O STATOIL tilhører L&U DOK. SENTER L. NR. 20088370017 KODE Well 31/2-10 Nr2 **Returneres etter bruk** 

# WELL SUMMARY

A/S NORSKE SHELL

WELL NO.: 31/2-10



# WELL SUMMARY

A/S NORSKE SHELL WELL NO.: 31/2-10

# **GENERAL SUMMARY**

**OPERATOR** A/S NORSKE SHELL

**WELL NO.** 31/2-10

### **OPERATOR'S REPRESENTATIVES**

Mr. Frans van Kampen, Mr. Chris Weston

CONTRACTOR Dolphin Services

RIG Borgny Dolphin

#### **CONTRACTOR'S REPRESENTATIVES**

Mr. John Butchart, Mr. Harald Frigstad

### ANCHOR ENGINEERS

Mr. C. Blanchard, Mr. C. Atkinson

WAT	ER DEPTH	332	m <sub>.</sub>	
SEABED to RKB		357	m	
36"	HOLE DRILLED TO	472	m	
30"	CASING SET AT	454	m	
26"	HOLE DRILLED TO	810	m	
20"	CASING SET AT	793	m	
<b>17</b> ½'	' HOLE DRILLED TO	1530	m	÷
<b>13</b> ¾'	' CASING SET AT	1514	m	
12¼'	' HOLE DRILLED TO	1575	m	
<b>9</b> 5⁄8'	' CASING SET AT	-		
<b>8</b> ½'	HOLE DRILLED TO	1833	m	
7"	LINER SET AT			
6"	HOLE DRILLED TO			



WELL NAME 31/2-10

OPERATOR A/S NORSKE SHELL

ENGINEERS C. BLANCHARD

DATE 01 10 92	
01.10.82	
Ran anchors	. Checked inventory.
Prepared to	mix spud mud.
DATE0.2 10 82	F
hole. Drill connections around, and	ed from 357 to 414 m. Spotted 25 bbls hivis mud on . During first survey 50 bbls of mud were pumped also a 200 bbl pill of hivis mud.
After drill and chasedd on wiper tr	ing to casing point 472 m, 50 bbls of mud were spotted with seawater. Then 250 bbls of hivis mud were spotted ip.
No fill aft around and	er running back in hole. Again 50 bbls were pumped 900 bbls were displaced to the hole.
DATE 03.10.82	
Mixed 200 b Mixed 1500	arrels of cement water with 47 50 kg sacks of CaCl <sub>2</sub> . bbls of spud mud for 26" hole.
Ran 30" cas and circula	ing and cemented same. Displaced cement with seawater
Drilled cem	ent from 444 m to 470 m.
Drilled cem Drilled 26"	hole from 472 m to 474 m.
Drilled cem Drilled 26"	hole from 472 m to 474 m.

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WELL NAME 31/2-10

OPERATOR A/S NORSKE SHELL

ENGINEERS C. BLANCHARD

DATE 04.10.82 Drilled 14 3/4" hole from 474 m to 475.5 m. Pumped 2 x 50 bbls pills and chased with seawater. POOH and ran marine riser. Made up new BHA. RIH and displaced hole with gel mud. Drilled 14 3/4" hole from 475.5 m to 540 m. Ran wiper trip and survey. Maximum overpull 20,000 lbs. Continued drilling to 704 m. Dropped survey. DATE05.10.82 POOH to 30" shoe and recovered survey. RIH and drilled to 810 m. Ran wiper trip and survey. Circulated hole clean and spotted 325 bbls hivis of 1.35 SG mud. POOH. Ran logs. Displaced to seawater at 445 m. Opened dump valve. RIH to 650 m and displaced to seawater. RIH to 810 m and displaced to seawater. Checked for flow. Spotted 350 bbls of hivis mud in open hole. POOH. Mixed 600 bbls of 1.35 SG gel mud. DATE 06.10.82 Pulled riser. RIH to 455 m. Reamed hole from 455 m to 787 m (26" hole). Pumped 25 bbls viscous mud on each connection. Mixed 900 bbls total of 1.35 SG mud.



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ENGINEERS C, BLANCHARD

07.10.82	د.
26" hole wa slugs of hi l.35 SG gel	as drilled to 810 m and cleaned twice with 50 bbls vis mud. The hole was then filled with 900 bbls of mud after a wiper trip.
20" casing	was then run and cemented.
	· · · · · · · · · · · · · · · · · · ·
DATE 08.10.82	
Jetted and	cleaned well head to run BOP's. Mixed 500 bbls of
new KCl muc	1, 1.26 SG.
	·
DATE 09.10.82	
DATE 09.10.82	· 
DATE 09.10.82 Ran BOP's a	and riser. Tested BOP's, Made up new BHA.
DATE 09.10.82 Ran BOP's a	] and riser. Tested BOP's. Made up new BHA.
DATE 09.10.82 Ran BOP's a	] and riser. Tested BOP's. Made up new BHA.
DATE 09.10.82 Ran BOP's a	] and riser. Tested BOP's. Made up new BHA.
DATE 09.10.82 Ran BOP's a	] and riser. Tested BOP's. Made up new BHA.
DATE 09.10.82 Ran BOP's a	and riser. Tested BOP's. Made up new BHA.
DATE 09.10.82 Ran BOP's a	and riser. Tested BOP's. Made up new BHA.
DATE 09.10.82 Ran BOP's a	and riser. Tested BOP's. Made up new BHA.
DATE 09.10.82 Ran BOP's a	and riser. Tested BOP's. Made up new BHA.
DATE 09.10.82 Ran BOP's a	and riser. Tested BOP's. Made up new BHA.
DATE 09.10.82 Ran BOP's a	and riser. Tested BOP's. Made up new BHA.
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DATE 09.10.82 Ran BOP's a	and riser. Tested BOP's. Made up new BHA.
DATE 09.10.82 Ran BOP's a	and riser. Tested BOP's. Made up new BHA.

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WELL NAME 31/2-10

OPERATOR A/S NORSKE SHELL

ENGINEERS C. BLANCHARD

DATE 10.10.82 RIH to top of cement at 780 m. Drilled to 815 m. Pulled into 20" shoe for leak off test. Leak off equivalent to 1.51 SG. Circulated hole clean. Drilled 17<sup>1</sup>/<sub>2</sub>" hole to 1253 m. Ran survey and wiper trip. Tight hole at 1047 m. 130,000 lbs overpull. DATE11.10.82 POOH to 20" shoe. Worked tight spot from 1047 m to 906 m. RIH and worked tight spots. Washed to bottom 1253 m with 3 m fill. Drilled to 1348 m. Circulated hole clean. Ran survey. POOH to shoe. 60,000 lbs overpull. Drilled to 1434 m. Dropped survey and pulled out to the shoe. Tight hole from 1332 m to 1358 m. RIH to 1429 m with 5 m of fill. Drilled from 1434 m to 1530 m. DATE 12.10.82 Circulated and cleaned hole. Ran survey. Tight hole on wiper trip from 1418 m to 1304 m. RIH to 1380 m. Worked tight spots. RIH to 1530 m with 2 m fill. Circulated and cleaned hole. POOH to shoe. Maximum overpull 40,000 lbs. RIH to 1519 m. Washed and reamed to 1530 m. Circulated hole clean. POOH. No drag. Ran logs.

ANCHOR DRILLING FLUIDS AS

DAILY SUMMARY REPORT

WELL NAME 31/2-10

OPERATOR A/S NORSKE SHELL

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DATE 13.10.82	
RIH and tac POOH. Ran I 1.20 SG muc bbls of muc for next se	ged bottom at 1530 m. Circulated and cleaned hole. 3 3/8" casing. Prior to cement casing 300 bbls of d were pumped. Bumped plug at 4660 strokes. Lost 85 d on displacement of cement. Began to water back mud ection of hole. Changed all shaker screens.
DATE 4 10 82	
Changed ove Drilled to	r mud system to 1.18 SG. Tagged cement at 1500 m. 1535 m. Ran leaks off test.
Changed ove Drilled to Equivalent and worked POOH.	L er mud system to 1.18 SG. Tagged cement at 1500 m. 1535 m. Ran leaks off test. mud weight of 1.59 SG. Pipe stuck at 1490 m. Circulte free. Drilled to 1575 m. Circulated bottoms up.
Changed ove Drilled to Equivalent and worked POOH. DATE 15.10.82	r mud system to 1.18 SG. Tagged cement at 1500 m. 1535 m. Ran leaks off test. mud weight of 1.59 SG. Pipe stuck at 1490 m. Circulte free. Drilled to 1575 m. Circulated bottoms up.
Changed ove Drilled to Equivalent and worked POOH. DATE 15.10.82 Made up 30 POOH. Recov	<pre>J er mud system to 1.18 SG. Tagged cement at 1500 m. 1535 m. Ran leaks off test. mud weight of 1.59 SG. Pipe stuck at 1490 m. Circulte free. Drilled to 1575 m. Circulated bottoms up.  ft core barrel. RIH. Cut core from 1575 m to 1585 m. vered core no. 1 (62 %). Made up 60 ft barrel.</pre>
Changed ove Drilled to Equivalent and worked POOH. DATE 15.10.82 Made up 30 POOH. Recov RIH. Washed	<pre>J er mud system to 1.18 SG. Tagged cement at 1500 m. 1535 m. Ran leaks off test. mud weight of 1.59 SG. Pipe stuck at 1490 m. Circulte free. Drilled to 1575 m. Circulated bottoms up.</pre> ft core barrel. RIH. Cut core from 1575 m to 1585 m. vered core no. 1 (62 %). Made up 60 ft barrel. I and reamed to bottom. Cut core from 1585 m to 1588 m
Changed ove Drilled to Equivalent and worked POOH. DATE 15.10.82 Made up 30 POOH. Recov RIH. Washed Maintained mud weight	<pre>Jer mud system to 1.18 SG. Tagged cement at 1500 m. 1535 m. Ran leaks off test. mud weight of 1.59 SG. Pipe stuck at 1490 m. Circulte free. Drilled to 1575 m. Circulated bottoms up.</pre> ft core barrel. RIH. Cut core from 1575 m to 1585 m. wered core no. 1 (62 %). Made up 60 ft barrel. I and reamed to bottom. Cut core from 1585 m to 1588 m system properties as per specification with maximum at 1.18 SG.

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WELL NAME 31/2-10

OPERATOR A/S NORSKE SHELL

ENGINEERS C. ATKINSON/ C. BLANCHARD

DATE 16.10.82

Cut core from 1588 m to 1599 m (very low ROP  $\frac{1}{2}$  - 1 m/hr). POOH. Recovered core no. 2 (52 %). RIH. 1 m fill. Washed and reamed to T.D. Cut core from 1599 m to 1613 m.

Maintained rheology with Drispac Regular.

DATE17.10.82

Cut core from 1613 m to 1617.5 m. POOH. Recovered cores no. 3 (97 %). Changed BHA. RIH. No fill. Cut core from 1617.5 m to 1673 m. POOH. Recovered core no. 4 (91 %).

# DATE 18.10.82

Started RIH. Repaired compensator. Continued RIH. Washed and reamed to T.D. (1 m fill). Cut core from 1637 m to 1655.5 m POOH. Recovered core no. 5 (99 %). RIH. Hung off inside casing.

Waited on weather.

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# DAILY SUMMARY REPORT

WELL NAME 31/2-10

OPERATOR A/S NORSKE SHELL

ENGINEERS C. ATKINSON/ C. BLANCHARD

Waited or	weather Potriousd hand off tool PIH Washed and
reamed to	5 T.D. 8 m fill.
Cut core	from 1655.5 m to 1663.5 m.
ATE20.10.82	
Cut core	 from 1663.5 m to 1674 m. POOH. Recovered core no. 6
(100 %).	RIH. Washed and reamed to bottom.
Cut core	from 1674 m to 1686 m.
•	
	<u> </u>
21.10.82	
Cut core (67 %). I	from 1686 m to 1622.5 m. POOH. Recovered core no. 7 RIH. Washed and reamed to T.D.
Cut core on riser	from 1692.5 m to 1704.5 m. POOH due to high angle (more than 5 <sup>0</sup> ).

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WELL NAME 31/2-10

OPERATOR A/S NORSKE SHELL

ENGINEERS C. ATKINSON/ C. BLANCHARD

DATE 22.10.82 Recovered core no. 8 (99 %). Waited on weather. Rig off location. Displaced riser to seawater (dumped + 200 bbls mud. Surface pits full). Moved rig back over location. Displaced riser to mud. RIH. Cut core from 1704 m to 1706.5 m. Mixed new volume in pit no. 2 at 1.18 SG (60 bbls water to give 265 bbls total). Reserve pit no. 3 at 1.24 SG. DATE23.10.82 Cut core from 1706.5 m to 1723 m. POOH. Recovered core no. 9 (100 %). RIH. Cut core from 1723 m to 1741.5 m. POOH. DATE 24.10.82 Recovered core no. 10 (100 %). Laid down core barrel. Made up rock bit and BHA. RIH. Drilled  $8\frac{1}{2}$ " hole from 1741.5 m to 1805 m. Circulated 1/4 hour. Surveyed (1<sup>o</sup>). Wiper trip to shoe. RIH. Drilled from 1805 m to 1833 m. Circulated to clean hole. POOH. No drag. Rigged up and ran Schlumberger logs. Ran 2nd mud pump down choke line to give extra cleaning capacity in riser.



WELL NAME 31/2-10

OPERATOR A/S NORSKE SHELL

ENGINEERS C. ATKINSON

DATE 25.10.82
Ran logs.
Cleaned out gumbo box, header box and shaker ditch.
Changed shaker screens to $\frac{S20}{S40} \times \frac{B}{B100} \times \frac{B}{S50}$ .
Serviced Thule unit. (Ordered spare set of hydraulic hoses).
Carried out chemical inventory.
DAT28.10.82
Continued logging.
Rigged down and waited on weather.
Started to make up 2 7/8" tubing.
DATE 27.10.82
RIH and set cement plugs. No. 1 at 1790 m to 1590 m. POOH. Reversed circulation at 1570 m. Dumped water. Plug no.2 set at 1570 m to 1420 m. POOH. Reversed circulation at 1370 m. No contamination. POOH. Laid down drill pipe. Made up 12 1/4" bit and RIH. Tagged cement. Pressure test plug to 1500 psi. POOH. Laid down drill pipe.
Picked up casing cutters. RIH to cut 13 3/8" casing at 757 m.
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WELL NAME 31/2-10

OPERATOR A/S NORSKE SHELL

ENGINEERS C. ATKINSON

28.10.82	d	
Finished pipe. Pur	pulling 13 3/8" casing. RIH with 2 7/8" tubing nped 50 m hivis pill at 860 m. POOH to 810 m	on drill
Set cemer	nt plug no. 3. POOH to 630 m. Reversed circulat	ion. No
contamina	ation.	
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A/S NORSKE SHELL OPERATOR:

31/2-10

WELL NO. 36"

36" \_\_\_\_\_ HOLE/ \_\_\_\_\_ CASING INTERVAL

The 36" hole was drilled with seawater and viscous prehydrated Bentonite slugs. While spudding in, approximately 300 bbls of viscous mud was used to begin the well. 25 bbls hivis pills were pumped on connections.

During surveys, 50 bbls of hivis mud was pumped and circulated with seawater, and then 200 bbls hivis mud was pumped after drilling to T.D. 472 m. Again 50 bbls of hivis mud were spotted and circulated with seawater and then hole was displaced with 250 bbls hivis mud during the wiper trip with no fill. Before setting casing another 50 bbls of hivis mud were spotted and circulated, and the hole was displaced with 900 bbls of viscous mud. 200 bbls of CaCl<sub>2</sub> water was mixed for the cement job and 30" casing was set at 454 m.

OPERATOR: A/S NORSKE SHELL

WELL NO. 31/2-10 14 3/4" PILOT HOLE <u>26"</u> HOLE/ <u>20"</u> CASING INTERVAL

> This section was drilled with pre-hydrated Bentonite/ seawater mud, using slugs of mud as necessary to clean the hole. 1500 bbls were initially mixed up for drilling this seciton and cement was tagged at 444 m with 26" hole being drilled to 474 m.

14 3/4" hole was then drilled from 474 m to 475 m and 50 bbls of hivis mud was spotted and circulated with seawater after which the marine riser and BHA were made up. The hole was then displaced to gel mud.

14 3/4" hole was drilled to 590 m and survey with 20,000 lbs overpull when running to shoe. Drilling was then continued to 704 m and a survey was run. 310 bbls of 1.35 SG of kill mud was also mixed while drilling. After running in hole this section was drilled to 810 m and survey and wiper trip were done with no fill. 325 bbls of 1.35 SG mud was then spotted in the hole and logs were run. The hole was then displaced to seawater in stages at 445 m. 650 m and at 810 m.

The hole was then checked for flow and 350 bbls of hivis mud was spotted in the hole. The riser was then pulled and the hole was reamed from 455 m to 810 m with 26" bit. 25 bbls viscous slugs were pumped on each connection while reaming.

The hole was then cleaned twice with 50 bbls of hivis slugs and circulated with seawater. The hole then was displaced with 900 bbls 1.35 SG mud after a wiper trip and 20" casing was run and cemented.

A/S NORSKE SHELL OPERATOR:

31/2-10

WELL NO.

17<sup>1</sup>/<sub>2</sub>" 13 3/8" CASING INTERVAL

The  $17\frac{1}{2}$ " hole was drilled with a KCl/Polymer mud. While running BOP's 1500 bbls of 1.26 SG mud was built and 650 bbls of KCl 90 lbs/bbl brine was received prior to mixing.

Cement was tagged at 780 m in the 20" casing and new hole was drilled to 815 m and the leak off test done (290 psi equivalent to 1.51 SG). Drilling continued to 1005 m and a wiper trip and survey was run with 20 - 30,000 lbs of drag while pulling to the shoe. The next survey was run at 1253 m and during the wiper trip tight hole was encountered at 1047 m with 130,000 lbs overpull. When running back in hole the tight spot from 946 m to 1047 m was reamed and 3 m of fill were encountered while starting to drill at 1253 m.

Drilling continued to 1348 m and during wiper trip 60,000 lbs of overpull occured. At 1434 m another wiper trip was done to the shoe and tight hole found from 1332 m to 1358 m. When running in the hole 5 m of fill were encountered and the hole was drilled to casing point from 1434 m to 1530 m. The hole was then circulated clean and a survey was run with tight hole from 1418 m to 1304 m. Tight spots were worked and the hole circulated clean again with 2 m of fill. Another wiper trip was run with 40,000 lbs overpull. While running in, the hole was washed and reamed from 1519 m to 1530 m and then circulated clean. When pulling out for logs there was no drag. After running logs the hole was circulated clean and 13 3/8" casing was run and cemented with 85 bbls lost to the formation during cement displacement.

OPERATOR: A/S NORSKE SHELL

WELL NO. 31/2-10

12 1/4" - 8<sup>1</sup>/<sub>2</sub>" - CASING INTERVAL

Before drilling out cement at 13 3/8" shoe the mud system was diluted and treated for mud weight at 1.18 SG. A leak off test was taken at 1535 m, giving an equivalent formation break down of 1.59 SG.

The drilling of 12 1/4" hole then continued as far as 1575 m when it was decided to start coring with an  $8\frac{1}{2}$ " core bit. A total of 10 cores were taken between depths 1575 m and 1741.5 m. This taking 9 days altogether due greatly to a slower than normal ROP in this section.

The mud system was basically a seawater/Drispac system with little treatment required, only occasional additions for rheology and fluid loss control (specifications were YP 15 - 20 and fluid loss less then 5 cc). The KCl/Polymer system used in  $17\frac{1}{2}$ " section was allowed to naturally deplete in the 12 1/4" section since no reactive clays were encountered.

After coring it was decided to just continue drilling ahead with an  $8\frac{1}{2}$ " bit to T.D. Rather than open the hole to 12 1/4" and drill a 12 1/4" hole, since the cores had resulted in the probable decision not to test the well.

A T.D. of 1833 m was reached and a logging programme commenced.

Cement plugs were then set prior to abandoning location.

# RECOMMENDATIONS

#### CONCLUSION

Although this section was drilled rapidly there were no serious hole problems. It is, however, pertinent that some tight spots were in evidence and some fill was experienced after trips.

If sufficient data is not already available on the formation at the tight spots 1047 m, 1332 m, 1358 m and 1418 m it would be advisable to determine what this formation is and what can be done to aleviate the problem. It is also possible that a small increase in mud weight may assist in controlling this situation. The leak off test established a 290 psi equivalent to 1.51 SG the actual mud weights used were 1.26 to 1.36 maximum. The mud weight could be increased to 1.36 SG - 1.46 SG over this hole section, and if the hydraulics and rheology are controlled the resulting increase in E.C.D. can be maintained below 1.51 SG.

After trips samples of the fill should be analyzed by Shell on location and Anchor Drillings laboratory in Tananger. This would enable an accurate assessment to be made as to the reason for this fill. However, until this can be done it is recommended that sufficient time be allowed to enable a full circulation of the hole to be made before a trip, consideration should also be given to the slip velocity of the cuttings when carrying out this operation. Additional hole cleaning can be achieved by making a 40 bbl sweep of 'mud' with a yield point of 25 lbs/100 sq.ft. This should be pumped slightly slower than normal circulation rate so at to give a flatter flow profile resulting in greater carrying capacity and lower E.C.D. OPERATOR A/S NORSKE SHELL

WELL NO. 31/2-10

# **MATERIAL CONSUMPTION & COST ANALYSIS**

36" HOLE DRILLED	то 472	RANATINA 30	" CAS	ING SET AT	54 XX
CTUAL AMOUNT OF HOLE		113 Feet XXX	i	DAYS ON INTER	
DRILLING FLUID SYSTEM	SPU	D MUD	·····		<u> </u>
MATERIAL	UNIT SIZE	PROG.	USED	VARIANCE ±	COST
BENTONITE	MT	20	20	-	6.560,-
CAUSTIC SODA	25 kg	20	14	- 6	266,-
SODA ASH	50 kg	3	14	+11	259,-
CaCl <sub>2</sub>	50 kg	0	58	-	1.334,-
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	1	II			

COST/Mt. or fx

74,50

PROG. COST FOR INTERVAL

US\$ 7.025,-

ENGR. COST

**/\*** (5.57)\*\*

COST VARIANCE FOR INTERVAL US\$+1.394,-

US\$

OPERATOR A/S NORSKE SHELL

WELL NO. 31/2-10

# **MATERIAL CONSUMPTION & COST ANALYSIS**

14 3/4" Pilot						
26" HOLE DRILLED	то <u>810</u>	Meters ★★	20"	CASI	NG SET AT	793 Meters ≭x¥X
ACTUAL AMOUNT OF HOLE		340	Meters	C	AYS ON INTER	RVAL 4
DRILLING FLUID SYSTEM	GEI	J/SEAWA	ATER			
MATERIAL	UNIT SIZE	PRO	G.	USED	VARIANCE ±	COST
BARITE	MT	0		74	+ 74	<del>US \$</del> 9.916,-
BENTONITE	МТ	45		30	- 15	9.840,-
CAUSTIC SODA	25 kg	50	-	29	- 21	551 <b>,-</b>
CaCl <sub>2</sub>	50 kg	0		26	+ 26	598 <b>,-</b>
SODA ASH	50 kg	8		19	+ 11	351.50
LF-5	25 kg	44		0	- 44	
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COST/DAY

US\$ 5.314,13

62,52

TOTAL COST FOR INTERVAL

US\$ 21.256,50

COST/Mt.xxxxEx

PROG. COST FOR INTERVAL

US\$ 17.970,-

US\$

ENGR. COST

COST VARIANCE FOR INTERVAL US\$+ 3.286,50

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OPERATOR A/S NORSKE SHELL

WELL NO. 31/2-10

# **MATERIAL CONSUMPTION & COST ANALYSIS**

KC1/POLYMER

17 17 HOLE DRILLED	0 1530 Meters	13 3/8"	CASING SET AT 151	4 Meters Reek
ACTUAL AMOUNT OF HOLE	DRILLED 720	Meters Fox X	DAYS ON INTERVAL	_ 6
DRILLING FLUID SYSTEM				

······			····		
MATERIAL	UNIT SIZE	PROG.	USED	VARIANCE $\pm$	COST
BARITE	MT	205	168	- 137	22.512,-
DRISPAC REGULAR	50 lbs	90	82	- 8	13.882,60
CAUSTIC SODA	25 kg	115	61	- 54	1.159,-
SODA ASH	50 kg	30	45	+ 15	832,50
CMC LOVIS	25 kg	81	58	- 23	3.422,-
LF-5	25 kg	180	117	- 63	5.616,-
ANCOPOL	55 lbs	85	68	- 17	10.064,-
KCl sacks	50 kg	954	73	- 881	1.306,70
KCl brine	bbls	0	1408	+1408	30.835,20
DRILLING DETERGENT	200 ltr.	15	0	- 15	
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COST/DAY
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US\$ 14.938,33

US\$

TOTAL COST FOR INTERVAL

US\$ 89.630,-US\$ 92.412,60

COST/Mt. o¥ 年长

124,49

PROG. COST FOR INTERVAL

ENGR. COST

COST VARIANCE FOR INTERVAL

US\$ 2.782,60

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A/S NORSKE SHELL OPERATOR

WELL NO. 31/2-10

# **MATERIAL CONSUMPTION & COST ANALYSIS**

HOLE DRILLED	то <sub>1833</sub>	Meters Feet	. CAS	ING SET AT	– Meters Feet
85" ACTUAL AMOUNT OF HOLE	DRILLED	303 Meters	5	DAYS ON INTER	IVAL 14
DRILLING FLUID SYSTEM	SEAWAT	ER/DRISPAC	2		
MATERIAL	UNIT SIZE	PROG.	USED	VARIANCE ±	COST
BARITE	MT	100	36	- 64	4.824,-
BENTONITE	MT	0	0	0	<b></b>
BENTONITE	50 kg	220	0	- 220	<b>-</b>
CAUSTIC SODA	25 kg	70	36	- 34	684,-
SODA ASH	50 kg	4	18	+ 14	333,-
LF-5	25 kg	50	74	+ 24	3.552,-
CMC LOVIS	<u>25 kg</u>	25	55	+ 30	3.245,-
DRISPAC_REGULAR	50 lbs	60	51	- 9	8.634,30
LIGNO	25 kg	175	0	- 175	-
XC-POLYMER	50 lbs	15	0	- 15	-
DRILLING DETERGENT	200 1.	10	0	- 10	_
				_	
	· · · ·				

COST/DAY

US\$ 1.519,45

US\$

TOTAL COST FOR INTERVAL

US\$ 21.272,30

70.21

PROG. COST FOR INTERVAL

US\$ 44.221,-

ENGR. COST

COST/Mt. o<del>g €s</del>

COST VARIANCE FOR INTERVAL US\$-22.948,70

OPERATOR A/S NORSKE SHELL

WELL NO. 31/2-10

# **TOTAL CONSUMPTION & COST ANALYSIS**

TOTAL DEPTH	1833	Meters x5 <b>2 X</b>	TOTAL	HOLE DRILLE	0 1477	Meters
TOTAL DAYS	27					
MATERI	AL	UNIT SIZE	PROG.	USED	VARIANCE ±	COST
BARITE		MT	305	278	- 27	US\$ 37.252,-
BENTONITE		MT	65	50	- 15	16.400,-
BENTONITE		50 kg	220	0	- 220	
CAUSTIC SO	DA	25_kg	255	140	- 115	2.660,-
SODA ASH		50 kg	45	96	+ 51	1.776,-
LIME		25 kg	6	0	- 6	-
KCl brine		bbls	0	1408	+ 1408	30.835,20
KCl sxs		50 kg	954	73	- 881	1.306,70
ANCOPOL		25 kg	85	68	- 17	10.064,-
DRILLING D	ETERGENT	200 1.	25	0	- 25	-
LF-5		25 kg	274	191	- 83	9.168,-
CMC LOVIS		25 kg	106	113	+ 7	6.667,-
LIGNO		25 kg	175	0	- 175	
DRISPAC RE	GULAR	50 lbs	150	133	- 17	22.516.90
XC-POLYMER		50 lbs	15	0	- 15	
CALCIUM CH	LORIDE	50 kg	0	84	+ 84	1.932,-
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COST/DAY

US\$ 5.206,58

95,18

TOTAL COST FOR 'WELL

US\$ 140.577,80

COST/Mt

PROG. COST FOR 'WELL

US\$ 161.629,10

ENGR. COST

US\$

COST VARIANCE FOR WELL

US\$ -21.051,30

RTH SEA NORWAY	RGNY DOLPHIN																				
AREA NO	RIG BO		OTHERS	5-37								57		36	24			42		159	
				HSH ST			28				26									84	
	INSON	ERTIES	3	2005 2005		14	8	5	7			20		50	- 			1		8 95	
	CE SH	IL PROP		PDIST PDIST		14	6	2	8	-		) 23		20	16	~		24		8 128	
-10	NORSH	CONTRO		sx sx								650		758						140	
31/2	A/S BLAN	ED TO (		KC								45				28				73	
VELL NAME	DPERATOR ENGINEERS	TERIALS ADE	MERS	12 8 12 22 8 21								20		35	13					68	
		MA	POLY	5 5/8 F								28		18	12			23			
			0	DPT SP								36		27	18		-	32		14 1	
	- KC1/POLYMER		THINNEHS																		
	AWATER -	SACK ATERIALS											 ല								
AS A	n EL/SE	W S											0 N								
squa	Repoi	BULK MATERIAL	31	MT WT		19	18			10			E N O							50	
	MUD			MI' BARITA				16	16	32	10	70	z	48	37	2	æ			242	
<b>RTLIN</b> – STAVAI	Consu	ATED DAILY VOLUMES	1 m	NO BOUN		1950	1500	500	350	1050		1500		1050	350	300		600		9150	
	aterial	ESTIM	8	35507 1022E			100	196						200	41		141	754		432	
ACHO	M & Diu		80	2555 C		1850			794	1050	1360			211		-	85			5350 1	
	Jrilling Fli ⊲ussstem	ar DATE		1982	1 1.10	2 2.10	3 3.10	4 4.10	5 5.10	6 6.10	7 7.10	8 8.10	9 9.10	10 10.10	11 11.10	12 12.10	13 13.10	14.10	+ UNWAHD	LSIMALED TUTALS	HI MAHAS

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FLUIDS AS well NAME 31/2-10 AREA NORMAY	AWATER (SPUD MUD) - KC1/POLYMER ENGINEERS C. BLANCHARD	MUD PROPERTIES	VISCOSITY GELS SS S			10 60			EPAREDNEWKCIMUD	$22 \ 21 \ 22 \ 5.0 \ 1 \ 11.5 \ 74 \ 200 \ 3.5 \ 11 \ 42 \ 0.59 \ 1.0$	$22 21 \frac{2}{2} 3 5.0 1 11.5 74 200 \frac{2.0}{3.5} 11 42 0.59 1.0$		35 20 76 6.0 1 10.4 62 320 0.45 14 21 35 0.7 0.69	30 14 40 6.0 1 10.2 64 320 0.45 15 23 35 0.74 0.43	30 14 210 6.0 1 10.1 64 340 0.2 15 24 35 0.4 0.7 0.4	21 21 3 4 4.2 1 11.0 38 120 0.5 10 10 12 0.59 1.2			
ANCHOR DRILLING FLUIDS AS	Drilling Mud Properties Record MUD SYSTEM	Day DATE DEPTH	FEET D VISCOSITY GELS 22 MAG	2 2.10 470 1.06 100+	3 3.10 474 1.06 70+	4 4.10 704 1.06 55 40 10 60	5 5.10 812 1.08 70	6 6.10 787 1.06 100+	7 7.10 PREPARED NEW KC	8 8.10 810 1.26 50 32.5 22 21 2 5.0 1	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	10 10.10 1250 1.29 48 36 26 20 3 4.7 1	11 11.10 1530 1.35 58 45 35 20 76 6.0 1	12 12.10 1530 1.36 47 37 30 14 40 6.0 1	13 13.10 1530 1.35 51 37 30 14 210 6.0 1	14 14.10 1575 1.17 47 31.5 21 21 4 4.2 1	REMARKS		

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	s ō	ELL NAME 31/2-10 DERATOR A/S NORSKE :	HELL AREA NORTH SEA NORWAY HELL RIG. BORGNY DOLPHIN
AUD SYSTEM SEAWATER/DRISPAC		GINEERS CHRIS ATKIN	NOX
Day DATE DEPTH	MUD PROPERTIES		
	Filtrate Analysis		186
$\begin{array}{c c} \text{Refer} & \alpha \\ \text{Meters } \\ Meter$	had the had	8/# HS / AN WS / SO / 10	E
$1982 \qquad \qquad$	1000 Ca	% % 2 % BENTO	
15         15         10         1588         1.17         49         29         20         18         3         3.9         1         11	5 38 100 1.2	10 TR 12.5	0.64 0.95
16 16.10 1610 1.17 50 29 20 18 2 3.9 1 11	5 38 100 1.05	10 TR 12.5	0.64 0.95
17, 17, 10, 1637, 1, 18, 50, 30, 5, 21, 19, 23, 3, 8, 1, 11, 11, 12, 13, 3, 8, 1, 11, 11, 12, 13, 14, 14, 14, 14, 14, 14, 14, 14, 14, 14	5 38 100 0.4	10 <u>13</u>	0.63 1.02
18 18.10 1655 1.16 49 30.5 21 19 2 3.9 1 11	5 38 80 1.15	10 TR 12.5	0.63 1.02
19 19.10 1663 1.18 49 30 21 18 2 3.7 1 11	5 38 80 1.10	10 TR 12.5	0.62 0.97
20 20.10 1686 1.18 50 30.5 21 19 2 3.6 1 11	5 37.5 80 1.0	10 1/4 12	0.63 1.02
21 21.101704.5 1.18 50 30 21 18 2 3.6 1 11	4 37 80 0.95	10 1/4 12.5	0.62 0.97
22 22.101706.5 1.18 50 30 21 18 2 3.6 1 11	4 37 80 0.975	10 1/4 12.5	0.62 0.97
23 23.101741.5 1.18 51 30 21 18 2 3.6 1 11	4 37 80 1.15	10 TR 12.5	0.62 0.97
24 24.10 1833 1.18 50 30 21 18 2 3.6 1 11	3 37 80 0.85	10 TR 12.5	0.65 0.92
25 25.10 1833 1.18 50 30 21 18 2 3.6 1 11	3 37 80 0.85	10 TR 12.5	0.65 0.92
26 26.10 1833			
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REMARKS			

# ANCHOR DRILLING FLUID

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DEPTH			ISITY	FILTRATE	RHEOLOGY
METERS 💋 FEET 🖸	10	20	SG 88	A 5 6	PV
250					
500					
750					
1000					
1250					
1500					
1750	/				
2000					
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