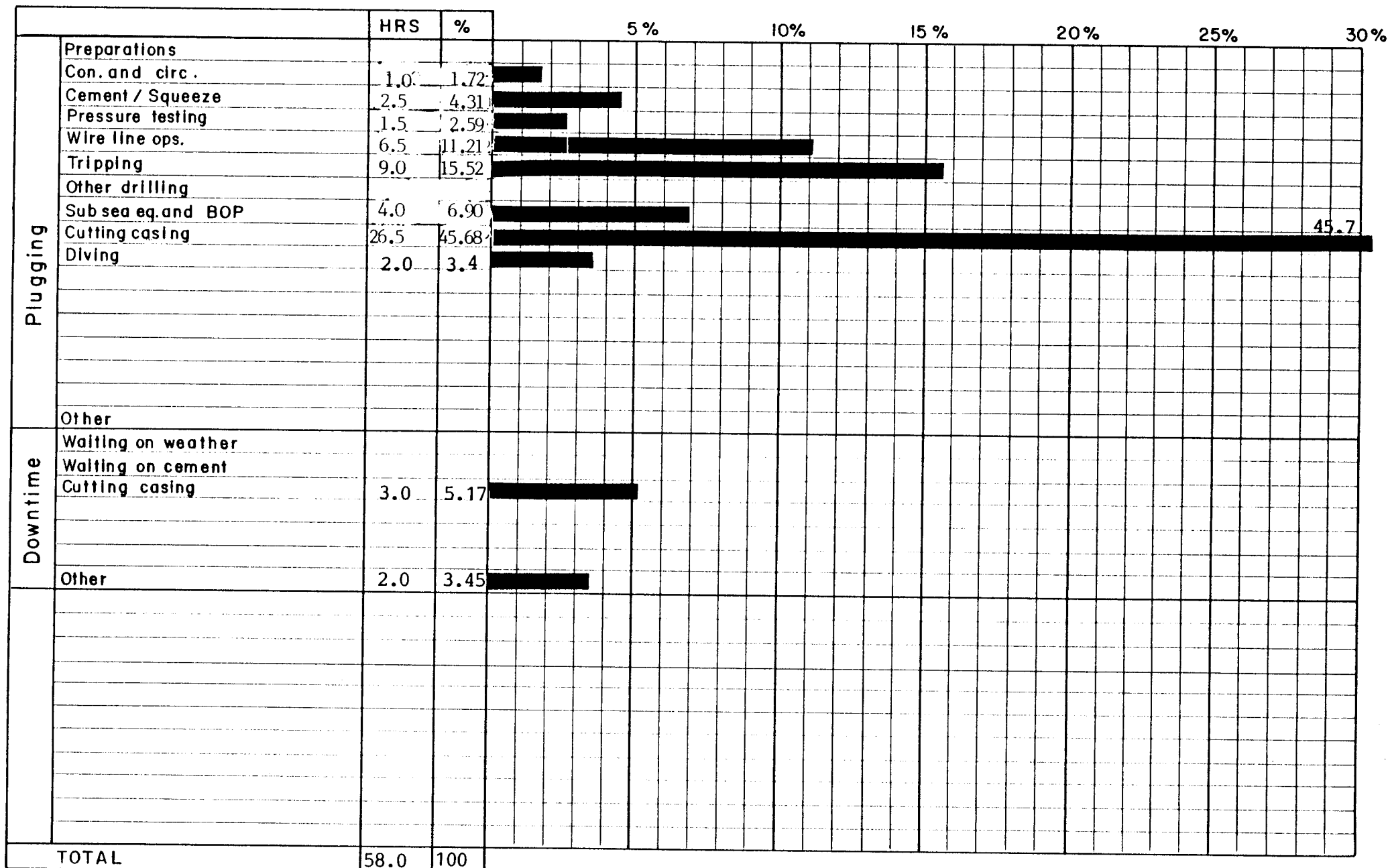
TOTAL RIG TIME DISTRIBUTION FOR WELL 34/10-27

Phase II

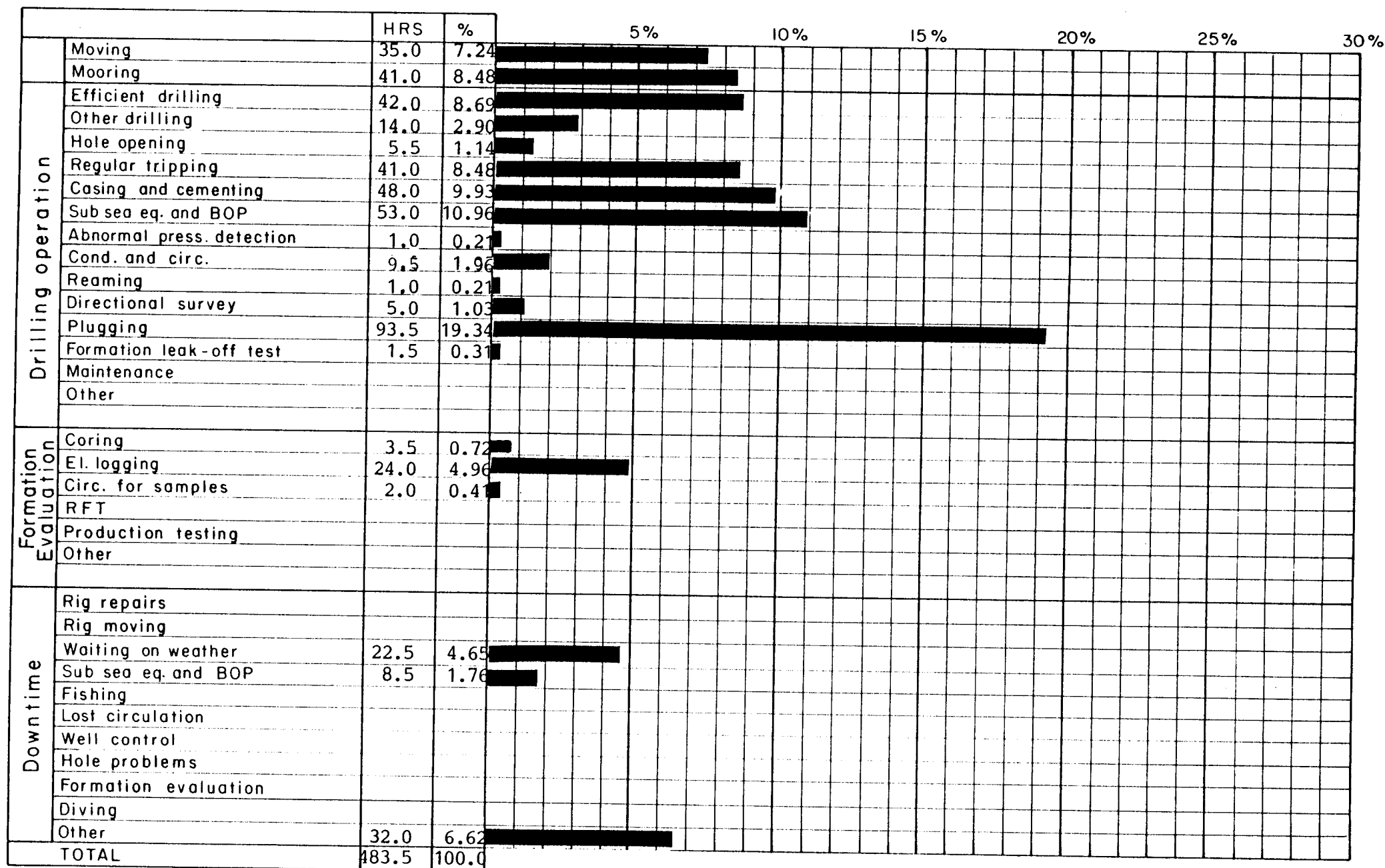
		HRS	%	5%	10%	15%	20%	25%	30%
	Moving	2.0	1.88						
	Mooring	4.0	3.76						
Drilling operation	Efficient drilling								
	Other drilling								
	Hole opening								
	Regular tripping								
	Casing and cementing								
	Sub sea eq. and BOP	20.0	18.78						
	Abnormal press. detection								
	Cond. and circ.								
	Reaming								
	Directional survey								
	Plugging	58.0	54.45						54.45%
	Formation leak-off test								
	Maintenance								
	Other								
Formation Evaluation	Coring								
	El. logging								
	Circ. for samples								
	RFT								
	Production testing								
	Other								
Downtime	Rig repairs								
	Rig moving								
	Waiting on weather	22.5	21.13						
	Sub sea eq. and BOP								
	Fishing								
	Lost circulation								
	Well control								
	Hole problems								
	Formation evaluation								
	Diving								
	Other								
TOTAL		106.5	100.0						

RIG TIME DISTRIBUTION FOR PLUGGING, INCL. IN TOTAL RIG TIME DISTRIBUTION.

Well 34/10-27, Phase II

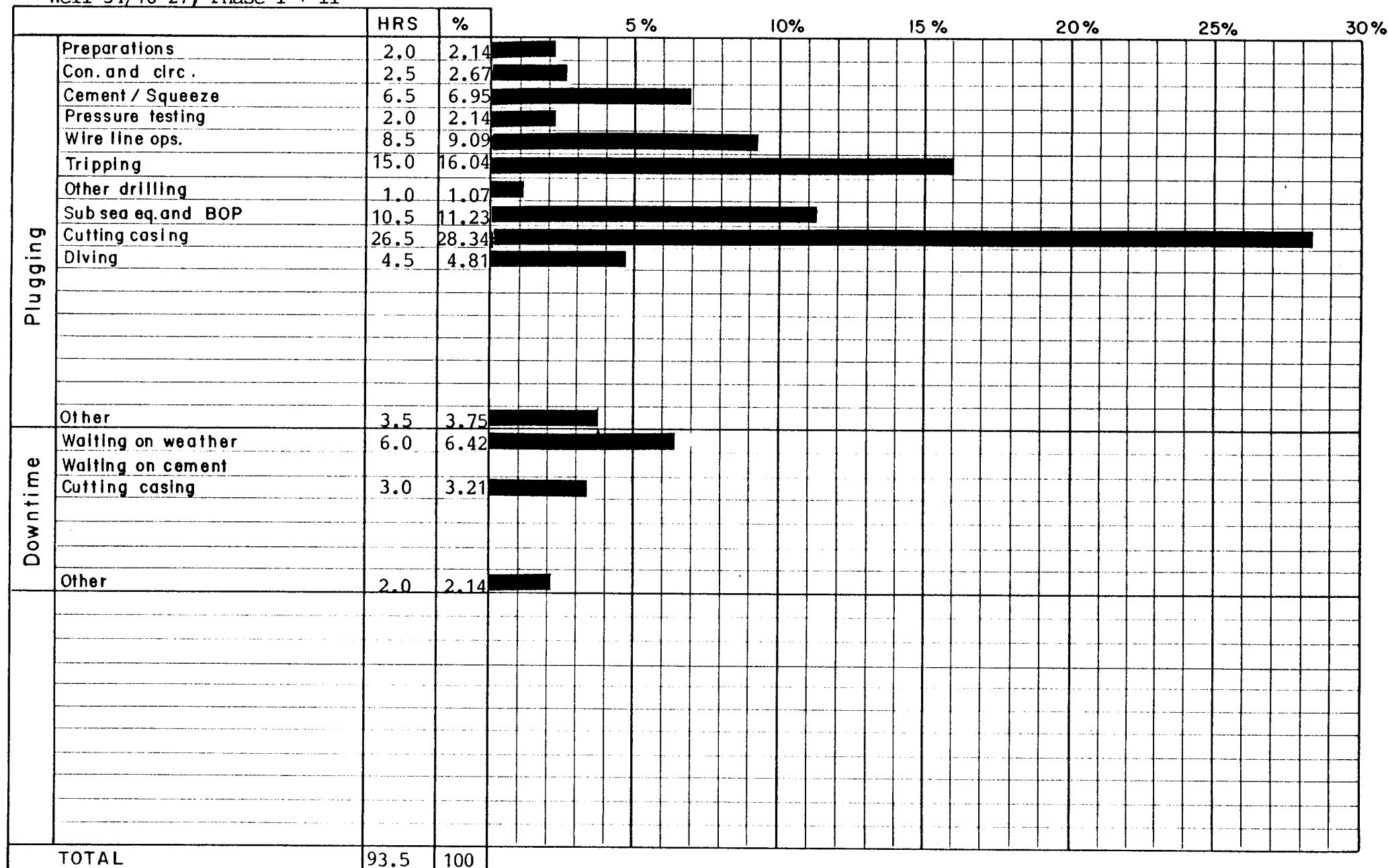


TOTAL RIG TIME DISTRIBUTION FOR WELL 34/10-27 Phase I + II



RIG TIME DISTRIBUTION FOR PLUGGING, INCL. IN TOTAL RIG TIME DISTRIBUTION.

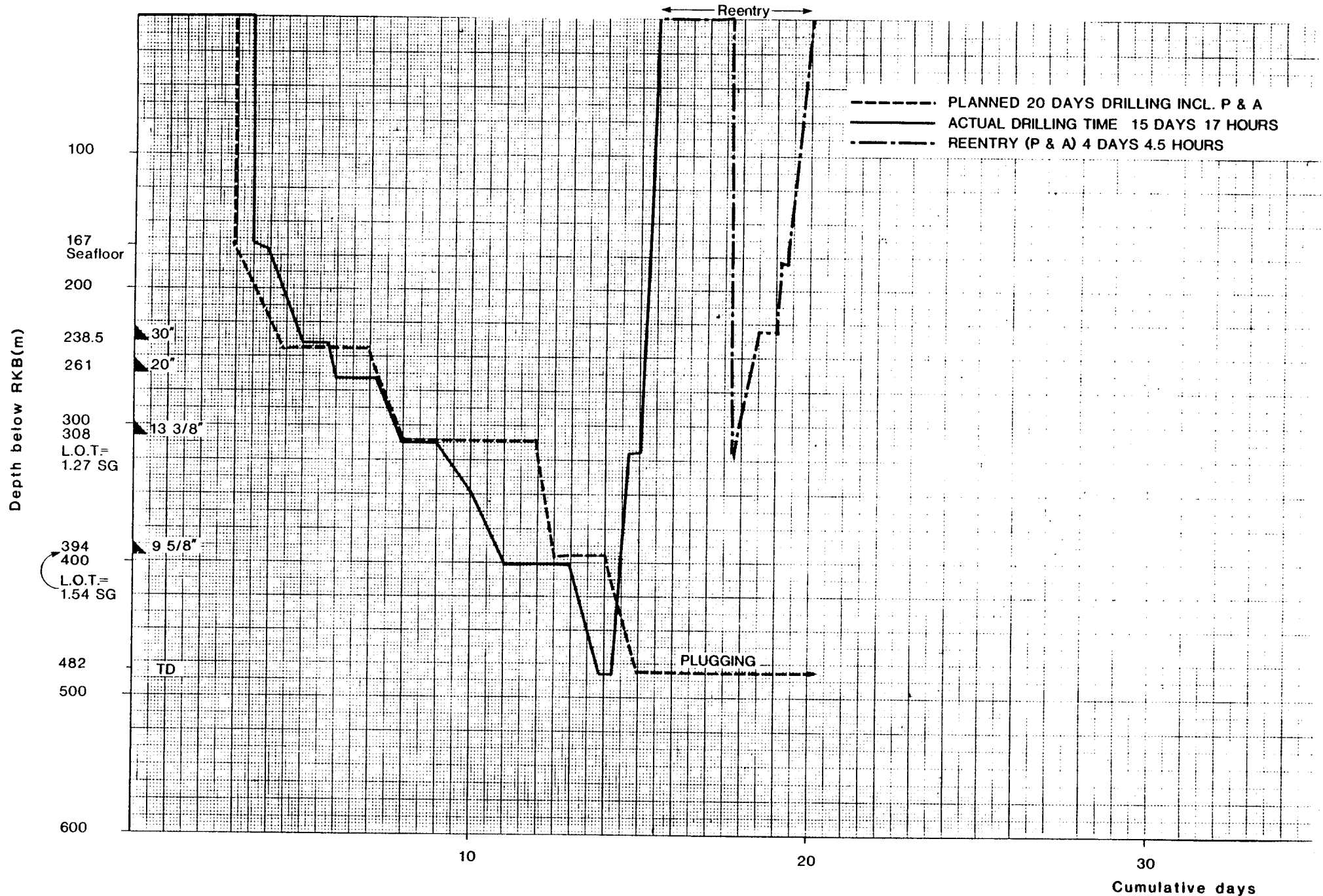
Well 34/10-27, Phase I + II



DRILLING TIME V.S. DEPTH WELL: 34/10-27 RIG: WEST VENTURE

ORIGINAL ARB AV	TEGNET AV	 Don't forget your stabilization
DATE		

0m RKB



side 4.23

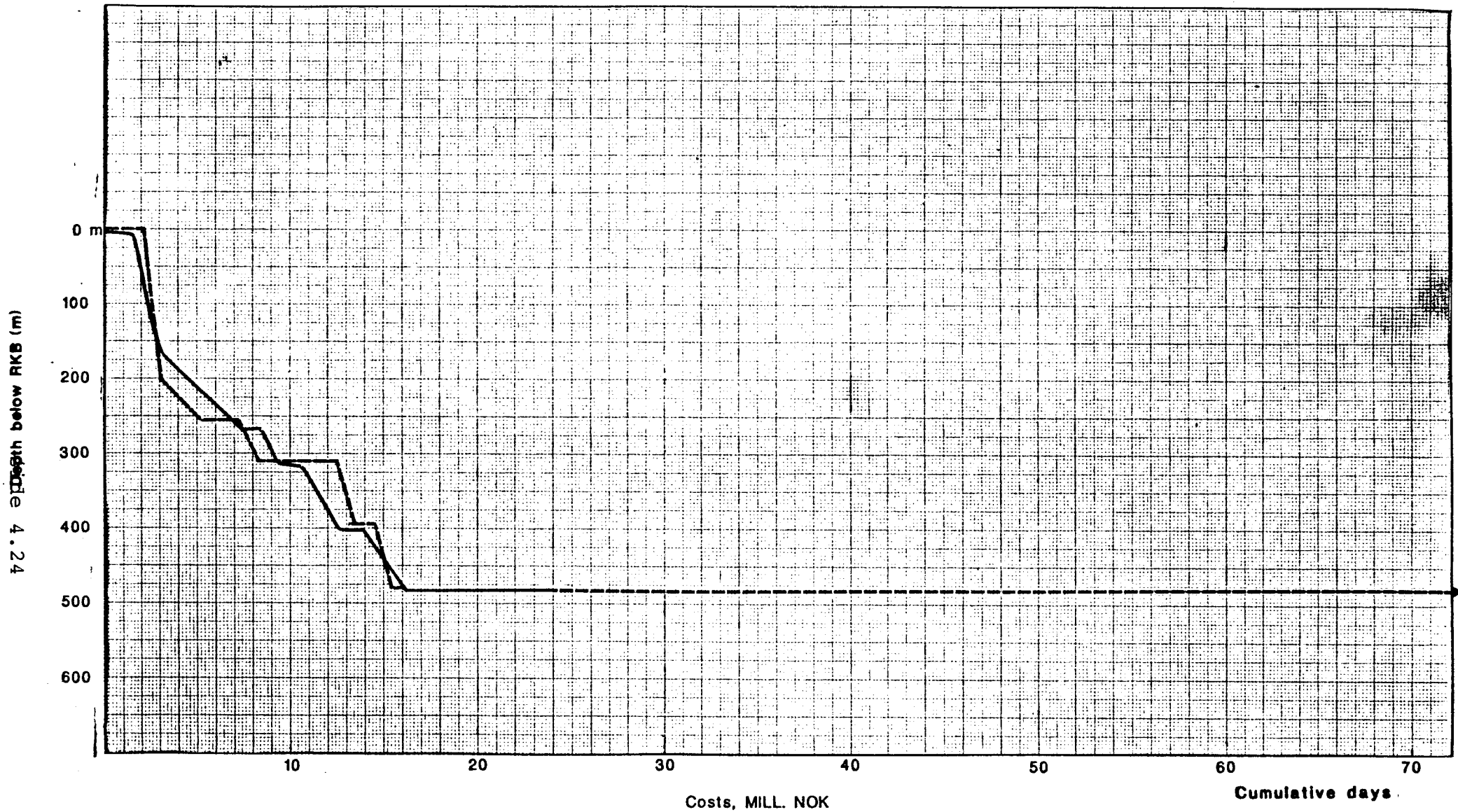
DRILLING COST V.S. DEPTH

WELL 34/10-27 RIG: WEST VENTURE

ORIGINAL ADD. IN:	TARGET IN:	
DATE:		

RKB

--- PLANNED DRILLING COST 77.625 M NOK
— ACTUAL DRILLING COST 24.300 M NOK



4.7 Bit record and lithology column

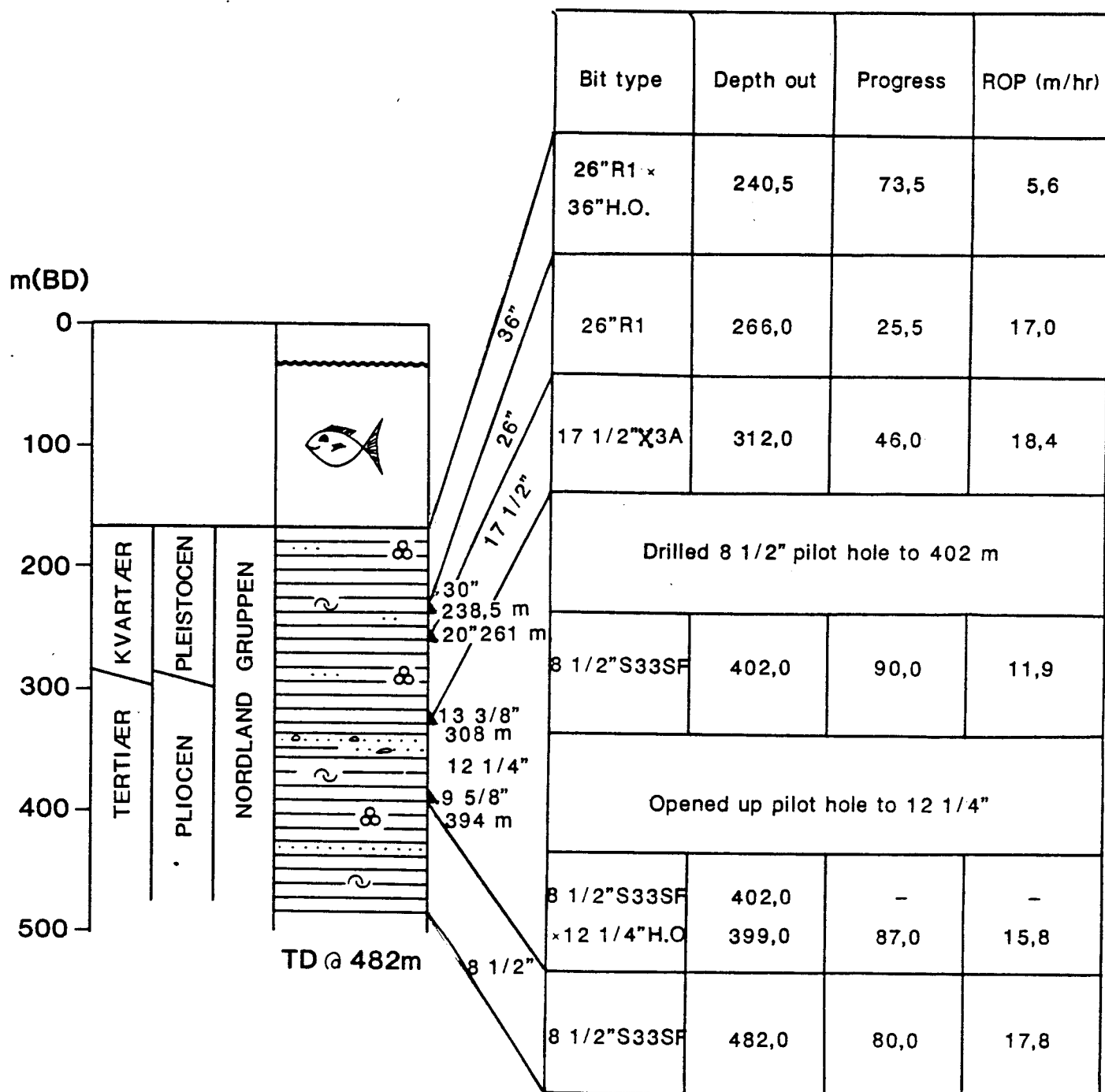


BORKRONEDATA

Reentry
Brønn nr.: 34/10 - 27

[illegible]

BIT RECORD AND LITHOLOGY COLUMN WELL: 34/10-27



4.8 Pressure profiles

BRØNN: 34/10-27

Statoil

Bergen

RIGG: West Venture

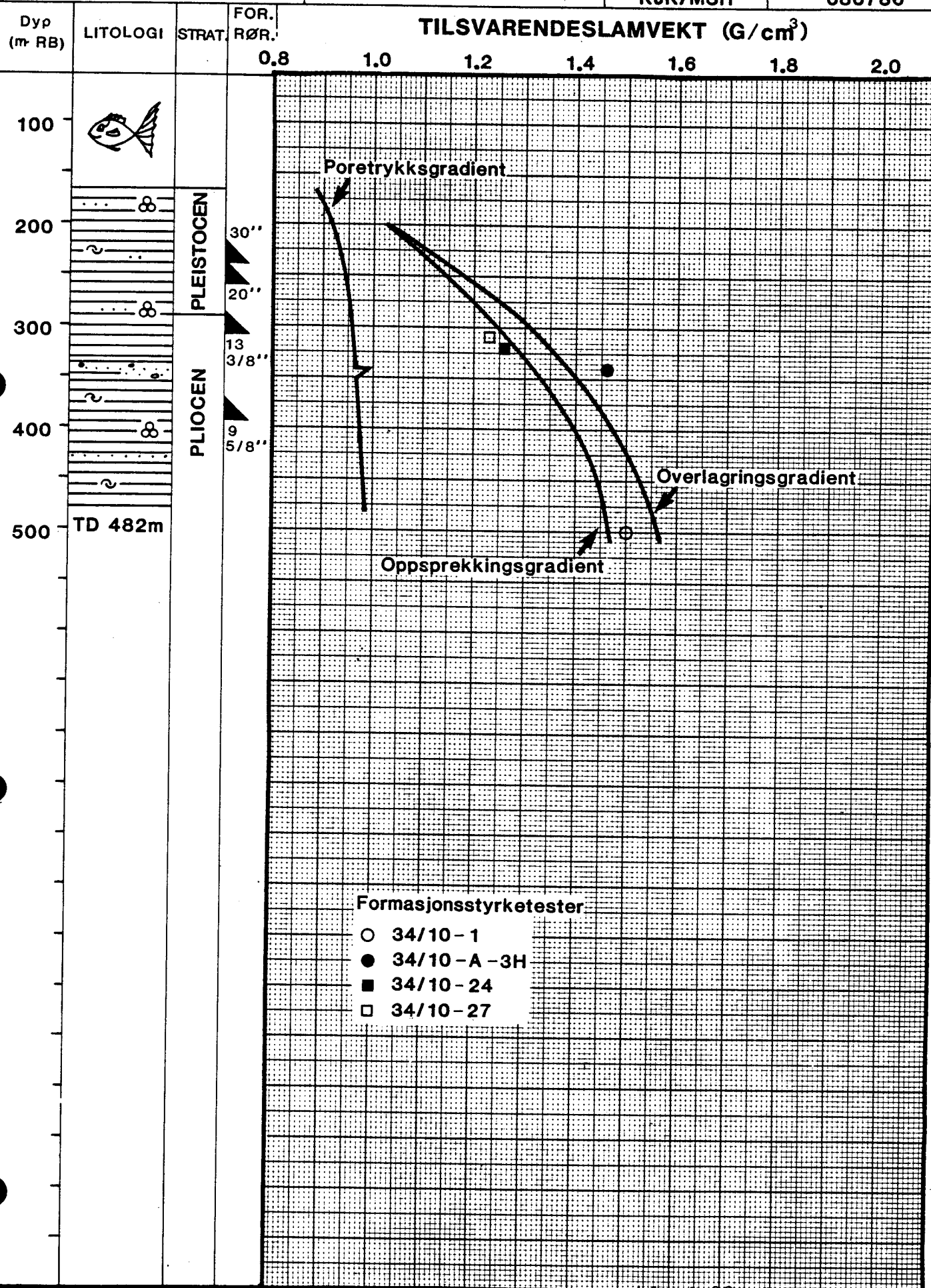
TRYKKGRADIENTER

Vanndyp 135m

RB: 32m

Tegnet av:
KJK/MSH

Dato: 080786



4.9 Surveys

EASTMAN WHIPSTOCK UK LTD.

TANANGER

WELL DEFLECTION SURVEY

for

STATOIL

34/10-27

Well : 34/10-27 .

Survey Reference : S06456.0ST

STATOIL
34/10-27
NORTH SEA, NORWEGIAN SECTOR

Slot :
Well : 34/10-27
PBHL : 0.00

Date Printed : 16-MAY-86
Our Ref : S06456.0ST

Page : 2

Measured Depth	Drift Angle	Drift Direction	Course Length	Vertical Depth	Vertical Section	R E C T A N G U L A R C O O R D I N A T E S		Dogles Severity
167.00	0.00	0.00	0.00	167.00	0.00	0.00 N	0.00 E	0.00
232.50	0.00	0.00	65.50	232.50	0.00	0.00 N	0.00 E	0.00
261.00	0.50	45.00	28.50	261.00	0.09	0.09 N	0.09 E	0.53
275.00	0.40	80.00	14.00	275.00	0.14	0.14 N	0.18 E	0.61
284.00	0.50	115.00	9.00	284.00	0.13	0.13 N	0.25 E	0.96
294.00	0.60	103.00	10.00	294.00	0.10	0.10 N	0.34 E	0.46
300.00	0.00	103.00	6.00	300.00	0.09	0.09 N	0.37 E	3.00
308.00	0.20	315.00	8.00	308.00	0.10	0.10 N	0.36 E	0.75
328.00	1.20	175.00	20.00	328.00	-0.08	0.08 S	0.35 E	2.04
343.00	1.10	169.00	15.00	342.99	-0.38	0.38 S	0.39 E	0.31
364.00	0.30	143.00	21.00	363.99	-0.62	0.62 S	0.46 E	1.20
398.00	0.90	157.00	34.00	397.99	-0.94	0.94 S	0.62 E	0.54
478.00	0.50	290.00	80.00	477.99	-1.40	1.40 S	0.54 E	0.49

CALCULATION METHOD : Minimum curvature

Report Units : Meters

SLOT COORDINATES : 0.00 N 0.00 E

BOTTOM HOLE LOCATION : Referenced to SLOT

DISTANCE : 1.50

DIRECTION : 158.93

SURVEY RUN INFORMATION

=====

3-DEC-85 START EXPLORATION WELL # 27.

MWD/MSS SURVEYS 232.5 - 478 MT. MD.

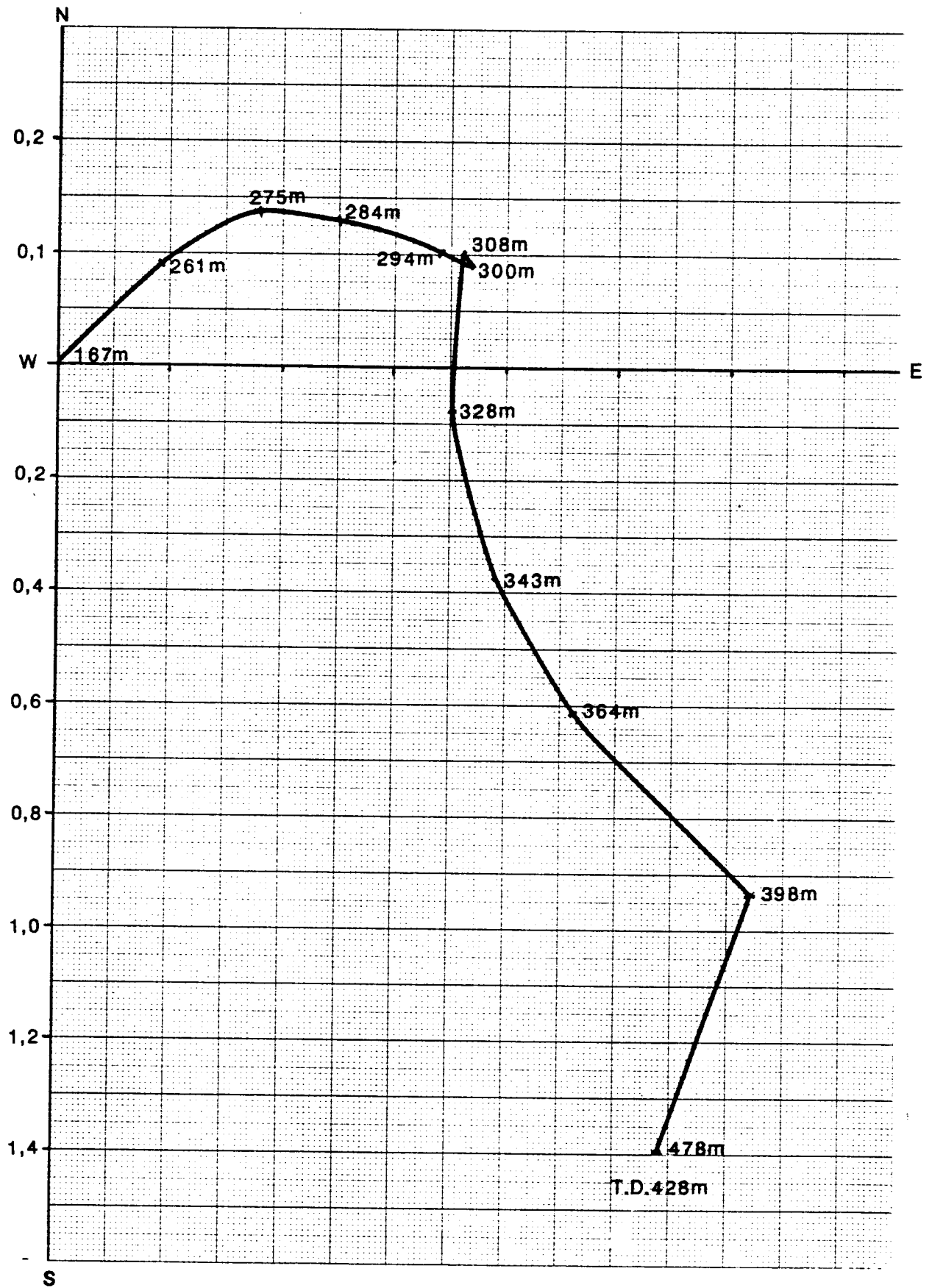
WELL ASSUMED TO BE VERTICAL TO 167 MT.MD. (SEABED)

SURVEYS @ 232.5, 261, 300 AND 478 MT. MD. ARE

MAGNETIC SINGLE SHOTS.

WELL 34/10-27

HORIZONTAL SECTION



4.10 Drilling Fluid Summary

DRILLING MUD RECAP

DRILLING MUD RECAP

DATE: 21-Jan-86

OPERATOR: Statoil

WELL NO.: 34/10-27

RIG NAME: West Venture

SPUD DATE: 2-Dec-85

No. drig days to TD: : 10 TOTAL DEPTH: 482 m

CONTRACTOR: Smedvig

WAREHOUSE: CCB

TOTAL COST: \$ 71.937,81

Date	Depth	Time	W.T.	FV API @	PV cp @	YP API @	GELS 0/10	pH	FILTRATE API HT-HP	F	Cake	PM	PF/MF	CL- mg/l	Ca- mg/l	Sand %	Solids %	Water %	MBT
01-Dec	0	2400	1.06	100+															
02-Dec	168	2400	1.06	100+															
03-Dec	241	2400	1.06	100+															
04-Dec	266	2400	1.06	100+															
05-Dec	266	2400	1.10	58	5	40	20/27	10.0	15.0										
06-Dec	312	2400	1.10	60	8	48	27/33	12.3											
07-Dec	284	2400	1.10	59	8	47	25/30	12.5											
08-Dec	346	2400	1.13	70	14	35	12/15	9.9	7.2		1	0.40	0.2/0.4	50000	260	tr	6.00	94.00	
09-Dec	402	2400	1.12	73	17	36	18/23	9.9	7.4		1	0.40	0.2/0.4	47000	280	tr	6.00	94.00	
10-Dec	402	2400	1.12	58	18	37	14/25	9.7	7.0		1	0.40	0.3/0.4	47000	280	tr	6.00	94.00	
11-Dec	405	2400	1.12	62	14	32	14/20	11.0	9.6		1	0.80	0.2/0.5	50000	600	tr	6.00	94.00	5.0
12-Dec	482	2400	1.12	68	17	34	15/23	12.0	9.9		1	3.50	0.17/0.64	43000	380	tr	7.00	93.00	5.0
13-Dec	0	2400	1.12	64	16	32	15/21	12.3	9.8		1	2.80	0.15/1.1	44000	360	tr	7.00	93.00	5.0

DATE: 21-Jan-86

RIG NAME: West Venture

TOTAL DEPTH: 482 ■

TOTAL COST: 71.937,81

Date	Depth													Daily	Cumulative					
01-Dec	0	14	8	7											5,989.69	5,989.69				
02-Dec	168													0.00	5,989.69					
03-Dec	241	9	8	3											3,880.53	9,870.22				
04-Dec	266													0.00	9,870.22					
05-Dec	266	5	5	2	19								5,048.73	14,918.95						
06-Dec	312			2	4	344	6	13				43	25	15	16,945.29	31,864.24				
07-Dec	284			3	3	172	5	29				4	91	45	19,880.01	51,744.25				
08-Dec	346					64			18	4	6				170	10	60	6	14,244.94	65,989.19
09-Dec	402					11			2									1,037.08	67,026.27	
10-Dec	402							3	3									2,001.48	69,027.75	
11-Dec	405					20	4									6	1,706.46	70,734.21		
12-Dec	482					20								1	1,203.60	71,937.81				
13-Dec	0													0.00	71,937.81					



WELL 34/10-27

RIG	West Venture
DRILLING CONTRACTOR	Smedvig
WATER DEPTH FROM RKB	167 m
36" HOLE TO	241 m
30" CASING TO	241 m
26 " HOLE TO	266 m
20" CASING TO	261 m
17 1/2" HOLE TO	312 m
13 3/8" CASING TO	2308 m
12 1/2" HOLE TO	402 m
9 5/8" CASING TO	393 m



CASING SIZE	:	30"
HOLE SIZE	:	36"
CASING SET AT	:	241 m
DRILLED FROM	:	167 m

Had to spud in two times because of boulders and hard seabed. 36" hole were drilled with seawater and viscous slugs. On TD 50 m³ of high viscosity mud were spotted in the open hole. Wiper trip and survey were performed. Back on bottom another 50 m³ mud were pumped down. When pulling out, tight hole were experienced 10 m below seabed, probably because of boulders falling in. Run in to TD again and circulated hole clean with seawater, 40 m³ mud were spotted prior to run casing. 30" casing were run and cemented with no problems.



CASING SIZE	:	20"
HOLE SIZE	:	26"
CASING SET AT	:	266 m
DRILLED FROM	:	241 m

26" hole were drilled to TD a 266 m with seawater and viscous slugs. No problems encountered while drilling this section. 20" casing were run and cemented.



CASING SIZE : 13 3/8"
HOLE SIZE : 17 1/2"
CASING SET AT : 312 M
DRILLED FROM : 261 M

Diluted gel mud from previous section to 50-60 FV. Weighted it to 1.10 s.g. as per specifications. Drilled cement and shoe with this gel mud. Mud got badly cement contaminated and heavy dilution with seawater was necessary to avoid the mud from setting up. Because of the heavy dilution barite additions were made to maintain specified mud weight. When reaching TD, the heavy dilutions and bicarbonate additions finally gave results. Viscosity went back down to around 50 F.V. Casing were run and cemented with no problems.

Drilling cement with this kind of mud will always create big problems. It will be better to drill the cement with seawater and displace to mud in the shoe. If this is not possible, we need a stack of thinner on the rig. In this case we had none.



CASING SIZE : 9 5/8"
HOLE SIZE : 12 1/4"
CASING SET AT : 402 M
DRILLED FROM : 312 M

KCL-CaCO₃ polymer mud. MW 1.12-FV 57 to 73.

First a 8 1/2" pilot was drilled from 308 m to 402 m.

We started with a YP of 27 raised it to 40 and ended at a YP of 35. A YP of 35 seemed to be enough to clean the hole at a spm of 40 (7824 l/min). KCL ppb was kept at 40.

After logging the hole was opened to 12 1/4". YP was kept between 32 and 37. Which seemed to be sufficient at a spm of 132 (3581 l/min). Hole was drilled with an average ROP of 20 m/hr. MW was kept down by running mud cleaner periodically. KCL content was kept at 37 ppb. Clay cuttings went over shakers with no problems, the clay was soft but not sticky enough to blind the shaker screens, it seemed to be quite good dehydration effect from the KCL.

Problems occurred when trying to retrieve the wear bushing, but they got it on second attempt. The bushing was balled up some with clay. While running 9 5/8" casing the string took weight when we passed the 13 3/8" shoe. Max over pull was 20000 lb. I assume that this was due to balled up clay in the rat hole.

After the string was landed we had problems getting circulation. The string was pulled to surface and the return ports was found balled up with clay.



Recommendation.

Use of WO 21 + WO 22 as primary viscosifiers on next occasion. Use of XCD polymer as a secondary viscosifier to adjust YP. This will save money and we certainly will get a better mud to drill with. Higher content of N 15 and Prowate F.

DAILY ACTIVITY REPORT



DAILY ACTIVITY REPORT

COMPANY STATOIL WELL NO. 34/10-27 PAGE 1 OF 3

DATE 1/12-85 DEPTH TIME 2400 ENGINEER Sørbø/Nøklebye

Mixed 230 m³ spud mud

DATE 2/12 DEPTH 168 TIME 2400 ENGINEER Sørbø/Nøklebye

Spudded in at 1800 hrs. RKB seabed 167 m. Seabed too hard.
Rig moved 3 m to re-spud.

DATE 3/12 DEPTH 241 TIME 2400 ENGINEER Sørbø/Nøklebye

Drilled 36" hole to TD 241 m with 26" bit + 36" hole opener.
Drilling with seawater + viscous slugs on connections. Pumped
50 m³ mud to TD. Wiper trip + survey. Returned in hole.
Pumped 50 m³ more mud. Pulled out. Tight spot, pumped
40 m³ more, pulled out of hole. Run and cement 30" casing.

DATE 4/12 DEPTH 266 TIME 2400 ENGINEER Sørbø/Nøklebye

Drilled cement from 234 to 238 m. Drilled 26" hole to 266 m.
Pumped high viscous pill on each connection.



DAILY ACTIVITY REPORT

COMPANY STATOIL WELL NO. 34/10-27 PAGE 2 OF 3

DATE 5/12-89 DEPTH 266 TIME 2400 ENGINEER Sørbo/Nøklebye

Returned in hole with no fill Circulated. Ran casing and cemented 20" casing. Ran riser + BOP. Test BOP. Mixed 60 m³ gel mud. Weighted up mud to 1.10 + reduced FV to 58.

DATE 6/12 DEPTH 312 TIME 2400 ENGINEER Sørbo/Nøklebye

Drilled cement + 46 m new 17 1/2" hole. Prepared to run 13 3/8" casing.
Started mixing 180 m³ KCL mud.

DATE 7/12 DEPTH 284 TIME 2400 ENGINEER Sørbo/Nøklebye

Run and cement 13 3/8" casing. Backed out running tool, circulated riser clean with mud. No cement in return. Made up 12 1/4" bottom hole assembly. Drilled cement from 283 m to 285 m. KCL mud: Mud weight 1,12, FV 65.

DATE 8/12 DEPTH 346 TIME 2400 ENGINEER Sørbo/Nøklebye

Drilled cement from 285 m. Performed F.I. test. Pumped 4 m³ water spacer. Displaced hole to KCL mud. Cleaned all surface tanks with seawater. Drilled 8 1/2" pilot hole to 346 m and pulled out of hole.



DAILY ACTIVITY REPORT

COMPANY STATOIL WELL NO. 34/10-27 PAGE 3 OF 3

DATE 9/12-89 DEPTH 402 TIME 2400 ENGINEER Sørbo/Nøklebye

Returned in hole with no fill. Drilled 8 1/2" pilot hole from 346 to 402 m. Pulled out of hole. Logged.

DATE 10/12 DEPTH 402 TIME 2400 ENGINEER Sørbo/Nøklebye

Reamed out hole to 12 1/4". Pulled out of hole. Prepared to run 9 5/8" casing.

DATE 11/12 DEPTH 405 TIME 2400 ENGINEER Sørbo/Nøklebye

Cemented 9 5/8" casing with no mud loss. Temperature logging showed good cement job. Drilled cement from 362 m to shoe. Drilled 3 m new formation. Prepared for leak off test.

DATE _____ DEPTH _____ TIME _____ ENGINEER _____



COMPLETION INTERVAL

COMPANY STATOIL Well No. 34/10-27 Page 1 of 4

Casing Size Meters (Bit Size) Meters
30 " from 167 to 241 36 " hole from 167 to 241

Material Consumption for Interval:

Product	Units	Size	Cost/Unit	Total Cost
Bentonite	23	MT	403.60	9.282.80
Caustic	16	25 kg	22.47	359.52
Soda Ash	10	50 kg	22.79	227.90

Material Cost for Interval \$ 9.870.22 Average Cost per meter \$ 133.38

Number of Days 2 Average Cost per Day \$ 4.935.11

Comments



COMPLETION INTERVAL

COMPANY STATOIL Well No. 34/10-27 Page 2 of 4

Casing Size 20 " from 167 Meters to 261 (Bit Size) 26 " hole from 241 Meters to 266

Material Consumption for Interval:

Product	Units	Size	Cost/Unit	Total Cost
Bentonite	5	MT	403.60	2.018.00
Caustic	5	25 kg	22.47	112.35
Soda Ash	2	50 kg	22.74	45.48

Material Cost for Interval \$ 2.175.83 Average Cost per meter \$ 87.03

Number of Days 2 Average Cost per Day \$ 1.087.92

Comments



COMPLETION INTERVAL

COMPANY STATOIL Well No. 34/10-27 Page 3 of 4

Casing Size 13 3/8 " from 167 Meters to 308 (Bit Size) 17 1/2 " hole from 261 Meters to 312

Material Consumption for Interval:

Product	Units	Size	Cost/Unit	Total Cost
Sodium Bicarbonate	15	50 kg	26.57	398.55
Barite	23	MT	151.20	3477.60

Material Cost for Interval \$ 3876.15 Average Cost per meter \$ 76.00

Number of Days 2 Average Cost per Day \$ 3876.15

Comments



COMPLETION INTERVAL

COMPANY STATOIL Well No. 34/10-27 Page 4 of 4

Casing Size Meters (Bit Size) Meters
9 5/8 " from 167 to 393 12 1/4 " hole from 312 to 402

Material Consumption for Interval:

Product	Units	Size	Cost/Unit	Total Cost
Caustic	5	50 kg	22.47	112.35
Barite	3	MT	151.20	453.60
KCL	591	50 kg	22.68	13.403.88
WO 21	14	25 kg	273.36	3.827.94
Bicarbonate	6	50 kg	26.57	159.42
XCD-polymer	65	50 lb	393.80	25.597.00
Prowate N 40	134	50 kg	19.64	2.631.76
Prowate N 15	240	50 kg	19.64	4.713.60
Prodefoam	10	25 l	72.19	721.90
Drispac S/LO	4	50 lb	208.00	832.00
Prowate F	10	50 kg	19.64	196.40
Prowate C	60	50 kg	19.64	1.178.40

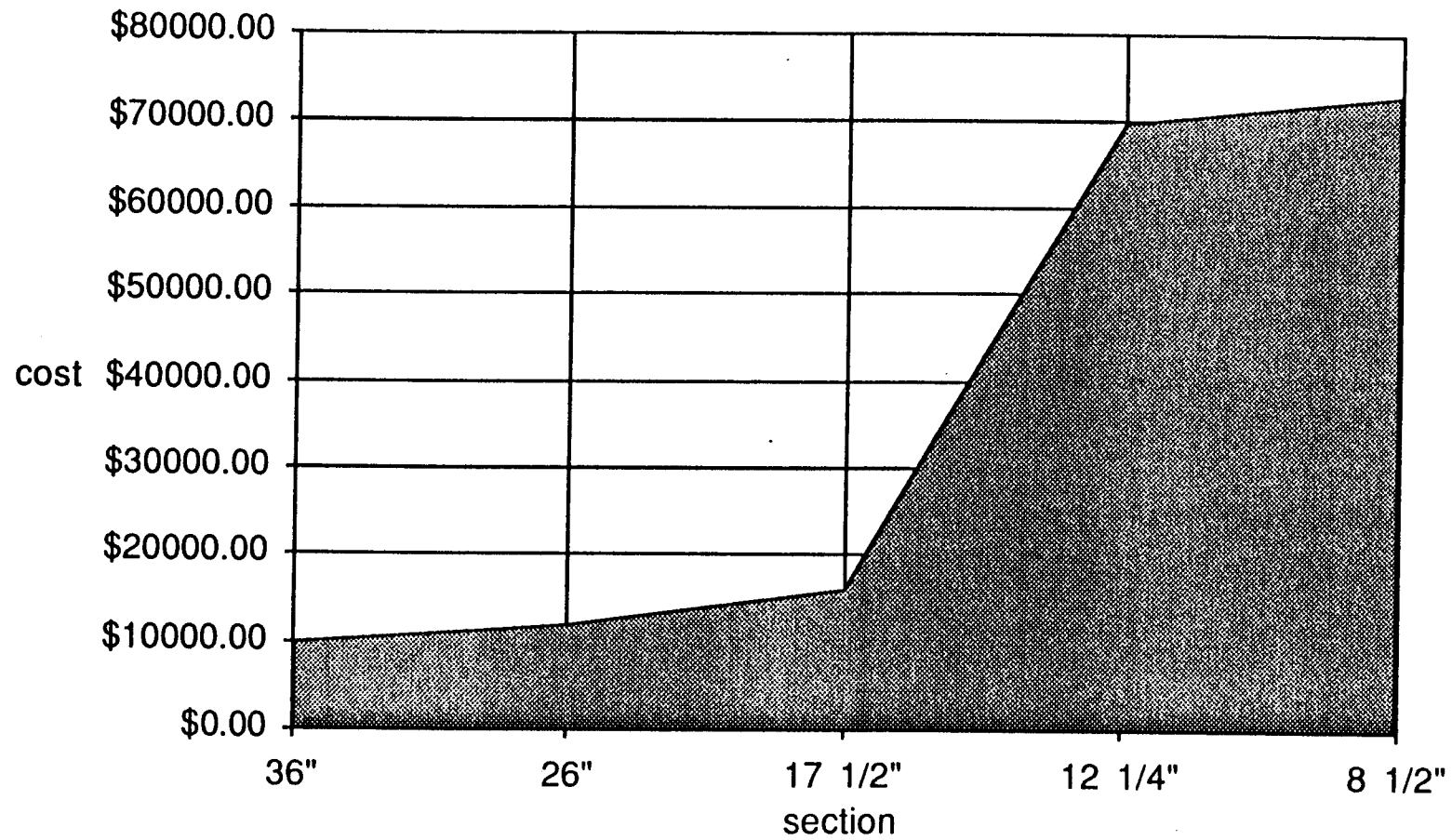
Material Cost for Interval \$ 53.827.35 Average Cost per meter \$ 598.08

Number of Days 4 Average Cost per Day \$ 13.456.83

Comments

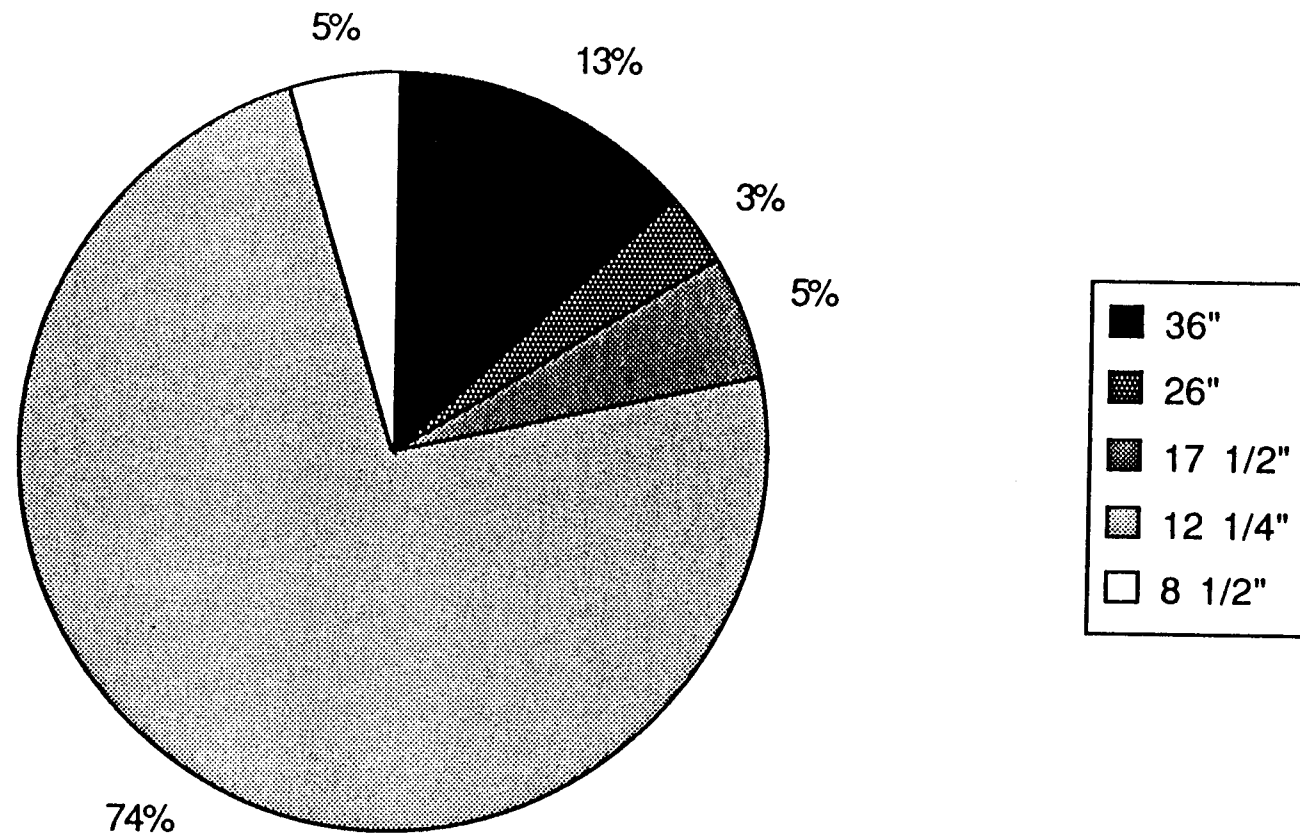


Cumulative cost 34/10-27



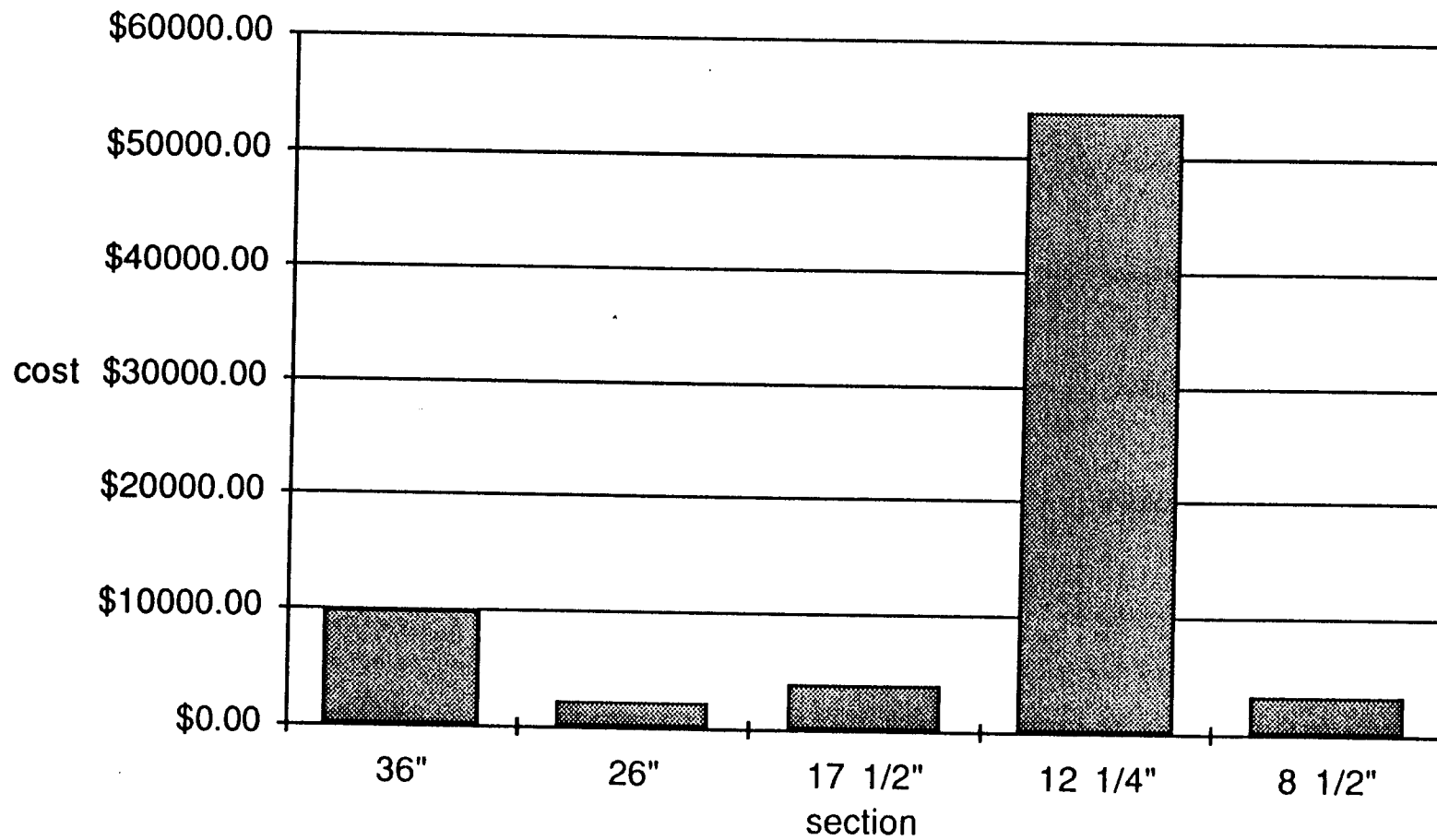


Total cost 34/10-27



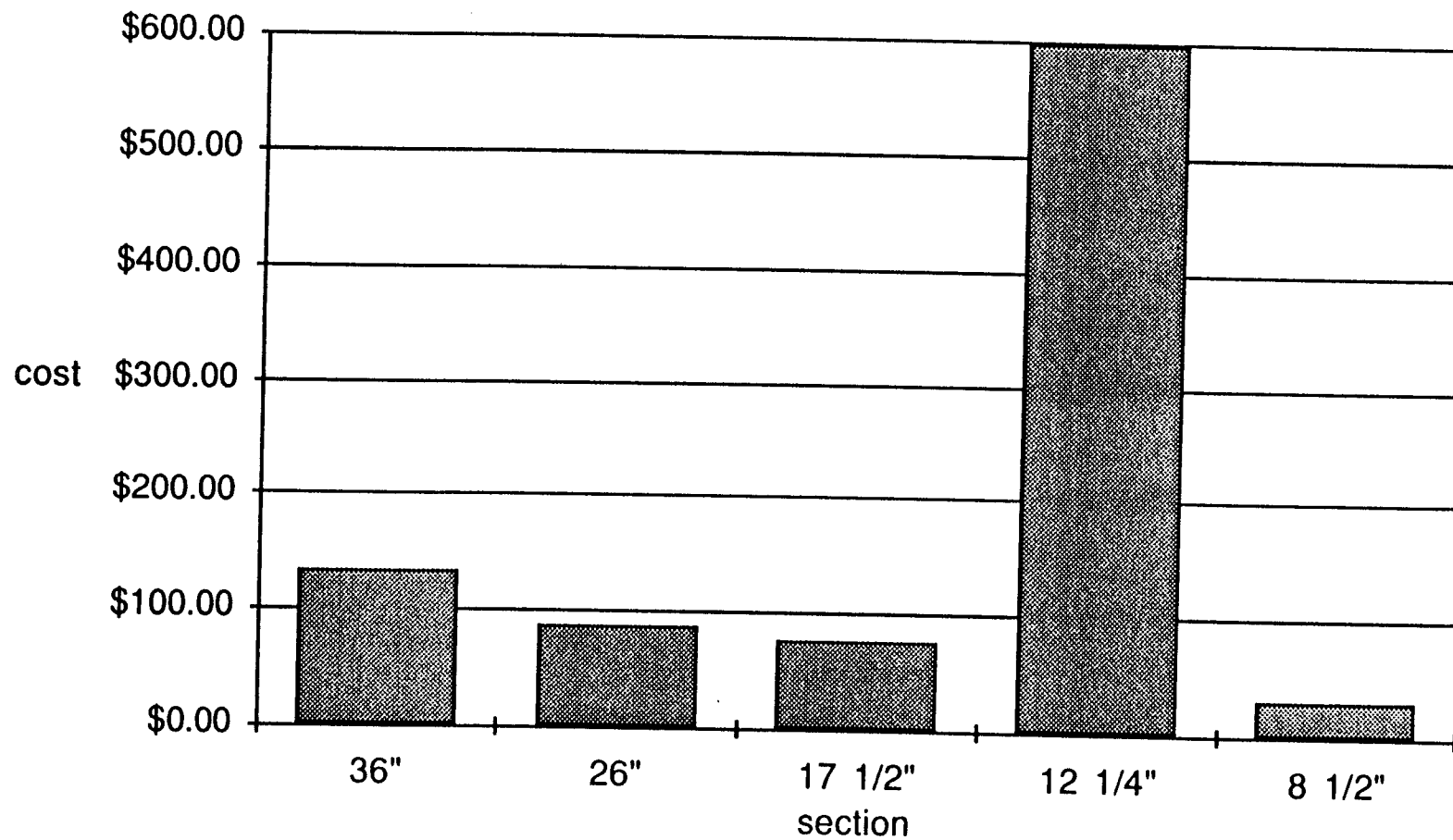


Interval cost 34/10-27





Cost pr meter 34/10-27



4.11 Equipment failure

4.11 Equipment failure

1. Not able to get 30" shoe below 238,5 m, had 3 m stick up.
2. Vetco's wear bushing R/R - tool.
Unable to retrieve wear bushing after 17 1/2" and 12 1/4" hole were drilled. The wellhead was washed with jet sub, and the wear bushing was retrieved on second attempt.
3. Exlog MWD - tool
While drilling 8 1/2" pilot hole the MWD - tool was changed due to bad readings on higher flowrate (above 1000 l/min.). Had to pick MWD - tool up again due to failure on back up tool.
4. Vetco's 9 5/8" seal assembly.
Had no returns while circulating 9 5/8" casing. Pulled hanger back to surface. All circulation parts were plugged. Backed out running tool, removed seal assembly and cleaned circulation ports. Seal assembly was damaged.

Equipment failure, reentry

1. A-1 13 3/8" casing spear.

Did not recover 13 3/8" casing in first attempt. In second attempt recovered 1 joint, casing unscrewed in connection.

M/U 12 1/4" stabilizator below casing spear and RIH.

Recovered 2 joints of casing.

2. HTC 17 1/2" bit/26" UR.

While cleaning 20" casing, was not able to go through wellhead with underreamer after connection. POOH and checked underreamer. RIH with bit and underreamer and cleaned casing.

V MARINE REPORT

5.1 Weather data and anchor tension.
Location weather data summary

5.1 Weather data and anchor tension.

Maximum anchor stretch value was reported on anchor no. 10. The 14th of December we had 140 ton overpull on anchor no. 10. At the same time the wind was reported to be 33 m/s coming from WNW and the wave height 12 m from the same direction.

The strongest wind occurred the 12th to the 14th of December 1985 with wind speed up to 33 m/s from WNW and 12 m waves from WNW. At that time the rig heave was only 1.5 m.

WELL: 34/10-27 Phase 1 + 2 RIG: West VentureTIME PERIOD: FROM 29/11 TO 14/12 -1985 and 27/1 to 31/1-1986READINGS PR. MONTH: A total of 21 readings.**WIND**

m/sec. dir.	0 - 5	5 - 10	10 - 15	15 - 20	20 - 25	25 - 30	> 30	total
N			1	1				2
NNE			1		1			2
NE					1			1
ENE			1			1		2
E			1					1
ESE								
SE					1			1
SSE								
S					2	2		4
SSW			1	1	1	1		4
SW				1				1
WSW					1			1
W				1				1
WNW							1	1
NW								
NNW								
total			5	4	7	4	1	21 / 21

WAVE

height (m) dir.	0 - 1	1 - 2	2 - 3	3 - 5	5 - 7	7 - 10	> 10	total
N	1	1	2	1	1			6
NNE					1			1
NE					1			1
ENE					1			1
E								
ESE								
SE				1	1			2
SSE								
S						4		4
SSW				1	1	1		3
SW								
WSW	1				1			2
W								
WNW							1	1
NW								
NNW								
total	2	1	2	3	7	5	1	21 / 21

Reentry

WELL: 34/10-27 Phase II RIG: West VentureTIME PERIOD: FROM 27/1 TO 31/1 -1986READINGS PR. MONTH: 5 readings in January 1986**WIND**

m/sec. dir.	0 - 5	5 - 10	10 - 15	15 - 20	20 - 25	25 - 30	> 30	total
N								
NNE								
NE								
ENE						1		1
E								
ESE								
SE								
SSE								
S					2	2		5
SSW								
SW								
WSW								
W								
WNW								
NW								
NNW								
total					2	3	:	5 / 5

WAVE

height (m) dir.	0 - 1	1 - 2	2 - 3	3 - 5	5 - 7	7 - 10	> 10	total
N								
NNE								
NE								
ENE					1			1
E								
ESE								
SE								
SSE								
S						4		4
SSW								
SW								
WSW								
W								
WNW								
NW								
NNW								
total					1	4		5 / 5

WELL: 34/10-27 Phase I RIG: West VentureTIME PERIOD: FROM 29/11 TO 14/12 -19 85READINGS PR. MONTH: A total of 16 readings**WIND**

m/sec. dir.	0 – 5	5 – 10	10 – 15	15 – 20	20 – 25	25 – 30	> 30	total
N			1	1				2
NNE			1		1			2
NE					1			1
ENE			1					1
E			1					1
ESE								
SE					1			1
SSE								
S								
SSW			1	1	1	1		4
SW				1				1
WSW					1			1
W				1				1
WNW							1	1
NW								
NNW								
total			5	4	5	1	1	16 / 16

WAVE

height (m) dir.	0 – 1	1 – 2	2 – 3	3 – 5	5 – 7	7 – 10	> 10	total
N	1	1	2	1	1			6
NNE					1			1
NE					1			1
ENE								
E								
ESE								
SE				1	1			2
SSE								
S								
SSW				1	1	1		3
SW								
WSW	1				1			2
W								
WNW							1	1
NW								
NNW								
total	2	1	2	3	6	1	1	16 / 16

WELL: 34/10-27 RIG: West VentureTIME PERIOD: FROM 29/11 TO 30/11 -1985READINGS PR. MONTH: 2 readings in November 1985**WIND**

m/sec. dir.	0 - 5	5 - 10	10 - 15	15 - 20	20 - 25	25 - 30	> 30	total
N								
NNE								
NE								
ENE			1					1
E								
ESE								
SE								
SSE								
S								
SSW								
SW				1				1
WSW								
W								
WNW								
NW								
NNW								
total			1	1				2 / 2

WAVE

height (m) dir.	0 - 1	1 - 2	2 - 3	3 - 5	5 - 7	7 - 10	> 10	total
N		1						1
NNE								
NE								
ENE								
E								
ESE								
SE								
SSE								
S								
SSW								
SW								
WSW	1							1
W								
WNW								
NW								
NNW								
total	1	1						2 / 2

WELL: 34/10-27 RIG: West VentureTIME PERIOD: FROM 1/12 TO 14/12 -19 85READINGS PR. MONTH: 14 readings in December 1985**WIND**

m/sec. dir.	0 - 5	5 - 10	10 - 15	15 - 20	20 - 25	25 - 30	> 30	total
N			1	1				2
NNE			1		1			2
NE					1			1
ENE								
E			1					1
ESE								
SE					1			1
SSE								
S								
SSW			1	1	1	1		4
SW								
WSW					1			1
W				1				1
WNW							1	1
NW								
NNW								
total			4	3	5	1	1	14 / 14

WAVE

height (m) dir.	0 - 1	1 - 2	2 - 3	3 - 5	5 - 7	7 - 10	> 10	total
N	1		2	1	1			5
NNE					1			1
NE					1			1
ENE								
E								
ESE								
SE				1	1			2
SSE								
S								
SSW				1	1	1		3
SW								
WSW					1			1
W								
WNW							1	1
NW								
NNW								
total	1		2	3	6	1	1	14 / 14

5.2 Navigation report

RIG MOVE OF "WEST VENTURE" TO WELL 34/10-27

1. Final position (Datum ED50)

Geographical coordinates:

Lat. $61^{\circ} 10' 31.12''$ N Lon. $02^{\circ} 11' 23.96''$ E

UTM coodinates (UTM-zone 31, cm 3° E):

Northing 6 782 746 Easting 456 430

Accuracy: +/- 5 meter

Rig heading: 92°

Deviation from intended position: 12 m - 311°

2. Observed Decca Main Chain Readings

Chain: Vestlandet 0E

Red : 1I 12.83

Green: 2D 47.48

3. Navigation/Position Method

a) Navigation

Micro-fix positioning system interfaced to a HP 9845 computer.

Contractor: A/S Geoteam, Oslo

Personnel : E. Neteland (Geoteam) and J. Rundehovde
(Racal)

b) Positioning

MX 1502 satellite positioning system. Translocation
against fixed point at Eigeberg near Stavanger

Contractor: A/S Geoteam, Oslo

Personnel : T. Michaelsen

4. Duration of Rig Move

Personnel and equipment onboard:	27 November 1985 at 14.00 hrs.
Rig leaving CCB	: 28 November 1985 at 19.00 hrs.
10 km left to location	: 29 November 1985 at 23.10 hrs.
At location	: 30 November 1985 at 02.30 hrs.
Stabilizing the rig's movements at location	: 30 November 1985 at 02.30 hrs.
	until: 30 November 1985 at 03.45 hrs.
First anchor (-2) at bottom (This anchor lengthened and reset later)	: 30 November 1985 at 04.20 hrs.
Last anchor (-2) at bottom	: 30 November 1985 at 15.45 hrs
Approx 2 m west of location	: 30 November 1985 at 17.00 hrs
Tension test from	: 01 December 1985 at 00.30 hrs.
	Until: 01 December 1985 at 08.30 hrs.
(rig moved 10-12 north during tension test)	
Standby due to bad weather	: 01 December 1985 at 12.00 hrs.
	until: 02 December 1985 at 06.30 hrs
Approx 2 m south of location	: 02 December 1985 at 08.30 hrs.

5. Techniques/Problems

The operation was performed according to Statoil's procedures
without any navigational problems.

The final position of the rig were fixed by satellite using
the translocation method. A geodetic point onshore at
Eigeberg near Stavanger was used for the fixed point
satellite receiver.

VI DIVERSE VEDLEGG

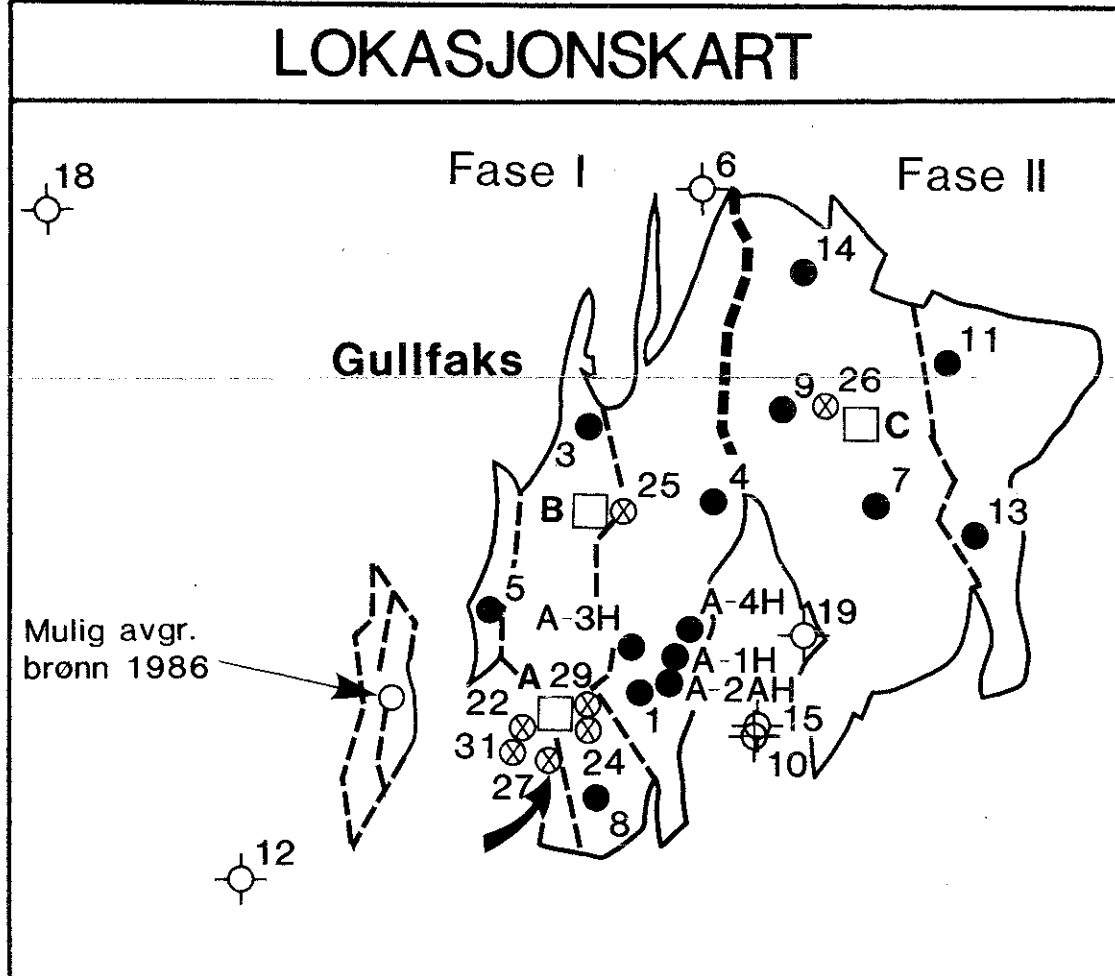
VEDLEGG 2.3: SLUTTLOGG

34/10-27 GULLFAKS FASE I

SLUTT - LOGG

Målestokk 1 : 500

Lisens : PL 050
Koordinater : 61° 10' 31,12" N 02° 11' 23,96" Ø
Brønntype : Grunn gass
R.B.: 32m
Vann dybde : 135m
Total dybde : 482m BD
Avvik på TD/retning : Vertikal brønn
Dypeste formasjon : Nordland gruppen
Borestart : 02.12.85
Ferdig dato : 31.01.86
Brønn status : Plugget og forlatt
Rigg : West Venture
Geologer : S. Bjerkenes, T. Svånå



Utarbeidet av : K. J. Kornstad Dato : 02.07.86

FORINGSRØR:		FORM.STYRK.-TEST:	HASTIGHETSUNDERSØKELSE:
30"	ved 238,5m BD		
20"	ved 261,0m BD		
16"	ved		
13 3/8"	ved 308,0m BD	1,27 g/cc (F.I.T.)	
9 5/8"	ved 394,0m BD	1,54 g/cc	
7"	ved		

LOGGER KONTRAKTOR : SCHLUMBERGER

ISF-BHC-MSFL-GR	LDL-CNL-GR	DLL-GR	RFT-GR	CST-GR	CBL-VDL-GR
1A: 308-400 2B: 394-479	1A: 308-401 2B: 394-480	1A: 308-397	1A: 343-346	1A: 315-390 (30 skudd)	2A: 196-382

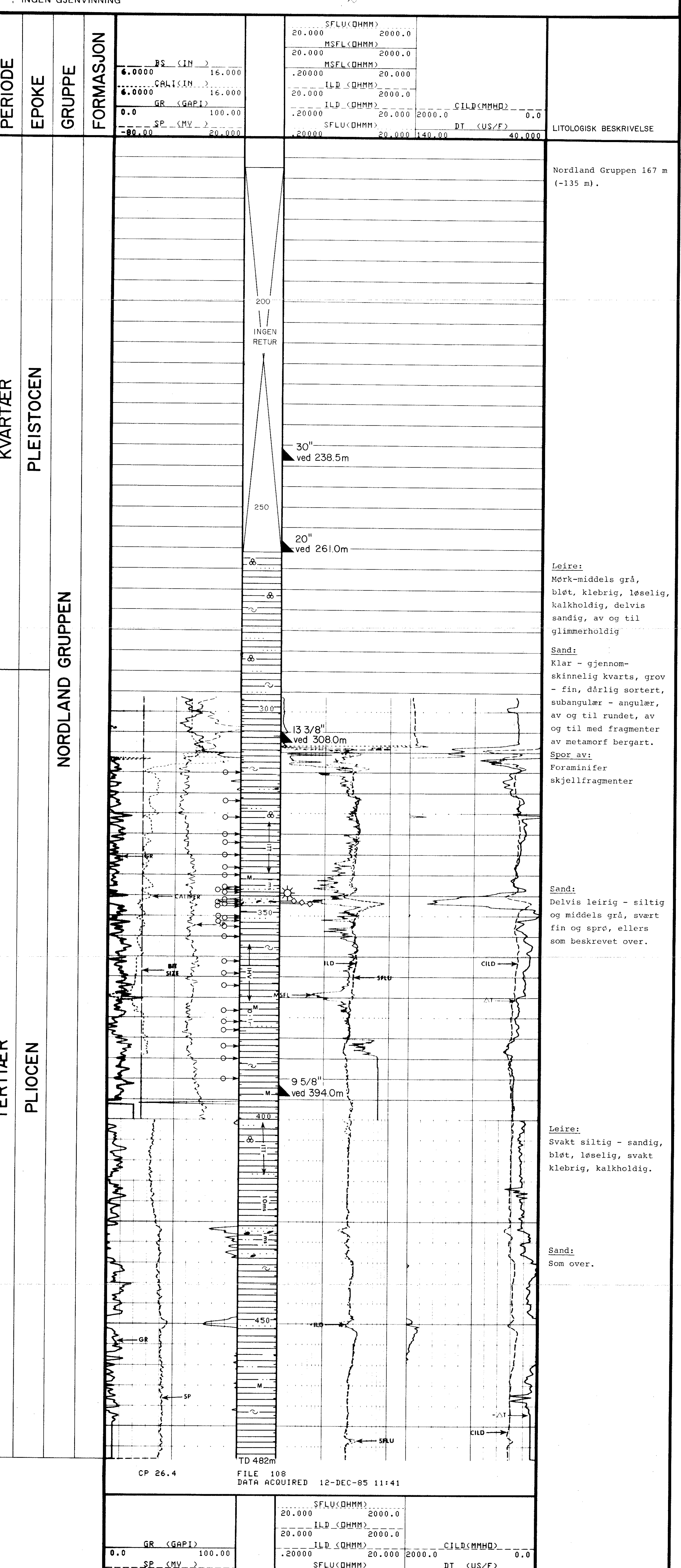
KOMMENTARER:

LITOLOGISKE SYMBOLER

	KONGLOMERAT		SKIFER		MERGEL		KULL LIGNITT		FORAMINIFERER		GLIMMER
	SAND SANDSTEIN		KALKSTEIN		TUFF		TRE - FRAGMENTER		GRAVESPOR		KAOLIN
	SILT SILTSTEIN		KRITT		SALT		FOSSILER GENERELT		PYRITT		KISEL
	LEIRE LEIRSTEIN		DOLOMITT		ANHYDRITT		SKALL - FRAGMENTER		GLAUKONITT		SIDERITT

OLJEDEKKET FLUORESCENS STRØMNINGS FLUORESCENS INDIKASJONER PÅ GASS

SIDEVEGGSKJERNER	PRODUKSJONSTEST (DST)	TRYKKTTEST (RFT/FMT/SFT)	FORINGSRØR SKO/FORINGSRØR FORLENGELSE
- GJENVINNING - GJENVINNING M/HYDROKARBONER - INGEN GJENVINNING	- KJERNER - KJERNE NR.	MISLYKKET	



RFT-RESULTATER

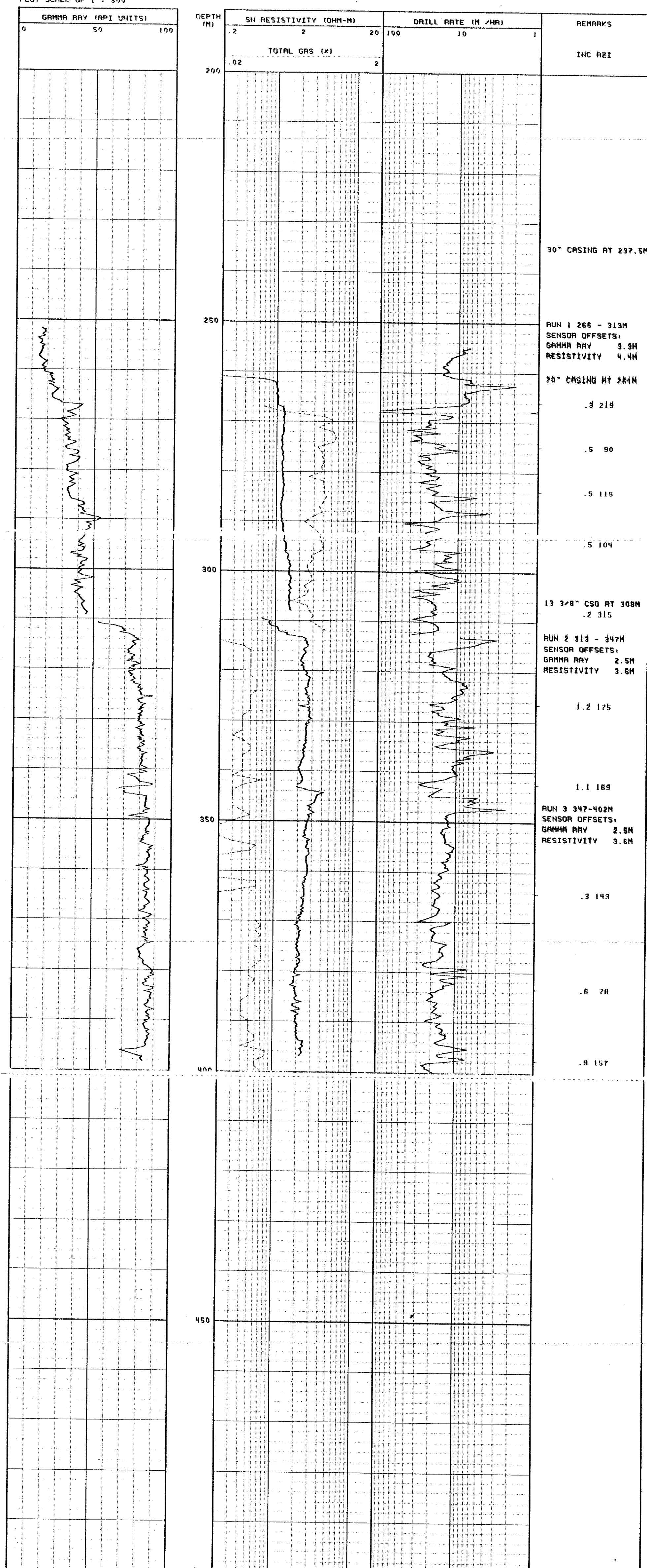
DYP (m BD) TRYKK (psia)

346.8	482.8
346.2	488.0
346.5	484.5

VEDLEGG 2.4: MWD-LOGG

MEASUREMENT WHILE DRILLING

PLOT SCALE OF 1 : 500



VEDLEGG 2.5: FORMATION EVALUATION LOG

