

L&amp;U DOK. SENTER

L. NR. 12484130001

KODE Well 31/2-13 nr. 3

Returneres etter bruk

FOR WELL 31/2-13.

Kick-off started at 500 m. in 14 3/4" hole  
455.5m.

B.H.A. no. 1, 14 3/4" BIT, 9 1/2" Navi Drill, 1 1/2° Bent Sub, Orienting Sub, 2 x 9 1/2" NMDC, X.O., 3 x 8" DC, Down-Jar, Up-Jar, 2 x 8" DC, X.O., 1 HWDP, Dart Sub, 32 HWDP. The bit was run without jets because expected soft formations could cause washing out and result in a lower angle build.

Scientific Drilling Controls' steering tool was utilized through the initial build-up section. A long spare kelly hose on the rig made it possible to use 3 joints of HWDP, a pup joint of DP on top and two valves below as a "kelly".

At 583 m. the drilling operations was halted because of rough weather, which made it difficult to maintain a constant weight on bit. The bit was pulled into the casing shoe.

After the heave subsided the bit was run to bottom w/o problems and operations resumed. The initial kick-off was stopped at 750 m. as Shell wanted no more than 15 deg. angle at 20" casing point projected at 804m.

The BHA worked good and gave ample angle build. Max dogleg was 2.51 °/30m., more than the plan called for (1.5 °/30m.)

Below 640 m., survey depth 624 m., one single was drilled with rotation in an attempt to reduce the dogleg to the planned 1.5 °/30 m., but further rotation was halted by the Shell office in Stavanger with the understanding that the dogleg was allowed to be higher.

The string was worked and circulated more after each "kelly down" in order to get some washing out effect. Average angle build was 1.8 °/30 m.

A 1° Bent Sub could have been used and /or small jets at this stage, but that would have called for one extra round trip.

#### COMMENTS ON KICK-OFF

The choice of a 1 1/2° Bent Subs and no jets for the bit was made because of fears that the soft formation would wash out. Our experience now tells us that this was not a big problem. It should be considered for the next well to run:-

FOR WELL 31/2-13.

Kick-off started at 500 m. in 14 3/4" hole below 30" casing set at 455.5m.

B.H.A. no. 1, 14 3/4" BIT, 9 1/2" Navi Drill, 1 1/2° Bent Sub, Orienting Sub, 2 x 9 1/2" NMDC, X.O., 3 x 8" DC, Down-Jar, Up-Jar, 2 x 8" DC, X.O., 1 HWDP, Dart Sub, 32 HWDP. The bit was run without jets because expected soft formations could cause washing out and result in a lower angle build.

Scientific Drilling Controls' steering tool was utilized through the initial build-up section. A long spare kelly hose on the rig made it possible to use 3 joints of HWDP, a pup joint of DP on top and two valves below as a "kelly".

At 583 m. the drilling operations was halted because of rough weather, which made it difficult to maintain a constant weight on bit. The bit was pulled into the casing shoe.

After the heave subsided the bit was run to bottom w/o problems and operations resumed. The initial kick-off was stopped at 750 m. as Shell wanted no more than 15 deg. angle at 20" casing point projected at 804m.

The BHA worked good and gave ample angle build. Max dogleg was 2.51 °/30m., more than the plan called for (1.5 °/30m.)


Below 640 m., survey depth 624 m., one single was drilled with rotation in an attempt to reduce the dogleg to the planned 1.5 °/30 m., but further rotation was halted by the Shell office in Stavanger with the understanding that the dogleg was allowed to be higher.

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#### COMMENTS ON KICK-OFF

The choice of a 1 1/2° Bent Subs and no jets for the bit was made because of fears that the soft formation would wash out. Our experience now tells us that this was not a big problem. It should be considered for the next well to run:-

  
DRILLING SERVICES

- 1) Jets in the bit - (once or twice the bit "balled")
- 2) 1° Bent-Sub .(Although this may give less than 1.5/30m. build.)
- 3) A shorter tooth bit, as the OSC 3 AJ came out with the inside rows of teeth worn completely, and probably would not have made it to the planned depth of 825 m.
- 4) A down hole motor with higher max volume requirements, the mach III was quite adequate for the 14 3/4" pilot hole. Hole cleaning may have been a problem if run in 17 1/2" for a correction run etc.

At 750 m. the assembly was pulled and BHA no. 2 consisting of 14 3/4" Bit, 14 3/4" N.B. stabilizer, 1 x 9 1/2" NMDC, 14 3/4" Stabilizer 1 x 9 1/2" NMDC, 14 3/4" stabilizer, X.O., 9 x 8" DC's, Jars. 2 x 8" DC, 1HWDP, Dart Sub, 32 HWDP was RIH.

The BHA no. 2 was worked down to 720 m. with normal resistance. The hole from 720 m. - 750 m. took light reaming. Then drilling with the assembly from 750 m. to 825 m. (csg. point). Opening of the 14 3/4" hole to 26" went without difficulties down to 775 m. where high pump pressure was encountered. The assembly was pulled and another similar assembly with a pup joint instead of a 30' DP was tried without success.

Then a 14 3/4" Bit was run below the hole opener and the hole opened to casing point. The 20" casing was run without difficulties.

#### COMMENTS ON OPENING PILOT -HOLE

The problem arose with the hole opener at 775 m. and the bull nose at around 785m. This section of hole was near full gauge, according to the caliper log, whereas previously it was enlarged from washing out. The flexible stinger allowed the bullnose to droop and catch on the ledge leading into the smaller diameter hole, making it impossible to progress. The only sure way to overcome this problem would be to run a bit below the hole opener from the beginning, but this could cause a sidetrack. Perhaps a shorter stinger between the bullnose and the hole opener would be the answer here.

17 1/2" SECTION

After the 20" casing was drilled out, a build-up assembly, BHA no.3 was RIH. It consisted of 17 1/2" OSC/G 3 x20 Bit, 17 15/32" 2 N.B. Stabilizer. 2 x 9 1/2" NMDC, 1 x 9 1/2"DC, 17 15/32" Stabilizer, 1 x 9 1/2" DC, 17 15/32" Stabilizer, X.O., 5 x 8" DC, Down Jar, Up Jar, 2 x 8" DC, X.O., 1 HWDP, Dart Sub, 32 HWDP. The assembly was run from 819 to 943, where it gave too much angle build despite low weight on bit and a lot of reaming.

Then BHA no. 4, 17 1/2" OSC/G 3 x 20 Bit, 17 15/32" N.B., 2 x 9 1/2" NMDC, 17 15/32" Stabilizer, 1 x 9 1/2" DC, 17 15/32" Stabilizer, 1 x 9 1/2"DC, X.O., 5 x 8" DC, Down Jar, Up Jar, 2 x8" DC, X/O, 1 HWDP, Dart Sub, 32 HWDP was RIH. This assembly gave about 2.5°/30 m. angle build from 25.5° to about 40° of hole angle. During this assembly run we started to encounter very high drag during single shot surveys. Drag of 100 000 lbs. was normally the case during the survey and most of the time one single had to be laid out, the kelly picked up so the bit could be washed to bottom, up to 200 000 lbs. had to be used to work and jar up to the next tool joint.

Next BHA no. 5 was 17 1/2" Bit Oscig 3 x 20, 17 15/32" N.B. Stabilizer, 1 x 9 1/2" NMDC, 17 15/32" NM Stabilizer, 1 x 9 1/2" NMDC 1 x 9 1/2" DC, 17 15/32" Stabilizer, 1 x 9 1/2" DC, X.O., 5 x 8" DC, Down Jar, Up Jar, 2 x 8" DC, X.O. 1 HWDP Dart Sub, 32HWDP. This assembly surprisingly had a strong dropping tendency of 1.2 °/30m. and had to be POOH. The BHA was run between 1152 m. and 1295 m. Then BHA no. 4 was RIH again and used from 1295 to 1391 m.

The wireline broke when pulling the survey tool out, but no attempt was made to fish out the wireline and survey tool as the hole angle was expected to be very near the desired one, going by achieved angle build.

Then BHA no. 6, 17 1/2" OSC IG 3 x 20, 17 15/32" N.B. Stabilizer, 1 x 9 1/2" Short NMDC, Bit sub, 1 x 9 1/2"NMDC, 17 15/32" NB Stabilizer, 1 x 9 1/2 NMDC, 1 x 9 1/2" DC, 17 15/32" Stabilizer, 1 x 9 1/2"DC, X.O. 8 x 8" DC, Down Jar, Up Jar 2 x 8" DC, X.O., 1 HWDP. Dart Sub, 32 HWDP was RIH.

The assembly worked as expected with a hold to a slight building tendency and was used to casing point.

## DISCUSSION ON BHA SELECTION

Because the hole was lined up on target it was decided to take the risk and R.I.H. with a build up assembly after drilling out 20" shoe instead of rerunning the down hole motor.

With only 14° in the hole the "90 ft." build up assembly was chosen to pick up the angle.

This proved to work too well, and had to be pulled and replaced with a "60 ft." assembly, which built up at the desired rate, to around 41°.

In retrospect the "60 ft." assembly should be adequate to attain the 2.5°/30m. rate of build, but it may be slow at the beginning if only 14° of angle in the hole.

The locked in assembly which dropped angle coincided with formation changes and perhaps should not be discarded in future. Perhaps an under gauge stabilizer at "30 ft." would work.

## CONCLUSION

This well proved that the objective displacement could be reached without resorting to excessively high max angles. Good rates of build can be achieved high up in the hole. Problems to watch are occasional tight hole, and a possible dropping tendency at around 1200 m. T.V.D. With the well finishing up very close to the center of the target and taking approx 12 directional drilling days, 31/2-13, the Troll fields first directional well was a success.

DS ds Engineers: I. Nitis  
                  J. Schultzberg  
                  D. Milne

Final report : I. Nitis

# DIRECTIONAL DRILLING PLAN 31/2-H

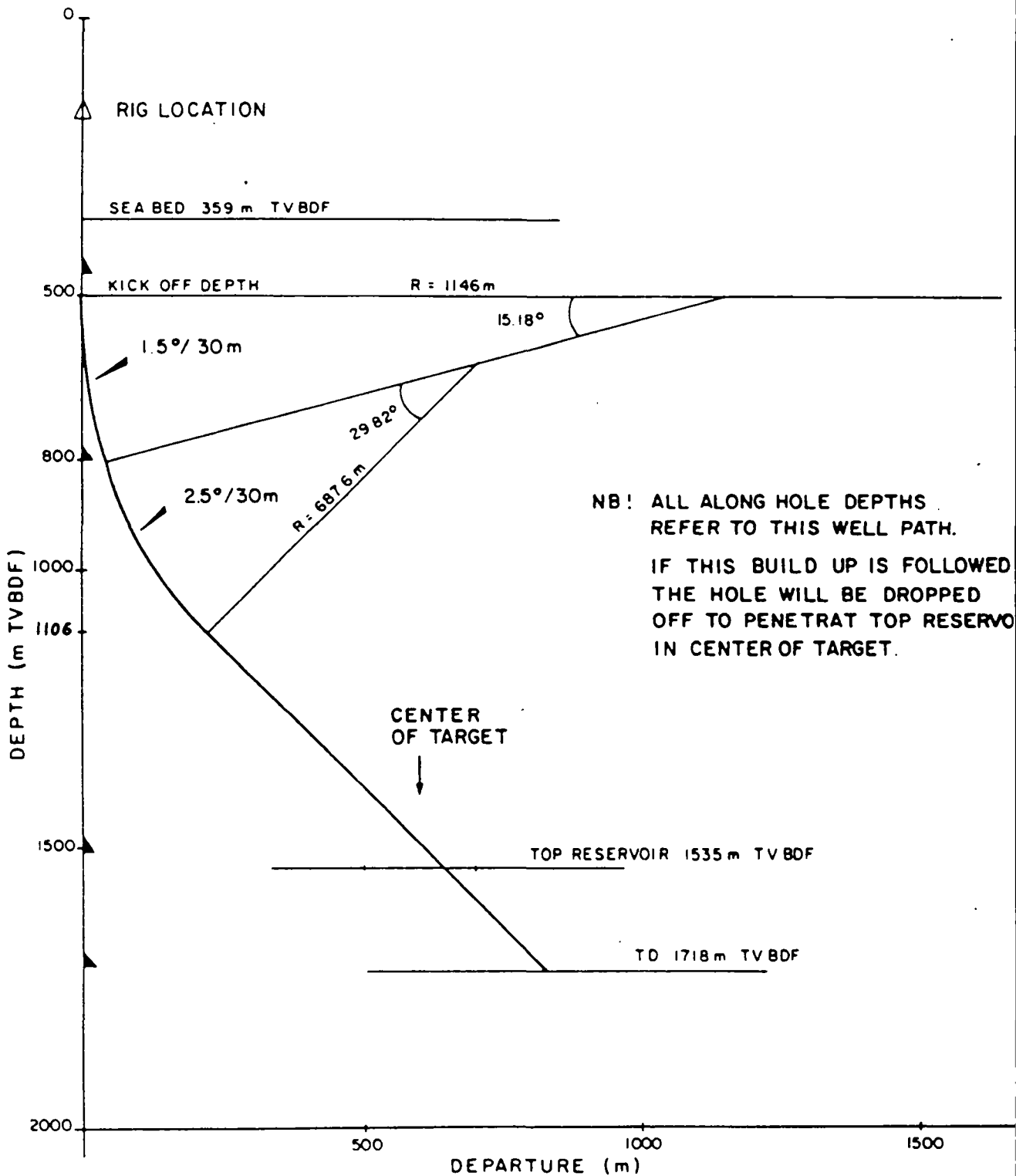


FIG. 2

COMPANY SHELL  
 FIELD TROLL  
 WELL NO. 31/2-13  
 MAX. ANGLE 45  
 DIRECTION 318.86  
 TYPE OF SURVEY Magnetic Single Shot  
 ENGINEER D. Milne, J. Nitlis & I. Schultzberg.

SHEET 1 OF 2  
 RB Rock Bit  
 DB Diamond Bit  
 BS Blades Stabilizer  
 RR Roller Reamer  
 SR String Reamer  
 MK K Monel  
 TD Turbo Drill  
 DD Dyna Drill  
 KS Kick Sub  
 DC Drill Collar  
 HW Heavy Weight DP  
 DP Drill Pipe

DATE:



Measured Depth	Drift Angle	Geographic Direction	Total Vertical Depth	TOTAL SECTION	RECTANGULAR COORDINATES				DOG LEG	BUILT TURN	BOTTOM HOLE ASSEMBLY	Drilling Weight 000	RPM	PSI
					North	South	East	West						
355	0	123.00	355	-										
513	0.75	123.00	513	- 1	0.56		0.87		0.14	BHA no.1 500m. -750m.	5/10		1200/1400	
539	1.50	307.00	538	- 0.92	0.30		1.06		2.60					
570	2.75	312.00	569	0.22	0.44		0.17		1.22					
595	4.25	312.00	594	1	1.46		0.96		1.80					
624	6.50	322.00	623	4	3		2		2.51					
662	8.00	322.00	661	9	7		5		1.20					
690	10.25	320.00	689	13	10		8		2.44					
719	12.50	320.00	717	19	15		12		2.33					
733	13.25	319.00	731	22	17		14		1.68					
769	14.00	319.00	766	30	23		19		0.62	BHA no.2 750m. -825m.	35	120	2150	
818	14.25	319.00	813	42	32		27		0.15					
834	14.25	319.00	829	46	35		30		-	BHA no.3 819m. -943m.	35	90	1850	
854	15.25	318.50	848	51	39		33		1.54		50	90	1900	
905	22.25	318.00	896	68	51		44		4.12		30	100	1900	
929	25.50	317.50	918	78	59		51		4.08		35	100	1900	
974	29.00	314.50	958	98	73		65		2.50	BHA no.4 943m. - 1153m.	35	125	3400	
1024	31.25	314.50	1002	123	91		68		1.35		45	90	3400	
1068	35.00	314.00	1038	147	108		100		2.57		50/55	90	3400	
1118	39.50	317.00	1078	177	129		121		2.91		35/40	110/120	3400	

COMPANY \_\_\_\_\_  
 FIELD \_\_\_\_\_  
 WELL NO. 31/2-13  
 MAX. ANGLE 45  
 DIRECTION 318.86  
 TYPE OF SURVEY Magnetic Single Shot  
 ENGINEER D. Milne, I. Nitis & J. Schultberg

SHEET 2 OF 2  
 RB Rock Bit  
 DB Diamond Bit  
 BS Blades Stabilizer  
 RR Roller Reamer  
 SR String Reamer  
 MK K. Monel  
 TD Turbo Drill  
 DD Dyna Drill  
 KS Kkt Sub  
 DC Drill Collar  
 HW Heavy Weight DP  
 DP Drill Pipe

DATE: \_\_\_\_\_



Measured Depth	Drift Angle	Geographic Direction	Total Vertical Depth	TOTAL SECTION	RECTANGULAR COORDINATES				DOG BUILD LEG #	TURN + -	BOTTOM HOLE ASSEMBLY	Drilling Weight	RPM	PSI
					North	South	East	West						
1184	41.0	319.50	1129	220	161			150	1	0.68	1.14	40	110	3100
1230	39.0	319.50	1164	250	184			169	1.30	-1.30	-	56	100	3100
1280	37.0	320.50	1203	280	207			189	1.26	-1.20	0.60	60	80	3100
1327	39.0	320.50	1240	308	230			207	1.28	1.05	-	50/55	90	3200
1377	42.75	322.00	1278	342	255			227	2.32	2.25	0.90	30/35	120	3400
1426	44.25	320.50	1314	376	281			249	1.12	0.79	-0.92	35/40	110	3400
1472	44.50	320.50	1346	408	306			269	0.16	0.16	-	50	120	3450
1517	45.00	322.00	1378	439	331			289	0.78	0.33	1	56	110	3450
1570	45.00	322.00	1416	477	360			312	-	-	-	60	110	3400
1612	45.25	322.50	1445	507	384			330	0.31	0.18	0.36	60	110	3400
1700	45.75	323.00	1507	569	434			368	0.21	0.17	0.17	50	110	3350



DRILLING SERVICES

Summary of progress from Kick-off at 500 m. to 13 3/8 csg. point at 1710 m.

BHA no.	Size	Depth		Footage	HRS	Rop m/hr	Remarks
		In	Out				
1	14 3/4	500-750	250	17*	14.7*	Rop slowed down at 750	
2	14 3/4	750-825	75	3	25		
3	17 1/2	819-943	124	6	20.7		
4	17 1/2	943-1153	210	9.5	22.1	Mud wt 1.32-1.40 Increased	
5	17 1/2	1153-1295	142	5.5	25.8		
4	17 1/2	1295-1391	96	4	24		
6		1391-1710	319	17	18.8		

\* inclusive of circulation time.

BHA COMPONENTS

BHA NO.1

	Length
14 3/4 Bit Osc 3AJ Open	0.40
9 1/2 Navi Drill	7.57
1 1/2° Bent Sub	0.72
Orienting Sub	0.46
2 x 9 1/2 NMDC	17.56
X.O.	0.91
3 x 8" DC	27.25
Down Jar	5.51
Up Jar	6.17
2 x 8" DC	18.28
X.O.	0.76
1 HWDP	9.29
Dart Sub	0.41
32 HWDP	292.85

DRILLING SERVICES

BHA NO.2

	Length
14 3/4 Bit S4J 3 x 18	0.40
14 3/4 N.B. Stab	2.21
9 1/2 NMDC	8.82
14 3/4 Stab	2.08
9 1/2 NMDC	8.83
14 3/4 Stab	2.02
X.O.	0.91
9 x 8" DC	83.31
D.Jar	
etc. same as BHA no.1	

BHA NO.3

	Length
17 1/2 Bit Oscig 3 x20	0.41
17 15/32 N.B. Stab	1.91
2 x 9 1/2 NMDC	17.65
1 x 9 1/2 DC	8.86
17 15/32 Stab	1.98
1 x 9 1/2 DC	8.84
17 15/32 Stab	2.09
X.O.	1.09
5 x 8" DC	46.48
Rest same as BHA no.1	

BHA NO.4

	Length
17 1/2 Bit Oscig 3 x20	0.41
17 15/32 N.B. Stab	1.91
2 x 9 1/2 NMDC	17.65
17 15/32 Stab	2.09
1 x 9 1/2 DC	8.86
17 15/32	1.98
1 x 9 1/2 DC	8.84
X.O.	1.09
5 x 8" DC	46.48
Rest same as BHA no.1	

DRILLING SERVICES

BHA NO.5

	Length
17 1/2 Bit Oscig 3 x20	0.41
17 15/32 N.B. Stab	1.91
1 x 9 1/2 NMDC	8.82
17 15/32 NM Stab	2.11
1 x 9 1/2 NMDC	8.83
1 x 9 1/2 DC	8.86
17 15/32 Stab	1.98
1 x 9 1/2 DC	8.84
X.O.	
5 x 8" DC	
Rest same as BHA no.1	

BHA NO.6

	Length
17 1/2 Bit Oscig 3 x 20	0.41
17 15/32 N.B. Stab	1.91
1 x 9 1/2 Short NMDC	3.38
Bit Sub	1.22
1 x 9 1/2 NMDC	8.82
17 15/32 NM Stab	2.09
1 x 9 1/2 NMDC	8.83
1 x 9 1/2 DC	8.86
17 15/32 Stab	1.98
1 x 9 1/2 DC	8.84
X.O.	1.09
8 x 8" DC	74.04
Rest same as BHA no.1	

WELL : 31/2-13 SRG

SURVEY COMPUTATIONS

Region MDS  
Division EUR  
Location TNO

Dowell Schlumberger  
Drilling Services  
P.O. Box 138 , 4001 Stavanger,  
Norway.

NORSKE SHELL  
Tananger  
Norway.

Area : NORTH SEA  
Country : NORWAY  
Field : 31/2-H  
Rig/platform : HORGNY DOLPHIN  
Job number : 01  
Surveyed on : 31-JAN-84  
Engineer : JKE NITIS.

General description

Magnetic measurement tool  
Measurement tool identification SURFACE READOUT GYRO

Declination 0.00 W degrees

All bearings are TRUE

RKB Coordinates are relative to TROLL FIELD

Other coordinates are relative to RKB

	Units	RKB
Measured Depth	meters	0.00
Inclination	degrees	0.00
TRUE bearing	degrees	0.00
True Vertical Depth	meters	0.00
Latitude	meters	0.00 N
Departure	meters	0.00 E

WELL : 31/2-13 SRG

Target description

Target Coordinates are relative to starting point

	Units	TARGET 31/2-13
Inclination	degrees	44.32
TRUE bearing	degrees	318.86
True Vertical Depth	meters	1535.00
Latitude	meters	444.33 N
Departure	meters	388.16 W
Radius of target	meters	100.00

WELL : 31/2-13 SRG

	TROLL FIELD	RK#
Latitude	60DEGS 47MINS 14.15SECS NORTH	0.0
Departure	03DEGS 26MINS 03.43SECS EAST	0.0
True Vertical Depth	FINAL POSITION BORCNY DOLPHIN	0.0

Target

	TARGET 31/2-13
Latitude	60DEGS 47MINS 28.56SECS NORTH
Departure	03DEGS 25MINS 37.66SECS EAST
True Vertical Depth	CENTER OF GEOLOGICAL TARGET

WELL : 31/2-13 SRG

Template
MSL TO SEABED 333 M
RKB TO MSL 25 M
RKB TO SEABED 358 M

Casing program

Measured Depth	Casing diameter
meters	inches
455.55	30
806.00	20
1700.00	13 3/8
1999.00	9 5/8



Surveyed well computed by: Radius of Curvature Method  
Coordinates are relative to RKB  
Vertical section computed on a bearing of: 318.86

Measured Depth meters	Inclination degrees	Bearing degrees	True Vertical Depth meters	Latitude meters	Departure meters	Vertical section meters	Dog-leg severity d/30m
0.00	0.00	0.00	0.00	0.00 N	0.00 E	0.00	
360.00	0.00	0.00	360.00	0.00 N	0.00 E	0.00	0.00
390.00	1.08	106.12	390.00	0.08 S	0.27 E	-0.24	1.08
420.00	1.15	109.32	419.99	0.26 S	0.83 E	-0.74	0.09
450.00	1.27	104.38	449.99	0.44 S	1.43 E	-1.27	0.16
480.00	1.06	103.47	479.98	0.60 S	2.02 E	-1.77	0.21
510.00	0.41	6.43	509.98	0.40 S	2.30 E	-1.81	1.18
540.00	1.60	313.42	539.97	0.09 N	2.13 E	-1.34	1.40
570.00	3.26	316.07	569.94	0.98 N	1.23 E	-0.07	1.66
600.00	4.82	319.98	599.87	2.55 N	0.20 W	2.05	1.58
630.00	6.84	325.27	629.71	4.97 N	2.04 W	5.09	2.09
660.00	8.22	323.98	659.45	8.18 N	4.31 W	9.00	1.40
690.00	10.55	320.88	689.05	12.06 N	7.30 W	13.88	2.38
720.00	12.79	317.45	718.43	16.65 N	11.26 W	19.94	2.34
750.00	13.90	316.03	747.62	21.70 N	16.01 W	26.86	1.16
780.00	14.04	316.77	776.73	26.93 N	21.00 W	34.10	0.22
810.00	14.40	316.88	805.81	32.31 N	26.04 W	41.46	0.36
840.00	14.64	315.80	834.85	37.75 N	31.24 W	48.98	0.36
870.00	16.99	315.83	863.71	43.61 N	36.93 W	57.14	2.35
900.00	21.23	316.32	892.06	50.68 N	43.74 W	66.95	4.24

Coordinates are relative to RKB  
Vertical section computed on a bearing of: 318.86

Measured Depth meters	Inclination degrees	Bearing degrees	True Vertical Depth meters	Latitude meters	Departure meters	Vertical section meters	Dog-leg severity d/30m
930.00	25.27	315.85	919.61	59.21 N	51.96 W	78.77	4.04
960.00	27.61	315.73	946.47	68.78 N	61.27 W	92.11	2.34
990.00	29.32	315.88	972.85	79.03 N	71.24 W	106.40	1.71
1020.00	31.05	315.97	998.78	89.87 N	81.73 W	121.45	1.73
1050.00	33.18	315.03	1024.20	101.24 N	92.91 W	137.37	2.20
1080.00	35.74	315.85	1048.92	113.34 N	104.82 W	154.31	2.60
1110.00	38.36	316.27	1072.86	126.35 N	117.36 W	172.37	2.63
1140.00	40.97	316.65	1095.97	140.22 N	130.53 W	191.48	2.52
1170.00	41.37	316.88	1118.57	154.60 N	144.05 W	211.20	0.52
1200.00	40.68	317.50	1141.20	169.04 N	157.43 W	230.87	0.80
1230.00	39.47	318.22	1164.16	183.36 N	170.40 W	250.18	1.30
1260.00	38.16	319.07	1187.53	197.47 N	182.81 W	268.99	1.42
1290.00	37.05	319.60	1211.30	211.36 N	194.74 W	287.30	1.16
1320.00	38.60	320.05	1235.00	225.41 N	206.61 W	305.70	1.58
1350.00	41.32	320.30	1257.99	240.21 N	218.95 W	324.95	2.73
1380.00	43.92	320.33	1280.06	255.84 N	231.92 W	345.26	2.60
1410.00	44.82	320.35	1301.51	271.99 N	245.31 W	366.23	0.91
1440.00	45.04	320.22	1322.75	288.30 N	258.84 W	387.41	0.24
1470.00	45.26	321.18	1343.90	304.75 N	272.32 W	408.66	0.71
1500.00	45.55	321.57	1364.97	321.44 N	285.65 W	430.01	0.41
1530.00	45.72	321.80	1385.94	338.27 N	298.95 W	451.43	0.24

Coordinates are relative to RKB  
Vertical section computed on a bearing of: 318.86

Measured Depth meters	Inclination degrees	Bearing degrees	True Vertical Depth meters	Latitude meters	Departure meters	Vertical section meters	Dog-leg severity d/30m
1560.00	45.90	321.82	1406.85	355.18 N	312.25 W	472.91	0.18
1590.00	46.02	321.97	1427.71	372.15 N	325.56 W	494.45	0.16
1620.00	45.79	321.82	1448.60	389.10 N	338.85 W	515.96	0.25
1650.00	46.06	321.88	1469.45	406.05 N	352.17 W	537.50	0.27
1680.00	46.18	321.85	1490.25	423.06 N	365.52 W	559.08	0.12
1705.00	45.47	322.18	1507.67	437.20 N	376.55 W	576.98	0.90
1730.00	46.65	321.80	1525.02	451.37 N	387.64 W	594.96	1.45
1755.00	45.99	321.73	1542.28	465.57 N	398.83 W	613.02	0.80
1780.00	45.23	321.47	1559.77	479.57 N	409.93 W	630.86	0.94
1805.00	44.60	321.45	1577.47	493.38 N	420.92 W	648.50	0.76
1830.00	43.99	321.27	1595.37	507.02 N	431.82 W	665.94	0.74
1855.00	43.44	321.03	1613.44	520.48 N	442.66 W	683.20	0.70
1880.00	43.42	320.83	1631.60	533.82 N	453.50 W	700.38	0.17
1905.00	42.91	320.35	1649.83	547.03 N	464.35 W	717.47	0.73
1930.00	42.91	320.00	1668.14	560.11 N	475.25 W	734.50	0.30
1955.00	43.05	319.73	1686.43	573.14 N	486.24 W	751.53	0.28